

**STATE OF MISSOURI**  
**DEPARTMENT OF NATURAL RESOURCES**  
**MISSOURI CLEAN WATER COMMISSION**



**MISSOURI STATE OPERATING PERMIT**

In compliance with the Missouri Clean Water Law (Chapter 644 RSMo, hereinafter, the Law), and the Federal Water Pollution Control Act (Public Law 92-500, 92<sup>nd</sup> Congress) as amended,

Permit No. MO-0109789

Owner: McCormick Distilling Co., Inc.  
Address: One McCormick Lane, Weston, MO 64098

Continuing Authority: Same as above  
Address: Same as above

Facility Name: McCormick Distilling Company  
Facility Address: One McCormick Lane, Weston, MO 64098

Legal Description: SE¼, SW¼, Sec.18, T53N, R35W, Platte County

Receiving Stream: Tributary to Missouri River  
First Classified Stream and ID: 100K Extent-Remaining Stream (C) 3960  
USGS Basin & Sub-watershed No.: Independence-Sugar (10240011-0306)

authorizes activities pursuant to the terms and conditions of this permit in accordance with the Missouri Clean Water Law and/or the National Pollutant Discharge Elimination System; it does not apply to other regulated activities.

**FACILITY DESCRIPTION**

Industrial Facility; SIC # 2085; NAICS # 312140, This facility is engaged in manufacturing alcoholic liquors by distillation and/or blending. Domestic wastewater and industrial process wastewater are generated on site and treated by a no-discharge wastewater treatment facility on site. The wastewater is routed to a single cell aerated lagoon and land applied at the facility. Sludge is retained in the lagoon, and pumped and hauled to a permitted facility when necessary. Closed-loop cooling water and reverse osmosis reject water discharges also exist. Stormwater discharges associated with industrial activity. This facility does not require a certified wastewater operator per 10 CSR 20-9.030 as this facility is privately owned.

January 1, 2024  
Effective Date

December 31, 2028  
Expiration Date

  
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John Hoke, Director, Water Protection Program

## **FACILITY DESCRIPTION (CONTINUED)**

### OUTFALL #002 – Groundwater discharges, not monitored.

Groundwater discharges listed in outfalls 004 and 005 are routed to this outfall

UTM Coordinates: X = 338272, Y = 4362611

### OUTFALL #003 – Closed-loop cooling water

Historically this outfall discharged non-contact cooling water. The facility changed to closed-loop cooling but wishes to retain the authorization to discharge from this outfall in emergency circumstances. Closed-loop cooling contains 30% propylene glycol.

UTM Coordinates: X = 338197, Y = 4362570

Design Flow: 0.01 MGD

### OUTFALL #004 – Groundwater discharges, not monitored.

Discharge of water from basement sump pumps. The source water is groundwater which seeps into the basements and is not exposed to industrial process. Historic data indicates these discharges contain no pollutants of concern.

UTM Coordinates: X = 338260, Y = 4362602

### OUTFALL #005 – Groundwater discharges, not monitored.

Discharge of water from basement sump pumps. The source water is groundwater which seeps into the basements and is not exposed to industrial process. Historic data indicates these discharges contain no pollutants of concern.

UTM Coordinates: X = 338236, Y = 4362603

### OUTFALL #009 – Non-process wastewater; reverse osmosis reject water

Water rejected from processing, originating from reverse osmosis of public water supply. Water does not meet quality necessary to include in processing.

Legal Description: SW¼, SW¼, Sec.18, T53N, R35W, Platte County

UTM Coordinates: X = 338342, Y = 4362616

Receiving Waterbody: Tributary to Missouri R. (C)

First Classified Waterbody and ID: Presumed Use Stream (C) WBID# 5042

USGS Basin & Sub-watershed No.: (10240011-0306)

Design Flow: 0.024 MGD

Actual Flow: 0.004 MGD

### OUTFALL #010 – Domestic and industrial process wastewater, stormwater; No discharge

Single cell aeration lagoon with wastewater irrigated via sprinklers (land application). Sludge is retained in lagoon. The lagoon receives domestic wastewater from facility restrooms, public welcome center, and industrial wastewater from distillery, reverse osmosis backwash, and industrial stormwater.

Design Flow: (including 1-in 10 year) 8,300 GPD

Average design flow (dry weather): 6,800 GPD

Design sludge production: 62,000 cubic feet

UTM Coordinates: X = 337990, Y = 4362482

### Storage Basin:

Freeboard: 6 feet

Storage volume: 1,352,000 gallons

Design for dry weather flows: 200 days

Design with 1-in 10 year flows: 160 days

### OUTFALL #012 – Stormwater

Stormwater from the secondary containment of storage tanks containing high proof spirits

Legal Description: SW¼, SW¼, Sec.18, T53N, R35W, Platte County

UTM Coordinates: X = 338391, Y = 4362674

Receiving Waterbody: Tributary to Missouri R. (C)

First Classified Waterbody and ID: Presumed Use Stream (C) WBID# 5042

USGS Basin & Sub-watershed No.: (10240011-0306)

Maximum Flow: 0.01 MGD (based on 10 year 24 hour storm event)

**PERMITTED FEATURE #013** – Land Application Field; land applied wastewater, sludge, or solids must meet an agronomic use as identified below; any application not meeting the below conditions would remove the exemption for agricultural return flows. Stormwater discharges will then be permitted accordingly.

Legal Description: SW¼, SW¼, Sec.18, T53N, R35W, Platte County  
UTM Coordinates (Centroid): X = 338163, Y = 4363083  
Application Rate Basis: Hydraulic Loading  
Vegetation Type: Grass  
Equipment Type: Sprinklers  
Field Slope, Maximum: 20%  
Soil Permeability, Minimum: 0.3 inches/hour  
Application Rates, Maximum: 0.13 inch/hour; 0.21 inch/day; 0.63 inches/week; 20 inches/year  
Irrigation Volume, Maximum: 3,024,000 gallons per year  
Irrigation Area: 5.5 total available acres  
Application Period, Maximum: 240 days per year

#### A. EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS

OUTFALL #003 <i>Closed Loop Cooling Water</i>		TABLE A-1 FINAL EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS			
The facility is authorized to discharge from outfall(s) as specified. The final effluent limitations shall become effective on <b>January 1, 2024</b> and remain in effect until expiration of the permit. Discharges shall be controlled, limited, and monitored by the facility as specified below:					
EFFLUENT PARAMETERS	UNITS	FINAL EFFLUENT LIMITATIONS		MONITORING REQUIREMENTS	
		DAILY MAXIMUM	MONTHLY AVERAGE	MINIMUM MEASUREMENT FREQUENCY	SAMPLE TYPE
LIMIT SET: U					
PHYSICAL					
Flow	MGD	*	*	once/discharge	24 hr. total
Temperature	°F	90	*	once/discharge	Grab
CONVENTIONAL					
pH †	SU	6.5 to 9.0	6.5 to 9.0	once/discharge	Grab
Total Suspended Solids	mg/L	70	50	once/discharge	Grab
OTHER					
Dissolved Oxygen (Note 1)	mg/L	5.0	5.0	once/discharge	Grab
Propylene Glycol	mg/L	*	*	once/discharge	Grab
MONITORING REPORTS SHALL BE SUBMITTED <u>MONTHLY</u> ; THE FIRST REPORT IS DUE <u>FEBRUARY 28, 2024</u> .					

OUTFALL #009 Reverse Osmosis Reject Water		TABLE A-2 FINAL EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS			
The facility is authorized to discharge from outfall(s) as specified. The final effluent limitations shall become effective on <b>January 1, 2024</b> and remain in effect until expiration of the permit. Discharges shall be controlled, limited, and monitored by the facility as specified below:					
EFFLUENT PARAMETERS	UNITS	FINAL EFFLUENT LIMITATIONS		MONITORING REQUIREMENTS	
		DAILY MAXIMUM	MONTHLY AVERAGE	MINIMUM MEASUREMENT FREQUENCY	SAMPLE TYPE
LIMIT SET: Q					
PHYSICAL					
Flow	MGD	*	*	once/quarter◇	24 hr. total
CONVENTIONAL					
Chloride + Sulfate	mg/L	1000	1000	once/quarter◇	grab
pH †	SU	6.5 to 9.0	6.5 to 9.0	once/quarter◇	grab
Chlorine, Total Residual ‡	µg/L	17 (130ML)	5.2 (130ML)	once/quarter◇	grab
METALS					
Chromium (VI), Dissolved	µg/L	13.7	10.3	once/quarter◇	grab
MONITORING REPORTS SHALL BE SUBMITTED <u>QUARTERLY</u> ; THE FIRST REPORT IS DUE <u>APRIL 28, 2024</u> .					

OUTFALL #010 No-discharge basin		TABLE A-3 FINAL EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS			
The facility is authorized to discharge from outfall(s) as specified. The final effluent limitations shall become effective on <b>January 1, 2024</b> and remain in effect until expiration of the permit. Discharges shall be controlled, limited, and monitored by the facility as specified below:					
EFFLUENT PARAMETERS	UNITS	FINAL EFFLUENT LIMITATIONS		MONITORING REQUIREMENTS	
		DAILY MAXIMUM	MONTHLY AVERAGE	MINIMUM MEASUREMENT FREQUENCY	SAMPLE TYPE
STORAGE BASIN OPERATIONAL MONITORING REPORT REQUIREMENT					
LIMIT SET: A					
Annual Report				once/year	Report
REPORT SHALL BE SUBMITTED <u>ANNUALLY</u> ; THE FIRST REPORT IS DUE <u>JANUARY 28, 2025</u> .					
LIMIT SET: Q					
CONVENTIONAL					
Total Kjeldahl Nitrogen as N	mg/L	*		once/quarter◇	grab
Ammonia Nitrogen as N	mg/L	*		once/quarter◇	grab
Nitrate/Nitrite as N	mg/L	*		once/quarter◇	grab
pH †	SU	***		once/quarter◇	grab
MONITORING REPORTS SHALL BE SUBMITTED <u>QUARTERLY</u> ; THE FIRST REPORT IS DUE <u>APRIL 28, 2024</u> .					

OUTFALL #012 <i>Stormwater Only</i>	TABLE A-4 FINAL EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS					
The facility is authorized to discharge from outfall(s) as specified. The final effluent limitations shall become effective on <b>January 1, 2024</b> and remain in effect until expiration of the permit. Discharges shall be controlled, limited and monitored by the facility as specified below:						
EFFLUENT PARAMETERS	UNITS	FINAL LIMITATIONS		BENCH- MARKS	MONITORING REQUIREMENTS	
		DAILY MAXIMUM	MONTHLY AVERAGE		MINIMUM MEASUREMENT FREQUENCY	SAMPLE TYPE
LIMIT SET: Q						
PHYSICAL						
Flow	MGD	*		-	once/quarter ◇	24 Hr Est.
CONVENTIONAL						
Chemical Oxygen Demand	mg/L	**		120	once/quarter ◇	grab
Oil & Grease	mg/L	**		10	once/quarter ◇	grab
pH †	SU	**	6.5 to 9.0	once/quarter ◇	grab	
Total Suspended Solids	mg/L	**	100	once/quarter ◇	grab	
MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY; THE FIRST REPORT IS DUE APRIL 28, 2024.						

PERMITTED FEATURE #013 <i>Land Application Field</i>		TABLE A-5 IRRIGATION SYSTEM LIMITATIONS AND MONITORING REQUIREMENTS				
The facility is authorized to conduct land application of wastewater as specified in the application for this permit. The final limitations shall become effective on <b>January 1, 2024</b> and remain in effect until expiration of the permit. The land application of wastewater shall be controlled, limited and monitored by the permittee as specified below:						
EFFLUENT PARAMETERS	UNITS	FINAL EFFLUENT LIMITATIONS		MONITORING REQUIREMENTS		
		DAILY MAXIMUM	MONTHLY AVERAGE	MINIMUM MEASUREMENT FREQUENCY	SAMPLE TYPE	
STORAGE BASIN OPERATIONAL MONITORING REPORT REQUIREMENT						
LIMIT SET: A						
Annual Report				once/year	Report	
REPORT SHALL BE SUBMITTED <u>ANNUALLY</u> ; THE FIRST REPORT IS DUE <u>JANUARY 28, 2025</u> .						
CONVENTIONAL						
Total Kjeldahl Nitrogen as N	mg/L	*		once/2 years	composite	
Ammonia Nitrogen as N	mg/L	*		once/2 years	composite	
Nitrate/Nitrite as N	mg/L	*		once/2 years	composite	
Phosphorus as P (Bray 1-P method)	mg/L	*		once/2 years	composite	
Exchangeable Sodium	%	10		once/2 years	composite	
pH <sup>†</sup>	SU	6.0-7.5		once/2 years	composite	
Cation Exchange Capacity	%	*		once/2 years	composite	
Organic Matter	%	*		once/2 years	composite	
MONITORING REPORTS SHALL BE SUBMITTED <u>EVERY TWO YEARS</u> ; THE FIRST REPORT IS DUE <u>JANUARY 28, 2026</u> .						

\* Monitoring and reporting requirement only

\*\*\* pH shall be maintained above 6.0 standard units. pH is not to be averaged

\*\* Monitoring and reporting requirement with benchmark. See Special Conditions for additional requirements.

‡ Chlorine, Total Residual. This permit contains a Total Residual Chlorine (TRC) limit (or monitoring). The effluent limit is below the minimum quantification level of the most sensitive EPA approved CLTRC methods. The Department has determined the current acceptable minimum level (ML) for total residual chlorine is 130 µg/L when using the DPD Colorimetric Method #4500 – CL G. from Standard Methods for the Examination of Waters and Wastewater. The facility will conduct analyses in accordance with this method, or equivalent, and report actual analytical values. Measured and detection values greater than or equal to the minimum quantification level of 130 µg/L will be considered violations of the permit and non-detect values less than the minimum quantification level of 130 µg/L will be considered to be in compliance with the permit limitation. The minimum quantification level does not authorize the discharge of chlorine in excess of the effluent limits stated in the permit. The facility shall report less than “<” the value obtained on the meter for non-detections. The less than symbol shall not be used for detections. The facility shall not log the ML as the quantified value unless the quantified value is the ML. Do not chemically dechlorinate unless it is necessary to meet permit limits.

† pH: the facility will report the minimum and maximum values; pH is not to be averaged.

◇ Quarterly sampling

MINIMUM QUARTERLY SAMPLING REQUIREMENTS			
QUARTER	MONTHS	QUARTERLY EFFLUENT PARAMETERS	REPORT IS DUE
First	January, February, March	Sample at least once during any month of the quarter	April 28 <sup>th</sup>
Second	April, May, June	Sample at least once during any month of the quarter	July 28 <sup>th</sup>
Third	July, August, September	Sample at least once during any month of the quarter	October 28 <sup>th</sup>
Fourth	October, November, December	Sample at least once during any month of the quarter	January 28 <sup>th</sup>

## B. STANDARD CONDITIONS

In addition to specified conditions stated herein, this permit is subject to the attached Part I and Part III standard conditions dated August 1, 2014 and August 1, 2019, respectively, and hereby incorporated as though fully set forth herein.

## C. SPECIAL CONDITIONS

1. Emergency Discharge. An emergency discharge from wastewater storage structures may only occur if rainfall exceeds the 1 in 10 year (Data taken from the Missouri Climate Atlas) or the 24 hour, 25 year (Data taken from NRCS Urban Hydrology for Small Watersheds) rainfall events. **Discharge for any other reason shall constitute a permit violation and shall be reported in accordance with Standard Conditions, Part 1, Section B.2.b.** Monitoring shall take place once in the first six (6) hours of discovery of the discharge and then once per week following the initial sampling period until the discharge ceases. The facility shall submit test results, along with the number of days the storage basin(s) has discharged during the month, to the Kansas City Regional Office by the 28<sup>th</sup> day of the month after the discharge ceases. Permittee shall monitor for the following constituents:

Constituent	Units
Flow	MGD
Biochemical Oxygen Demand <sub>5</sub>	mg/L
Total Suspended Solids	mg/l
Ammonia as N	mg/L
pH – Units	SU
Oil & Grease	mg/L
<i>E. coli</i>	#/100mL

2. Spills, Overflows, and Other Unauthorized Discharges.
  - (a) Any spill, overflow, or other discharge(s) not specifically authorized are unauthorized discharges.
  - (b) If an unauthorized discharge cause or permit any contaminants to discharge or enter waters of the state, the unauthorized discharge must be reported to the regional office as soon as practicable but no more than 24 hours after the discovery of the discharge. If the spill or overflow needs to be reported after normal business hours or on the weekend, the facility must call the Department’s 24 hour spill line at 573-634-2436.

- (c) If the unauthorized discharge was an overflow from a no-discharge wastewater basin, the report must include all records confirming operation and maintenance records documenting proper maintenance. Operations must demonstrate the ability to meet the no-discharge requirement. This requirement may be met by 1) complying with the design requirements in 10 CSR 20-8.200 or 2) or providing other acceptable documentation.
3. No-Discharge Wastewater Holding Structure(s) Minimum Best Management Practices (BMPs):
- (a) To prevent unauthorized discharges, the no-discharge wastewater structure must be properly designed, operated, and maintained to contain all wastewater plus run-in and direct precipitation.
  - (b) During normal and dry weather conditions, the liquid level in the storage structure shall be maintained below the upper operating level, so adequate storage capacity is available for use during adverse and wet weather periods. The liquid level in the storage structure must be lowered on a routine schedule based on the design storage period. Typically this can be accomplished prior to expected seasonal wet and winter climate periods.
  - (c) Maintain liquid level in the no-discharge wastewater structure at least 2.0 feet from the bottom of the discharge pipe, top of the basin, or the bottom of the overflow canal, whichever is lowest.
  - (d) Weekly inspection of no-discharge wastewater basin(s) shall occur. Inspection notes will be kept at the facility and made available to the Department upon request. Electronic records retention is acceptable.
  - (e) The inspections will note any issues with the no-discharge structure and will record the level of liquid as indicated by the depth marker.
4. Any discharge not meeting permitted limits may be pumped and hauled to an accepting wastewater treatment facility, or otherwise properly disposed.
5. Electronic Discharge Monitoring Report (eDMR) Submission System. The NPDES Electronic Reporting Rule, 40 CFR Part 127, reporting of effluent monitoring data and any report required by the permit (unless specifically directed otherwise by the permit), shall be submitted via an electronic system to ensure timely, complete, accurate, and nationally consistent set of data for the NPDES program. The eDMR system is currently the only Department-approved reporting method for this permit unless specified elsewhere in this permit, or a waiver is granted by the Department. The facility must register in the Department's eDMR system through the Missouri Gateway for Environmental Management (MoGEM) before the first report is due. All reports uploaded into the system shall be reasonably named so they are easily identifiable, such as "WET Test Chronic Outfall 002 Jan 2023", or "Outfall004-DailyData-Mar2025".
6. Stormwater Pollution Prevention Plan (SWPPP).  
The facility's SIC code or description is found in 40 CFR 122.26(b)(14) and/or 10 CSR 20-6.200(2) and hence shall implement a Stormwater Pollution Prevention Plan (SWPPP) which must be prepared and implemented upon permit effective date. The SWPPP must be kept on-site and not sent to the Department unless specifically requested. The SWPPP must be reviewed and updated annually or if site conditions affecting stormwater change. The facility shall select, install, use, operate, and maintain the Best Management Practices prescribed in the SWPPP in accordance with the concepts and methods described in: *Developing Your Stormwater Pollution Prevention Plan, A Guide for Industrial Operators*, (EPA 833-B-09-002 March 2021) [https://www.epa.gov/sites/production/files/2021-03/documents/swppp\\_guide\\_industrial\\_2021\\_030121.pdf](https://www.epa.gov/sites/production/files/2021-03/documents/swppp_guide_industrial_2021_030121.pdf) The purpose of the SWPPP and the Best Management Practices (BMPs) listed herein is the prevention of pollution of waters of the state. A deficiency of a BMP means it was ineffective at providing the necessary protections for which it was designed. Corrective action describes the steps the facility took to eliminate the deficiency.  
The SWPPP must include:
- (a) A listing of specific contaminants and their control measures (BMPs) and a narrative explaining how BMPs are implemented to control and minimize the amount of contaminants potentially entering stormwater.
  - (b) A map with all outfalls and structural BMPs marked.
  - (c) If within the boundaries of a regulated Municipal Separate Storm Sewer System (MS4s), list the name of the regulated MS4.
  - (d) A schedule for at least once per month site inspections and brief written reports. The inspection report must include precipitation information for the entire period since last inspection, as well as observations and evaluations of BMP effectiveness. A BMP is considered to be disrupted if it is rendered ineffective as a result of damage or improper maintenance. Categorization of a deficiency is reliant on the length of time required to correct each disrupted BMP. Corrective action after discovering a disrupted BMP must be taken as soon as possible. Throughout coverage under this permit, the facility must perform ongoing SWPPP review and revision to incorporate any site condition changes.
    - (1) Operational deficiencies are disrupted BMPs which the facility is able to and must correct within 7 calendar days.
    - (2) Minor structural deficiencies are disrupted BMPs which the facility is able to and must correct within 14 calendar days.

- (3) Major structural deficiencies (deficiencies projected to take longer than 14 days to correct) are disrupted BMPs which must be reported as an uploaded attachment through the eDMR system with the DMRs. The initial report shall consist of the deficiency noted, the proposed remedies, the interim or temporary remedies (including proposed timing of the placement of the interim measures), and an estimate of the timeframe needed to wholly complete the repairs or construction. If required by the Department, the facility shall work with the regional office to determine the best course of action. The facility may consider temporary structures to control stormwater runoff. The facility shall correct the major structural deficiency as soon as reasonably achievable.
  - (4) All actions taken to correct the deficiencies shall be included with the written report, including photographs, and kept with the SWPPP. Additionally, corrective action of major structural deficiencies shall be reported as an uploaded attachment through the eDMR system with the DMRs.
  - (5) BMP failure causing discharge through an unregistered outfall is considered an illicit discharge and must be reported in accordance with Standard Conditions Part I.
  - (6) Inspection reports must be kept on site with the SWPPP and maintained for a period of five (5) years. These must be made available to Department personnel upon request. Electronic versions of the documents and photographs are acceptable.
  - (e) A provision for designating a responsible individual for environmental matters and a provision for providing training to all personnel involved in housekeeping, material handling (including but not limited to loading and unloading), storage, and staging of all operational, maintenance, storage, and cleaning areas. Proof of training shall be submitted upon request by the Department.
7. Site-wide minimum Best Management Practices (BMPs). At a minimum, the facility shall adhere to the following:
- (a) Provide good housekeeping practices on the site to keep trash from entry into waters of the state. Dumpsters must remain closed when not in use.
  - (b) Prevent the spillage or loss of fluids, oil, grease, fuel, etc. from vehicle maintenance, equipment cleaning, warehouse activities, and other areas, to prevent the contamination of stormwater from these substances.
  - (c) Provide collection facilities and arrange for proper disposal of waste products including but not limited to petroleum waste products, and solvents.
  - (d) Store all paint, solvents, petroleum products, petroleum waste products (except fuels), and storage containers (such as drums, cans, or cartons) so these materials are not exposed to stormwater or provide other prescribed BMPs such as plastic lids and/or portable spill pans to prevent the commingling of stormwater with container contents. Commingled water may not be discharged under this permit. Provide spill prevention control, and/or management sufficient to prevent any spills of these pollutants from entering waters of the state. Any containment system used to implement this requirement shall be constructed of materials compatible with the substances contained and shall also prevent the contamination of groundwater. Spill records shall be retained on-site or readily accessible electronically.
  - (e) Ensure adequate provisions are provided to prevent surface water intrusion into the wastewater storage basin and to divert stormwater runoff around the wastewater storage basin.
  - (f) Provide sediment and erosion control sufficient to prevent or minimize sediment loss off of the property, and to protect embankments from erosion.
  - (g) Wash water for vehicles, building(s), or pavement must be handled in a no-discharge manner (infiltration, hauled off-site, etc.). Describe the no-discharge method used and include all pertinent information (quantity/frequency, soap use, effluent destination, BMPs, etc.) in the application for renewal. If wash water is not produced, note this instead.
  - (h) The facility shall not apply salt and sand (traction control) in excess of what is required to maintain safe roadways and walkways. In the spring, after potential for additional snow or ice accumulation, if there is evidence of significant excess traction control materials, the facility shall remove excess sand or salt as soon as possible to minimize and control the discharge of salt and solids. At all times the facility shall use salt judiciously to minimize freshwater salinization.
  - (i) Salt and sand shall be stored in a manner minimizing mobilization in stormwater (for example: under roof, in covered container, under tarp, etc.).
8. Stormwater Benchmarks. This permit stipulates numeric pollutant benchmarks applicable to the facility's stormwater discharges.
- (a) Benchmarks do not constitute direct numeric effluent limitations; therefore, a benchmark exceedance alone is not a permit violation. Stormwater monitoring, numeric benchmark compliance, and visual inspections shall be used to determine the overall effectiveness of the BMPs identified in the SWPPP.
  - (b) If a sample exceeds a benchmark concentration, the facility must review the SWPPP and BMPs to determine what improvements or additional controls are needed to reduce pollutant concentrations in future stormwater discharges.
  - (c) Every time a numeric benchmark exceedance occurs, a Corrective Action Report (CAR) must be completed. A CAR is a document recording the efforts undertaken by the facility to improve BMPs to meet benchmarks in future samples. CARs must be retained with the SWPPP and be available to the Department upon request. This permit may require CARs be submitted to the Department upon permit renewal; see Renewal Requirements section below.
  - (d) Failure to take corrective action to address numeric benchmark exceedance, and failure to make measureable progress towards achieving the numeric benchmark(s), is a permit violation.



- (e) Stormwater benchmarks and required minimum BMPs as described in this permit are enforceable permit conditions. Any requested change(s) to numeric benchmark values or deviation from minimum BMP requirements must be established through the permitting process. Assessment, evaluation, and implementation of specific BMPs to meet numeric benchmarks or minimum BMP requirements, must be addressed through the SWPPPs and CARs.
- 9. All outfalls and permitted features must be clearly marked in the field.
  - 10. Report no discharge when a discharge does not occur during the report period. It is a violation of this permit to report no-discharge when a discharge has occurred.
  - 11. Reporting of Non-Detects.
    - (a) Compliance analysis conducted by the facility or any contracted laboratory shall be conducted in such a way the precision and accuracy of the analyzed result can be enumerated. See sufficiently sensitive test method requirements in Standard Conditions Part I, §A, No. 4 regarding proper testing and detection limits used for sample analysis. For the purposes of this permit, the definitions in 40 CFR 136 apply; method detection limit (MDL) and laboratory-established reporting limit (RL) are used interchangeably in this permit. The reporting limits established by the laboratory must be below the lowest effluent limits established for the specified parameter (including any parameter's future limit after an SOC) in the permit unless the permit provides for an ML.
    - (b) The facility shall not report a sample result as "non-detect" without also reporting the MDL. Reporting "non-detect" without also including the MDL will be considered failure to report, which is a violation of this permit.
    - (c) For the daily maximum, the facility shall report the highest value; if the highest value was a non-detect, use the less than "<" symbol and the laboratory's highest method detection limit (MDL) or the highest reporting limit (RL); whichever is higher (e.g. <6).
    - (d) When calculating monthly averages, zero shall be used in place of any value(s) not detected. Where all data used in the average are below the MDL or RL, the highest MDL or RL shall be reported as "<#" for the average as indicated in item (c).
  - 12. Failure to pay fees associated with this permit is a violation of the Missouri Clean Water Law (644.055 RSMo).
  - 13. This permit does not cover land disturbance activities.
  - 14. This permit does not apply to fertilizer products receiving a current exemption under the Missouri Clean Water Law and regulations in 10 CSR 20-6.015(3)(B)8, and are land applied in accordance with the exemption.
  - 15. This permit does not allow stream channel or wetland alterations unless approved by Clean Water Act §404 permitting authorities.
  - 16. This permit does not authorize in-stream treatment, the placement of fill materials in flood plains, placement of solid materials into any waterway, the obstruction of stream flow, or changing the channel of a defined drainage course.
  - 17. All records required by this permit may be maintained electronically. These records can be maintained in a searchable format.
  - 18. Changes in Discharges of Toxic Pollutant.

In addition to the reporting requirements under 40 CFR 122.41, all existing manufacturing, commercial, mining, and silvicultural dischargers must notify the Director per 40 CFR 122.42(a)(1) and (2) as soon as recognizing:

    - (a) An activity has occurred or will occur which would result in the discharge, on a routine or frequent basis, of any toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following notification levels:
      - (1) One hundred micrograms per liter (100 µg/L);
      - (2) Two hundred micrograms per liter (200 µg/L) for acrolein and acrylonitrile;
      - (3) Five hundred micrograms per liter (500 µg/L) for 2,4-dinitrophenol and for 2-methyl-4, 6-dinitrophenol;
      - (4) One milligram per liter (1 mg/L) for antimony;
      - (5) Five (5) times the maximum concentration value reported for the pollutant in the permit application in accordance with 40 CFR 122.21(g)(7); or
      - (6) The notification level established by the Department in accordance with 40 CFR 122.44(f).
    - (b) Any activity has occurred or will occur which would result in any discharge, on a non-routine or infrequent basis, of a toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following "notification levels":
      - (1) Five hundred micrograms per liter (500 µg/L);
      - (2) One milligram per liter (1 mg/L) for antimony;
      - (3) Ten (10) times the maximum concentration value reported for the pollutant in the permit application in accordance with 40 CFR 122.21(g)(7).
      - (4) The level established by the Director in accordance with 40 CFR 122.44(f).

- (c) Authorization of new or expanded pollutant discharges may be required under a permit modification or renewal, and may require an antidegradation review.
19. This permit does not authorize the facility to accept, treat, or discharge wastewater from other sources unless explicitly authorized herein. If the facility would like to accept, treat, or discharge wastewater from another activity or facility, the permit must be modified to include external wastewater pollutant sources in the permit.
20. Any discharges (or qualified activities such as land application) not expressly authorized in this permit, and not clearly disclosed in the permit application, cannot become authorized or shielded from liability under CWA section 402(k) or Section 644.051.16, RSMo, by disclosure to EPA, state, or local authorities after issuance of this permit via any means, including any other permit applications, funding applications, the SWPPP, discharge monitoring reporting, or during an inspection. Submit a permit modification application, as well as an antidegradation determination if appropriate, to request authorization of new or expanded discharges.
21. **Renewal Application Requirements.**
- (a) This facility shall submit an appropriate and complete application to the Department no less than 180 days prior to the expiration date listed on page 1 of the permit.
  - (b) Application materials shall include complete Form A, and Form C. If the form names have changed, the facility must ensure they are submitting the correct forms as required by regulation.
  - (c) This facility must submit Form I for land application of wastewater/industrial solids.
  - (d) The facility must sample the stormwater outfalls and provide analysis for every parameter contained in the permit at any outfall for at the site in accordance with 10 CSR 20-6.200(2)(C)1.E(I) and (II)
  - (e) Sufficiently sensitive analytical methods must be used. A sufficiently sensitive method is one that can effectively describe the presence or absence of a pollutant at or below that pollutant's permit limit or water quality standard.
  - (f) The facility may use the electronic submission system to submit the application to the Program, if available.
  - (g) This facility must submit all corrective action reports completed for the last permit term if a benchmark exceedance occurred.

#### E. LAND APPLICATION CONDITIONS

1. Surficial land application of wastewater and/or sludge materials listed in the Facility Description of this permit is authorized and shall be conducted according to the following conditions. These land application conditions do not apply to fertilizer products receiving a current exemption under the Missouri Clean Water Law and regulations in 10 CSR 20-6.015(3)(B)8, and are land applied in accordance with the exemption. The minimum application requirements enumerated here, when followed, exempt stormwater runoff sampling requirements pursuant to 10 CSR 20-6.200(2)(B)3.B.
2. **Storage Basin Minimum Best Management Practices (BMPs)**
- (a) To maintain structural integrity, basins shall be inspected at least monthly, the berms of the storage basin(s) shall be mowed and kept free of any deep-rooted vegetation, animal dens, or other potential sources of damage, any leaks or issues shall be noted and repaired as soon as possible.
  - (b) The facility shall ensure adequate berms are provided to prevent surface water intrusion and run-in into the storage basin(s), will also divert stormwater runoff from around the storage basin(s), and will protect embankments from erosion.
  - (c) The minimum and maximum operating water levels for the storage basin(s) shall be clearly marked.
  - (d) Each storage basin shall be operated and maintained to achieve and maintain no discharge status; including maximum water elevations up to the operating level of the 1-in-10 year or 25-year, 24-hour storm events.
  - (e) The minimum storage capacity for the basin shall be 105 days per 10 CSR 20-8.200(6)(C)1.C for Platte County facilities.
  - (f) Storage basins shall be lowered to the minimum operating level prior to November 30 each year.
  - (g) At least one sign shall appear on the fence on each side of each basin. Minimum wording shall be "WASTEWATER – KEEP OUT", in letters at least 2 inches high.
  - (h) A least one gate, constructed of materials comparable to the fence, must be provided to access any storage basin for maintenance and mowing. The gate shall remain locked except during maintenance or mowing.
  - (i) It is a violation of this permit to place material in the emergency spillway or otherwise cause it to cease to function properly, as this may result in a catastrophic failure of the storage basin.
3. **Land Application Equipment Minimum Requirements**
- (a) Spray application equipment shall minimize the formation of aerosols.
  - (b) Application equipment shall be visually inspected daily during land application to check for equipment malfunctions and leaks. The application system shall be operated so as to provide uniform distribution of wastes over the entire land application site.
  - (c) Equipment shall be calibrated at least once per calendar year to ensure even distribution of wastewater.

4. Land Application Field(s) Minimum Requirements

- (a) No land application shall occur when the soil or ground is frosted, frozen, snow covered, or saturated. Daily observation of fields is required. Application activities shall cease if these conditions occur.
- (b) There shall be no application during a precipitation event or if a precipitation event likely to create runoff is forecasted to occur within 24 hours of a planned application.
- (c) Public Access Restrictions; this permit does not authorize application of wastewater to public use areas.
- (d) If land application sites listed in this permit are also included as land application sites in another permit, the wastewater and sludge applications from all sources shall be included in the application rates in the facility description. Records all sources must be kept for all permits.
- (e) Grazing and Harvesting Deferment.
  - (1) May 1 to October 31, the minimum grazing or forage harvest deferment shall be fourteen (14) days from application;
  - (2) November 1 to April 30, the minimum grazing or forage harvest deferment shall be thirty (30) days from application;
  - (3) If deferment period spans two timeframes, the minimum grazing or forage harvest deferment shall be thirty (30) days from most recent application.
  - (4) Lactating dairy animal grazing is generally not recommended for application areas unless there has been a much longer deferment period.
- (f) Land application shall occur only during daylight hours unless night time irrigation is necessary and the Water Protection Program has approved a nighttime irrigation plan.
- (g) Land application fields shall be checked daily during land application for runoff.
- (h) Sites utilizing spray irrigation shall monitor for the drifting of spray across property lines. Spray drift is not permissible.
- (i) Setback distances from sensitive features per 10 CSR 20-8.200(6)(B). There shall be no land application within:
  - (1) The 10 year floodplain;
  - (2) 50 feet inside of the property line, public road, or drainage ditch;
  - (3) 100 feet of any classified or unclassified gaining perennial or intermittent stream, any wetland, or any public or privately owned pond or lake;
  - (4) 150 feet of any dwelling, residence, public building, or public use area (excluding roadways);
  - (5) 300 feet of any potable water supply well not located on the property, adequate protections shall be implemented and maintained for any potable water supply well located within the application area;
  - (6) 300 feet from any sinkhole, losing stream, or any other physiographic structure with a conduit to groundwater;

5. Application Rate(s) and Loading

- (a) This permit does not authorize application of materials in concentrations known to cause, or having the potential to cause, phytotoxicity in plants per 10 CSR 20-6.015(4)1. If plant stress is observed, the facility may need to reduce application of wastewaters and/or sludge. If phytotoxicity is observed, the facility shall cease land application activities and evaluate the applied substances to determine the cause of phytotoxicity.
- (b) The application rate shall not exceed any design hydraulic loading rate listed in the facility description.
- (c) Wastewater application on slopes exceeding 10%:
  - (1) Initial application rate on dry soils may briefly exceed one-half (1/2) the design sustained permeability rate;
  - (2) The hourly application rate shall not exceed one-half (1/2) the design sustained permeability;
  - (3) In no case shall exceed one-half (1/2) inch per hour.
- (d) Applications shall not exceed any agronomic rates listed in the facility description to ensure plant use of nutrients and prevent contamination of surface and groundwater. The agronomic rate is the amount of wastewater applied to a field to meet the fertilization needs of the plants.
- (e) Runoff and ponding is prohibited.
- (f) This permit does not authorize land disposal or the application of hazardous waste.
- (g) If hydraulic application rates exceeded or will exceed 24 inches per acre per year, the facility shall calculate nitrogen loading rates and include results in the annual report. The calculation is:  $(PAN) \times (0.226) \times (\text{inches per acre irrigated}) = \text{pounds total N per acre}$ .
- (h) The facility must maintain a record of all fertilizer products applied to fields; even exempted products, to determine total nutrient loading.
- (i) The fertilizer recommendation shall be based on all of the following:
  - (1) The nutrient recommendation (nitrogen or phosphorus) for each crop. Recommendations can be found in University of Missouri Extension Guide EQ202 Crop/Nutrient Considerations for Biosolids or from publications by other land grant universities in adjoining states,
  - (2) Realistic yield goal for each crop. Yield goals must be based on actual crop yield records from multiple years for each field. Good judgment must be used to counteract unusually high or low yields. If a field's yield history is not available the USDA county wide average or other approved source may be used, and
  - (3) The most recent soil test.
- (j) Application shall be conducted according to one of the following nutrient based management practices. The facility must avoid over-application of both Nitrogen and Phosphorus simultaneously by choosing the more stringent application method of those listed below.

(1) Nitrogen:

- i. Plant Available Nitrogen (PAN) based application. This method can be used when soil test phosphorus (P) levels are 120 pounds or less per acre using Bray P-1 test method, or if the field has been assessed by Missouri Phosphorus Index (P-index) with a low or medium rating. The amount of wastewater and/or sludge to be applied shall be adjusted annually based on the PAN calculation using the current wastewater and/or sludge nutrient analysis and the following:
- ii. For non-legume crops, the nitrogen fertilizer recommendation shall be adjusted to account for nitrogen credits from a preceding legume crop and residual nitrogen from the previous year's application. Nitrogen removal rates can be found in WQ430.
- iii. For legume crops, the nitrogen removal capacity of the legume crops must be based on the estimated nitrogen content of the harvested crop as defined in WQ430 and a realistic yield goal. The estimated nitrogen content of the crop must be adjusted using nitrogen credits for residual nitrogen fertilizer from the previous year's application.
- iv.  $PAN = [Ammonia\ Nitrogen \times volatilization\ factor*] + [Organic\ Nitrogen \times 0.2] + [Nitrate\ Nitrogen]$   
\*Volatilization factor is 0.7 for surface application and 1 for subsurface application.
- v. The amount of wastewater and/or sludge applied shall not exceed the nitrogen fertilizer recommendation or the estimated nitrogen removal capacity of the planned crop during the year of the application;

(2) Phosphorus:

- i. This method must be used when soil test phosphorus (P) levels are above 120 pounds per acre using Bray P-1 test method, or if the P-index rating is high. The amount of wastewater and/or sludge to be applied shall be adjusted annually based the phosphorus content of the current wastewater and/or sludge nutrient analysis and may be applied according to one of the following methods;
- ii. The annual amount of phosphorus applied shall not exceed the planned crop's phosphorus removal estimate from WQ430, or from publications by other land grant universities in adjoining states; or,
- iii. Multi-year phosphorus applications. Wastewater and/or sludge applications can exceed the annual planned phosphate removal estimate for the crop when a multi-year phosphorus application is utilized. The multi-year application must comply with the following conditions:
- iv. The amount of phosphorus banked shall not exceed four years of the estimated crop removal rate for the planned crop rotation;
- v. The actual application rate shall not exceed the multi-year application rate; and
- vi. No additional applications shall occur until the applied phosphorus has been removed from the field by crop removal or harvest.
- vii. No land application can occur if the P-index rating for a field is "very high".

6. Soil Monitoring

- (a) Composite soil samples shall be collected every five years from each field listed in this permit where land application has occurred in the last 12 months. No land application shall occur on fields listed in this permit if soil sample results are more the five years old.
- (b) Soil sampling shall be in accordance with University of Missouri (MU) Guides G9215, Soil Sampling Pastures or G9217, Soil Sampling Hayfields and Row Crops or other methods approved by the Department. The recommendation of one composite sample per 20 acres in G9215 and G9217 is not required by this permit, however, this is a useful method to identify soil fertility fluctuations in large fields due to past management practices, soil type, and variability of crop yields. There shall be at least one composite sample per 80 acres.
- (c) Testing shall conform to Recommended Chemical Soil Testing Procedures for North Central Region (North Central Regional Research Publication 221 Revised), or Soil Testing in Missouri (MU Extension Guide EC923), or other methods approved by the Department.

7. Record Keeping. The following record keeping shall occur, be maintained for at least five years, be made available to the Department upon request, and shall be submitted with the application for renewal.

- (a) Daily land application log showing, at a minimum: date(s) of application, field identified, acres used, volume applied, weather condition (sunny, overcast, air temperature, etc), soil moisture condition, days since last precipitation event, and application method;
- (b) Monthly visual storage structure inspections (if applicable);
- (c) Equipment inspections and calibrations;
- (d) Land application field inspections, including runoff, saturation, and ponding;
- (e) Record of maintenance and repairs;
- (f) Description of any unusual operating conditions encountered, narrative summary of any problems or deficiencies identified, corrective action taken, or improvements planned;
- (g) The number of days the storage structure discharged during the year, the discharge flow, reason the discharge occurred, and effluent analysis performed including analytical result laboratory pages and any clean-up actions taken.

- (h) Annual samples for each wastewater source shall be obtained and submitted to the department with the application for renewal materials. The samples required shall contain all parameters listed in the table above and any other parameters sampled. The submission must include the date of sampling and have the wastewater identified. Submission of laboratory results sheets will likely meet this requirement.
- (i) To ensure the soil does not exceed the cumulative loading rate, all records shall be maintained from the initial application date and for at least five years after application activities have ceased.
- (j) Annual summary for each field used for land application showing: number of days application occurred, crop grown and yield, and total amount of wastewater and/or sludge applied (gallons and/or tons per acre).
- (k) For fields where total nitrogen application exceeded 150 pounds per acre, the facility must submit PAN calculations to document the applied nitrogen was utilized.

#### F. NOTICE OF RIGHT TO APPEAL

If you were adversely affected by this decision, you may be entitled to pursue an appeal before the administrative hearing commission (AHC) pursuant to 621.250 and 644.051.6 RSMo. To appeal, you must file a petition with the AHC within thirty days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed; if it is sent by any method other than registered mail or certified mail, it will be deemed filed on the date it is received by the AHC. Any appeal shall be directed to:

Administrative Hearing Commission  
U.S. Post Office Building, Third Floor  
131 West High Street, P.O. Box 1557  
Jefferson City, MO 65102-1557  
Phone: 573-751-2422  
Fax: 573-751-5018  
Website: <https://ahc.mo.gov>

**MISSOURI DEPARTMENT OF NATURAL RESOURCES**  
**FACT SHEET**  
**FOR THE PURPOSE OF RENEWAL OF**  
**MO-0109789**  
**MCCORMICK DISTILLING COMPANY**

The Federal Water Pollution Control Act (Clean Water Act (CWA) §402 Public Law 92-500 as amended) established the National Pollutant Discharge Elimination System (NPDES) permit program. This program regulates the discharge of pollutants from point sources into the waters of the United States, and the release of stormwater from certain point sources. All such discharges are unlawful without a permit (§301 of the Clean Water Act). After a permit is obtained, a discharge not in compliance with all permit terms and conditions is unlawful. Missouri State Operating Permits (MSOPs) are issued by the Director of the Missouri Department of Natural Resources (Department) under an approved program, operating in accordance with federal and state laws (Federal Clean Water Act and Missouri Clean Water Law 644 RSMo as amended). MSOPs may also cover underground injection, non-discharging facilities, and land application facilities. Permits are issued for a period of five (5) years unless otherwise specified for less.

As per [40 CFR Part 124.8(a)] and [10 CSR 20-6.020(1)(A)2.] a factsheet shall be prepared to give pertinent information regarding applicable regulations, rationale for the development of limitations and conditions, and the public participation process for the Missouri State Operating Permit (MSOP or permit) listed below. A factsheet is not an enforceable part of a permit.

**PART I. FACILITY INFORMATION**

Facility Type:	Industrial
SIC Code(s):	2085
NAICS Code(s):	31214
Application Date:	12/21/2021
Expiration Date:	06/30/2022
Last Inspection:	09/15/2022

**FACILITY DESCRIPTION**

This facility is engaged in manufacturing alcoholic liquors by distillation and/or blending. Domestic wastewater and industrial process wastewater are generated on site and treated by a no-discharge wastewater treatment facility on site. Industrial wastewater to the no-discharge treatment system consists of product storage tank wash water, product residuals flushed from process piping and cleaning water, and reverse osmosis backwash. The wastewater is routed to a single cell aerated lagoon, and land applied at the facility, Outfall #010 and Permitted Feature #013. Sludge is retained in the lagoon, and pumped and hauled to a permitted facility when necessary.

During the last permit term the facility had transitioned to closed-loop cooling but chose to maintain authorization to discharge from Outfall #003 in emergency situations. The closed-loop system contains 30% propylene glycol.

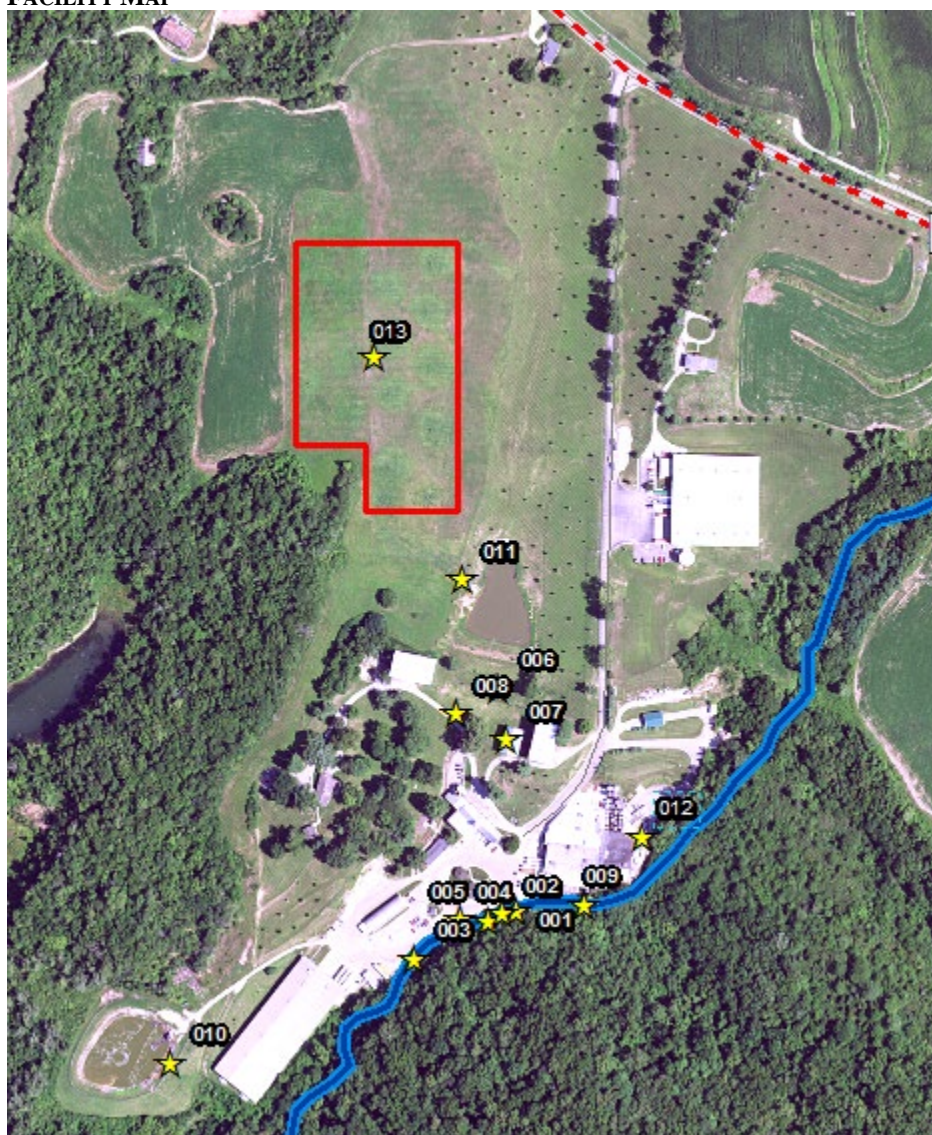
The facility discharges reject reverse osmosis water through Outfall #009. This water is sourced from the county and passed through a pre-filter, granular activated carbon, and reverse osmosis. Approximately 20% of the filtered water does not meet quality control and is discharged through Outfall #009.

Items listed in the facility (or outfall) description, applicable to the operation, maintenance, control, and resultant effluent quality are required to be enumerated in the facility description. The facility description ensures the facility continues to operate the wastewater (or stormwater) controls listed in the permit to preserve and maintain the effluent quality pursuant to 40 CFR 122.21(e). Any planned changes to the facility (which changes the facility or outfall description) are required to be reported to the Department pursuant to 40 CFR 122.41(l)(1)(ii). If the facility does not or cannot use all of their disclosed treatment devices, this is considered bypassing pursuant to 40 CFR 122.41(m) in the case of wastewater, and BMP disruption in the case of stormwater.

# PERMITTED FEATURES TABLE

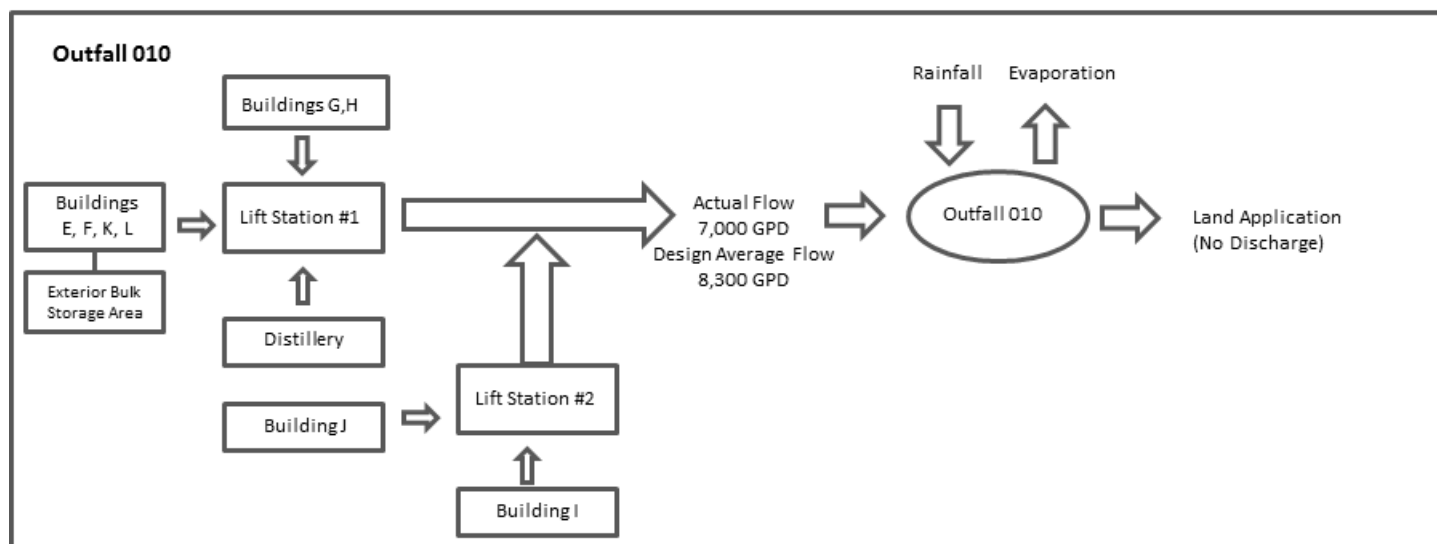
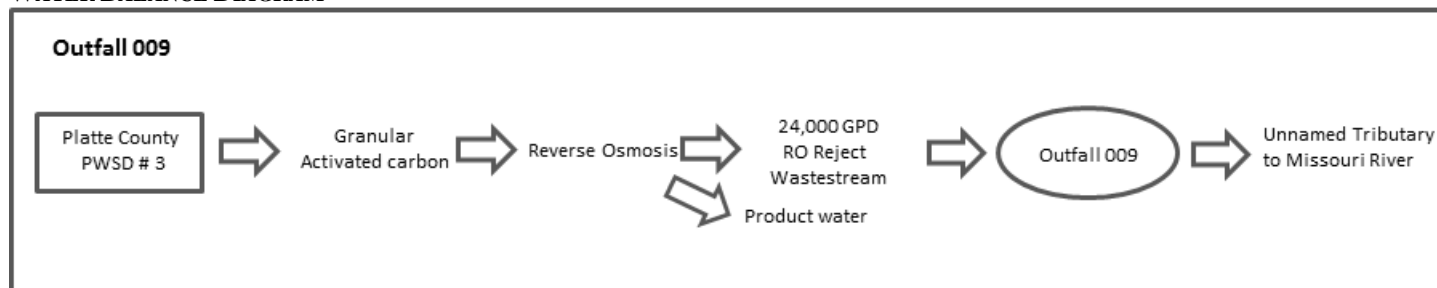
OUTFALL	DESIGN FLOW (MGD)	TREATMENT LEVEL	EFFLUENT TYPE
#003	0.010	No treatment	Industrial non-contact cooling
#004- #005	NA	No treatment	Groundwater
#009	0.024	No treatment	Industrial reverse osmosis reject
#010	0.0083	Secondary	Domestic & Industrial
#012	Dependent on precipitation	Best Management Practices	Stormwater
#013	NA	Land App	Domestic & Industrial

## FACILITY MAP





## WATER BALANCE DIAGRAM



## FACILITY PERFORMANCE HISTORY & COMMENTS

The electronic discharge monitoring reports were reviewed for the last permit term. Outfall #009 had an exceedance of the daily maximum limit for Chlorine at 200 µg/L on 9/30/2022. Outfall #010 had an exceedance of pH of 5.3 SU on 6/30/2019. At Outfall #012 pH was exceeded twice, once on 6/30/2021 at 6.4 SU and again on 6/30/2022 at 6.1 SU. The last exceedance of pH was at Outfall #013 on 12/31/2018 at 8.1 SU.

## CONTINUING AUTHORITY

Pursuant to 10 CSR 20-6.010(2)(A) and (E), the Department has received the appropriate continuing authority authorized signature from the facility. The Missouri Secretary of State continuing authority charter number for this facility is 00373667; this number was verified to be associated with the facility and precisely matches the continuing authority reported by the facility.

Pursuant to 10 CSR 20-6.010(2)(B)4, this facility is a Level 4 Authority.

- ✓ Pursuant to 10 CSR 20-6.010(2)(D), the facility demonstrated the closest collection system was greater than 2000 feet from the property line per 10 CSR 20-6.010(2)(C)3.

## OTHER ENVIRONMENTAL PERMITS

In accordance with 40 CFR 122.21(f)(6), the facility reported other environmental permits currently held by this facility. This facility has the following permits: Missouri Air Conservation Commission Permit 112017-003B; Part 70 Permit to Operate OP2021-029.



## **PART II. RECEIVING WATERBODY INFORMATION**

### **RECEIVING WATERBODY TABLE:**

OUTFALL	WATERBODY NAME	CLASS	WBID	DESIGNATED USES	DISTANCE TO SEGMENT	12-DIGIT HUC
#003, #005, #009, #010, #012, #013	Tributary to Missouri R.	n/a	n/a	GEN	0.0 mi	10240011-0306 Bear Creek- Missouri River
	100K Extent-Remaining Stream	C	3960	GEN, HHP, IRR, LWW, SCR, WBC-B, WWH (ALP)	0.0 mi	

Classes are representations of hydrologic flow volume or lake basin size as defined in 10 CSR 20-7.031(1)(F). L1: Lakes with drinking water supply - wastewater discharges are not permitted to occur to L1 watersheds per 10 CSR 20-7.015(3)(C); L2: major reservoirs; L3: all other public and private lakes; P: permanent streams; C: streams which may cease flow in dry periods but maintain pools supporting aquatic life; E: streams which do not maintain surface flow; and W: wetlands. Losing streams are defined in 10 CSR 20-7.031(1)(O) and are designated on the losing stream dataset or determined by the Department to lose 30% or more of flow to the subsurface.

WBID: Waterbody Identification Number: Missouri Use Designation Dataset per 10 CSR 20-7.031(1)(Q) and (S) as 100K Extent-Remaining Streams or newer; data can be found as an ArcGIS shapefile on MSDIS at [ftp://msdis.missouri.edu/pub/Inland\\_Water\\_Resources/MO\\_2014\\_WQS\\_Stream\\_Classifications\\_and\\_Use\\_shp.zip](ftp://msdis.missouri.edu/pub/Inland_Water_Resources/MO_2014_WQS_Stream_Classifications_and_Use_shp.zip); New C streams described on the dataset per 10 CSR 20-7.031(2)(A)3 as 100K Extent Remaining Streams.

HUC: Hydrologic Unit Code <https://water.usgs.gov/GIS/huc.html>

#### Designated Uses:

10 CSR 20-7.031(1)(C)1: **ALP** – Aquatic Life Protection (formerly AQL); current uses are defined to ensure the protection and propagation of fish shellfish and wildlife, further subcategorized as: WWH – Warm Water Habitat; CLH – Cool Water Habitat; CDH – Cold Water Habitat; EAH – Ephemeral Aquatic Habitat; MAH – Modified Aquatic Habitat; LAH – Limited Aquatic Habitat. This permit uses ALP effluent limitations in 10 CSR 20-7.031 Table A1-B3 for all habitat designations unless otherwise specified.

10 CSR 20-7.031(1)(C)2: Recreation in and on the water

WBC is Whole Body Contact recreation where the entire body is capable of being submerged;

**WBC-A** – whole body contact recreation supporting swimming uses and has public access;

**WBC-B** – whole body contact recreation not included in WBC-A;

**SCR** = Secondary Contact Recreation (like fishing, wading, and boating)

10 CSR 20-7.031(1)(C)3 to 7:

**HHP** (formerly HHF) – Human Health Protection as it relates to the consumption of fish and drinking of water;

**IRR** – irrigation for use on crops utilized for human or livestock consumption, includes aquifers per 10 CSR 20-7.031(6)(A);

**LWW** – Livestock and Wildlife Watering (current narrative use is defined as LWP = Livestock and Wildlife Protection), includes aquifers per 10 CSR 20-7.031(6)(A);

**DWS** – Drinking Water Supply, includes aquifers per 10 CSR 20-7.031(6)(A);

**IND** – industrial water supply

10 CSR 20-7.031(1)(C)8 to 11: Wetlands (10 CSR 20-7.031 Tables A1-B3) do not have corresponding habitat use criteria for these defined uses: WSA – storm- and flood-water storage and attenuation; WHP – habitat for resident and migratory wildlife species; WRC – recreational, cultural, educational, scientific, and natural aesthetic values and uses; WHC – hydrologic cycle maintenance.

10 CSR 20-7.015(7) and 10 CSR 20-7.031(6): **GRW** = Groundwater

#### Other Applicable Criteria:

10 CSR 20-7.031(4): **GEN** –; GEN may be assigned on a case by case basis if the NHD line is determined to be a water requiring protection by the Watershed Protection Section.

10 CSR 20-7.031(5)(N)6: **NNC** – lake numeric nutrient criteria apply

Water Quality Standards Search [https://apps5.mo.gov/mocwis\\_public/waterQualityStandardsSearch.do](https://apps5.mo.gov/mocwis_public/waterQualityStandardsSearch.do)

### **WATERS OF THE STATE DESIGNATIONS**

Waters of the state are divided into seven categories per 10 CSR 20-7.015(1)(B)1 through 7. The applicable water of the state category is listed below. Missouri's technology-based effluent regulations are found in [10 CSR 20-7.015] and are implemented in 10 CSR 20-7.015(2) through (8). When implementing technology regulations, considerations are made for the facility type, discharge type, and category of waters of the state. Stormwater discharges and land application sites are not subject to limitations found in 10 CSR 20-7.015. Effluent limitation derivations are discussed in PART IV: EFFLUENTS LIMITS DETERMINATIONS.

✓ All other waters; identified at 10 CSR 20-7.015(1)(B)7 and 10 CSR 20-7.015(8)

## EXISTING WATER QUALITY & IMPAIRMENTS

The receiving waterbody(s) segment(s), upstream, and downstream confluence water quality was reviewed. The USGS <https://waterdata.usgs.gov/nwis/sw> or the Department's quality data database was reviewed.

[https://apps5.mo.gov/mocwis\\_public/wqa/waterbodySearch.do](https://apps5.mo.gov/mocwis_public/wqa/waterbodySearch.do) and <https://apps5.mo.gov/wqa/> The Department's quality data database was reviewed. [https://apps5.mo.gov/mocwis\\_public/wqa/waterbodySearch.do](https://apps5.mo.gov/mocwis_public/wqa/waterbodySearch.do) and <https://apps5.mo.gov/wqa/> Impaired waterbodies which may be impacted by discharges from this facility were determined. Impairments include waterbodies on the 305(b) or 303(d) list and those waterbodies or watersheds under a TMDL. <https://dnr.mo.gov/water/what-were-doing/water-planning/quality-standards-impaired-waters-total-maximum-daily-loads/tmdls> Section 303(d) of the federal Clean Water Act requires each state identify waters not meeting water quality standards and for which adequate water pollution controls have not been required.

<https://dnr.mo.gov/water/what-were-doing/water-planning/quality-standards-impaired-waters-total-maximum-daily-loads/impaired-waters> Water quality standards protect such beneficial uses of water as whole body contact (such as swimming), maintaining fish and other aquatic life, and providing drinking water for people, livestock, and wildlife. The 303(d) list helps state and federal agencies keep track of impaired waters not addressed by normal water pollution control programs. A TMDL is a calculation of the maximum amount of a given pollutant a water body can absorb before its water quality is affected; hence, the purpose of a TMDL is to determine the pollutant loading a specific waterbody can assimilate without exceeding water quality standards. If a water body is determined to be impaired as listed on the §303(d) list, then a watershed management plan or TMDL for that watershed may be developed. The TMDL shall include the WLA calculation.

- ✓ The Missouri River watershed is associated with the 2006 Missouri CWA EPA approved TMDL for Chlordane and PCBs. This facility is not considered to be a source of the above listed pollutant(s) or considered to contribute to the impairment.

## WATERBODY MIXING CONSIDERATIONS

For all wastewater outfalls, mixing zone and zone of initial dilution are not allowed per 10 CSR 20-7.031(5)(A)4.B.(I)(a) and (b), as the base stream flow does not provide dilution to the effluent. For information how this regulation is used in determining effluent limits with or without mixing, see WASTELOAD ALLOCATION in Part III. If the base stream flow is above 0.1 cfs, mixing may be applied if 1) zones of passage are present, 2) mixing velocities are sufficient and stream bank configuration allows, 3) the aquatic life support system is maintained, 4) mixing zones do not overlap, 5) there are no drinking water intakes in the vicinity downstream, 6) the stream or lake has available pollutant loading to be allocated, and 7) downstream uses are protected. If mixing was not allowed in this permit, the facility may submit information, such as modeling, as to why mixing may be afforded to the outfall.

## **PART III. RATIONALE AND DERIVATION OF PERMIT CONDITIONS**

### ANTIBACKSLIDING

Federal Regulations [CWA §303(d)(4); CWA §402(c); 40 CFR Part 122.44(l)] require a reissued permit to be as stringent as the previous permit with some exceptions. Backsliding (a less stringent permit limitation) is only allowed under certain conditions.

- ✓ All limits in this operating permit are at least as protective as those previously established; therefore, backsliding does not apply.

### ANTIDEGRADATION REVIEW

Wastewater discharges with new, altered, or expanding flows, the Department is to document, by means of antidegradation review, if the use of a water body's available assimilative capacity is justified. The facility must pay for the Department to complete the review. In accordance with Missouri's water quality regulations for antidegradation [10 CSR 20-7.031(3)], degradation may be justified by documenting the socio-economic importance of a discharge after determining the necessity of the discharge. Facilities must submit the antidegradation review request to the Department prior to establishing, altering, or expanding discharges. See <https://dnr.mo.gov/document-search/antidegradation-implementation-procedure> Per [10 CSR 20-7.015(4)(A)], new discharges to losing streams shall be permitted only after other alternatives including land application, discharges to a gaining stream, or connection to a regional wastewater treatment facility have been evaluated and determined to be unacceptable for environmental and/or economic reasons.

- ✓ Not applicable; the facility has not submitted information proposing expanded or altered process water discharge; no further degradation proposed therefore no further review necessary.

### BEST MANAGEMENT PRACTICES

Minimum site-wide best management practices are established in this permit to ensure all facilities are managing their sites equally to protect waters of the state from certain activities which could cause negative effects in receiving water bodies. While not all sites require a SWPPP because the SIC codes are specifically exempted in 40 CFR 122.26(b)(14), these best management practices are not specifically included for stormwater purposes. These practices are minimum requirements for all industrial sites to protect waters of the state. If the minimum best management practices are not followed, the facility may violate general criteria [10 CSR 20-7.031(4)]. Statutes are applicable to all permitted facilities in the state, therefore pollutants cannot be released unless in accordance with 644.011 and 644.016 (17) RSMo.

## **CLOSURE**

To properly decontaminate and close a wastewater basin, the facility must draft a complete closure plan, and include the Closure Request Form #2512 <https://dnr.mo.gov/document-search/facility-closure-request-form-mo-780-2512> The publication, Wastewater Treatment Plant Closure - PUB2568 found at <https://dnr.mo.gov/print/document-search/pub2568> may be helpful to develop the closure plan. The regional office will then approve the closure plan, and provide authorization to begin the work. The regional office contact information can be found here: <https://dnr.mo.gov/about-us/division-environmental-quality/regional-office>

## **COST ANALYSIS FOR COMPLIANCE (CAFCom)**

Pursuant to 644.145 RSMo, when incorporating a new requirement for discharges from publicly owned facilities, or when enforcing provisions of this chapter or the CWA, pertaining to any portion of a publicly owned facility, the Department shall make a finding of affordability on the costs to be incurred and the impact of any rate changes on ratepayers upon which to base such permits and decisions, to the extent allowable under this chapter and the CWA. This process is completed through a CAFCom. Permits not including new requirements may be deemed affordable.

✓ The Department is not required to complete a cost analysis for compliance because the facility is not publicly owned.

## **CHANGES IN DISCHARGES OF TOXIC POLLUTANT**

This special condition reiterates the federal rules found in 40 CFR 122.44(f) for technology treatments and 122.42(a)(1) for all other toxic substances. In these rules, the facility is required to report changes in amounts of toxic substances discharged. Toxic substances are defined in 40 CFR 122.2 as "...any pollutant listed as toxic under section 307(a)(1)" or, in the case of "sludge use or disposal practices," any pollutant identified in regulations implementing section 405(d) of the CWA." Section 307 of the clean water act then refers to those parameters listed in 40 CFR 401.15 and any other toxic parameter the Department determines is applicable for reporting under these rules in the permit. The facility must also consider any other toxic pollutant in the discharge as reportable under this condition and must report all increases to the Department as soon as discovered in the effluent. The Department may open the permit to implement any required effluent limits pursuant to CWA §402(k) where sufficient data was not supplied within the application but was supplied at a later date by either the facility or other resource determined to be representative of the discharge, such as sampling by Department personnel.

## **COMPLIANCE AND ENFORCEMENT**

Enforcement is the action taken by the Water Protection Program (WPP) to bring an entity into compliance with the Missouri Clean Water Law, its implementing regulations, and/or any terms and conditions of an operating permit. The primary purpose of the enforcement activity in the WPP is to resolve violations and return the entity to compliance.

✓ Not applicable; the facility is not currently under Water Protection Program enforcement action.

## **DISCHARGE MONITORING REPORTING – ELECTRONIC (EDMR) SUBMISSION SYSTEM**

The U.S. Environmental Protection Agency (EPA) promulgated a final rule on October 22, 2015, to modernize Clean Water Act reporting for municipalities, industries, and other facilities by requiring electronic data reporting. To comply with the federal rule, the Department is requiring all facilities to submit discharge monitoring data and reports online. To review historical data, the Department's database has a publically facing search engine, available at [https://apps5.mo.gov/mocwis\\_public/dmrDisclaimer.do](https://apps5.mo.gov/mocwis_public/dmrDisclaimer.do)

Registration and other information regarding MoGEM can be found at <https://dnr.mo.gov/mogem>. Information about the eDMR system can be found at <https://dnr.mo.gov/env/wpp/edmr.htm>. The first user shall register as an Organization Official and the association to the facility must be approved by the Department. To access the eDMR system, use: <https://apps5.mo.gov/mogems/welcome.action> For assistance using the eDMR system, contact [edmr@dnr.mo.gov](mailto:edmr@dnr.mo.gov) or call 855-789-3889 or 573-526-2082. To assist the facility in entering data into the eDMR system, the permit describes limit sets designators in each table in Part A of the permit. Facility personnel will use these identifiers to ensure data entry is being completed appropriately. For example, M for monthly, Q for quarterly, A for annual, and others as identified.

Per 40 CFR 127.15 and 127.24, permitted facilities may request a temporary waiver for up to 5 years or a permanent waiver from electronic reporting from the Department. To obtain an electronic reporting waiver, a facility must first submit an eDMR Waiver Request form available on the Department's web page. A request must be made for each operating permit. An approved waiver is not transferable. The Department must review and notify the facility within 120 calendar days of receipt if the waiver request has been approved or rejected [40 CFR 124.27(a)]. During the Department review period as well as after a waiver is granted, the facility must continue submitting a hard-copy of any reports required by their permit. The Department will enter data submitted in hard-copy from those facilities allowed to do so, and electronically submit the data to the EPA on behalf of the facility.

✓ This facility has not been granted a waiver, nor would this facility qualify for a waiver.

## **DOMESTIC WASTEWATER, SLUDGE, AND BIOSOLIDS**

Domestic wastewater is defined as wastewater originating primarily from the sanitary conveyances of bathrooms and kitchens. Domestic wastewater excludes stormwater, wash water, animal waste, process and ancillary wastewater.

- ✓ Not applicable; this facility manages domestic wastewater by holding in a single cell aeration lagoon until it is irrigated via sprinklers (land application).

Sewage sludge is solid, semi-solid, or liquid residue generated during the treatment of domestic sewage in a treatment works; including but not limited to, domestic septage; scum or solids removed in primary, secondary, or advanced wastewater treatment process; and material derived from sewage sludge. Sewage sludge does not include ash generated during the firing of sewage sludge in a sewage sludge incinerator or grit and screening generated during preliminary treatment of domestic sewage in a treatment works. Biosolids are solid materials resulting from domestic wastewater treatment meeting federal and state criteria for productive use (i.e. fertilizer) and after having pathogens removed.

- ✓ Applicable; this permit authorizes surficial land application of biosolids in accordance with Standard Conditions III.

## **EFFLUENT LIMITATIONS**

Two general types of effluent limitations, technology-based effluent limits (TBELs) and water quality based effluent limits (WQBELs) are reviewed. Permits are required to establish the most stringent or most protective limit. If the TBEL or WQBEL does not provide adequate protection for the receiving water, then the other must be used per 10 CSR 20-7.015(9)(A) or 40 CFR 122.44(b)(1). See WASTELOAD ALLOCATION below which describes how WQBEL wasteload allowances are established under the permit. Effluent limitations derived and established for this permit are based on current operations of the facility. Any flow through the outfall is considered a discharge and must be sampled and reported as provided in the permit. Daily maximums and monthly averages are required per 40 CFR 122.45(d)(1) for continuous discharges (not from a POTW).

## **EMERGENCY DISCHARGE**

For non-discharging permits, some permits may allow a small amount of wastewater discharge under very specific circumstances.

- ✓ Applicable, this permit allows intermittent qualifying emergency discharges within the confines of the requirements stipulated in the permit.
- ✓ The catastrophic (1 in 25 year storm event return frequency) and chronic (1 in 10 year storm event return frequency) events were determined for this facility's location using [https://hdsc.nws.noaa.gov/hdsc/pfds/pfds\\_map\\_cont.html?bkmrk=mo](https://hdsc.nws.noaa.gov/hdsc/pfds/pfds_map_cont.html?bkmrk=mo) The catastrophic event is occurring at or under 24 hours, and the chronic event is occurring or continuing for more than 24 hours.

## **FEDERAL EFFLUENT LIMITATION GUIDELINES**

Effluent Limitation Guidelines, or ELGs, are found at 40 CFR 400-499. <https://www.ecfr.gov/current/title-40/chapter-I/subchapter-N> These are limitations established by the EPA based on the SIC code and the type of work a facility is conducting. Most ELGs are for process wastewater and some address stormwater. Effluent guidelines are not always established for every pollutant present in a point source discharge. In many instances, EPA promulgates effluent guidelines for an indicator pollutant. Industrial facilities complying with the effluent guidelines for the indicator pollutant will also control other pollutants (e.g. pollutants with a similar chemical structure). For example, EPA may choose to regulate only one of several metals present in the effluent from an industrial category, and compliance with the effluent guidelines will ensure similar metals present in the discharge are adequately controlled. All are technology based limitations which must be met by the applicable facility at all times. If Reasonable Potential is established for any particular parameter, and water-quality based effluent limits are more protective of the receiving water's quality, the WQBEL will be used as the limiting factor in accordance with 40 CFR 122.44(d) and 10 CSR 20-7.015(9)(A).

- ✓ The facility does not have an associated ELG.

## **GENERAL CRITERIA CONSIDERATIONS**

In accordance with 40 CFR 122.44(d)(1), effluent limitations shall be placed into permits for pollutants determined to cause, have reasonable potential to cause, or to contribute to, an excursion above any water quality standard, including narrative water quality criteria. In order to comply with this regulation, permit decisions were made by completing a reasonable potential determination on whether discharges have reasonable potential to cause, or contribute to an excursion of the general criteria listed in 10 CSR 20-7.031(4). See Part III REASONABLE POTENTIAL for more information. In instances where reasonable potential exists, the permit includes limitations to address the reasonable potential. In discharges where reasonable potential does not exist, the permit may include monitoring to later determine the discharge's potential to impact the narrative criteria. Additionally, 644.076.1 RSMo, as well as Part I §D – Administrative Requirements of Standard Conditions included in this permit state it shall be unlawful for any person to cause or allow any discharge of water contaminants from any water contaminant or point source located in Missouri in violation of §§644.006 to 644.141 of the Missouri Clean Water Law or any standard, rule, or regulation promulgated by the commission. See Part IV for specific determinations.

## **GOOD HOUSEKEEPING PRACTICES**

Good housekeeping is a practical, cost-effective way to maintain a clean and orderly facility to prevent potential pollution sources from coming into contact with stormwater. It includes establishing protocols to reduce the possibility of mishandling materials or equipment and employee training. Common areas where good housekeeping practices should be followed include trash containers and adjacent areas, material storage areas, vehicle and equipment maintenance areas, and loading docks. Good housekeeping practices must include a schedule for regular pickup and disposal of garbage and waste materials and routine inspections of drums, tanks, and containers for leaks and structural conditions. Practices also include containing and covering garbage, waste materials, and debris. Involving employees in routine monitoring of housekeeping practices is an effective means of ensuring the continued implementation of these measures.

Specific good housekeeping may include:

- ◆ Spill and overflow protection under chemical or fuel connectors to contain spillage at liquid storage tanks
- ◆ Load covers on residue hauling vehicles and ensure gates on trucks are sealed and the truck body is in good condition
- ◆ Containment curbs around loading/unloading areas or tanks
- ◆ Techniques to reduce solids residue which may be tracked on to access roads traveled by residue trucks or residue handling vehicles.
- ◆ Techniques to reduce solid residue on exit roads leading into and out of residue handling areas

Industrial facilities may conduct activities that use, store, manufacture, transfer, and/or dispose of PFAS containing materials. Successful good housekeeping practices to minimize PFAS exposure to stormwater could include inventorying the location, quantity, and method of storage; using properly designed storage and transfer techniques; providing secondary containment around chemical storage areas; and using proper techniques for cleaning or replacement of production systems or equipment.

Where feasible, minimizing exposure of potential pollutant sources to precipitation is an important control option. Minimizing exposure prevents pollutants, including debris, from coming into contact with precipitation and can reduce the need for BMPs to treat contaminated stormwater runoff. It can also prevent debris from being picked up by stormwater and carried into drains and surface waters. Examples of BMPs for exposure minimization include covering materials or activities with temporary structures (e.g., tarps) when wet weather is expected or moving materials or activities to existing or new permanent structures (e.g., buildings, silos, sheds). Even the simple practice of keeping a dumpster lid closed can be a very effective pollution prevention measure. Another example could include locating PFAS-containing materials and residues away from drainage pathways and surface waters. For erosion and sediment control, BMPs must be selected and implemented to limit erosion on areas of your site that, due to topography, activities, soils, cover, materials, or other factors, are likely to experience erosion. Erosion control BMPs such as seeding, mulching, and sodding prevent soil from becoming dislodged and should be considered first. Sediment control BMPs such as silt fences, sediment ponds, and stabilized entrances trap sediment after it has eroded. Sediment control BMPs should be used to back-up erosion control BMPs.

The SWPPP (if required for this facility) must contain a narrative evaluation of the appropriateness of stormwater management practices that divert, infiltrate, reuse, or otherwise manage stormwater runoff so as to reduce the discharge of pollutants. Appropriate measures are highly site-specific, but may include, among others, vegetative swales, collection and reuse of stormwater, inlet controls, snow management, infiltration devices, and wet retention measures. A combination of preventive and treatment BMPs will yield the most effective stormwater management for minimizing the offsite discharge of pollutants via stormwater runoff. BMPs schedules must also address preventive maintenance records or logbooks, regular facility inspections, spill prevention and response, and employee training.

## **GROUNDWATER MONITORING**

Groundwater is a water of the state according to 644.016(27) RSMo, is subject to regulations at 10 CSR 20-7.015(7) and 10 CSR 20-7.031(6), and must be protected accordingly.

- ✓ This facility is not required to monitor groundwater for the water protection program.

## **ICE-MELT PRODUCT REMOVAL**

The Department is authorized to require BMPs for stormwater facilities per 40 CFR 122.44(k)(2). The facility should, to the extent practicable, remove large pieces of salt as soon as possible. After winter weather has ceased for the year, the facility must inspect all low-lying areas for extra salt and sand, and remove these as soon as possible. Salt applied to large areas has the potential to cause freshwater salinization which could result in a fish kill of sensitive species. To reduce potential for solids entering a stream, sand or other traction control materials will need to be evaluated against the probability that these materials could cause general criteria violations of solids and bottom deposits per 10 CSR 20-7.031(4).



## LAND APPLICATION

Land application, or surficial dispersion of wastewater and/or sludge, is performed by facilities as an alternative to discharging. Authority to regulate these activities is pursuant to 644.026 RSMo. The Department implements requirements for these types of operations pursuant to 10 CSR 20-6.015(4)(A)1 which instructs the Department to develop permit conditions containing limitations, monitoring, reporting, and other requirements to protect soils, crops, surface waters, groundwater, public health, and the environment.

- ✓ Applicable, the facility shall comply with all applicable land application requirements listed in this permit. These requirements incorporated into this permit pursuant to 10 CSR 20-6.015(4) ensure appropriate minimum operational controls of the no-discharge land application systems. When operated correctly these permit conditions will prevent unauthorized and illicit discharges to waters of the state; and will protect soils, vegetation, surface water, groundwater, and public health. These requirements also ensure application activities fall within a productive use demonstration (agricultural use), prevent plant phytotoxicity, and prevent and protect soils loading of specified pollutants. The minimum requirements established in the permit are to meet, not only DNRs requirements, but to also ensure the exemptions for agricultural stormwater runoff in 10 CSR 20-6.200(1)(B)5 or 10 CSR 20-6.300(2)(D)2 continue to be met. When the facility follows all permit requirements, stormwater discharge monitoring requirements from land application sites found at 10 CSR 20-6.200(2)(B)3.B. are excused. The BMPs prescribed in the permit, such as not applying to saturated or frozen soil, or applying outside the setbacks, are specific BMPs appropriate for wastewater and stormwater management from land application areas.
- ✓ Pursuant to 10 CSR 20-8.200(6) Surface Irrigation of Wastewater. (B) Wetted Application Area. The wetted application area is the land area that is normally wetted by wastewater application. The wetted application area must be: 1. Located outside of flood-prone areas having a flood frequency greater than once every 10 years; 2. Established— A. At least one hundred fifty feet (150') from existing dwellings or public use areas, excluding roads or highways; B. At least fifty feet (50') inside the property line; C. At least three hundred feet (300') from any sinkhole, losing stream, or other structure or physiographic feature that may provide direct connection between the ground water table and the surface; D. At least three hundred feet (300') from any existing potable water supply well not located on the property. Adequate protection shall be provided for wells located on the application site; E. One hundred feet (100') to wetlands, ponds, gaining streams (classified or unclassified; perennial or intermittent); and F. If an established vegetated buffer or the wastewater is disinfected, the setbacks established in subsections (A)–(E) above may be decreased if the applicant demonstrates the risk is mitigated. 3. Fenced, or if not fenced, provide in the construction permit application or the facility plan, the— A. Method of disinfection being utilized; B. Suitable barriers in place, or C. Details on how public access is limited and not expected to be present. (C) Preapplication Treatment. At a minimum, treatment prior to irrigation shall provide performance equivalent to that obtained from a primary wastewater lagoon cell designed and constructed in accordance with sections (3) and (4) of this rule, except that the lagoon depth may be increased to include wastewater storage in addition to the primary volume.
- ✓ Following is a list of helpful publications; while generally geared to biosolids and domestic sludge, these documents can show operators and facilities specific best management practices which may be important to their own operations.
  - State and EPA Regulations for Domestic Wastewater Sludge and Biosolids <https://extension.missouri.edu/publications/eq421>
  - Land Application of Septage <https://extension.missouri.edu/publications/eq422>
  - Standards for Pathogens and Vectors <https://extension.missouri.edu/publications/wq424>
  - Interpretation of Laboratory Analysis of Samples <https://extension2.missouri.edu/wq429>
  - Biosolids Glossary of Terms <https://extension2.missouri.edu/eq449>
- ✓ Operations and Maintenance, and equipment resources:
  - Collection and Storage <https://extension2.missouri.edu/eq431>
  - Equipment for Off-Site Application <https://extension2.missouri.edu/wq432>
  - Equipment for On-Site Land Application <https://extension2.missouri.edu/wq433>
  - Operating Considerations for Equipment <https://extension2.missouri.edu/wq434>
- ✓ Land application of all pollutants must consider cumulative and average limits based on how the pollutant responds in the soil environment. Limits or monitoring requirements may reflect different monthly calculations based on pollutant behavior.
- ✓ The facility must follow the applicable application loading rates indicated in the permit's facility description and/or special conditions. The facility must follow the applicable loading rates in the permit's facility description for each land application area. This permit dictates the most conservative calculation will be used when determining application rates so that the most abundant pollutant is not over-applied.
- ✓ **Hydraulic Loading Rates** – wastewater must be land applied at rates to allow for proper soil absorption and plant uptake. In accordance with 10 CSR 20-8.200(6)(B), the hydraulic loading rate shall not exceed the soil permeability rate, or result in a discharge of wastewater from the land application field.
- ✓ **Nitrogen Loading Rates** – wastewater application rates must not exceed a nitrogen application rate of 150 pounds total nitrogen per acre per year, and the applied wastewater must not exceed 10 mg/L of nitrate nitrogen as N at any time.
- ✓ Fertilizer recommendations can also be obtained by using one of the following tools:
  - Land Applications Considerations (nutrient requirements for plant growth) <https://extension.missouri.edu/publications/eq202>
  - Crop/Nutrient Considerations <https://extension2.missouri.edu/eq430>
  - University of Missouri Nutrient Management Home Page: <https://nmplanner.missouri.edu/>
  - United States Department of Agriculture (USDA) Natural Resources Conservation Service (NRCS) Nutrient Management technical resources <https://www.nrcs.usda.gov/wps/portal/nrcs/detail/national/technical/ecoscience/mnm/?cid=stelprdb1044741>

- ✓ **Trace Element Loading Rate** – specific parameters have maximum soil loading rates; limitations are established in this permit to protect sudden phytotoxicity for the short term, future soil use, and overall plant fertility and fecundity over the long term. These requirements are authorized under 10 CSR 20-6.015(4)(A)1. Information used to develop parameter-specific conditions were based on *Design of Land Treatment Systems for Industrial Wastes – Theory and Practice*; by Pal and Overcash (P&O) 1981; and the development document and science-based numeric guidelines pursuant to 40 CFR 503 Subpart B; see also
  - Standards for Metals and Other Trace Substances <https://extension.missouri.edu/publications/wq425>
  - Activity and Movement of Plant Nutrients and Other Trace Substance <https://extension.missouri.edu/publications/wq428>
- ✓ Additional citations for specific parameters:
  - Boron is a known toxicant to plant life; per the Land Treatment book (P&O; p. 377-379), using 2 mg/L appropriate to the vegetation at this facility. A cap of 2 mg/L is established at this time to ensure acute plant toxicity is prevented. The Land Treatment book indicates commonly used application rates for crops are between 0.25 and 3 kg/ha/yr. However, it doesn't reference slight crop injury (corn and another unspecified crop) until 5-20 kg/ha. Therefore the annual loading applied to this facility is 5 kg/ha or 4.5 lbs/ac. This will be reevaluated at the next renewal.
  - Chloride is limited at 125 mg/L to prevent sudden phytotoxicity. (P&O; p. 379)
  - Cobalt is limited at 1 ppm to prevent heavy metal toxicity. (P&O; p. 406)
  - Copper dosing was limited to 10 mg/L per application event to prevent abrupt plant phytotoxicity. (P&O; p. 418)
  - Lead, considered a heavy metal which will show injurious effects at levels above 1 mg/L (P&O; p. 406)
  - Selenium (P&O; P. 384) Selenium does not degrade in soil, water, or sunlight. Selenium can be a plant toxicant and in the form of selenate ( $\text{SeO}_4^{2-}$ ) can be taken up by plants, and bioaccumulate. See also: Hladun, Parker, Tran, and Trumble. *Effects of selenium accumulation on phytotoxicity, herbivory, and pollination ecology in radish (Raphanus sativus L.)*. Environmental Pollution 172 (2013) 70-75.
- ✓ Definitions used in the land application section of the permit can be found at 644.016 RSMo, 10 CSR 20-2, and 40 CFR 503.11.
- ✓ This permit does not authorize land disposal or the application of hazardous waste.
- ✓ Soils testing. The permit's special conditions stipulate soil testing for this facility. Soil testing is performed to ensure soil accumulation rates of the specified parameters are below established soil loading rates. By adhering to the soil sampling methodology and frequency, the Department can determine reasonable potential to cause or contribute to plant toxicity required under 10 CSR 20-6.015(4).
- ✓ Sludge testing. 40 CFR 503.16 indicates sludge testing frequency can be based on the amount of sludge applied annually. The Program has determined these frequencies to be a suitable guideline to other sludge or high-strength wastewater as well. Sludge and/or wastewater sampling frequency for this permit was based on the following:

Amount of sewage sludge (metric tons)	US Tons	Liquid Gallons	Frequency
Greater than zero but < 290	+0 to 319.6	+0 to 76,609.9	once per year
≥ 290 but < 1,500	319.7 to 1653.4	76,610.0 to 396,258.1	once per quarter
≥ 1,500 but < 15,000	1653.5 to 16534.6	396,258.2 to 3,962,580.7	six times per year
≥ 15,000	≥ 16534.7	≥ 3,962,580.7	once per month

## LAND DISTURBANCE

Land disturbance, sometimes called construction activities, are actions which cause disturbance of the root layer or soil; these include clearing, grading, and excavating of the land. 40 CFR 122.26(b)(14) and 10 CSR 20-6.200(3) requires permit coverage for these activities. Coverage is not required for facilities when only providing maintenance of original line and grade, hydraulic capacity, or to continue the original purpose of the facility.

- ✓ Not applicable; this permit does not provide coverage for land disturbance activities. The facility may obtain a separate land disturbance permit (MORA) online at <https://dnr.mo.gov/water/business-industry-other-entities/permits-certification-engineering-fees/stormwater/construction-land-disturbance> MORA permits do not cover disturbance of contaminated soils, however, site specific permits such as this one can be modified to include appropriate controls for land disturbance of contaminated soils by adding site-specific BMP requirements and additional outfalls.

## MAJOR WATER USER

Any surface or groundwater user with a water source and the equipment necessary to withdraw or divert 100,000 gallons (or 70 gallons per minute) or more per day combined from all sources from any stream, river, lake, well, spring, or other water source is considered a major water user in Missouri. <https://dnr.mo.gov/water/business-industry-other-entities/reporting/major-water-users> All major water users are required by law to register water use annually (Missouri Revised Statutes Chapter 256.400 Geology, Water Resources and Geodetic Survey Section). <https://dnr.mo.gov/document-search/frequently-asked-major-water-user-questions-pub2236/pub2236>

- ✓ Not applicable; this facility cannot withdraw water from the state in excess of 70 gpm or 0.1 MGD.

## **METALS**

Effluent limitations for total recoverable metals were developed using methods and procedures outlined in the *Technical Support Document For Water Quality-based Toxic Controls* (EPA/505/2-90-001) and *The Metals Translator: Guidance For Calculating a Total Recoverable Permit Limit From a Dissolved Criterion* (EPA 823-B-96-007). “Aquatic Life Protection” in 10 CSR 20-7.031 Tables A1 and A2, as well as general criteria protections in 10 CSR 20-7.031(4) apply to this discharge. The hardness value used for hardness-dependent metals calculations is typically based on the ecoregion’s 50<sup>th</sup> percentile (also known as the median) per 10 CSR 20-7.015(1)(CC), and is reported in the calculations below, unless site specific data was provided. Per a memorandum dated August 6, 2019, the Director has determined limit derivation must use the median of the Level III Ecoregion to calculate permit limits, or site specific data if applicable. Additional use criterion (HHP, DWS, GRW, IRR, or LWW) may also be used, as applicable, to determine the most protective effluent limit for the receiving waterbody’s class and uses. HHP, DWS, GRW, IRR, or LWW do not take hardness into account.

## **MODIFICATION REQUESTS**

Facilities have the option to request a permit modification from the Department at any time under RSMo 644.051.9. Requests must be submitted to the Water Protection Program with the appropriate forms and fees paid per 10 CSR 20-6.011. It is recommended facilities contact the program early so the correct forms and fees are submitted, and the modification request can be completed in a timely fashion. Minor modifications, found in 40 CFR 122.63, are processed without the need for a public comment period. Major modifications, those requests not explicitly fitting under 40 CFR 122.63, do require a public notice period. Modifications to permits must be completed when: a new pollutant is found in the discharge; operational or functional changes occur which affect the technology, function, or outcome of treatment; the facility desires alternate numeric benchmarks; or other changes are needed to the permit.

Modifications are not required when utilizing or changing additives in accordance with the publication <https://dnr.mo.gov/document-search/additive-usage-wastewater-treatment-facilities-pub2653/pub2653> nor are required when a temporary change or provisional discharge has been authorized by the regional office. While provisional discharges may be authorized by the regional office, they will not be granted for more than the time necessary for the facility to obtain an official modification from the Water Protection Program. Temporary provisional discharges due to weather events or other unforeseen circumstances may or may not necessitate a permit modification. The facility may ask for a Compliance Assistance Visit (CAV) from the regional office to assist in the decision-making process; CAVs are provided free to the permitted entity.

## **MUNICIPAL SEPARATE STORM SEWER SYSTEMS (MS4)**

This permit allows discharge to waters of the state. The discharges this permit allows may flow into and through the city’s stormwater collection system. Regulated MS4s are managed by public entities, cities, municipalities, or counties. Phase I MS4s are Kansas City, Independence, and Springfield. Phase II MS4s are determined by population or location in an urbanized area. Regulated MS4s are required to develop and maintain a stormwater management program. These programs have requirements for developing and implementing a plan to detect and eliminate illicit discharges to the storm sewer system. Phase I MS4s also maintain oversight programs for industrial and high risk runoff. Regulated MS4s may keep a list of all of the other regulated dischargers (wastewater and stormwater) flowing through their system. If this facility discharges into a separate storm sewer system, the facility must make contact with the owner/operator of that system to coordinate with them. Regulated MS4 operators may request to inspect facilities discharging into their system; a list of regulated MS4s can be viewed at <https://dnr.mo.gov/document-search/missouris-regulated-municipal-separate-storm-sewer-systems-ms4s> or search by permit ID: MOR04 at [https://apps5.mo.gov/mocwis\\_public/permitSearch.do](https://apps5.mo.gov/mocwis_public/permitSearch.do) to determine if this facility needs to contact a local stormwater authority.

## **NUTRIENT MONITORING**

Nutrient monitoring is required for facilities characteristically or expected to discharge nutrients (nitrogenous compounds and/or phosphorus) when the design flow is equal to or greater than 0.1 MGD per 10 CSR 20-7.015(9)(D)8. This requirement is applicable to all Missouri waterways.

✓ This is a no-discharge permit therefore not subject to provisions found in 10 CSR 20-7.015(2)-(9) per 10 CSR 20-7.015(1)(C).

Water quality standards per 10 CSR 20-7.031(5)(N) describe nutrient criteria requirements assigned to lakes (which include reservoirs) in Missouri, equal to or greater than 10 acres during normal pool conditions. The Department’s Nutrient Criteria Implementation Plan (NCIP) may be reviewed at: <https://dnr.mo.gov/document-search/nutrient-criteria-implementation-plan-july-27-2018> Discharges of wastewater in to lakes or lake watersheds designated as L1 (drinking water use) are prohibited per 10 CSR 20-7.015(3)(C).

✓ Not applicable; this facility does not discharge in a lake watershed or the lake is less than 10 acres.



## **OIL/WATER SEPARATOR SYSTEMS AND USED OIL**

Oil water separator (OWS) systems are frequently found at industrial sites where process water, wastewater, or stormwater may contain oils, petroleum, greases, oily wastewaters, or other immiscible liquids requiring separation. Food industry discharges typically require treatment prior to discharge to publically owned treatment works. Per 10 CSR 26-2.010(2)(B), all oil water separators classified as underground storage tanks (UST) which meet the volume requirements, must be operated according to manufacturer's specifications. OWS which are USTs may be authorized in NPDES permits per 10 CSR 26-2.010(2)(B) or otherwise will be regulated as a underground petroleum storage tank under tank rules. A facility may operate an OWS which is not considered a UST for the wastewater or stormwater at any facility without specific NPDES permit authorization. Alternatively, a facility is not required to cover a UST OWS under the NPDES permit if they desire to obtain alternative regulatory compliance. OWS treating animal, vegetable, or food grade oils are not required to be authorized under 10 CSR 20-26-2.020(2)(B). All best management practices for all OWS systems must be adhered. In 2017, field-poured concrete tanks, previously exempted from the tanks rules, lost their exempt status. Facilities must re-evaluate these concrete structures pursuant to these now relevant rules. Adjacent USTs are not covered by these regulations.

Any and all water treatment systems designed to remove floating immiscible oils are termed oil water separators. If a device is intended to capture oil and separate it from water which is to be discharged, this generally qualifies that oil as used oil (if it is petroleum-based in nature). Used oil and oily sludge must be disposed of in accordance with 10 CSR 25-11.279. Pursuant to 40 CFR 279.20(b)(2)(ii)(B), separating used petroleum-based oil from wastewater generated on-site (to make the wastewater acceptable for discharge or reuse pursuant to Federal or state regulations governing the management or discharge of wastewaters) are considered used oil generators and not processors under self-implementing 40 CFR 279 Standards For The Management Of Used Oil. Oily wastes generated by OWS are also generally subject to Spill Prevention, Control, and Countermeasure (SPCC) regulations.

## **OPERATOR CERTIFICATION REQUIREMENTS**

Operators or supervisors of operations at regulated domestic wastewater treatment facilities shall be certified in accordance with 10 CSR 20-9 and any other applicable state law or regulation.

- ✓ Not applicable; this facility is not required to have a certified operator. This permit does not cover domestic wastewater or the domestic wastewater population equivalent (PE) is less than two hundred (200) individuals. Additionally, this facility is not owned or operated by a municipality, public sewer district, county, public water supply district, or private sewer company regulated by the Public Service Commission, or operated by a state or federal agency. Private entities are exempted from the population equivalent requirement unless the Department has reason to believe a certified operator is necessary.

## **PERMIT SHIELD**

The permit shield provision of the Clean Water Act (Section 402(k)) and Missouri Clean Water Law (644.051.16 RSMo) provides that when a permit holder is in compliance with its NPDES permit or MSOP, it is effectively in compliance with certain sections of the Clean Water Act, and equivalent sections of the Missouri Clean Water Law. In general, the permit shield is a legal defense against certain enforcement actions, but is only available when the facility is in compliance with its permit and satisfies other specific conditions, including having completely disclosed all discharges and all facility processes and activities to the Department at time of application. It is the facility's responsibility to ensure that all potential pollutants, waste streams, discharges, and activities, as well as wastewater land application, storage, and treatment areas, are all fully disclosed to the Department at the time of application or during the draft permit review process. Previous permit applications are not necessarily evaluated or considered during permit renewal actions. All relevant disclosures must be provided with each permit application, including renewal applications, even when the same information was previously disclosed in a past permit application. Subsequent requests for authorization to discharge additional pollutants, expanded or newly disclosed flows, or for authorization for previously unpermitted and undisclosed activities or discharges, will likely require an official permit modification, including another public participation process.

## **PRETREATMENT**

This permit does not regulate pretreatment requirements for facilities discharging to an accepting permitted wastewater treatment facility. If applicable, the receiving entity (the publicly owned treatment works - POTW) is to ensure compliance with any effluent limitation guidelines for pretreatment listed in 40 CFR Subchapter N per 10 CSR 20-6.100. Pretreatment regulations per 644.016 RSMo are limitations on the introduction of pollutants or water contaminants into publicly owned treatment works or facilities.

- ✓ Not applicable, this facility does not discharge industrial wastewater to a POTW. Domestic wastewater is not subject to pretreatment requirements.

**REASONABLE POTENTIAL (RP)**

Regulations per 10 CSR 20-7.015(9)(A)2 and 40 CFR 122.44(d)(1)(i) require effluent limitations for all pollutants which are (or may be) discharged at a level causing or have the reasonable potential to cause (or contribute to) an in-stream excursion above narrative or numeric water quality standards. Per 10 CSR 20-7.031(4), general criteria shall be applicable to all waters of the state at all times; however, acute toxicity criteria may be exceeded by permit allowance in zones of initial dilution, and chronic toxicity criteria may be exceeded by permit allowance in mixing zones. A reasonable potential analysis (RPA) is a numeric RP decision calculated using effluent data provided by the facility for parameters that have a numeric Water Quality Standard (WQS). If any given pollutant has the reasonable potential to cause or contribute to an in-stream excursion above the WQS, the permit must contain a WQBEL for the pollutant per 40 CFR Part 122.44(d)(1)(iii) and the most stringent limits per 10 CSR 20-7.031(9)(A). The RPA is performed using the *Technical Support Document for Water Quality Based Toxics Control (TSD)* methods (EPA/505/2-90-001) for continuous discharges. See additional considerations under Part II WATERBODY MIXING CONSIDERATIONS and Part III WASTELOAD ALLOCATIONS. Wasteload allocations are determined utilizing the same equations and statistical methodology. Absent sufficient effluent data, WQBELs are derived without consideration of effluent variability and is assumed to be present unless found to be absent to meet the requirements of antidegradation review found in 10 CSR 20-7.031(3) and reporting of toxic substances pursuant to 40 CFR 122.44(f). The Department's permit writer's manual (<https://dnr.mo.gov/water/business-industry-other-entities/technical-assistance-guidance/wastewater-permit-writers-manual>), the EPA's permit writer's manual (<https://www.epa.gov/npdes/npdes-permit-writers-manual>), program policies, and best professional judgment guide each decision. Each parameter in each outfall is carefully considered; and all applicable information regarding: technology based effluent limitations, effluent limitation guidelines, water quality standards, inspection reports, stream water quality information, stream flows, uses assigned to each waterbody, and all applicable site specific information and data gathered by the facility through discharge monitoring reports and renewal (or new) application sampling.

Reasonable potential determinations (RPD) are based on physical conditions of the site as provided in Sections 3.1.2, 3.1.3, and 3.2 of the TSD using best professional judgement. An RPD consists of evaluating visual observations for compliance with narrative criteria, non-numeric information, or small amounts of numerical data (such as 1 data point supplied in the application). Narrative criteria with RP typically translate to a numeric WQS, so a parameter's establishment being based on narrative criteria does not necessarily make the decision an RPD vs RP—how the data is collected does, however. For example, a facility with orange discharge can have RP for narrative criteria like color, but a numeric iron limit is established to account for the violation of narrative criteria based on effluent data submitted by the facility. When insufficient data is received to make a determination on RP based on numeric effluent data, the RPD decisions are based on best professional judgment considering the type of effluent discharged, the current operational controls in place, and historical overall management of the site. In the case of iron causing excursions of narrative criteria for color, if a facility has not had iron monitoring in a previous permit, adding iron monitoring would be an RPD, since numeric data isn't being used in the determination, but observable, site-specific conditions are.

When the facility is performing surficial or subsurface land application, the volume of water, frequency of application, type of vegetation, soil type, land slopes, and general overall operating conditions are considered. 10 CSR 20-8 are regulations for the minimum operating conditions for land application; these regulations cannot be excused even if there is no RP. RP is reserved for discharging outfalls given that these outfalls are the only ones which water quality standards apply to, but the process is similar as the site conditions are compared to regulations, soil sampling, pollutant profile, and other site specific conditions. In the case of non-discharging outfalls, an RPD is instead used to determine monitoring requirements.

The TSD RPA method cannot be performed on stormwater as the flow is intermittent and highly variable. A stormwater RPD consists of reviewing application data and discharge monitoring data and comparing those data to narrative or numeric water quality criteria. For stormwater outfalls, considerations are required per 10 CSR 20-6.200(6)(B)2: A. application and other information supplied by the facility; B. effluent guidelines; C. best professional judgment; D. water quality; and E. BMPs.

RPDs are also performed for WET testing in wastewater. While no WET regulations specific to industrial wastewater exist, 40 CFR 122.21(j)(5) implies the following can be considered: 1) the variability of the pollutants; 2) the ratio of wastewater flow to receiving stream flow; and 3) current technology employed to remove toxic pollutants. Generally, sufficient data does not exist to mathematically determine RPA for WET, but instead compares the data for other toxic parameters in the wastewater with the necessity to implement WET testing with either monitoring or limits. When toxic parameters exhibit RP, WET testing is generally included in the permit as an RPD. However, if all toxic parameters are controlled via limitations or have exhibited no toxicity in the past, then WET testing may be waived. Only in instances where the wastewater is well characterized can WET testing be waived.

WET testing is typically not implemented for stormwater. Stormwater discharges do not adhere to the same principles of wastewater RPAs because stormwater discharges are not continuous, and at the time of precipitation discharge the receiving stream is also no longer at base (0) flow, meaning that using RP to develop WET testing requirements for stormwater is unrepresentative. The Department works with the Missouri Department of Conservation and has understanding of streams already exhibiting toxicity, even without the influence of industrial wastewater or stormwater. Facilities discharging to streams with historical toxicity are required to use laboratory water for dilution, instead of water from the receiving stream when performing WET tests.

TSD methods encountered may be § 3.3.2, § 5.7.3 for metals, and § 5.4.1 for chloride. Part IV EFFLUENT LIMIT DETERMINATIONS provides specific decisions related to this permit. In general, removal of a WQBEL if there is no RP is not considered backsliding, see ANTIBACKSLIDING for additional information.

✓ No statistical RPAs were performed for this permit.

### REGIONAL OFFICES (ROS)

Regional Offices will provide a compliance assistance visit at a facility's request; a regional map with links to phone numbers can be found here: <https://dnr.mo.gov/about-us/division-environmental-quality/regional-office>. Or use <https://dnr.mo.gov/compliance-assistance-enforcement> to request assistance from the Region online.

### RENEWAL REQUIREMENTS

The renewal special condition permit requirement is designed to guide the facility to prepare and include all relevant and applicable information in accordance with 10 CSR 20-6.010(7)(A)-(C), and if applicable, federal regulations. The special condition may not include all requirements and requests for additional information may be made at the time of permit renewal under 644.051.13(5) RSMo and 40 CFR 122.21(h). Prior to submittal, the facility must review the entire submittal to confirm all required information and data is provided; it is the facility's responsibility to discern if additional information is required. Failure to fully disclose applicable information with the application or application addendums may result in a permit revocation per 10 CSR 20-6.010(8)(A) and may result in the forfeiture of permit shield protection authorized in 644.051.16 RSMo. Forms are located at:

<https://dnr.mo.gov/water/business-industry-other-entities/permits-certification-engineering-fees/wastewater>

- ✓ This facility shall submit an appropriate and complete application to the Department no less than 180 days prior to the expiration date listed on page 1 of the permit.
- ✓ The facility may email [cleanwaterpermits@dnr.mo.gov](mailto:cleanwaterpermits@dnr.mo.gov) to submit the application to the Program. A paper copy is not necessary.
- ✓ Application materials shall include complete Form A, Form C and Form I. If the form name has changed, then the facility should ensure they are submitting the correct forms as required by regulation.

### SAMPLING FREQUENCY JUSTIFICATION

Sampling and reporting frequency was generally retained from previous permit. 40 CFR 122.45(d)(1) indicates all continuous discharges, such as wastewater discharges, shall be permitted with daily maximum and monthly average limits. Minimum sampling frequency for all parameters is annually per 40 CFR 122.44(i)(2).

Sampling frequency for stormwater-only outfalls is typically quarterly even though BMP inspection occurs monthly or more often dependent on site needs. The facility may sample more frequently if additional data is required to determine if best management operations and technology are performing as expected.

A reduction in monitoring frequency is not considered backsliding. A numeric or narrative limit established in the permit is applicable every hour of every day, not only during the day the monitoring occurs, therefore, a reduction in monitoring frequency has no bearing on the numeric limits applied in the permit. Both § 402(o)(1) and the safety clause in § 402(o)(3) prohibit renewed permits from containing effluent limitations that are less stringent. The Department does not read 402(o) to apply to any other non-limiting type of permit conditions.

### SAMPLING TYPE JUSTIFICATION

Sampling type was continued from the previous permit. The sampling types are representative of the discharges, and are protective of water quality. Discharges with altering effluent will consider implementing composite sampling; discharges with uniform effluent can have grab samples. Grab samples are usually appropriate for stormwater. Parameters which must have grab sampling are: pH, ammonia, *E. coli*, total residual chlorine, free available chlorine, hexavalent chromium, dissolved oxygen, total phosphorus, volatile organic compounds, and others. For further information on sampling and testing methods see 10 CSR 20-7.015(9)(D)2.

### SCHEDULE OF COMPLIANCE (SOC)

A schedule of remedial measures included in a permit, including an enforceable sequence of interim requirements (actions, effluent limits, operations, or milestone events) leading to compliance with the Missouri Clean Water Law, its implementing regulations, and the terms and conditions of an operating permit. SOC's are allowed under 40 CFR 122.47 and 10 CSR 20-7.031(11) providing certain conditions are met. An SOC is not allowed:

- For effluent limitations based on technology-based standards established in accordance with federal requirements, if the deadline for compliance established in federal regulations has passed in accordance with 40 CFR 125.3.
- For a newly constructed facility in most cases per 644.029 RSMo. Newly constructed facilities must meet all applicable effluent limitations (technology and water quality) when discharge begins. New facilities are required to install the appropriate control technologies as specified in a permit or antidegradation review. A SOC is allowed for a new water quality based effluent limit not included in a previously public noticed permit or antidegradation review, which may occur if a regulation changes during construction.

- To develop a TMDL, UAA, or other study associated with development of a site specific criterion. A facility is not prohibited from conducting these activities, but a SOC may not be specifically granted for conducting these activities.

In order to provide guidance in developing SOC's, and to attain a greater level of consistency, the Department issued a policy on development of SOC's on October 25, 2012. The policy provides guidance for standard time frames for schedules for common activities, and guidance on factors to modify the length of the schedule.

✓ Not applicable; this permit does not contain a SOC. Limits have not become more restrictive.

#### **SECONDARY CONTAINMENT:**

The Department has established minimum requirements for secondary containment areas. These conditions are necessary to prevent contamination in stormwater before storm events, and before stormwater has a risk for contamination in these areas. By including dry inspection requirements, the Department can be confident in the site's operational controls. By fixing all leaks and removing debris from the secondary containment areas prior to precipitation events, stormwater collected in the areas are unlikely to yield contamination or elicit sheen thereby allowing immediate removal of stormwater which is in compliance with SPCC plans.

The Department is establishing a permit requirement for visual inspection frequency commiserate with the potential for contamination for secondary containment(s) to protect waters of the state from petroleum contamination, oils and greases, or sheen pursuant to 10 CSR 20-7.031(4)(B); and other water contaminants as necessary. These conditions establish permissible allowances for the facility to discharge stormwater that was either free of sheen or has been cleaned of sheen, but only if the facility has demonstrated, through inspections, the facility has been effectively maintaining tanks and appurtenances in the secondary containment areas.

Historic petroleum secondary containment language required laboratory testing for benzene, toluene, ethylbenzene, and xylene (BTEX) upon sheen observance; to have all laboratory testing completed prior to release of the contained stormwater; and to be below established numeric limits for BTEX prior to release. However, it was noted by commenters that when the Department requires facilities to keep the sheeny accumulated stormwater in the secondary containment for long periods of time (time needed to obtain laboratory results for BTEX, it is contrary to other relevant regulations, which state contaminated stormwater must be disposed of as quickly as possible. Facilities then developed alternative actions, such as tanking sheeny secondary containment stormwater until the expedited BTEX laboratory analysis was completed, then releasing the water from the tank. These alternative methods of tanking sheeny stormwater are both costly and resource-intensive, requiring worker time which needs to be directed to other facility activities. By shifting worker time from post-sheen-occurrence management to pre-contamination dry-inspections, the Department has alleviated several commenter's concerns regarding past secondary containment special conditions.

By allowing on-site sheen removal, then discharge, the Department is allowing expedited drainage of the secondary containment without delay. When a facility properly maintains tanks and appurtenances via these series of inspections and provides sheen removal prior to release, then the facility can maintain compliance with Missouri's requirements for the safe storage and handling of flammable and combustible liquids (2 CSR 90-30.050), storage tank secondary containment volume requirements (40 CFR 112), and Missouri's general water quality criteria 10 CSR 20-7.031(4)(B).

The Department revised petroleum secondary containment special conditions in permits based on National Fire Protection Association (NFPA) standards [mainly NFPA 30], enforceable under Missouri fire prevention codes [2 CSR 90-30.050], and Spill Prevention, Control, and Countermeasure (SPCC) [40 CFR 112] requirements. 2 CSR 90-30.050(20) and (21) specifically reference the Department of Natural Resources' environmental regulations. To apply these referenced conditions, this permit requires periodic secondary containment inspections.

It is acceptable for the inspections this permit requires to contradict the facility's SPCC plan inspection frequency, as these two requirements have different goals; the frequencies designated in the SPCC plan are based on the facility's evaluation of a tankage system's potential for catastrophic failure, not small leaks that result in sheeny stormwater. The inspection frequency this permit identifies for secondary containments have the capability to identify small leaks from appurtenances which have the possibility to cause contamination in standing stormwater, not simply a catastrophic failure. SPCC requirements pursuant to 40 CFR 112.8(c)(3)(iv) and 40 CFR 112.12(c)(3)(iv) also dictate that release of contaminated stormwater is prohibited unless regulated under an NPDES permit which allows for bypassing pursuant to 40 CFR 122.41(m)(3). As this permit does not allow bypassing, the facility must follow the inspection steps listed in the special conditions of this permit.

Many facilities are subject to the requirements outlined by the EPA in 40 CFR 112.3, also known as the SPCC plan: detailing the equipment, workforce, procedures, and steps necessary to prevent, control, and provide adequate countermeasures to a discharge. These regulations minimally require secondary containment and diversion structures be maintained. Title 40 regulations are developed by the Environmental Protection Agency. The self-certified SPCC plan a facility designs, while aimed to protect waters of the state and United States (WOTS/WOTUS), may differ considerably from site to site. This permit's conditions serves to treat similar facilities similarly. The EPA did not establish minimum frequency container or containment inspections; this permit does establish a minimum frequency, and concurrent inspections for this permit and per the SPCC plan may occur. This permit does not require a professional engineer (PE) inspect the tankage systems.

### **SPILLS, OVERFLOWS, AND OTHER UNAUTHORIZED DISCHARGE REPORTING**

Per 260.505 RSMo, any emergency involving a hazardous substance must be reported to the Department's 24 hour Environmental Emergency Response hotline at (573) 634-2436 at the earliest possible moment after discovery. The Department may require the submittal of a written report detailing measures taken to clean up a spill. These reporting requirements apply whether or not the spill results in chemicals or materials leaving the permitted property or reaching waters of the state. This requirement is in addition to the noncompliance reporting requirement found in Standard Conditions Part I.

<https://revisor.mo.gov/main/OneSection.aspx?section=260.500&bid=13989&hl=>

Any other spills, overflows, or unauthorized discharges reaching waters of the state must be reported to the regional office during normal business hours, or after normal business hours, to the Department's 24 hour Environmental Emergency Response spill line at 573-634-2436.

Certain industrial facilities are subject to the self-implementing regulations for Oil Pollution Prevention in 40 CFR 112, and are required to initiate and follow Spill Prevention, Control, and Countermeasure (SPCC) Plans. This permit, as issued, is not intended to be a replacement for any SPCC plan, nor can this permit's conditions be automatically relaxed based on the SPCC plan if the permit is more stringent than the plan.

### **SLUDGE – INDUSTRIAL**

Industrial sludge is solid, semi-solid, or liquid residue generated during the treatment of industrial process or non-process wastewater in a treatment works; including but not limited to, scum or solids removed in primary, secondary, or advanced wastewater treatment process; scum and solids filtered from water supplies and backwashed; and any material derived from industrial sludge. Industrial sludge could also be derived from lagoon or basin dredging or other similar maintenance activities. Certain oil sludge, like those from oil water separators, are subject to self-implementing federal regulations under 40 CFR 279 for used oils.

✓ Applicable; this permit authorizes land application of industrial sludge in accordance with Part A and Special Conditions of this permit; see additional information below in Part IV.

### **STANDARD CONDITIONS**

The standard conditions Part I attached to this permit incorporate all sections of 10 CSR 20-6.010(8) and 40 CFR 122.41(a) through (n) by reference as required by law. These conditions, in addition to the conditions enumerated within the standard conditions must be reviewed by the facility to ascertain compliance with this permit, state regulations, state statutes, federal regulations, and the Clean Water Act. Standard Conditions Part III, if attached to this permit, incorporate requirements dealing with domestic wastewater, domestic sludge, and land application of domestic wastes.

### **STORMWATER PERMITTING: LIMITATIONS AND BENCHMARKS**

Because of the fleeting nature of stormwater discharges, the Department, under the direction of EPA guidance, has determined monthly averages are capricious measures of stormwater-only discharges. The *Technical Support Document for Water Quality Based Toxics Control* (EPA/505/2-90-001; 1991) §3.1 indicates most procedures within the document apply only to water quality based approaches, not end-of-pipe technology-based controls. Hence, stormwater-only outfalls will generally only contain a maximum daily limit (MDL), a benchmark, or a monitoring requirement as dictated by site specific conditions, the BMPs in place, the BMPs proposed, past performance of the facility, and the receiving water's current quality.

Sufficient rainfall to cause a discharge for one hour or more from a facility would not necessarily cause significant flow in a receiving stream. Acute Water Quality Standards (WQSs) are based on one hour of exposure, and must be protected at all times. Therefore, industrial stormwater facilities with toxic contaminants present in the stormwater may have the potential to cause a violation of acute WQSs if toxic contaminants occur in sufficient amounts. In this instance, the permit may apply daily maximum limitations.

Conversely, it is unlikely for rainfall to cause a discharge for four continuous days from a facility; if this does occur however, the receiving stream will also likely sustain a significant amount of flow providing dilution. Most chronic WQSs are based on a four-day exposure with some exceptions. Under this scenario, most industrial stormwater facilities have limited potential to cause a violation of chronic water quality standards in the receiving stream.

A standard mass-balance equation cannot be calculated for stormwater because stormwater flow and flow in the receiving stream cannot be determined for conditions on any given day or storm event without real-time ad-hoc monitoring. The amount of stormwater discharged from the facility will vary based on current and previous rainfall, soil saturation, humidity, detention time, BMPs, surface permeability, etc. Flow in the receiving stream will vary based on climatic conditions, size of watershed, area of surfaces with reduced permeability (houses, parking lots, and the like) in the watershed, hydrogeology, topography, etc. Decreased permeability may increase the stream flow dramatically over a short period of time (flash).



Numeric benchmark values are based on site specific requirements taking in to account a number of factors but cannot be applied to any process water discharges. First, the technology in place at the site to control pollutant discharges in stormwater is evaluated. Other permits are also reviewed for similar activities. A review of the guidance forming the basis of Environmental Protection Agency's (EPA's) *Multi-Sector General Permit for Stormwater Discharges Associated with Industrial Activity* (MSGP) may also occur. Because precipitation events are sudden and momentary, benchmarks based on state or federal standards or recommendations use the Criteria Maximum Concentration (CMC) value, or acute standard may also be used. The CMC is the estimate of the highest concentration of a material in surface water to which an aquatic community can be exposed briefly without resulting in an unacceptable effect. The CMC for aquatic life is intended to be protective of the vast majority of the aquatic communities in the United States. If a facility has not disclosed BMPs applicable to the pollutants for the site, the facility may not be eligible for benchmarks.

40 CFR 122.44(b)(1) requires the permit implement the most stringent limitations for each discharge, including industrially exposed stormwater; and 40 CFR 122.44(d)(1)(i) and (iii) requires the permit to include water-quality based effluent limitations (WQBELs) where reasonable potential has been found. However, because of the non-continuous nature of stormwater discharges, staff are unable to perform statistical Reasonable Potential Analysis (RPA) under most stormwater discharge scenarios. Reasonable potential determinations (RPDs; see REASONABLE POTENTIAL above) using best professional judgment are performed.

Benchmarks require the facility to monitor, and if necessary, replace and update stormwater control measures. Benchmark concentrations are not effluent limitations. A benchmark exceedance, therefore, is not a permit violation; however, failure to take corrective action is a violation of the permit. Benchmark monitoring data is used to determine the overall effectiveness of control measures and to assist the facility in knowing when additional corrective actions may be necessary to comply with the conditions of the permit.

BMP inspections typically occur more frequently than sampling. Sampling frequencies are based on the facility's ability to comply with the benchmarks and the requirements of the permit. Inspections must occur after large rain events and any other time an issue is noted; sampling after a benchmark exceedance may need to occur to show the corrective active taken was meaningful.

When a permitted feature or outfall consists of only stormwater, a benchmark may be implemented if there is no RP for water quality excursions.

- ✓ Applicable, this facility has stormwater-only outfalls where benchmarks or limitations were deemed appropriate contaminant measures.

#### **STORMWATER POLLUTION PREVENTION PLAN (SWPPP)**

Pursuant to 40 CFR 122.44(k), Best Management Practices (BMPs) must be used to control or abate the discharge of pollutants when: 1) Authorized under §304(e) of the Clean Water Act (CWA) for the control of toxic pollutants and hazardous substances from ancillary industrial activities; 2) Authorized under §402(p) of the CWA for the control of stormwater discharges; 3) Numeric effluent limitations are infeasible; or 4) the practices are reasonably necessary to achieve effluent limitations and standards or to carry out the purposes and intent of the CWA. A BMP may take the form of a numeric benchmark. In accordance with the EPA's *Developing Your Stormwater Pollution Prevention Plan, A Guide for Industrial Operators*, (EPA 833-B-09-002) published by the EPA in 2015 and again in 2021 [https://www.epa.gov/sites/default/files/2021-03/documents/swppp\\_guide\\_industrial\\_2021\\_030121.pdf](https://www.epa.gov/sites/default/files/2021-03/documents/swppp_guide_industrial_2021_030121.pdf) BMPs are measures or practices used to reduce the amount of pollution entering waters of the state from a permitted facility. BMPs may take the form of a process, activity, or physical structure. Additionally in accordance with the Stormwater Management, a SWPPP is a series of steps and activities to 1) identify sources of pollution or contamination, and 2) select and carry out actions which prevent or control the pollution of storm water discharges. Additional information can be found in *Stormwater Management for Industrial Activities: Developing Pollution Prevention Plans and Best Management Practices* (EPA 832-R-92-006; September 1992).

Developing a SWPPP provides opportunities to employ appropriate BMPs to minimize the risk of pollutants being discharged during storm events. The following paragraph outlines the general steps the facility can take to determine which BMPs will work to achieve the benchmark values or limits in the permit. This section is not intended to be all encompassing or restrict the use of any physical BMP or operational and maintenance procedure assisting in pollution control. Additional steps or revisions to the SWPPP may be required to meet the requirements of the permit.

The facility can review the precipitation frequency maps for development of appropriate BMPs. The online map [https://hdsc.nws.noaa.gov/hdsc/pfds/pfds\\_map\\_cont.html?bkmrk=mo](https://hdsc.nws.noaa.gov/hdsc/pfds/pfds_map_cont.html?bkmrk=mo) can be targeted to the facility location and is useful when designing detention structures and planning for any structural BMP component. The stormwater map can also be used to determine if the volume of stormwater caused a disrupted BMP; and if the BMP must be re-designed to incorporate additional stormwater flows.

Areas which must be included in the SWPPP are identified in 40 CFR 122.26(b)(14). Once the potential sources of stormwater pollution have been identified, a plan shall be formulated to best control the amount of pollutant being released and discharged by each activity or source. This must include, but is not limited to, minimizing exposure to stormwater, good housekeeping measures, proper facility and equipment maintenance, spill prevention and response, vehicle traffic control, and proper materials handling. Once a plan has been developed the facility will employ the control measures determined to be adequate to achieve the benchmark values discussed above. The facility will conduct monitoring and inspections of the BMPs to ensure they are working properly and re-evaluate any BMP not achieving compliance with permitting requirements. For example, if sample results from an outfall show values of TSS above the benchmark value, the BMP being employed is deficient in controlling stormwater pollution. Corrective action must be taken to repair, improve, or replace the failing BMP. This internal evaluation is required at least once per month but may be continued more frequently if BMPs continue to fail. If failures do occur, continue this trial and error process until appropriate BMPs have been established.

For new, altered, or expanded stormwater discharges, the SWPPP shall identify reasonable and effective BMPs while accounting for environmental impacts of varying control methods. The antidegradation analysis must document why no discharge or no exposure options are not feasible. The selection and documentation of appropriate control measures shall serve as an alternative analysis of technology and fulfill the requirements of antidegradation [10 CSR 20-7.031(3)]. For further guidance, consult the antidegradation implementation procedure (<https://dnr.mo.gov/document-search/antidegradation-implementation-procedure>).

Alternative Analysis (AA) evaluation of the BMPs is a structured evaluation of BMPs which are reasonable and cost effective. The AA evaluation can include practices designed to be: 1) non-degrading; 2) less degrading; or 3) degrading water quality. The glossary of AIP defines these three terms. The chosen BMP will be the most reasonable and effective management strategy while ensuring the highest statutory and regulatory requirements are achieved and the highest quality water attainable for the facility is discharged. The AA evaluation must demonstrate why “no exposure” is not a feasible alternative at the facility. This structured analysis of BMPs serves as the antidegradation review, fulfilling the requirements of 10 CSR 20-7.031(3) Water Quality Standards and *Antidegradation Implementation Procedure* (AIP), §II.B.

If parameter-specific numeric benchmark exceedances continue to occur and the facility feels there are no practicable or cost-effective BMPs which will sufficiently reduce a pollutant concentration in the discharge to the benchmark values established in the permit, the facility can submit a request to re-evaluate the benchmark values. This request needs to include 1) a detailed explanation of why the facility is unable to comply with the permit conditions and unable to establish BMPs to achieve the benchmark values; 2) financial data of the company and documentation of cost associated with BMPs for review and 3) the SWPPP, which must contain adequate documentation of BMPs employed, failed BMPs, corrective actions, and all other required information. This will allow the Department to conduct a cost analysis on control measures and actions taken by the facility to determine cost-effectiveness of BMPs. The request shall be submitted in the form of an operating permit modification, which includes an appropriate fee; the application is found at: <https://dnr.mo.gov/water/business-industry-other-entities/permits-certification-engineering-fees/wastewater>

✓ Applicable; a SWPPP shall be developed and implemented for this facility; see specific requirements in the SPECIAL CONDITIONS section of the permit.

#### **SUFFICIENTLY SENSITIVE ANALYTICAL METHODS**

Please review Standard Conditions Part 1, §A, No. 4. The analytical and sampling methods used shall conform to the reference methods listed in 10 CSR 20-7.015 or 40 CFR 136 unless alternates are approved by the Department and incorporated within this permit. The facility shall use sufficiently sensitive analytical methods for detecting, identifying, and measuring the concentrations of pollutants. The facility shall ensure the selected methods are able to quantify the presence of pollutants in any given discharge at concentrations low enough to determine compliance with Water Quality Standards in 10 CSR 20-7.031 or effluent limitations unless provisions in the permit allow for other alternatives. The reporting limits established by the chosen laboratory must be below the lowest effluent limits established for the specified parameter (including any parameter’s future limit after an SOC) in the permit unless the permit provides for an ML or if the facility provides a written rationale to the Department. It is the facility’s responsibility to ensure the laboratory has adequate equipment and controls in place to quantify the pollutant. Inflated reporting limits will not be accepted by the Department if the reporting limit is above the parameter value stipulated in the permit. A method is “sufficiently sensitive” when; 1) the method quantifies the pollutant below the level of the applicable water quality criterion or; 2) the method minimum level is above the applicable water quality criterion, but the amount of pollutant in a facility’s discharge is high enough the method detects and quantifies the level of pollutant in the discharge, or 3) the method has the lowest minimum level of the analytical methods approved under 10 CSR 20-7.015 and or 40 CFR 136. These methods are also required for parameters listed as monitoring only, as the data collected may be used to determine if numeric limitations need to be established. A facility is responsible for working with their contractors to ensure the analysis performed is sufficiently sensitive.

### **UNDERGROUND INJECTION CONTROL (UIC)**

The UIC program for all classes of wells in the State of Missouri is administered by the Missouri Department of Natural Resources and approved by EPA pursuant to §§1422 and 1425 of the Safe Drinking Water Act (SDWA) and 40 CFR 147 Subpart AA. Injection wells are classified based on the liquids which are being injected. Class I wells are hazardous waste wells which are banned by 577.155 RSMo; Class II wells are established for oil and natural gas production; Class III wells are used to inject fluids to extract minerals; Class IV wells are also banned by Missouri in 577.155 RSMo; Class V wells are shallow injection wells; some examples are heat pump wells and groundwater remediation wells. Domestic wastewater being disposed of sub-surface is also considered a Class V well. In accordance with 40 CFR 144.82, construction, operation, maintenance, conversion, plugging, or closure of injection wells shall not cause movement of fluids containing any contaminant into Underground Sources of Drinking Water (USDW) if the presence of any contaminant may cause a violation of any drinking water standards or groundwater standards under 10 CSR 20-7.031, or other health based standards, or may otherwise adversely affect human health. If the director finds the injection activity may endanger USDWs, the Department may require closure of the injection wells, or other actions listed in 40 CFR 144.12(c), (d), or (e). In accordance with 40 CFR 144.26, the facility shall submit a Class V Well Inventory Form for each active or new underground injection well drilled, or when the status of a well changes, to the Missouri Department of Natural Resources, Geological Survey Program, P.O. Box 250, Rolla, Missouri 65402. The Class V Well Inventory Form can be requested from the Geological Survey Program or can be found at the following web address: <https://dnr.mo.gov/document-search/class-v-well-inventory-form-mo-780-1774> Single family residential septic systems and non-residential septic systems used solely for sanitary waste and having the capacity to serve fewer than 20 persons a day are excluded from the UIC requirements (40 CFR 144.81(9)). The Department implements additional requirements for these types of operations pursuant to 10 CSR 20-6.015(4)(A)1 which instructs the Department to develop permit conditions containing limitations, monitoring, reporting, and other requirements to protect soils, crops, surface waters, groundwater, public health, and the environment.

✓ Not applicable; the facility has not submitted materials indicating the facility is or will be performing UIC at this site.

### **VARIANCE**

Per the Missouri Clean Water Law §644.061.4, variances shall be granted for such period of time and under such terms and conditions as specified by the commission in its order. The variance may be extended by affirmative action of the commission. In no event shall the variance be granted for a period of time greater than is reasonably necessary for complying with the Missouri Clean Water Law §§644.006 to 644.141 or any standard, rule or regulation promulgated pursuant to Missouri Clean Water Law §§644.006 to 644.141. Thermal variances are regulated separately and are found under 644.

✓ Not applicable; this permit is not drafted under premise of a petition for variance.

### **WASTELOAD ALLOCATIONS (WLA) FOR LIMITS**

As per [10 CSR 20-2.010; definitions], the WLA is the maximum amount of pollutant each discharger is allowed to discharge into the receiving stream without endangering water quality. Only streams with available load allocations can be granted discharge allowances. Outfalls afforded mixing allocations provide higher limits because the receiving stream is able to accept more pollutant loading without causing adverse impacts to the environment or aquatic life.

✓ Not applicable, this is a no-discharge permit therefore WLAs were not calculated.

### **WASTELOAD ALLOCATION (WLA) MODELING**

Facilities may submit site specific studies to better determine the site specific wasteload allocations applied in permits.

✓ Not applicable; a WLA study was either not submitted or determined not applicable by Department staff.

### **WATER QUALITY STANDARD REVISION**

In accordance with 644.058 RSMo, the Department is required to utilize an evaluation of the environmental and economic impacts of modifications to water quality standards of twenty-five percent or more when making individual site-specific permit decisions.

✓ This operating permit does not contain requirements for a water quality standard changing twenty-five percent or more since the previous operating permit.



**WHOLE EFFLUENT TOXICITY (WET) TEST**

A WET test is a quantifiable method to conclusively determine if discharges from the facility cause toxicity to aquatic life by itself, in combination with, or through synergistic responses, typically when mixed with receiving stream water. Under the CWA §101(a)(3), requiring WET testing is reasonably appropriate for Missouri State Operating Permits to quantify toxicity. WET testing is also required by 40 CFR 122.44(d)(1) when RP is found. WET testing ensures the provisions in 10 CSR 20-6 and Missouri's Water Quality Standards in 10 CSR 20-7 are being met; the acute WQS for WET is 0.3 TUa. Under 10 CSR 20-6.010(8)(A)4, the Department may require other terms and conditions it deems necessary to ensure compliance with the CWA and related regulations of the Missouri Clean Water Commission. Missouri Clean Water Law (MCWL) RSMo 644.051.3 requires the Department to set permit conditions complying with the MCWL and CWA. 644.051.4 RSMo specifically references toxicity as an item the Department must consider in permits (along with water quality-based effluent limits); and RSMo 644.051.5 is the basic authority to require testing conditions. Requirements found in the federal application requirements for POTWs (40 CFR 122.21(j)(5)) do not apply to industrial facilities, therefore WET testing can be implemented on a case by case basis following the factors outlined below. Annual testing is the minimum testing frequency if reasonable potential is found; monitoring requirements promulgated in 40 CFR 122.44(i)(2) state "requirements to report monitoring results shall be established on a case-by-case basis with a frequency dependent on the nature and effect of the discharge, but in no case less than once per year." To determine reasonable potential, factors considered are: 1) history of toxicity; 2) quantity and quality of substances (either limited or not) in the permit with aquatic life protections assigned; and 3) operational controls on toxic pollutants. See Part III under REASONABLE POTENTIAL for additional information. A facility does not have to be designated as a major facility to receive WET testing; and being a major facility does not automatically require WET testing. Additionally per 40 CFR 122.44(d)(1)(v), limits on whole effluent toxicity are not necessary where the permitting authority demonstrates in the fact sheet, using the procedures in 40 CFR 122.44(d)(1)(ii) of this section, that chemical-specific limits or specified operational controls are sufficient to attain and maintain applicable numeric and narrative water quality standards.

If WET limits are applied to this facility, follow up testing applies. When a facility exceeds the TU established in the permit, three additional follow-up tests are triggered. The follow up test results do not negate the initial testing result. If the facility is within the prescribed TU limit for all three follow up tests, then no further testing is required until the next regularly scheduled tests. If one or more additional tests exceed the TU limit, the facility may consider beginning the Toxicity Identification Evaluation (TIE) and Toxicity Identification Reduction (TRE) processes instead of waiting for three consecutive TU exceedances. The TIE and TRE process can take up to two years, especially when toxicity is variable or transient. We urge facilities to work closely with their WET testing laboratory to follow nationwide guidance for determining causes of toxicity and curative activities to remove toxicity. Additional wastewater controls may be necessary; and while, generally, no Construction Permit (CP) is required for adding treatment at industrial facilities, the facility may check with the Engineering Section to determine a plan of action.

If WET testing failures are from a known toxic parameter, and the facility is working with the Department to alleviate that pollutant's toxicity in the discharge, please contact the Department prior to conducting follow-up WET testing. Under certain conditions, follow-up testing may be waived when the facility is already working to reduce and eliminate toxicity in the effluent. For the purposes of reporting, the laboratory may supply either the TU value, the LC<sub>50</sub>, or the NOEC. If the laboratory only supplied the LC<sub>50</sub> or the NOEC value, the toxic unit is calculated by 100/LC<sub>50</sub> for acute tests, or 100/NOEC for chronic tests. The TU value is entered in the eDMR system. Reports showing no toxicity are usually entered as <1.

- ✓ Not applicable; WET testing was not implemented in this permit because the pollutants limited in this permit are sufficient to determine effluent toxicity, or there are no pollutants identified as "toxic", and there is no RP for WET.

**PART IV. EFFLUENT LIMIT DETERMINATIONS****OUTFALL #003 –CLOSED-LOOP COOLING WATER**

Historically this outfall discharged non-contact cooling water. The facility has since changed to closed-loop cooling but wishes to retain the authorization to discharge from this outfall in emergency situations. Closed-loop cooling contains 30% propylene glycol.

Effluent limitations derived and established in the below Effluent Limitations Table are based on current operations of the facility. Future permit action due to facility modification may contain new operating permit terms and conditions that supersede the terms and conditions, including effluent limitations, of this operating permit. Daily maximums and monthly averages are required under 40 CFR 122.45(d)(1) for continuous discharges not from a POTW.

**EFFLUENT LIMITATIONS TABLE:**

PARAMETERS	UNIT	DAILY MAX	MONTHLY AVG	PREVIOUS PERMIT LIMITS	MINIMUM SAMPLING FREQUENCY	MINIMUM REPORTING FREQUENCY	SAMPLE TYPE
PHYSICAL							
FLOW	MGD	*	*	SAME	ONCE/DISCHARGE	ONCE/DISCHARGE	24 Hr. Tot
TEMPERATURE	°F	90		SAME	ONCE/DISCHARGE	ONCE/DISCHARGE	GRAB
CONVENTIONAL							
pH ‡	SU	6.5 TO 9.0	6.5 to 9.0	SAME	ONCE/DISCHARGE	ONCE/DISCHARGE	GRAB
TOTAL SUSPENDED SOLIDS		70	50	SAME	ONCE/DISCHARGE	ONCE/DISCHARGE	GRAB
OTHER							
DISSOLVED OXYGEN	mg/L	5.0	5.0	SAME	ONCE/DISCHARGE	ONCE/DISCHARGE	GRAB
PROPYLENE GLYCOL	mg/L	*	*	SAME	ONCE/DISCHARGE	ONCE/DISCHARGE	GRAB

\* - Monitoring requirement only

‡ The facility will report the minimum and maximum pH values; pH is not to be averaged.

**DERIVATION AND DISCUSSION OF LIMITS:**

**PHYSICAL:**

**Flow**

In accordance with [40 CFR Part 122.44(i)(1)(ii)] the volume of effluent discharged from each outfall is needed to assure compliance with permitted effluent limitations. If the permittee is unable to obtain effluent flow, then it is the responsibility of the permittee to inform the department, which may require the submittal of an operating permit modification. The facility will report the total flow in millions of gallons per day (MGD).

**Temperature**

In accordance with 10 CSR 20-7.031(5)(D), water contaminant sources shall not cause or contribute to stream temperature in excess of ninety degrees Fahrenheit (90 °F) or thirty-two and two-ninths degrees Celsius (32 2/9 °C). In order to reduce confusion and duplicative monitoring or reporting requirements, the permit will only require that temperature be monitored and reported in degrees Fahrenheit. It is not necessary to report in both Celsius and Fahrenheit.

**CONVENTIONAL:**

**pH**

6.5 to 9.0 SU. The Water Quality Standard at 10 CSR 20-7.031(5)(E) states water contaminants shall not cause pH to be outside the range of 6.5 to 9.0 standard pH units.

**Total Suspended Solids (TSS)**

70 mg/L MDL & 50 mg/L AML. This limit is retained from the previous permit.

**OTHER:**

**Dissolved Oxygen (DO)**

Minimum 5.0 mg/L. It is the best professional judgement of the permit writer to include this parameter in the permit. The facility has since changed to closed-loop cooling but wishes to retain the authorization to discharge from this outfall. This cooling system contains 30% propylene glycol. Propylene glycol is highly degradable in the environment however it is very oxygen depleting. Limiting the discharge will assure the pollutant does not cause or contribute to an excursion of the water quality standard in the receiving waterbody.

**Propylene glycol**

Monitoring only. It is the best professional judgement of the permit writer to include this parameter in the permit. The facility has since changed to closed-loop cooling but wishes to retain the authorization to discharge from this outfall. This cooling system contains 30% propylene glycol. Propylene glycol is highly degradable in the environment however it is very oxygen depleting. There is no water quality standard for propylene glycol, however monitoring the pollutant will help to assess the potential of the pollutant to cause or contribute to an excursion from the water quality standard in the receiving waterbody.

**OUTFALL #009 –NON-PROCESS WASTEWATER; REVERSE OSMOSIS**

The facility discharges reject reverse osmosis water through Outfall #009. This water is sourced from the county and passed through a pre-filter, granular activated carbon, and reverse osmosis. Approximately 20% of the filtered water does not meet quality control and is discharged through Outfall #009.

Effluent limitations derived and established in the below Effluent Limitations Table are based on current operations of the facility. Future permit action due to facility modification may contain new operating permit terms and conditions that supersede the terms and conditions, including effluent limitations, of this operating permit. Daily maximums and monthly averages are required under 40 CFR 122.45(d)(1) for continuous discharges not from a POTW.

**EFFLUENT LIMITATIONS TABLE:**

PARAMETERS	UNIT	DAILY MAX	MONTHLY AVG	PREVIOUS PERMIT LIMITS	MINIMUM SAMPLING FREQUENCY	MINIMUM REPORTING FREQUENCY	SAMPLE TYPE
PHYSICAL							
FLOW	MGD	*	*	SAME	ONCE/QUARTER	ONCE/QUARTER	24 Hr. TOT
CONVENTIONAL							
CHLORIDE + SULFATE	mg/L	1000	1000	SAME	ONCE/QUARTER	ONCE/QUARTER	GRAB
pH ‡	SU	6.5 TO 9.0	6.5 to 9.0	SAME	ONCE/QUARTER	ONCE/QUARTER	GRAB
TOTAL RESIDUAL CHLORINE	µg/L	17 (130ML)	5.2 (130ML)	SAME	ONCE/QUARTER	ONCE/QUARTER	GRAB
METALS							
DISSOLVED CHROMIUM (VI)	µg/L	13.7	10.3	SAME	ONCE/QUARTER	ONCE/QUARTER	GRAB

\* - Monitoring requirement only

‡ The facility will report the minimum and maximum pH values; pH is not to be averaged.

**DERIVATION AND DISCUSSION OF LIMITS:****PHYSICAL:****Flow**

In accordance with [40 CFR Part 122.44(i)(1)(ii)] the volume of effluent discharged from each outfall is needed to assure compliance with permitted effluent limitations. If the permittee is unable to obtain effluent flow, then it is the responsibility of the permittee to inform the department, which may require the submittal of an operating permit modification. The facility will report the total flow in millions of gallons per day (MGD).

**CONVENTIONAL:****Chloride + Sulfate**

1,000 mg/L. Limit for Protection of Aquatic Life. 10 CSR 20-7.031(4)(L) (2009). Streams with 7Q10 low flow of less than one (1) cubic foot per second shall not exceed one thousand milligrams per liter total concentration of chloride plus sulfate. A reasonable potential analysis was conducted and found the facility has potential to cause an exceedance on the water quality standard in stream. This pollutant originates from the facility's source water, Platte County PWSD # 3.

**pH**

6.5 to 9.0 SU. The Water Quality Standard at 10 CSR 20-7.031(5)(E) states water contaminants shall not cause pH to be outside the range of 6.5 to 9.0 standard pH units.

**Chlorine, Total Residual (TRC)**

17 µg/L daily maximum and 5.2 µg/L monthly average limit; 130 µg/L ML. Missouri's acute and chronic water quality standard for warm water aquatic life is 19 and 11 µg/L, respectively. Effluent limits must be placed on this discharge for protection of aquatic life. This effluent limit is below the minimum quantification level (ML) of the most common and practical EPA approved CLTRC methods. The Department has determined the current acceptable ML for total residual chlorine to be 130 µg/L when using the DPD Colorimetric Method #4500 – CL G. from *Standard Methods for the Examination of Waters and Wastewater*. The permittee will conduct analyses in accordance with this method, or equivalent, and report actual analytical values. Measured values greater than or equal to the minimum quantification level of 130 µg/L will be considered violations of the permit and values less than the minimum quantification level of 130 µg/L will be considered to be in compliance with the permit limitation. The minimum quantification level does not authorize the discharge of chlorine in excess of the effluent limits stated in the permit. This pollutant likely originates from the facility's source water, Platte County PWSD #3.

Acute WLA:  $C_e = ((0.037 \text{ cfsDF} + 0 \text{ cfsZID}) * 19 - (0 \text{ cfsZID} * 0 \text{ background})) / 0.037 \text{ cfsDF} = 19$

Chronic WLA:  $C_e = ((0.037 \text{ cfsDF} + 0 \text{ cfsMZ}) * 11 - (0 \text{ cfsMZ} * 0 \text{ background})) / 0.037 \text{ cfsDF} = 11$

LTAa:  $WLAa * LTAa \text{ multiplier} = 19 * 0.092 = 1.742$  [CV: 3.072, 99th %ile]

LTAc:  $WLAc * LTAc \text{ multiplier} = 11 * 0.142 = 1.558$  [CV: 3.072, 99th %ile]

use most protective LTA: 1.558

Daily Maximum:  $MDL = LTA * MDL \text{ multiplier} = 1.558 * 10.908 = 16.994 \text{ µg/L}$  [CV: 3.072, 99th %ile]

Monthly Average:  $AML = LTA * AML \text{ multiplier} = 1.558 * 3.336 = 5.198 \text{ µg/L}$  [CV: 3.072, 95th %ile, n=4]

**METALS:**

Effluent limitations for total recoverable metals were developed using methods and procedures outlined in the *Technical Support Document For Water Quality-based Toxic Controls* (EPA/505/2-90-001) and *The Metals Translator: Guidance For Calculating a Total Recoverable Permit Limit From a Dissolved Criterion* (EPA 823-B-96-007). General warm-water habitat criteria apply (WWH) designated as AQL in 10 CSR 20-7.031 Table A. Additional use criterion (HHP, DWS, GRW, IRR, or LWW) may also be used as applicable to determine the most protective effluent limit for the stream class and uses.

When ambient site specific hardness data is not available, standard water hardness of 162 mg/L for effluent is used in the conversion below. Additionally, when there are no site specific translator studies, partitioning between the dissolved and absorbed phases is assumed minimal (Section 5.7.3, EPA/505/2-90-001). Freshwater criteria conversion factors for dissolved metals were used as the metals translator as recommended in guidance (Section 1.3, 1.5.3, and Table 1, EPA 823-B-96-007). If concurrent site-specific data for total recoverable metals, dissolved metals, hardness, and total suspended solids are provided to the department, the department may integrate those findings into derivation of the water quality limits. Conversion factors for Cd and Pb are hardness dependent. N/A means not applicable.

METAL	CONVERSION FACTORS USING HARDNESS OF 162 MG/L	
	ACUTE	CHRONIC
Chromium VI	N/A	N/A

**Chromium, Hexavalent, Dissolved**

Daily maximum limit of 13.7 µg/L and a monthly average limit of 10.3 µg/L. The facility disclosed concentrations between 4.6 and 14 µg/L for hexavalent chromium. Missouri's acute and chronic water quality standard for protection of aquatic life is 15 and 10 µg/L, respectively. When performing testing for permitting-based actions, the facility is required by 40 CFR 136 to use a sufficiently sensitive testing method. The facility shall use a sufficiently sensitive method to show that the true concentration of the effluent is below Missouri's acute and chronic water quality standard for protection of aquatic life. Test methodologies for Cr-6 can detect the parameter at 0.3 µg/L according to *Standard Methods for the Examination of Water and Wastewater*, 22<sup>nd</sup> Edition, method 3500-Cr C; page 3-71. This method is an approved method according to 40 CFR 136 Table IB. Method 218.6 is also sufficiently sensitive and an approved method under 40 CFR 136. This pollutant likely originates from the facility's source water, Platte County PWSD #3.

**OUTFALL #010 – DOMESTIC & INDUSTRIAL PROCESS WASTEWATER, STORMWATER; NO DISCHARGE**

Single cell aeration lagoon with wastewater irrigated via sprinklers (land application). Sludge is retained in lagoon.

The lagoon receives domestic wastewater from facility restrooms, public welcome center, and industrial wastewater from distillery, reverse osmosis backwash, and industrial stormwater.

Effluent limitations derived and established in the below Effluent Limitations Table are based on current operations of the facility. Future permit action due to facility modification may contain new operating permit terms and conditions that supersede the terms and conditions, including effluent limitations, of this operating permit.

**EFFLUENT LIMITATIONS TABLE:**

PARAMETERS	UNIT	DAILY MAX	MONTHLY AVG	PREVIOUS PERMIT LIMITS	MINIMUM SAMPLING FREQUENCY	MINIMUM REPORTING FREQUENCY	SAMPLE TYPE
STORAGE BASIN FREEBOARD	Feet	*		SAME	ONCE/MONTH	ONCE/YEAR	MEASURED
PRECIPITATION	Inches	*		SAME	DAILY	ONCE/YEAR	MEASURED
TOTAL KJELDAHL NITROGEN AS N	mg/L	*		SAME	ONCE/QUARTER	ONCE/YEAR	GRAB
AMMONIA NITROGEN AS N	mg/L	*		SAME	ONCE/QUARTER	ONCE/YEAR	GRAB
NITRATE NITROGEN AS N	mg/L	*		SAME	ONCE/QUARTER	ONCE/YEAR	GRAB
PH	SU	MIN 6		SAME	ONCE/QUARTER	ONCE/YEAR	GRAB

\* - Monitoring requirement only

‡ The facility will report the minimum and maximum pH values; pH is not to be averaged.

**Storage Basin Operational Monitoring**

**Storage Basin Freeboard:** Monitoring only. Monitoring for storage basin freeboard is included to assess the operation of the system.

**Precipitation:** Monitoring only.

**Irrigated Wastewater**

**Total Kjeldahl Nitrogen (TKN):** Monitoring only. Monitoring for TKN as N was contained in the previous permit and is retained to continue to assess nitrogen loading in the land application system.

**Ammonia Nitrogen as N:** Monitoring only. Monitoring for ammonia nitrogen as N was contained in the previous permit and is retained to continue to assess nitrogen loading in the land application system.

**Nitrate Nitrogen as N:** Monitoring requirement only. Monitoring for nitrate nitrogen as N was contained in the previous permit and is retained to continue to assess nitrogen loading in the land application system.

**pH**

Minimum 6.0 SU. Land application of wastewater below 6.0 SU pH has adverse effects on the land treatment system. This limitation was in the previous permit and is retained in this permit. The facility had issues in the past but has not land applied waste below this limitation in the last two years. It is the best professional judgement of the permit writer to retain this limitation to protect the land treatment system.

**OUTFALL #012 –INDUSTRIAL STORMWATER**

In the past, the facility routed secondary containment from outdoor storage tanks (high proof spirits/ethanol) to the no-discharge system. However, in order to reduce flows to the land treatment system the facility has decided to operate the secondary containment separately from the no-discharge system, thus the addition of outfall #012 in this permit renewal.

**EFFLUENT LIMITATIONS TABLE:**

PARAMETERS	UNIT	DAILY MAX	BENCH-MARK	PREVIOUS PERMIT LIMITS	MINIMUM SAMPLING FREQUENCY	MINIMUM REPORTING FREQUENCY	SAMPLE TYPE
PHYSICAL							
FLOW	MGD	*		NEW	ONCE/QUARTER	ONCE/QUARTER	24 Hr. TOT
PRECIPITATION	Inches	*		NEW	ONCE/QUARTER	ONCE/QUARTER	MEASURED
CONVENTIONAL							
CHEMICAL OXYGEN DEMAND	mg/L	**	120	NEW	ONCE/QUARTER	ONCE/QUARTER	GRAB
OIL & GREASE	mg/L	**	10	NEW	ONCE/QUARTER	ONCE/QUARTER	GRAB
PH ‡	SU	**	6.5 TO 9.0	NEW	ONCE/QUARTER	ONCE/QUARTER	GRAB
TOTAL SUSPENDED SOLIDS	mg/L	**	100	NEW	ONCE/QUARTER	ONCE/QUARTER	GRAB

\* - Monitoring requirement only

‡ The facility will report the minimum and maximum pH values; pH is not to be averaged.

NEW - Parameter not previously established in previous state operating permit.

## **DERIVATION AND DISCUSSION OF LIMITS:**

### **PHYSICAL:**

#### **Flow**

In accordance with [40 CFR Part 122.44(i)(1)(ii)] the volume of effluent discharged from each outfall is needed to assure compliance with permitted effluent limitations. If the permittee is unable to obtain effluent flow, then it is the responsibility of the permittee to inform the department, which may require the submittal of an operating permit modification. The facility will report the total flow in millions of gallons per day (MGD).

#### **Precipitation**

Monitoring only requirement; measuring the amount of precipitation [(10 CSR 20-6.200(2)(C)1.E(VI)] during an event is necessary to ensure adequate stormwater management exists at the site. Knowing the amount of potential stormwater runoff can provide the permittee a better understanding of specific control measure that should be employed to ensure protection of water quality. The facility will provide the 24 hour accumulation value of precipitation from the day of sampling the other parameters. It is not necessary to report all days of precipitation during the month because of the readily available on-line data.

### **CONVENTIONAL:**

#### **Chemical Oxygen Demand (COD)**

Monitoring with a 120 mg/L benchmark. It is the best professional judgement of the permit writer to include this parameter in the permit for industrial stormwater. This is a new stormwater outfall for the facility. The facility reported a value of 1170 mg/L COD in the application, more data are needed to accurately characterize the discharge. Further the facility stores high proof spirits in the storage tanks served by the containment, the presence of product in the discharge would be detected by COD testing. There is no numeric water quality standard for COD; however, increased oxygen demand may impact instream water quality. COD is also a valuable indicator parameter. COD monitoring allows the permittee to identify increases in COD that may indicate materials/chemicals coming into contact with stormwater. Monitoring with a benchmark, will facilitate continued evaluation of the discharge and what BMPs are necessary to prevent stormwater pollution. A benchmark of 120 mg/L is readily achievable through utilization of stormwater BMPs and is implemented in other similar industrial stormwater discharges.

#### **Oil & Grease**

Monitoring with a 10 mg/L benchmark. Conventional pollutant, in accordance with 10 CSR 20-7.031 Table A: *Criteria for Designated Uses*; 10 mg/L monthly average (chronic standard).

#### **pH**

Monitoring with a 6.5 to 9.0 SU benchmark. The Water Quality Standard at 10 CSR 20-7.031(5)(E) states water contaminants shall not cause pH to be outside the range of 6.5 to 9.0 standard pH units.

#### **Total Suspended Solids (TSS)**

Monitoring with a 100 mg/L benchmark. It is the best professional judgement of the permit writer to include this parameter in the permit for industrial stormwater. This a new stormwater outfall for the facility. The facility reported a value of 663 mg/L TSS in the application, more data are needed to accurately characterize the discharge. There is no numeric water quality standard for TSS; however, sediment discharges can negatively impact aquatic life. TSS is also a valuable indicator parameter. TSS monitoring allows the permittee to identify increases in TSS that may indicate materials/chemicals coming into contact with stormwater. Monitoring with a benchmark, will facilitate continued evaluation of the discharge and what BMPs are necessary to prevent stormwater pollution. A benchmark of 100 mg/L is readily achievable through utilization of stormwater BMPs and is implemented in other similar industrial stormwater discharges.

### **PERMITTED FEATURE #013- LAND APPLICATION FIELD**

5.5 acre grassland application field or land treatment system with sprinklers.

Effluent limitations derived and established in the below Effluent Limitations Table are based on current operations of the facility. Future permit action due to facility modification may contain new operating permit terms and conditions that supersede the terms and conditions, including effluent limitations, of this operating permit.

**EFFLUENT LIMITATIONS TABLE:**

PARAMETERS	UNIT	DAILY MAX	PREVIOUS PERMIT LIMITS	MINIMUM SAMPLING FREQUENCY	MINIMUM REPORTING FREQUENCY	SAMPLE TYPE
IRRIGATION PERIOD	hours	*	SAME	DAILY	ONCE/YEAR	TOTAL MEASURED
VOLUME IRRIGATED	gallons	*	SAME	DAILY	ONCE/YEAR	TOTAL MEASURED
APPLICATION AREA	acres	*	SAME	DAILY	ONCE/YEAR	TOTAL MEASURED
APPLICATION RATE	inches	*	SAME	DAILY	ONCE/YEAR	TOTAL MEASURED
LAND APPLICATION SOIL MONITORING						
TOTAL KJELDAHL NITROGEN AS N	mg/kg	*	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
AMMONIA NITROGEN AS N	mg/kg	*	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
NITRATE NITROGEN AS N	mg/kg	*	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
PHOSPHORUS AS P (BRAY 1-P METHOD)	mg/kg	*	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
EXCHANGEABLE SODIUM	%	10	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
pH – UNITS	SU	6.0-7.5	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
CATION EXCHANGE CAPACITY	CEC	*	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE
ORGANIC MATTER	%	*	SAME	ONCE/2 YEARS	ONCE/YEAR	COMPOSITE

\* - Monitoring requirement only

† The facility will report the minimum and maximum pH values; pH is not to be averaged.

NEW - Parameter not previously established in previous state operating permit.

**Irrigation Period:** Monitoring only. Monitoring for the irrigation period was contained in the previous permit and is retained to determine if proper application is occurring on the land application fields.

**Volume Irrigated:** Monitoring only. Monitoring for the volume irrigated was contained in the previous permit and is retained to determine if proper application is occurring on the land application fields.

**Application Area:** Monitoring only. Monitoring for the application area was contained in the previous permit and is retained to determine if proper application is occurring on the land application fields.

**Application Rate:** Monitoring only. Monitoring for the application rate was contained in the previous permit and is retained to determine if proper application is occurring on the land application fields.

**Total Kjeldahl Nitrogen as N:** Monitoring only. Monitoring for TKN was contained in the previous permit and is retained to assess the assimilative capacity of the soil in the land treatment system, in the future.

**Ammonia Nitrogen as N:** Monitoring only. Monitoring for ammonia nitrogen was contained in the previous permit and is retained to assess the assimilative capacity of the soil in the land treatment system, in the future.

**Nitrate/Nitrite as N:** Monitoring only. Monitoring for nitrate/nitrite was contained in the previous permit and is retained to assess the assimilative capacity of the soil in the land treatment system, in the future.

**Available Phosphorus as P:** Monitoring only. Monitoring for available phosphorus was contained in the previous permit and is retained to assess the assimilative capacity of the soil in the land treatment system, in the future.

**Exchangeable Sodium:** Effluent limitation has been retained from previous state operating permit. See discussions of sodium above.

**pH:** Limitation has been retained from previous state operating permit. Limiting soil pH will ensure the continued functionality of the land treatment system, in the future.

**Cation Exchange Capacity:** Effluent limitation has been retained from previous state operating permit.

**Organic Matter:** Effluent limitation has been retained from previous state operating permit.

## **PART V. ADMINISTRATIVE REQUIREMENTS**

On the basis of preliminary staff review and the application of applicable standards and regulations, the Department, as administrative agent for the Missouri Clean Water Commission, proposes to issue a permit(s) subject to certain effluent limitations, schedules, and special conditions contained herein and within the operating permit. The proposed determinations are tentative pending public comment.

### **PERMIT SYNCHRONIZATION**

Permits are normally issued on a five-year term, but to achieve watershed synchronization some permits will need to be issued for less than the full five years as allowed by regulation. The intent is all permits within a watershed will move through the Watershed Based Management (WBM) cycle together and all expire in the same fiscal year. This will allow the Department to explore a watershed based permitting effort at some point in the future.

- ✓ Industrial permits are not being synchronized.

### **PUBLIC NOTICE**

The Department shall give public notice a draft permit has been prepared and its issuance is pending. Additionally, public notice will be issued if a public hearing is to be held because of a significant degree of interest in or with concerns related to a draft permit. No public notice is required when a request for a permit modification or termination is denied; however, the requester and facility must be notified of the denial in writing. <https://dnr.mo.gov/water/what-were-doing/public-notices> The Department must issue public notice of a pending operating permit. The public comment period is the length of time not less than 30 days following the date of the public notice which interested persons may submit written comments about the proposed permit.

For persons wishing to submit comments regarding this proposed operating permit, please refer to the Public Notice page located at the front of this draft operating permit. The Public Notice page gives direction on how and where to submit appropriate comments. All comments must be in written form.

- ✓ The Public Notice period for this operating permit started October 27, 2023 and ended November 27, 2023. No comments were received.

**DATE OF FACT SHEET:** SEPTEMBER 1, 2023

### **COMPLETED BY:**

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MISSOURI DEPARTMENT OF NATURAL RESOURCES  
WATER PROTECTION PROGRAM  
OPERATING PERMITS SECTION - INDUSTRIAL UNIT  
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STANDARD CONDITIONS FOR NPDES PERMITS  
ISSUED BY  
THE MISSOURI DEPARTMENT OF NATURAL RESOURCES  
MISSOURI CLEAN WATER COMMISSION  
REVISED  
AUGUST 1, 2014

These Standard Conditions incorporate permit conditions as required by 40 CFR 122.41 or other applicable state statutes or regulations. These minimum conditions apply unless superseded by requirements specified in the permit.

## Part I – General Conditions

### Section A – Sampling, Monitoring, and Recording

1. **Sampling Requirements.**
  - a. Samples and measurements taken for the purpose of monitoring shall be representative of the monitored activity.
  - b. All samples shall be taken at the outfall(s) or Missouri Department of Natural Resources (Department) approved sampling location(s), and unless specified, before the effluent joins or is diluted by any other body of water or substance.
2. **Monitoring Requirements.**
  - a. Records of monitoring information shall include:
    - i. The date, exact place, and time of sampling or measurements;
    - ii. The individual(s) who performed the sampling or measurements;
    - iii. The date(s) analyses were performed;
    - iv. The individual(s) who performed the analyses;
    - v. The analytical techniques or methods used; and
    - vi. The results of such analyses.
  - b. If the permittee monitors any pollutant more frequently than required by the permit at the location specified in the permit using test procedures approved under 40 CFR Part 136, or another method required for an industry-specific waste stream under 40 CFR subchapters N or O, the results of such monitoring shall be included in the calculation and reported to the Department with the discharge monitoring report data (DMR) submitted to the Department pursuant to Section B, paragraph 7.
3. **Sample and Monitoring Calculations.** Calculations for all sample and monitoring results which require averaging of measurements shall utilize an arithmetic mean unless otherwise specified in the permit.
4. **Test Procedures.** The analytical and sampling methods used shall conform to the reference methods listed in 10 CSR 20-7.015 unless alternates are approved by the Department. The facility shall use sufficiently sensitive analytical methods for detecting, identifying, and measuring the concentrations of pollutants. The facility shall ensure that the selected methods are able to quantify the presence of pollutants in a given discharge at concentrations that are low enough to determine compliance with Water Quality Standards in 10 CSR 20-7.031 or effluent limitations unless provisions in the permit allow for other alternatives. A method is “sufficiently sensitive” when; 1) the method minimum level is at or below the level of the applicable water quality criterion for the pollutant or, 2) the method minimum level is above the applicable water quality criterion, but the amount of pollutant in a facility’s discharge is high enough that the method detects and quantifies the level of pollutant in the discharge, or 3) the method has the lowest minimum level of the analytical methods approved under 10 CSR 20-7.015. These methods are also required for parameters that are listed as monitoring only, as the data collected may be used to determine if limitations need to be established. A permittee is responsible for working with their contractors to ensure that the analysis performed is sufficiently sensitive.
5. **Record Retention.** Except for records of monitoring information required by the permit related to the permittee’s sewage sludge use and disposal activities, which shall be retained for a period of at least five (5) years (or longer as required by 40 CFR part 503), the permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by the permit, and records of all data used to complete the application for the permit, for a period of at least three (3) years from the date of the sample, measurement, report or application. This period may be extended by request of the Department at any time.

6. **Illegal Activities.**
  - a. The Federal Clean Water Act provides that any person who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required to be maintained under the permit shall, upon conviction, be punished by a fine of not more than \$10,000, or by imprisonment for not more than two (2) years, or both. If a conviction of a person is for a violation committed after a first conviction of such person under this paragraph, punishment is a fine of not more than \$20,000 per day of violation, or by imprisonment of not more than four (4) years, or both.
  - b. The Missouri Clean Water Law provides that any person or who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required to be maintained pursuant to sections 644.006 to 644.141 shall, upon conviction, be punished by a fine of not more than \$10,000, or by imprisonment for not more than six (6) months, or by both. Second and successive convictions for violation under this paragraph by any person shall be punished by a fine of not more than \$50,000 per day of violation, or by imprisonment for not more than two (2) years, or both.

### Section B – Reporting Requirements

1. **Planned Changes.**
  - a. The permittee shall give notice to the Department as soon as possible of any planned physical alterations or additions to the permitted facility when:
    - i. The alteration or addition to a permitted facility may meet one of the criteria for determining whether a facility is a new source in 40 CFR 122.29(b); or
    - ii. The alteration or addition could significantly change the nature or increase the quantity of pollutants discharged. This notification applies to pollutants which are subject neither to effluent limitations in the permit, nor to notification requirements under 40 CFR 122.42;
    - iii. The alteration or addition results in a significant change in the permittee’s sludge use or disposal practices, and such alteration, addition, or change may justify the application of permit conditions that are different from or absent in the existing permit, including notification of additional use or disposal sites not reported during the permit application process or not reported pursuant to an approved land application plan;
    - iv. Any facility expansions, production increases, or process modifications which will result in a new or substantially different discharge or sludge characteristics must be reported to the Department 60 days before the facility or process modification begins. Notification may be accomplished by application for a new permit. If the discharge does not violate effluent limitations specified in the permit, the facility is to submit a notice to the Department of the changed discharge at least 30 days before such changes. The Department may require a construction permit and/or permit modification as a result of the proposed changes at the facility.
2. **Non-compliance Reporting.**
  - a. The permittee shall report any noncompliance which may endanger health or the environment. Relevant information shall be provided orally or via the current electronic method approved by the Department, within 24 hours from the time the permittee becomes aware of the circumstances, and shall be reported to the appropriate Regional Office during normal business hours or the Environmental Emergency Response hotline at 573-634-2436 outside of normal business hours. A written submission shall also be provided within five (5) business days of the time the permittee becomes aware of the circumstances. The written submission shall contain a description of the noncompliance and its cause; the period of noncompliance, including exact dates and times, and if the noncompliance has not been corrected, the anticipated time it is expected to continue; and steps taken or planned to reduce, eliminate, and prevent reoccurrence of the noncompliance.



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- b. The following shall be included as information which must be reported within 24 hours under this paragraph.
    - i. Any unanticipated bypass which exceeds any effluent limitation in the permit.
    - ii. Any upset which exceeds any effluent limitation in the permit.
    - iii. Violation of a maximum daily discharge limitation for any of the pollutants listed by the Department in the permit required to be reported within 24 hours.
  - c. The Department may waive the written report on a case-by-case basis for reports under paragraph 2. b. of this section if the oral report has been received within 24 hours.
3. **Anticipated Noncompliance.** The permittee shall give advance notice to the Department of any planned changes in the permitted facility or activity which may result in noncompliance with permit requirements. The notice shall be submitted to the Department 60 days prior to such changes or activity.
  4. **Compliance Schedules.** Reports of compliance or noncompliance with, or any progress reports on, interim and final requirements contained in any compliance schedule of the permit shall be submitted no later than 14 days following each schedule date. The report shall provide an explanation for the instance of noncompliance and a proposed schedule or anticipated date, for achieving compliance with the compliance schedule requirement.
  5. **Other Noncompliance.** The permittee shall report all instances of noncompliance not reported under paragraphs 2, 3, and 6 of this section, at the time monitoring reports are submitted. The reports shall contain the information listed in paragraph 2. a. of this section.
  6. **Other Information.** Where the permittee becomes aware that it failed to submit any relevant facts in a permit application, or submitted incorrect information in a permit application or in any report to the Department, it shall promptly submit such facts or information.
  7. **Discharge Monitoring Reports.**
    - a. Monitoring results shall be reported at the intervals specified in the permit.
    - b. Monitoring results must be reported to the Department via the current method approved by the Department, unless the permittee has been granted a waiver from using the method. If the permittee has been granted a waiver, the permittee must use forms provided by the Department.
    - c. Monitoring results shall be reported to the Department no later than the 28<sup>th</sup> day of the month following the end of the reporting period.
- b. Notice.
    - i. Anticipated bypass. If the permittee knows in advance of the need for a bypass, it shall submit prior notice, if possible at least 10 days before the date of the bypass.
    - ii. Unanticipated bypass. The permittee shall submit notice of an unanticipated bypass as required in Section B – Reporting Requirements, paragraph 5 (24-hour notice).
  - c. Prohibition of bypass.
    - i. Bypass is prohibited, and the Department may take enforcement action against a permittee for bypass, unless:
      1. Bypass was unavoidable to prevent loss of life, personal injury, or severe property damage;
      2. There were no feasible alternatives to the bypass, such as the use of auxiliary treatment facilities, retention of untreated wastes, or maintenance during normal periods of equipment downtime. This condition is not satisfied if adequate back-up equipment should have been installed in the exercise of reasonable engineering judgment to prevent a bypass which occurred during normal periods of equipment downtime or preventive maintenance; and
      3. The permittee submitted notices as required under paragraph 2. b. of this section.
    - ii. The Department may approve an anticipated bypass, after considering its adverse effects, if the Department determines that it will meet the three (3) conditions listed above in paragraph 2. c. i. of this section.
3. **Upset Requirements.**
    - a. Effect of an upset. An upset constitutes an affirmative defense to an action brought for noncompliance with such technology based permit effluent limitations if the requirements of paragraph 3. b. of this section are met. No determination made during administrative review of claims that noncompliance was caused by upset, and before an action for noncompliance, is final administrative action subject to judicial review.
    - b. Conditions necessary for a demonstration of upset. A permittee who wishes to establish the affirmative defense of upset shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:
      - i. An upset occurred and that the permittee can identify the cause(s) of the upset;
      - ii. The permitted facility was at the time being properly operated; and
      - iii. The permittee submitted notice of the upset as required in Section B – Reporting Requirements, paragraph 2. b. ii. (24-hour notice).
      - iv. The permittee complied with any remedial measures required under Section D – Administrative Requirements, paragraph 4.
    - c. Burden of proof. In any enforcement proceeding, the permittee seeking to establish the occurrence of an upset has the burden of proof.

## Section C – Bypass/Upset Requirements

1. **Definitions.**
  - a. *Bypass*: the intentional diversion of waste streams from any portion of a treatment facility, except in the case of blending.
  - b. *Severe Property Damage*: substantial physical damage to property, damage to the treatment facilities which causes them to become inoperable, or substantial and permanent loss of natural resources which can reasonably be expected to occur in the absence of a bypass. Severe property damage does not mean economic loss caused by delays in production.
  - c. *Upset*: an exceptional incident in which there is unintentional and temporary noncompliance with technology based permit effluent limitations because of factors beyond the reasonable control of the permittee. An upset does not include noncompliance to the extent caused by operational error, improperly designed treatment facilities, inadequate treatment facilities, lack of preventive maintenance, or careless or improper operation.
2. **Bypass Requirements.**
  - a. Bypass not exceeding limitations. The permittee may allow any bypass to occur which does not cause effluent limitations to be exceeded, but only if it also is for essential maintenance to assure efficient operation. These bypasses are not subject to the provisions of paragraphs 2. b. and 2. c. of this section.

## Section D – Administrative Requirements

1. **Duty to Comply.** The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the Missouri Clean Water Law and Federal Clean Water Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or denial of a permit renewal application.
  - a. The permittee shall comply with effluent standards or prohibitions established under section 307(a) of the Federal Clean Water Act for toxic pollutants and with standards for sewage sludge use or disposal established under section 405(d) of the CWA within the time provided in the regulations that establish these standards or prohibitions or standards for sewage sludge use or disposal, even if the permit has not yet been modified to incorporate the requirement.
  - b. The Federal Clean Water Act provides that any person who violates section 301, 302, 306, 307, 308, 318 or 405 of the Act, or any permit condition or limitation implementing any such sections in a permit issued under section 402, or any requirement imposed in a pretreatment program approved under sections 402(a)(3) or 402(b)(8) of the Act, is subject to a civil penalty not to exceed \$25,000 per day for each violation. The Federal Clean Water Act provides that any person who negligently violates sections 301, 302, 306, 307, 308, 318, or 405 of the Act, or any condition or limitation implementing any of such sections in a permit issued under section 402 of the Act, or any requirement



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imposed in a pretreatment program approved under section 402(a)(3) or 402(b)(8) of the Act, is subject to criminal penalties of \$2,500 to \$25,000 per day of violation, or imprisonment of not more than one (1) year, or both. In the case of a second or subsequent conviction for a negligent violation, a person shall be subject to criminal penalties of not more than \$50,000 per day of violation, or by imprisonment of not more than two (2) years, or both. Any person who knowingly violates such sections, or such conditions or limitations is subject to criminal penalties of \$5,000 to \$50,000 per day of violation, or imprisonment for not more than three (3) years, or both. In the case of a second or subsequent conviction for a knowing violation, a person shall be subject to criminal penalties of not more than \$100,000 per day of violation, or imprisonment of not more than six (6) years, or both. Any person who knowingly violates section 301, 302, 303, 306, 307, 308, 318 or 405 of the Act, or any permit condition or limitation implementing any of such sections in a permit issued under section 402 of the Act, and who knows at that time that he thereby places another person in imminent danger of death or serious bodily injury, shall, upon conviction, be subject to a fine of not more than \$250,000 or imprisonment of not more than 15 years, or both. In the case of a second or subsequent conviction for a knowing endangerment violation, a person shall be subject to a fine of not more than \$500,000 or by imprisonment of not more than 30 years, or both. An organization, as defined in section 309(c)(3)(B)(iii) of the CWA, shall, upon conviction of violating the imminent danger provision, be subject to a fine of not more than \$1,000,000 and can be fined up to \$2,000,000 for second or subsequent convictions.

- c. Any person may be assessed an administrative penalty by the EPA Director for violating section 301, 302, 306, 307, 308, 318 or 405 of this Act, or any permit condition or limitation implementing any of such sections in a permit issued under section 402 of this Act. Administrative penalties for Class I violations are not to exceed \$10,000 per violation, with the maximum amount of any Class I penalty assessed not to exceed \$25,000. Penalties for Class II violations are not to exceed \$10,000 per day for each day during which the violation continues, with the maximum amount of any Class II penalty not to exceed \$125,000.
  - d. It is unlawful for any person to cause or permit any discharge of water contaminants from any water contaminant or point source located in Missouri in violation of sections 644.006 to 644.141 of the Missouri Clean Water Law, or any standard, rule or regulation promulgated by the commission. In the event the commission or the director determines that any provision of sections 644.006 to 644.141 of the Missouri Clean Water Law or standard, rules, limitations or regulations promulgated pursuant thereto, or permits issued by, or any final abatement order, other order, or determination made by the commission or the director, or any filing requirement pursuant to sections 644.006 to 644.141 of the Missouri Clean Water Law or any other provision which this state is required to enforce pursuant to any federal water pollution control act, is being, was, or is in imminent danger of being violated, the commission or director may cause to have instituted a civil action in any court of competent jurisdiction for the injunctive relief to prevent any such violation or further violation or for the assessment of a penalty not to exceed \$10,000 per day for each day, or part thereof, the violation occurred and continues to occur, or both, as the court deems proper. Any person who willfully or negligently commits any violation in this paragraph shall, upon conviction, be punished by a fine of not less than \$2,500 nor more than \$25,000 per day of violation, or by imprisonment for not more than one year, or both. Second and successive convictions for violation of the same provision of this paragraph by any person shall be punished by a fine of not more than \$50,000 per day of violation, or by imprisonment for not more than two (2) years, or both.
2. **Duty to Reapply.**
    - a. If the permittee wishes to continue an activity regulated by this permit after the expiration date of this permit, the permittee must apply for and obtain a new permit.
    - b. A permittee with a currently effective site-specific permit shall submit an application for renewal at least 180 days before the expiration date of the existing permit, unless permission for a later date has been granted by the Department. (The Department shall not grant permission

for applications to be submitted later than the expiration date of the existing permit.)

- c. A permittee with currently effective general permit shall submit an application for renewal at least 30 days before the existing permit expires, unless the permittee has been notified by the Department that an earlier application must be made. The Department may grant permission for a later submission date. (The Department shall not grant permission for applications to be submitted later than the expiration date of the existing permit.)
3. **Need to Halt or Reduce Activity Not a Defense.** It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.
  4. **Duty to Mitigate.** The permittee shall take all reasonable steps to minimize or prevent any discharge or sludge use or disposal in violation of this permit which has a reasonable likelihood of adversely affecting human health or the environment.
  5. **Proper Operation and Maintenance.** The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control (and related appurtenances) which are installed or used by the permittee to achieve compliance with the conditions of this permit. Proper operation and maintenance also includes adequate laboratory controls and appropriate quality assurance procedures. This provision requires the operation of back-up or auxiliary facilities or similar systems which are installed by a permittee only when the operation is necessary to achieve compliance with the conditions of the permit.
  6. **Permit Actions.**
    - a. Subject to compliance with statutory requirements of the Law and Regulations and applicable Court Order, this permit may be modified, suspended, or revoked in whole or in part during its term for cause including, but not limited to, the following:
      - i. Violations of any terms or conditions of this permit or the law;
      - ii. Having obtained this permit by misrepresentation or failure to disclose fully any relevant facts;
      - iii. A change in any circumstances or conditions that requires either a temporary or permanent reduction or elimination of the authorized discharge; or
      - iv. Any reason set forth in the Law or Regulations.
    - b. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition.
  7. **Permit Transfer.**
    - a. Subject to 10 CSR 20-6.010, an operating permit may be transferred upon submission to the Department of an application to transfer signed by the existing owner and the new owner, unless prohibited by the terms of the permit. Until such time the permit is officially transferred, the original permittee remains responsible for complying with the terms and conditions of the existing permit.
    - b. The Department may require modification or revocation and reissuance of the permit to change the name of the permittee and incorporate such other requirements as may be necessary under the Missouri Clean Water Law or the Federal Clean Water Act.
    - c. The Department, within 30 days of receipt of the application, shall notify the new permittee of its intent to revoke or reissue or transfer the permit.
  8. **Toxic Pollutants.** The permittee shall comply with effluent standards or prohibitions established under section 307(a) of the Federal Clean Water Act for toxic pollutants and with standards for sewage sludge use or disposal established under section 405(d) of the Federal Clean Water Act within the time provided in the regulations that establish these standards or prohibitions or standards for sewage sludge use or disposal, even if the permit has not yet been modified to incorporate the requirement.
  9. **Property Rights.** This permit does not convey any property rights of any sort, or any exclusive privilege.



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10. **Duty to Provide Information.** The permittee shall furnish to the Department, within a reasonable time, any information which the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. The permittee shall also furnish to the Department upon request, copies of records required to be kept by this permit.
11. **Inspection and Entry.** The permittee shall allow the Department, or an authorized representative (including an authorized contractor acting as a representative of the Department), upon presentation of credentials and other documents as may be required by law, to:
  - a. Enter upon the permittee's premises where a regulated facility or activity is located or conducted, or where records must be kept under the conditions of the permit;
  - b. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
  - c. Inspect at reasonable times any facilities, equipment (including monitoring and control equipment), practices, or operations regulated or required under this permit; and
  - d. Sample or monitor at reasonable times, for the purposes of assuring permit compliance or as otherwise authorized by the Federal Clean Water Act or Missouri Clean Water Law, any substances or parameters at any location.
12. **Closure of Treatment Facilities.**
  - a. Persons who cease operation or plan to cease operation of waste, wastewater, and sludge handling and treatment facilities shall close the facilities in accordance with a closure plan approved by the Department.
  - b. Operating Permits under 10 CSR 20-6.010 or under 10 CSR 20-6.015 are required until all waste, wastewater, and sludges have been disposed of in accordance with the closure plan approved by the Department and any disturbed areas have been properly stabilized. Disturbed areas will be considered stabilized when perennial vegetation, pavement, or structures using permanent materials cover all areas that have been disturbed. Vegetative cover, if used, shall be at least 70% plant density over 100% of the disturbed area.
13. **Signatory Requirement.**
  - a. All permit applications, reports required by the permit, or information requested by the Department shall be signed and certified. (See 40 CFR 122.22 and 10 CSR 20-6.010)
  - b. The Federal Clean Water Act provides that any person who knowingly makes any false statement, representation, or certification in any record or other document submitted or required to be maintained under this permit, including monitoring reports or reports of compliance or non-compliance shall, upon conviction, be punished by a fine of not more than \$10,000 per violation, or by imprisonment for not more than six (6) months per violation, or by both.
  - c. The Missouri Clean Water Law provides that any person who knowingly makes any false statement, representation or certification in any application, record, report, plan, or other document filed or required to be maintained pursuant to sections 644.006 to 644.141 shall, upon conviction, be punished by a fine of not more than ten thousand dollars, or by imprisonment for not more than six months, or by both.
14. **Severability.** The provisions of the permit are severable, and if any provision of the permit, or the application of any provision of the permit to any circumstance, is held invalid, the application of such provision to other circumstances, and the remainder of the permit, shall not be affected thereby.

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**August 1, 2019**

**PART III – BIOSOLIDS AND SLUDGE FROM DOMESTIC TREATMENT FACILITIES**

**SECTION A – GENERAL REQUIREMENTS**

1. PART III Standard Conditions pertain to biosolids and sludge requirements under the Missouri Clean Water Law and regulations for domestic and municipal wastewater and also incorporates federal sludge disposal requirements under 40 CFR Part 503 for domestic wastewater. The Environmental Protection Agency (EPA) has principal authority for permitting and enforcement of the federal sludge regulations under 40 CFR Part 503 for domestic biosolids and sludge.
2. PART III Standard Conditions apply only to biosolids and sludge generated at domestic wastewater treatment facilities, including public owned treatment works (POTW) and privately owned facilities.
3. Biosolids and Sludge Use and Disposal Practices:
  - a. The permittee is authorized to operate the biosolids and sludge generating, treatment, storage, use, and disposal facilities listed in the facility description of this permit.
  - b. The permittee shall not exceed the design sludge/biosolids volume listed in the facility description and shall not use biosolids or sludge disposal methods that are not listed in the facility description, without prior approval of the permitting authority.
  - c. For facilities operating under general operating permits that incorporate Standard Conditions PART III, the facility is authorized to operate the biosolids and sludge generating, treatment, storage, use and disposal facilities identified in the original operating permit application, subsequent renewal applications or subsequent written approval by the department.
4. Biosolids or Sludge Received from other Facilities:
  - a. Permittees may accept domestic wastewater biosolids or sludge from other facilities as long as the permittee's design sludge capacity is not exceeded and the treatment facility performance is not impaired.
  - b. The permittee shall obtain a signed statement from the biosolids or sludge generator or hauler that certifies the type and source of the sludge
5. Nothing in this permit precludes the initiation of legal action under local laws, except to the extent local laws are preempted by state law.
6. This permit does not preclude the enforcement of other applicable environmental regulations such as odor emissions under the Missouri Air Pollution Control Law and regulations.
7. This permit may (after due process) be modified, or alternatively revoked and reissued, to comply with any applicable biosolids or sludge disposal standard or limitation issued or approved under Section 405(d) of the Clean Water Act or under Chapter 644 RSMo.
8. In addition to Standard Conditions PART III, the Department may include biosolids and sludge limitations in the special conditions portion or other sections of a site specific permit.
9. Exceptions to Standard Conditions PART III may be authorized on a case-by-case basis by the Department, as follows:
  - a. The Department may modify a site-specific permit following permit notice provisions as applicable under 10 CSR 20-6.020, 40 CFR § 124.10, and 40 CFR § 501.15(a)(2)(ix)(E).
  - b. Exceptions cannot be granted where prohibited by the federal sludge regulations under 40 CFR Part 503.



## **SECTION B – DEFINITIONS**

1. Best Management Practices are practices to prevent or reduce the pollution of waters of the state and include agronomic loading rates (nitrogen based), soil conservation practices, spill prevention and maintenance procedures and other site restrictions.
2. Biosolids means organic fertilizer or soil amendment produced by the treatment of domestic wastewater sludge.
3. Biosolids land application facility is a facility where biosolids are spread onto the land at agronomic rates for production of food, feed or fiber. The facility includes any structures necessary to store the biosolids until soil, weather, and crop conditions are favorable for land application.
4. Class A biosolids means a material that has met the Class A pathogen reduction requirements or equivalent treatment by a Process to Further Reduce Pathogens (PFRP) in accordance with 40 CFR Part 503.
5. Class B biosolids means a material that has met the Class B pathogen reduction requirements or equivalent treatment by a Process to Significantly Reduce Pathogens (PSRP) in accordance with 40 CFR Part 503.
6. Domestic wastewater means wastewater originating from the sanitary conveniences of residences, commercial buildings, factories and institutions; or co-mingled sanitary and industrial wastewater processed by a (POTW) or a privately owned facility.
7. Feed crops are crops produced primarily for consumption by animals.
8. Fiber crops are crops such as flax and cotton.
9. Food crops are crops consumed by humans which include, but is not limited to, fruits, vegetables and tobacco.
10. Industrial wastewater means any wastewater, also known as process wastewater, not defined as domestic wastewater. Per 40 CFR Part 122.2, process wastewater means any water which, during manufacturing or processing, comes into direct contact with or results from the production or use of any raw material, intermediate product, finished product, byproduct, or waste product. Land application of industrial wastewater, residuals or sludge is not authorized by Standard Conditions PART III.
11. Mechanical treatment plants are wastewater treatment facilities that use mechanical devices to treat wastewater, including, sand filters, extended aeration, activated sludge, contact stabilization, trickling filters, rotating biological contact systems, and other similar facilities. It does not include wastewater treatment lagoons or constructed wetlands for wastewater treatment.
12. Plant Available Nitrogen (PAN) is nitrogen that will be available to plants during the growing seasons after biosolids application.
13. Public contact site is land with a high potential for contact by the public. This includes, but is not limited to, public parks, ball fields, cemeteries, plant nurseries, turf farms, and golf courses.
14. Sludge is the solid, semisolid, or liquid residue removed during the treatment of wastewater. Sludge includes septage removed from septic tanks or equivalent facilities. Sludge does not include carbon coal byproducts (CCBs), sewage sludge incinerator ash, or grit/screenings generated during preliminary treatment of domestic sewage.
15. Sludge lagoon is part of a mechanical wastewater treatment facility. A sludge lagoon is an earthen or concrete lined basin that receives sludge that has been removed from a wastewater treatment facility. It does not include a wastewater treatment lagoon or sludge treatment units that are not a part of a mechanical wastewater treatment facility.
16. Septage is the sludge pumped from residential septic tanks, cesspools, portable toilets, Type III marine sanitation devices, or similar treatment works such as sludge holding structures from residential wastewater treatment facilities with design populations of less than 150 people. Septage does not include grease removed from grease traps at a restaurant or material removed from septic tanks and other similar treatment works that have received industrial wastewater. The standard for biosolids from septage is different from other sludges. See Section H for more information.

## **SECTION C – MECHANICAL WASTEWATER TREATMENT FACILITIES**

1. Biosolids or sludge shall be routinely removed from wastewater treatment facilities and handled according to the permit facility description and the requirements of Standard Conditions PART III or in accordance with Section A.3.c., above.
2. The permittee shall operate storage and treatment facilities, as defined by Section 644.016(23), RSMo, so that there is no biosolids or sludge discharged to waters of the state. Agricultural storm water discharges are exempt under the provisions of Section 644.059, RSMo.
3. Mechanical treatment plants shall have separate biosolids or sludge storage compartments in accordance with 10 CSR 20, Chapter 8. Failure to remove biosolids or sludge from these storage compartments on the required design schedule is a violation of this permit.

## **SECTION D – BIOSOLIDS OR SLUDGE DISPOSED AT OTHER TREATMENT FACILITY OR BY CONTRACT HAULER**

1. Permittees that use contract haulers, under the authority of their operating permit, to dispose of biosolids or sludge, are responsible for compliance with all the terms of this permit. Contract haulers that assume the responsibility of the final disposal of biosolids or sludge, including biosolids land application, must obtain a Missouri State Operating Permit unless the hauler transports the biosolids or sludge to another permitted treatment facility.
2. Testing of biosolids or sludge, other than total solids content, is not required if biosolids or sludge are hauled to a permitted wastewater treatment facility, unless it is required by the accepting facility.

## **SECTION E – INCINERATION OF SLUDGE**

1. Please be aware that sludge incineration facilities may be subject to the requirements of 40 CFR Part 503 Subpart E, Missouri Air Conservation Commission regulations under 10 CSR 10, and solid waste management regulations under 10 CSR 80, as applicable.
2. Permittee may be authorized under the facility description of this permit to store incineration ash in lagoons or ash ponds. This permit does not authorize the disposal of incineration ash. Incineration ash shall be disposed in accordance with 10 CSR 80; or, if the ash is determined to be hazardous, with 10 CSR 25.
3. In addition to normal sludge monitoring, incineration facilities shall report the following as part of the annual report, mass of sludge incinerated and mass of ash generated. Permittee shall also provide the name of the ash disposal facility and permit number if applicable.

## **SECTION F – SURFACE DISPOSAL SITES AND BIOSOLIDS AND SLUDGE LAGOONS**

1. Please be aware that surface disposal sites of biosolids or sludge from wastewater treatment facilities may be subject to other laws including the requirements in 40 CFR Part 503 Subpart C, Missouri Air Conservation Commission regulations under 10 CSR 10, and solid waste management regulations under 10 CSR 80, as applicable.
2. Biosolids or sludge storage lagoons are temporary facilities and are not required to obtain a permit as a solid waste management facility under 10 CSR 80. In order to maintain biosolids or sludge storage lagoons as storage facilities, accumulated biosolids or sludge must be removed routinely, but not less than once every two years unless an alternate schedule is approved in the permit. The amount of biosolids or sludge removed will be dependent on biosolids or sludge generation and accumulation in the facility. Enough biosolids or sludge must be removed to maintain adequate storage capacity in the facility.
  - a. In order to avoid damage to the lagoon seal during cleaning, the permittee may leave a layer of biosolids or sludge on the bottom of the lagoon, upon prior approval of the Department; or
  - b. Permittee shall close the lagoon in accordance with Section I.

## **SECTION G – LAND APPLICATION OF BIOSOLIDS**

1. The permittee shall not land apply biosolids unless land application is authorized in the facility description, the special conditions of the issued NPDES permit, or in accordance with Section A.3.c., above.
2. This permit only authorizes “Class A” or “Class B” biosolids derived from domestic wastewater to be land applied onto grass land, crop land, timber, or other similar agricultural or silviculture lands at rates suitable for beneficial use as organic fertilizer and soil conditioner.
3. Class A Biosolids Requirements: Biosolids shall meet Class A requirements for application to public contact sites, residential lawns, home gardens or sold and/or given away in a bag or other container.
4. Class B biosolids that are land applied to agricultural and public contact sites shall comply with the following restrictions:
  - a. Food crops that touch the biosolids/soil mixture and are totally above the land surface shall not be harvested for 14 months after application of biosolids.
  - b. Food crops below the surface of the land shall not be harvested for 20 months after application of biosolids when the biosolids remain on the land surface for four months or longer prior to incorporation into the soil.
  - c. Food crops below the surface of the land shall not be harvested for 38 months after application of biosolids when the biosolids remain on the land surface for less than four months prior to incorporation into the soil.
  - d. Animal grazing shall not be allowed for 30 days after application of biosolids.
  - e. Food crops, feed crops, and fiber crops shall not be harvested for 30 days after application of biosolids.
  - f. Turf shall not be harvested for one year after application of biosolids if used for lawns or high public contact sites in close proximity to populated areas such as city parks or golf courses.
  - g. After Class B biosolids have been land applied to public contact sites with high potential for public exposure, as defined in 40 CFR § 503.31, such as city parks or golf courses, access must be restricted for 12 months.
  - h. After Class B biosolids have been land applied public contact sites with low potential for public exposure as defined in 40 CFR § 503.31, such as a rural land application or reclamation sites, access must be restricted for 30 days.
5. Pollutant limits
  - a. Biosolids shall be monitored to determine the quality for regulated pollutants listed in Table 1, below. Limits for any pollutants not listed below may be established in the permit.
  - b. The number of samples taken is directly related to the amount of biosolids or sludge produced by the facility (See Section J, below). Samples should be taken only during land application periods. When necessary, it is permissible to mix biosolids with lower concentrations of biosolids as well as other suitable Department approved material to achieve pollutant concentration below those identified in Table 1, below.
  - c. Table 1 gives the ceiling concentration for biosolids. Biosolids which exceed the concentrations in Table 1 may not be land applied.



**TABLE 1**

Biosolids ceiling concentration	
Pollutant	Milligrams per kilogram dry weight
Arsenic	75
Cadmium	85
Copper	4,300
Lead	840
Mercury	57
Molybdenum	75
Nickel	420
Selenium	100
Zinc	7,500

- d. Table 2 below gives the low metal concentration for biosolids. Because of its higher quality, biosolids with pollutant concentrations below those listed in Table 2 can safely be applied to agricultural land, forest, public contact sites, lawns, home gardens or be given away without further analysis. Biosolids containing metals in concentrations above the low metals concentrations but below the ceiling concentration limits may be land applied but shall not exceed the annual loading rates in Table 3 and the cumulative loading rates in Table 4. The permittee is required to track pollutant loading onto application sites for parameters that have exceeded the low metal concentration limits.

**TABLE 2**

Biosolids Low Metal Concentration	
Pollutant	Milligrams per kilogram dry weight
Arsenic	41
Cadmium	39
Copper	1,500
Lead	300
Mercury	17
Nickel	420
Selenium	100
Zinc	2,800

- e. Annual pollutant loading rate.

**Table 3**

Biosolids Annual Loading Rate	
Pollutant	Kg/ha (lbs./ac) per year
Arsenic	2.0 (1.79)
Cadmium	1.9 (1.70)
Copper	75 (66.94)
Lead	15 (13.39)
Mercury	0.85 (0.76)
Nickel	21 (18.74)
Selenium	5.0 (4.46)
Zinc	140 (124.96)

- f. Cumulative pollutant loading rates.

**Table 4**

Biosolids Cumulative Pollutant Loading Rate	
Pollutant	Kg/ha (lbs./ac)
Arsenic	41 (37)
Cadmium	39 (35)
Copper	1500 (1339)
Lead	300 (268)
Mercury	17 (15)
Nickel	420 (375)
Selenium	100 (89)
Zinc	2800 (2499)

6. Best Management Practices. The permittee shall use the following best management practices during land application activities to prevent the discharge of biosolids to waters of the state.
- Biosolids shall not be applied to the land if it is likely to adversely affect a threatened or endangered species listed under § 4 of the Endangered Species Act or its designated critical habitat.
  - Apply biosolids only at the agronomic rate of nitrogen needed (see 5.c. of this section).
  - The applicator must document the Plant Available Nitrogen (PAN) loadings, available nitrogen in the soil, and crop

nitrogen removal when either of the following occurs: 1) When biosolids are greater than 50,000 mg/kgTN; or 2) When biosolids are land applied at an application rate greater than two dry tons per acre per year.

- i. PAN can be determined as follows:  
(Nitrate + nitrite nitrogen) + (organic nitrogen x 0.2) + (ammonia nitrogen x volatilization factor<sup>1</sup>).  
<sup>1</sup> Volatilization factor is 0.7 for surface application and 1 for subsurface application. Alternative volatilization factors and mineralization rates can be utilized on a case-by-case basis.
- ii. Crop nutrient production/removal to be based on crop specific nitrogen needs and realistic yield goals. **NOTE:** There are a number of reference documents on the Missouri Department of Natural Resources website that are informative to implement best management practices in the proper management of biosolids, including crop specific nitrogen needs, realistic yields on a county by county basis and other supporting references.
- iii. Biosolids that are applied at agronomic rates shall not cause the annual pollutant loading rates identified in Table 3 to be exceeded.
- d. Buffer zones are as follows:
  - i. 300 feet of a water supply well, sinkhole, water supply reservoir or water supply intake in a stream;
  - ii. 300 feet of a losing stream, no discharge stream, stream stretches designated for whole body contact recreation, wild and scenic rivers, Ozark National Scenic Riverways or outstanding state resource waters as listed in the Water Quality Standards, 10 CSR 20-7.031;
  - iii. 150 feet of dwellings or public use areas;
  - iv. 100 feet (35 feet if biosolids application is down-gradient or the buffer zone is entirely vegetated) of lake, pond, wetlands or gaining streams (perennial or intermittent);
  - v. 50 feet of a property line. Buffer distances from property lines may be waived with written permission from neighboring property owner.
  - vi. For the application of dry, cake or liquid biosolids that are subsurface injected, buffer zones identified in 5.d.i. through 5.d.iii above, may be reduced to 100 feet. The buffer zone may be reduced to 35 feet if the buffer zone is permanently vegetated. Subsurface injection does not include methods or technology reflective of combination surface/shallow soil incorporation.
- e. Slope limitation for application sites are as follows:
  - i. For slopes less than or equal to 6 percent, no rate limitation;
  - ii. Applied to a slope 7 to 12 percent, the applicator may apply biosolids when soil conservation practices are used to meet the minimum erosion levels;
  - iii. Slopes > 12 percent, apply biosolids only when grass is vegetated and maintained with at least 80 percent ground cover at a rate of two dry tons per acre per year or less.
  - iv. Dry, cake or liquid biosolids that are subsurface injected, may be applied on slopes not to exceed 20 percent. Subsurface injection does not include the use of methods or technology reflective of combination surface/shallow soil incorporation.
- f. No biosolids may be land applied in an area that it is reasonably certain that pollutants will be transported into waters of the state.
- g. Biosolids may be land applied to sites with soil that are snow covered, frozen, or saturated with liquid when site restrictions or other controls are provided to prevent pollutants from being discharged to waters of the state during snowmelt or stormwater runoff. During inclement weather or unfavorable soil conditions use the following management practices:
  - i. A maximum field slope of 6% and a minimum 300 feet grass buffer between the application site and waters of the state. A 35 feet grass buffer may be utilized for the application of dry, cake or liquid biosolids that are subsurface injected. Subsurface injection does not include the use of methods or technology reflective of combination surface/shallow soil incorporation;
  - ii. A maximum field slope of 2% and 100 feet grass buffer between the application site and waters of the state. A 35 feet grass buffer may be used for the application of dry, cake or liquid biosolids that are subsurface injected. Subsurface injection does not include the use of methods or technology reflective of combination surface/shallow soil incorporation;
  - iii. Other best management practices approved by the Department.

## SECTION H – SEPTAGE

1. Haulers that land apply septage must obtain a state permit. An operating permit is not required for septage haulers who transport septage to another permitted treatment facility for disposal.
2. Do not apply more than 30,000 gallons of septage per acre per year or the volume otherwise stipulated in the operating permit.
3. Septic tanks are designed to retain sludge for one to three years which will allow for a larger reduction in pathogens and vectors, as compared to mechanical treatment facilities.
4. Septage must comply with Class B biosolids regarding pathogen and vector attraction reduction requirements before it may be applied to crops, pastures or timberland. To meet required pathogen and vector reduction requirements, mix 50 pounds of hydrated lime for every 1,000 gallons of septage and maintain a septage pH of at least 12 pH standard units for 30 minutes or more prior to application.
5. Lime is to be added to the pump truck and not directly to the septic tanks, as lime would harm the beneficial bacteria of the septic tank.
6. As residential septage contains relatively low levels of metals, the testing of metals in septage is not required.

## SECTION I– CLOSURE REQUIREMENTS

1. This section applies to all wastewater facilities (mechanical and lagoons) and sludge or biosolids storage and treatment facilities. It does not apply to land application sites.
2. Permittees of a domestic wastewater facility who plan to cease operation must obtain Department approval of a closure plan which addresses proper removal and disposal of all sludges and/or biosolids. Permittee must maintain this permit until the facility is closed in accordance with the approved closure plan per 10 CSR 20 – 6.010 and 10 CSR 20 – 6.015.
3. Biosolids or sludge that are left in place during closure of a lagoon or earthen structure or ash pond shall not exceed the agricultural loading rates as follows:
  - a. Biosolids and sludge shall meet the monitoring and land application limits for agricultural rates as referenced in Section G, above.
  - b. If a wastewater treatment lagoon has been in operation for 15 years or more without sludge removal, the sludge in the lagoon qualifies as a Class B biosolids with respect to pathogens due to anaerobic digestion, and testing for fecal coliform is not required. For other lagoons, testing for fecal coliform is required to show compliance with Class B biosolids limitations. In order to reach Class B biosolids requirements, fecal coliform must be less than 2,000,000 colony forming units or 2,000,000 most probable number. All fecal samples must be presented as geometric mean per gram.
  - c. The allowable nitrogen loading that may be left in the lagoon shall be based on the plant available nitrogen (PAN) loading. For a grass cover crop, the allowable PAN is 300 pounds/acre. Alternative, site-specific application rates may be included in the closure plan for department consideration.
    - i. PAN can be determined as follows:
$$(\text{Nitrate} + \text{nitrite nitrogen}) + (\text{organic nitrogen} \times 0.2) + (\text{ammonia nitrogen} \times \text{volatilization factor}^1).$$
<sup>1</sup> Volatilization factor is 0.7 for surface application and 1 for subsurface application. Alternative volatilization factors and mineralization rates can be utilized on a case-by-case basis.
4. Domestic wastewater treatment lagoons with a design treatment capacity less than or equal to 150 persons, are “similar treatment works” under the definition of septage. Therefore the sludge within the lagoons may be treated as septage during closure activities. See Section B, above. Under the septage category, residuals may be left in place as follows:
  - a. Testing for metals or fecal coliform is not required.
  - b. If the wastewater treatment lagoon has been in use for less than 15 years, mix lime with the sludge at a rate of 50 pounds of hydrated lime per 1000 gallons (134 cubic feet) of sludge.
  - c. The amount of sludge that may be left in the lagoon shall be based on the plant available nitrogen (PAN) loading. 100 dry tons/acre of sludge may be left in the basin without testing for nitrogen. If 100 dry tons/acre or more will be left in the lagoon, test for nitrogen and determine the PAN using the calculation above. Allowable PAN loading is 300 pounds/acre.
5. Biosolids or sludge left within the domestic lagoon shall be mixed with soil on at least a 1 to 1 ratio, and unless otherwise approved, the lagoon berm shall be demolished, and the site shall be graded and contain  $\geq 70\%$  vegetative density over 100% of the site so as to avoid ponding of storm water and provide adequate surface water drainage without creating erosion. Alternative biosolids or sludge and soil mixing ratios may be included in the closure plan for department consideration.
6. Lagoon and earthen structure closure activities shall obtain a storm water permit for land disturbance activities that equal or exceed one acre in accordance with 10 CSR 20-6.200.
7. When closing a mechanical wastewater plant, all biosolids or sludge must be cleaned out and disposed of in accordance with the Department approved closure plan before the permit for the facility can be terminated.
  - a. Land must be stabilized which includes any grading, alternate use or fate upon approval by the Department, remediation, or other work that exposes sediment to stormwater per 10 CSR 20-6.200. The site shall be graded and contain  $\geq 70\%$  vegetative density over 100% of the site, so as to avoid ponding of storm water and provide adequate

- surface water drainage without creating erosion.
- b. Hazardous Waste shall not be land applied or disposed during mechanical plant closures unless in accordance with Missouri Hazardous Waste Management Law and Regulations pursuant to 10 CSR 25.
  - c. After demolition of the mechanical plant, the site must only contain clean fill defined in Section 260.200.1(6) RSMo as uncontaminated soil, rock, sand, gravel, concrete, asphaltic concrete, cinderblocks, brick, minimal amounts of wood and metal, and inert solids as approved by rule or policy of the Department for fill, reclamation, or other beneficial use. Other solid wastes must be removed.
8. If biosolids or sludge from the domestic lagoon or mechanical treatment plant exceeds agricultural rates under Section G and/or I, a landfill permit or solid waste disposal permit must be obtained if the permittee chooses to seek authorization for on-site sludge disposal under the Missouri Solid Waste Management Law and regulations per 10 CSR 80, and the permittee must comply with the surface disposal requirements under 40 CFR Part 503, Subpart C.

## SECTION J – MONITORING FREQUENCY

1. At a minimum, biosolids or sludge shall be tested for volume and percent total solids on a frequency that will accurately represent sludge quantities produced and disposed. Please see the table below.

**TABLE 5**

Biosolids or Sludge produced and disposed (Dry Tons per Year)	Monitoring Frequency (See Notes 1, and 2)		
	Metals, Pathogens and Vectors, Total Phosphorus, Total Potassium	Nitrogen TKN, Nitrogen PAN <sup>1</sup>	Priority Pollutants <sup>2</sup>
319 or less	1/year	1 per month	1/year
320 to 1650	4/year	1 per month	1/year
1651 to 16,500	6/year	1 per month	1/year
16,501+	12/year	1 per month	1/year

<sup>1</sup> Calculate plant available nitrogen (PAN) when either of the following occurs: 1) when biosolids are greater than 50,000 mg/kg TN; or 2) when biosolids are land applied at an application rate greater than two dry tons per acre per year.

<sup>2</sup> Priority pollutants (40 CFR 122.21, Appendix D, Tables II and III) are required only for permit holders that must have a pre-treatment program. Monitoring requirements may be modified and incorporated into the operating permit by the Department on a case-by-case basis.

Note 1: Total solids: A grab sample of sludge shall be tested one per day during land application periods for percent total solids. This data shall be used to calculate the dry tons of sludge applied per acre.

Note 2: Table 5 is not applicable for incineration and permit holders that landfill their sludge.

2. Permittees that operate wastewater treatment lagoons, peak flow equalization basins, combined sewer overflow basins or biosolids or sludge lagoons that are cleaned out once a year or less, may choose to sample only when the biosolids or sludge is removed or the lagoon is closed. Test one composite sample for each 319 dry tons of biosolids or sludge removed from the lagoon during the reporting year or during lagoon closure. Composite sample must represent various areas at one-foot depth.
3. Additional testing may be required in the special conditions or other sections of the permit.
4. Biosolids and sludge monitoring shall be conducted in accordance with federal regulation 40 CFR § 503.8, Sampling and analysis.

## SECTION K – RECORD KEEPING AND REPORTING REQUIREMENTS

1. The permittee shall maintain records on file at the facility for at least five years for the items listed in Standard Conditions PART III and any additional items in the Special Conditions section of this permit. This shall include dates when the biosolids or sludge facility is checked for proper operation, records of maintenance and repairs and other relevant information.
2. Reporting period
  - a. By February 19<sup>th</sup> of each year, applicable facilities shall submit an annual report for the previous calendar year period for all mechanical wastewater treatment facilities, sludge lagoons, and biosolids or sludge disposal facilities.
  - b. Permittees with wastewater treatment lagoons shall submit the above annual report only when biosolids or sludge are removed from the lagoon during the report period or when the lagoon is closed.
3. Report Form. The annual report shall be prepared on report forms provided by the Department or equivalent forms approved by the Department.
4. Reports shall be submitted as follows:  
Major facilities, which are those serving 10,000 persons or more or with a design flow equal to or greater than 1 million gallons per day or that are required to have an approved pretreatment program, shall report to both the Department and EPA if the facility land applied, disposed of biosolids by surface disposal, or operated a sewage sludge incinerator. All other facilities shall maintain their biosolids or sludge records and keep them available to Department personnel upon request. State reports shall be submitted to the address listed as follows:

DNR regional or other applicable office listed in the  
permit (see cover letter of permit)  
ATTN: Sludge Coordinator

Reports to EPA must be electronically submitted online via the Central Data Exchange at: <https://cdx.epa.gov/> Additional information is available at: <https://www.epa.gov/biosolids/compliance-and-annual-reporting-guidance-about-clean-water-act-laws>

5. Annual report contents. The annual report shall include the following:
  - a. Biosolids and sludge testing performed. If testing was conducted at a greater frequency than what is required by the permit, all test results must be included in the report.
  - b. Biosolids or sludge quantity shall be reported as dry tons for the quantity produced and/or disposed.
  - c. Gallons and % solids data used to calculate the dry ton amounts.
  - d. Description of any unusual operating conditions.
  - e. Final disposal method, dates, and location, and person responsible for hauling and disposal.
    - i. This must include the name and address for the hauler and sludge facility. If hauled to a municipal wastewater treatment facility, sanitary landfill, or other approved treatment facility, give the name of that facility.
    - ii. Include a description of the type of hauling equipment used and the capacity in tons, gallons, or cubic feet.
  - f. Contract Hauler Activities:

If using a contract hauler, provide a copy of a signed contract from the contractor. Permittee shall require the contractor to supply information required under this permit for which the contractor is responsible. The permittee shall submit a signed statement from the contractor that he has complied with the standards contained in this permit, unless the contract hauler has a separate biosolids or sludge use permit.
  - g. Land Application Sites:
    - i. Report the location of each application site, the annual and cumulative dry tons/acre for each site, and the landowners name and address. The location for each spreading site shall be given as a legal description for nearest ¼, ¼, Section, Township, Range, and county, or UTM coordinates. The facility shall report PAN when either of the following occurs: 1) When biosolids are greater than 50,000 mg/kg TN; or 2) when biosolids are land applied at an application rate greater than two dry tons per acre per year.
    - ii. If the “Low Metals” criteria are exceeded, report the annual and cumulative pollutant loading rates in pounds per acre for each applicable pollutant, and report the percent of cumulative pollutant loading which has been reached at each site.
    - iii. Report the method used for compliance with pathogen and vector attraction requirements.
    - iv. Report soil test results for pH and phosphorus. If no soil was tested during the year, report the last date when tested and the results.



MISSOURI DEPARTMENT OF NATURAL RESOURCES  
WATER PROTECTION PROGRAM  
**FORM A – APPLICATION FOR NONDOMESTIC PERMIT UNDER MISSOURI  
CLEAN WATER LAW**

**FOR AGENCY USE ONLY**

CHECK NUMBER

DATE RECEIVED

FEE SUBMITTED

JET PAY CONFIRMATION NUMBER

**PLEASE READ ALL THE ACCOMPANYING INSTRUCTIONS BEFORE COMPLETING THIS FORM.  
SUBMITTAL OF AN INCOMPLETE APPLICATION MAY RESULT IN THE APPLICATION BEING RETURNED.**

**IF YOUR FACILITY IS ELIGIBLE FOR A NO EXPOSURE EXEMPTION:**

Fill out the No Exposure Certification Form (Mo 780-2828): <https://dnr.mo.gov/forms/780-2828-f.pdf>

**1. REASON FOR APPLICATION:**

- ☒ a. This facility is now in operation under Missouri State Operating Permit (permit) MO – 0109789, is submitting an application for renewal, and there is no proposed increase in design wastewater flow. Annual fees will be paid when invoiced and there is no additional permit fee required for renewal.
- ☐ b. This facility is now in operation under permit MO – \_\_\_\_\_, is submitting an application for renewal, and there is a proposed increase in design wastewater flow. Antidegradation Review may be required. Annual fees will be paid when invoiced and there is no additional permit fee required for renewal.
- ☐ c. This is a facility submitting an application for a new permit (for a new facility). Antidegradation Review may be required. New permit fee is required.
- ☐ d. This facility is now in operation under Missouri State Operating Permit (permit) MO – \_\_\_\_\_ and is requesting a modification to the permit. Antidegradation Review may be required. Modification fee is required.

**2. FACILITY**

NAME McCormick Distilling Company		TELEPHONE NUMBER WITH AREA CODE (816) 640-2276	
ADDRESS (PHYSICAL) One McCormick Lane	CITY Weston	STATE MO	ZIP CODE 64098

**3. OWNER**

NAME McCormick Distilling Co., INC.		TELEPHONE NUMBER WITH AREA CODE (816) 640-2276	
EMAIL ADDRESS			
ADDRESS (MAILING) One McCormick Lane	CITY Weston	STATE MO	ZIP CODE 64098

**4. CONTINUING AUTHORITY**

NAME McCormick Distilling Company		TELEPHONE NUMBER WITH AREA CODE (816) 640-2276	
EMAIL ADDRESS tfrench@mccormickdistilling.com			
ADDRESS (MAILING) One McCormick Lane	CITY Weston	STATE MO	ZIP CODE 64098

**5. OPERATOR CERTIFICATION**

NAME See attached Letter	CERTIFICATE NUMBER	TELEPHONE NUMBER WITH AREA CODE	
ADDRESS (MAILING)	CITY	STATE	ZIP CODE

**6. FACILITY CONTACT**

NAME Peggy Grabau	TITLE Manager	TELEPHONE NUMBER WITH AREA CODE (816) 640-3023
E-MAIL ADDRESS pgrabau@mccormickdistilling.com		

**7. DOWNSTREAM LANDOWNER(S)** Attach additional sheets as necessary.

NAME  
All discharge is land applied on McCormick's private land or travels overland on McCormick's property to the Missouri River.

ADDRESS	CITY	STATE	ZIP CODE
---------	------	-------	----------

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## 8. ADDITIONAL FACILITY INFORMATION

### 8.1 Legal Description of Outfalls. (Attach additional sheets if necessary.)

For Universal Transverse Mercator (UTM), use Zone 15 North referenced to North American Datum 1983 (NAD83)

001 \* 1/4 1/4 Sec T R County  
UTM Coordinates Easting (X): Northing (Y):

002 \* 1/4 1/4 Sec T R County  
UTM Coordinates Easting (X): Northing (Y):

003 \* 1/4 1/4 Sec T R County  
UTM Coordinates Easting (X): Northing (Y):

004 \* 1/4 1/4 Sec T R County  
UTM Coordinates Easting (X): Northing (Y):

\* See attached.

Include all subsurface discharges and underground injection systems for permit consideration.

### 8.2 Primary Standard Industrial Classification (SIC) and Facility North American Industrial Classification System (NAICS) Codes.

Primary SIC 2085 and NAICS 312140 SIC and NAICS  
SIC and NAICS SIC and NAICS

## 9. ADDITIONAL FORMS AND MAPS NECESSARY TO COMPLETE THIS APPLICATION

- A. Is this permit for a manufacturing, commercial, mining, solid/hazardous waste, or silviculture facility? YES ☒ NO ☐  
If yes, complete Form C.
- B. Is the facility considered a "Primary Industry" under EPA guidelines (40 CFR Part 122, Appendix A): YES ☐ NO ☒  
If yes, complete Forms C and D.
- C. Is wastewater land applied? YES ☒ NO ☐  
If yes, complete Form I.
- D. Are sludge, biosolids, ash, or residuals generated, treated, stored, or land applied? YES ☐ NO ☒  
If yes, complete Form R.
- E. Have you received or applied for any permit or construction approval under the CWA or any other environmental regulatory authority? YES ☒ NO ☐  
If yes, please include a list of all permits or approvals for this facility:  
Environmental Permits for this facility: OP2021-029 See Attachment E Form A: Item 9.E
- F. Do you use cooling water in your operations at this facility? YES ☒ NO ☐  
If yes, please indicate the source of the water: Platte County Water District #3
- G. Attach a map showing all outfalls and the receiving stream at 1" = 2,000' scale.

## 10. ELECTRONIC DISCHARGE MONITORING REPORT (eDMR) SUBMISSION SYSTEM

Per 40 CFR Part 127 National Pollutant Discharge Elimination System (NPDES) Electronic Reporting Rule, reporting of effluent limits and monitoring shall be submitted by the permittee via an electronic system to ensure timely, complete, accurate, and nationally consistent set of data. **One of the following must be checked in order for this application to be considered complete.** Please visit <https://dnr.mo.gov/env/wpp/edmr.htm> for information on the Department's eDMR system and how to register.

- ☐ - I will register an account online to participate in the Department's eDMR system through the Missouri Gateway for Environmental Management (MoGEM) before any reporting is due, in compliance with the Electronic Reporting Rule.
- ☒ - I have already registered an account online to participate in the Department's eDMR system through MoGEM.
- ☐ - I have submitted a written request for a waiver from electronic reporting. See instructions for further information regarding waivers.
- ☐ - The permit I am applying for does not require the submission of discharge monitoring reports.



## 11. FEES

Permit fees may be paid by attaching a check, or online by credit card or eCheck through the JetPay system. Use the URL provided to access JetPay and make an online payment:

For new permits: <https://magic.collectorsolutions.com/magic-ui/payments/mo-natural-resources/591>

For modifications: <https://magic.collectorsolutions.com/magic-ui/payments/mo-natural-resources/596>

## 12. CERTIFICATION

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

NAME AND OFFICIAL TITLE (TYPE OR PRINT)

Tyler French, Vice President of Operations

TELEPHONE NUMBER WITH AREA CODE

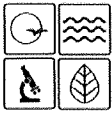
(816) 640-2276

SIGNATURE

DATE SIGNED

MO 780-1479 (04-21)

12/27/21



MISSOURI DEPARTMENT OF NATURAL RESOURCES  
WATER PROTECTION PROGRAM, WATER POLLUTION CONTROL BRANCH  
**FORM C – APPLICATION FOR DISCHARGE PERMIT – MANUFACTURING, COMMERCIAL,  
MINING, SILVICULTURE OPERATIONS, AND STORMWATER**

**GENERAL INFORMATION (PLEASE SEE INSTRUCTIONS)**

1.0 NAME OF FACILITY  
McCormick Distilling Company

1.1 THIS FACILITY IS OPERATING UNDER MISSOURI STATE OPERATING PERMIT (MSOP) NUMBER:  
MO - 0109789

1.2 IS THIS A NEW FACILITY? PROVIDE CONSTRUCTION PERMIT (CP) NUMBER IF APPLICABLE.  
No

1.3 Describe the nature of the business, in detail. Identify the goods and services provided by the business. Include descriptions of all raw, intermediate, final products, byproducts, or waste products used in the production or manufacturing process, stored outdoors, loaded or transferred and any other pertinent information for potential sources of wastewater or stormwater discharges. This facility is engaged in manufacturing alcoholic liquors by distillation and/or blending. Domestic wastewater and industrial process wastewater are generated on site and treated by a no-discharge wastewater treatment facility on site. The wastewater is routed to a single cell aerated lagoon and land applied at the facility. Sludge is retained in the lagoon, and pumped and hauled to a permitted facility when necessary. Closed-loop cooling water and reverse osmosis reject water discharges also exist. Stormwater discharges associated with industrial activity.

**FLOWS, TYPE, AND FREQUENCY**

2.0 Attach a line drawing showing the water flow through the facility. Indicate sources of intake water, operations contributing wastewater to the effluent, and treatment units labeled to correspond to the more detailed descriptions in item B. Construct a water balance on the line drawing by showing average and maximum flows between intakes, operations, treatment units, evaporation, public sewers, and outfalls. If a water balance cannot be determined (e.g., for certain mining activities), provide a pictorial description of the nature and amount of any sources of water and any collection or treatment measures.

2.1 For each outfall (1) below, provide: (2) a description of all operations contributing wastewater to the effluent, including process wastewater, sanitary wastewater, cooling water, stormwater runoff, and any other process or non-process wastewater, (3) the average flow and maximum flow (put max in parentheses) contributed by each operation and the sum of those operations, (4) the treatment received by the wastewater, and (5) the treatment type code. Continue on additional sheets if necessary.

1. OUTFALL NO.	2. OPERATION(S) CONTRIBUTING FLOW; INCLUDE ALL PROCESSES AND SUB PROCESSES AT EACH OUTFALL	3. AVERAGE FLOW AND (MAXIMUM FLOW), INCLUDE UNITS.	4. TREATMENT DESCRIPTION	5. TREATMENT CODES FROM TABLE A
002	Groundwater Discharge	Not monitored	No treatment	XX
003	Industrial Wastewater	0.01 MGD	Cooling water/no treatment	XX
004	Groundwater Discharge	Not monitored	No treatment	XX
005	Groundwater Discharge	Not monitored	No treatment	XX
009	Industrial Wastewater	0.024 MGD	Reverse Osmosis	1-S/2-E
010	Domestic and Process Flow	8,600 (26,500) GPD	Aerated Lagoon	3B
012	Stormwater	Not monitored	No treatment	XX
013	Domestic and Process Flow	315 GPM	Irrigation/Land Application	3F

Attach additional pages if necessary.

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## 2.2 INTERMITTENT DISCHARGES

Except for stormwater runoff, leaks, or spills, are any of the discharges described in items 2.0 or 2.1 intermittent or seasonal?

☒ Yes (complete the following table)

☐ No (go to section 2.3)

1. OUTFALL NUMBER	2. OPERATION(S) CONTRIBUTING FLOW	3. FREQUENCY		4. FLOW				C. DURATION <i>(in days)</i>
				A. FLOW RATE <i>(in mgd)</i>		B. TOTAL VOLUME <i>(specify with units)</i>		
		A. DAYS PER WEEK <i>(specify average)</i>	B. MONTHS PER YEAR <i>(specify average)</i>	1. MAXIMUM DAILY	2. LONG TERM AVERAGE	4. LONG TERM DAILY	3. MAXIMUM AVERAGE	
013	Domestic and Process Flow	3	8	0.0315	0.0315	31,500 GAL	31,500 GAL	100

## 2.3 PRODUCTION

A. Does an effluent limitation guideline (ELG) promulgated by EPA under section 304 of the Clean Water Act apply to your facility? Indicate the part and subparts applicable.

☐ Yes 40 CFR \_\_\_\_\_ Subpart(s) \_\_\_\_\_ ☒ No (go to section 2.5)

B. Are the limitations in the effluent guideline(s) expressed in terms of production (or other measure of operation)? Describe in C below.

☐ Yes (complete C.) ☐ No (go to section 2.5)

C. If you answered "yes" to B, list the quantity representing an actual measurement of your maximum level of production, expressed in the terms and units used in the applicable effluent guideline and indicate the affected outfalls.

A. OUTFALL(S)	B. QUANTITY PER DAY	C. UNITS OF MEASURE	D. OPERATION, PRODUCT, MATERIAL, ETC. (specify)

## 2.4 IMPROVEMENTS

A. Are you required by any federal, state, or local authority to meet any implementation schedule for the construction, upgrading, or operation of wastewater treatment equipment or practices or any other environmental programs which may affect the discharges described in this application? This includes, but is not limited to, permit conditions, administrative or enforcement orders, enforcement compliance schedule letters, stipulations, court orders, and grant or loan conditions.

☐ Yes (complete the following table)

☐ No (go to 2.6)

1. IDENTIFICATION OF CONDITION, AGREEMENT, ETC.	2. AFFECTED OUTFALLS	3. BRIEF DESCRIPTION OF PROJECT	4. FINAL COMPLIANCE DATE	
			A. REQUIRED	B. PROJECTED

B. Optional: provide below or attach additional sheets describing water pollution control programs or other environmental projects which may affect discharges. Indicate whether each program is underway or planned, and indicate actual or planned schedules for construction. This may include proposed bmp projects for stormwater.

## 2.5 SLUDGE MANAGEMENT

Describe the removal of any industrial or domestic biosolids or sludges generated at your facility. Include names and contact information for any haulers used. Note the frequency, volume, and methods (incineration, landfilling, composting, etc) used. See Form A for additional forms which may need to be completed.

Sludge generated from the biological treatment in the lagoon accumulates in the lagoon. McCormick has been utilizing Oxypaks XL and Sludge Rx to help dissolve the sludge.

## DATA COLLECTION AND REPORTING REQUIREMENTS FOR APPLICANTS

### 3.0 EFFLUENT (AND INTAKE) CHARACTERISTICS (SEE INSTRUCTIONS)

A. & B. See instructions before continuing – complete one Table 1 for **each outfall** (and intake) – annotate the outfall (intake) number or designation in the space provided. The facility is not required to complete intake data unless required by the department or rule.

C. Use the space below to list any pollutants listed in the instructions section 3.0 C. Table B which you know or have reason to believe is discharged or may be discharged from any outfall not listed in parts 3.0 A or B on Table 1. For every pollutant listed, briefly describe the reasons you believe it to be present and report any analytical data in your possession.

1. POLLUTANT	2. SOURCE	3. OUTFALL(S)	4. ANALYTICAL RESULTS (INCLUDE UNITS)

#### 3.1 Whole Effluent Toxicity Testing

A. To your knowledge, have any Whole Effluent Toxicity (WET) tests been performed on the facility discharges (or on receiving waters in relation to your discharge) within the last three years?

☐ Yes (go to 3.1 B) ☒ No (go to 3.2)

#### 3.1 B

Disclose wet testing conditions, including test duration (chronic or acute), the organisms tested, and the testing results. Provide any results of toxicity identification evaluations (TIE) or toxicity reduction evaluations (TRE) if applicable. Please indicate the conclusions of the test(s) including any pollutants identified as causing toxicity and steps the facility is taking to remedy the toxicity.

### 3.2 CONTRACT ANALYSIS INFORMATION

Were any of the analyses reported herein, above, or on Table 1 performed by a contract laboratory or consulting firm?

☒ Yes (list the name, address, telephone number, and pollutants analyzed by each laboratory or firm.) ☐ No (go to 4.0)

A. LAB NAME	B. ADDRESS	C. TELEPHONE (area code and number)	D. POLLUTANTS ANALYZED (list or group)
Pace Analytical	9608 Loiret Boulevard, Lenexa, KS 66219	913-599-5665	All pollutants listed in Form C

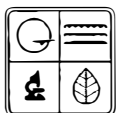
<b>4.0 STORMWATER</b>			
<b>4.1</b> Do you have industrial stormwater discharges from the site? If so, attach a site map outlining drainage areas served by each outfall. Indicate the following attributes within each drainage area: pavement or other impervious surfaces; buildings; outdoor storage areas; material loading and unloading areas; outdoor industrial activities; structural stormwater control measures; hazardous waste treatment, storage, and disposal units; and wells or springs in the area.			
OUTFALL NUMBER	TOTAL AREA DRAINED (PROVIDE UNITS)	TYPES OF SURFACES (VEGETATED, STONE, PAVED, ETC)	BEST MANAGEMENT PRACTICES EMPLOYED; INCLUDE STRUCTURAL BMPS AND TREATMENT DESIGN FLOW FOR BMPS DESCRIBE HOW FLOW IS MEASURED
012	0.13 Acres	Concrete containment	See attached Storm Water Pollution Prevention Plan (SWPPP) and flowchart

**4.2 STORMWATER FLOWS**  
 Provide the date of sampling with the flows, and how the flows were estimated.  
 McCormick currently diverts all industrial storm water to Outfall 010.

**SIGNATORY REQUIREMENTS**

**5.0 CERTIFICATION**  
  
 I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

NAME AND OFFICIAL TITLE (TYPE OR PRINT)  Tyler French, Vice President of Operations	TELEPHONE NUMBER WITH AREA CODE  (816) 640-2276
SIGNATURE (SEE INSTRUCTIONS)  	DATE SIGNED  



MISSOURI DEPARTMENT OF NATURAL RESOURCES  
WATER PROTECTION PROGRAM  
**FORM I – PERMIT APPLICATION FOR  
OPERATION OF WASTEWATER IRRIGATION SYSTEMS**

**FOR AGENCY USE ONLY**

PERMIT NUMBER

MO -

DATE RECEIVED

**INSTRUCTIONS:** The following forms must be submitted with Form I: **FORM B** or **B2** for domestic wastewater.  
**FORM A** for industrial wastewater.

**1. FACILITY INFORMATION**

1.1 Facility Name

McCormick Distilling Company

1.2 Permit Number

MO- 0109789

1.3 Type of wastewater to be irrigated: ☐ Domestic ☐ Municipal ☐ State/National Park ☐ Seasonal business  
☒ Municipal with Pretreatment Program or Significant Industrial Users ☐ Other (explain) \_\_\_\_\_

SIC Codes (list all that apply, in order of importance) 2085

1.4 Months when the business or enterprise will operate or generate wastewater:

☒ 12 months per year ☐ Part of year (list Months): \_\_\_\_\_

1.5 This system is designed for:

☐ No-discharge ☐ Partial irrigation when feasible and discharge rest of time.  
☐ Irrigation during recreation season (April – October) and discharge during November – March.  
☒ Other (explain) Irrigation during recreation season (March - October).

1.6 List the Facility outfalls which will be applicable to the irrigation system.

Outfall Numbers: 010

**2. STORAGE BASINS**

2.1 Number of storage basins: 1

Type of basin: ☐ Steel ☐ Concrete ☐ Fiberglass ☒ Earthen  
☐ Earthen with membrane liner

**3. LAND APPLICATION SYSTEM**

3.1 Number of irrigation sites 1 Total Acres 5.5

Location: SW ¼, SW ¼, ¼, Sec 18 T 53N R 35W Platte County 5.5 Acres

Location: ¼, ¼, ¼, Sec T R County Acres

Attach pages as needed.

3.2 Attach a site map showing topography, storage basins, irrigation sites, property boundary, streams, wells, roads, dwellings, and other pertinent features.

3.3 Type of vegetation: ☐ Grass hay ☒ Pasture ☐ Timber ☐ Row crops ☐ Other (describe) \_\_\_\_\_

3.4 Wastewater flow (dry weather) gallons/day:

Average annual: Seasonal 31,500 Off-season

Months of seasonal flow: 8

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**3. LAND APPLICATION SYSTEM (continued)**

3.5 Land Application rate per acre (design flow including 1 in 10 year stormwater flows):

Design: 20 inches/year 0.13 inches/hour 0.21 inches/day 0.63 inches/weekActual: 20 inches/year 0.12 inches/hour 0.21 inches/day 0.63 inches/weekTotal Irrigation per year (gallons): 3,024,000 Design 3,001,061 Actual

Actual months used for Irrigation (check all that apply):

☐ Jan ☐ Feb ☒ Mar ☒ Apr ☒ May ☒ Jun ☒ Jul ☒ Aug ☒ Sep ☒ Oct ☐ Nov ☐ Dec

3.6 Land Application Rate is based on:

☐ Nutrient Management Plan (N&P)☒ Hydraulic Loading☐ Other (describe) \_\_\_\_\_3.7 Equipment type: ☒ Sprinklers ☐ Gated pipe ☐ Center pivot ☐ Traveling gun ☐ Other (describe) \_\_\_\_\_Equipment Flow Capacity: 18,768 Gallons per hour 161 Total hours of operation per year3.8 **Public Use Areas.** Public access shall not be allowed to public use area irrigation sites when application is occurring. Method of Public Access Restriction:☐ Site is Fenced☐ Wastewater disinfection prior to irrigation☒ Site is not for public use☐ Other (describe): \_\_\_\_\_

3.9 Separation distance (in feet) from the outside edge of the wetted irrigation area to nearby down gradient features:

692 Permanent flowing stream 376 Losing Stream 376 Intermittent (wet weather) stream 380 Lake or pond790 Property boundary 660 Dwellings N/A Water supply well \_\_\_\_\_ Other (describe) \_\_\_\_\_

3.10 The facility must develop and retain an Operation and Maintenance (O&amp;M) Plan for the irrigation system.

Date of O&M Plan: 10/11/2021**4. CERTIFICATION**

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this application and all attachments and that based on my inquiry of those individuals immediately responsible for obtaining this information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine or imprisonment.

OWNER OR AUTHORIZED REPRESENTATIVE

Tyler French

OFFICIAL TITLE

Vice President of Operations

EMAIL ADDRESS

tfrench@mccormickdistilling.com

TELEPHONE NUMBER WITH AREA CODE

(816) 640-2276

SIGNATURE



DATE SIGNED

12/17/21



**SEE INSTRUCTIONS; PLEASE PRINT OR TYPE.**

You may report some or all of this information on separate sheet (use similar format) instead of completing these pages.

**FORM C TABLE 1 FOR 3.0 - ITEMS A AND B**

EFFLUENT (AND INTAKE) CHARACTERISTICS								THIS OUTFALL IS: Industrial Wastewater (RO Reject Water)		OUTFALL NO. #009	
3.0 PART A – You must provide the results of at least one analysis for every pollutant in Part A. Complete one table for each outfall or proposed outfall. See instructions.											
1. POLLUTANT	2. VALUES							3. UNITS (specify if blank)			
	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUES		C. LONG TERM AVERAGE VALUES		D. NO. OF ANALYSES	A. CONCEN-TRATION	B. MASS		
	(1) CONCENTRATION	(2) MASS	(1) CONCENTRATION	(2) MASS	(1) CONCENTRATION	(2) MASS					
A. Biochemical Oxygen Demand, 5-day (BOD <sub>5</sub> )	<2.0		<2.0				4	mg/L			
B. Chemical Oxygen Demand (COD)	20.3		18.7				4	mg/L			
C. Total Organic Carbon (TOC)	71.0		20.1				4	mg/L			
D. Total Suspended Solids (TSS)	<5.0		<5.0				4	mg/L			
E. Ammonia as N	<0.10		<0.10				4	mg/L			
F. Flow	VALUE 0.004		VALUE		VALUE			MILLIONS OF GALLONS PER DAY (MGD)			
G. Temperature (winter)	VALUE		VALUE		VALUE			°F			
H. Temperature (summer)	VALUE		VALUE		VALUE			°F			
I. pH	MINIMUM 7.9		MAXIMUM 8.1		AVERAGE 8.0			STANDARD UNITS (SU)			
3.0 PART B – Mark "X" in column 2A for each pollutant you know or have reason to believe is present. Mark "X" in column 2B for each pollutant you believe to be absent. If you mark Column 2A for any pollutant, you must provide the results for at least one analysis for the pollutant. Complete one table for each outfall (intake). Provide results for additional parameters not listed here in Part 3.0 C.											
1. POLLUTANT AND CAS NUMBER (if available)	2. MARK "X"		3. VALUES						4. UNITS		
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUES		C. LONG TERM AVERAGE VALUES		D. NO. OF ANALYSES	A. CONCEN-TRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 1 – Conventional and Non-Conventional Pollutants											
A. Alkalinity (CaCO <sub>3</sub> )	X		MINIMUM 460		MINIMUM 627		MINIMUM		4	mg/L	
B. Bromide (24959-67-9)		X	<1.0		<1.0				4	mg/L	
C. Chloride (16887-00-6)	X		125		106				4	mg/L	
D. Chlorine, Total Residual		X	<0.05		<0.05				4	mg/L	
E. Color	X		5.0		4.0				4		
F. Conductivity	X		2030		1688				4	umhos/cm	
F. Cyanide, Amenable to Chlorination		X	ND		ND				4	mg/L	

1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUE		C. LONG TERM AVERAGE VALUE		D. NO. OF ANALYSES	A. CONCENTRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 1 – Conventional and Non-Conventional Pollutants (Continued)											
G. <i>E. coli</i>		X	<10						1	mpn/100	
H. Fluoride (16984-48-8)	X		0.80		0.53				4	mg/L	
I. Nitrate plus Nitrate <i>(as N)</i>	X		0.16		0.22				4	mg/L	
J. Kjeldahl, Total <i>(as N)</i>	X		0.86		0.59				4	mg/L	
K. Nitrogen, Total Organic <i>(as N)</i>	X		0.86		0.59				4	mg/L	
L. Oil and Grease		X	<5.1		<5.1				4	mg/L	
M. Phenols, Total		X	<0.05		<0.05				4	mg/L	
N. Phosphorus <i>(as P)</i> , Total (7723-14-0)	X		0.75		0.59				4	mg/L	
O. Sulfate <i>(as SO<sup>4</sup>)</i> (14808-79-8)	X		246		163				4	mg/L	
P. Sulfide <i>(as S)</i>		X	<0.050		<0.05				4	mg/L	
Q. Sulfite <i>(as SO<sup>3</sup>)</i> (14265-45-3)		X	<2.0		<2.0				4	mg/L	
R. Surfactants		X	<0.20 calc		<0.20 calc				4	mg/L	
S. Trihalomethanes, Total	X		163 calc		148 calc				4	ug/L	
Subpart 2 – Metals											
1M. Aluminum, Total Recoverable (7429-90-5)		X	<75		<75				4	ug/L	
2M. Antimony, Total Recoverable (7440-36-9)		X	<15.0		<15.0				4	ug/L	
3M. Arsenic, Total Recoverable (7440-38-2)		X	<10.0		<10.0				4	ug/L	
4M. Barium, Total Recoverable (7440-39-3)	X		639		509				4	ug/L	
5M. Beryllium, Total Recoverable (7440-41-7)		X	<1.0		<1.0				4	ug/L	
6M. Boron, Total Recoverable (7440-42-8)	X		189		150				4	ug/L	
7M. Cadmium, Total Recoverable (7440-43-9)		X	<5.0		<5.0				4	ug/L	
8M. Chromium III Total Recoverable (16065-83-1)	X		0.014		0.0035				4	ug/L	
9M. Chromium VI, Dissolved (18540-29-9)		X	<0.010		<0.010				4	ug/L	
10M. Cobalt, Total Recoverable (7440-48-4)		X	<5.0		<5.0				4	ug/L	

1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUE		C. LONG TERM AVERAGE VALUE		D. NO. OF ANALYSES	A. CONCENTRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 2 – Metals (Continued)											
11M. Copper, Total Recoverable (7440-50-8)		X	<10.0		<10.0				4	ug/L	
12M. Iron, Total Recoverable (7439-89-6)		X	<50.0		<50.0				4	ug/L	
13M. Lead, Total Recoverable (7439-92-1)		X	<10.0		<10.0				4	ug/L	
14M. Magnesium, Total Recoverable (7439-95-4)	X		89300		43250				4	ug/L	
15M. Manganese, Total Recoverable (7439-96-5)		X	<5.0		<5.0				4	ug/L	
16M. Mercury, Total Recoverable (7439-97-6)		X	<0.20		<0.20				4	ug/L	
17M. Methylmercury (22967926)		X	<= 0.023						1	ng/L	
18M. Molybdenum, Total Recoverable (7439-98-7)		X	<20.0		<20.0				4	ug/L	
19M. Nickel, Total Recoverable (7440-02-0)		X	<5.0		<5.0				4	ug/L	
20M. Selenium, Total Recoverable (7782-49-2)		X	<15.0		<15.0				4	ug/L	
21M. Silver, Total Recoverable (7440-22-4)		X	<7.0		<7.0				4	ug/L	
22M. Thallium, Total Recoverable (7440-28-0)		X	<20.0		<20.0				4	ug/L	
23M. Tin, Total Recoverable (7440-31-5)		X	<50.0		<50.0				4	ug/L	
24M. Titanium, Total Recoverable (7440-32-6)		X	<10.0		<10.0				4	ug/L	
25M. Zinc, Total Recoverable (7440-66-6)		X	<50.0		<50.0				4	ug/L	
Subpart 3 – Radioactivity											
1R. Alpha Total	X		-5.95+/-3.26						1	pCi/L	
2R. Beta Total	X		14.5+/-4.76						1	pCi/L	
3R. Radium Total	X		0.417+/-0.130						1	pCi/L	
4R. Radium 226 plus 228 Total	X		0.417+/-0.130						1	pCi/L	

SEE INSTRUCTIONS; PLEASE PRINT OR TYPE.

You may report some or all of this information on separate sheet (use similar format) instead of completing these pages.

FORM C TABLE 1 FOR 3.0 - ITEMS A AND B

EFFLUENT (AND INTAKE) CHARACTERISTICS	THIS OUTFALL IS: Domestic and Process Flow	OUTFALL NO. #010
---------------------------------------	--	------------------

3.0 PART A – You must provide the results of at least one analysis for every pollutant in Part A. Complete one table for each outfall or proposed outfall. See instructions.

1. POLLUTANT	2. VALUES						3. UNITS (specify if blank)		
	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUES		C. LONG TERM AVERAGE VALUES		D. NO. OF ANALYSES	A. CONCENTRATION	B. MASS
	(1) CONCENTRATION	(2) MASS	(1) CONCENTRATION	(2) MASS	(1) CONCENTRATION	(2) MASS			
A. Biochemical Oxygen Demand, 5-day (BOD <sub>5</sub> )	331		106.6				4	mg/L	
B. Chemical Oxygen Demand (COD)	2180		1917.5				4	mg/L	
C. Total Organic Carbon (TOC)	533		407				4	mg/L	
D. Total Suspended Solids (TSS)	2000		1038.8				4	mg/L	
E. Ammonia as N	<0.10		<0.10				4	mg/L	
F. Flow	VALUE		VALUE		VALUE			MILLIONS OF GALLONS PER DAY (MGD)	
G. Temperature (winter)	VALUE		VALUE		VALUE			°F	
H. Temperature (summer)	VALUE		VALUE		VALUE			°F	
I. pH	MINIMUM 7.5		MAXIMUM 7.9		AVERAGE 7.6			STANDARD UNITS (SU)	

3.0 PART B – Mark "X" in column 2A for each pollutant you know or have reason to believe is present. Mark "X" in column 2B for each pollutant you believe to be absent. If you mark Column 2A for any pollutant, you must provide the results for at least one analysis for the pollutant. Complete one table for each outfall (intake). Provide results for additional parameters not listed here in Part 3.0 C.

1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUES		C. LONG TERM AVERAGE VALUES		D. NO. OF ANALYSES	A. CONCENTRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			

Subpart 1 – Conventional and Non-Conventional Pollutants

A. Alkalinity (CaCO <sub>3</sub> )	X		MINIMUM 643		MINIMUM 656.5		MINIMUM		4		mg/L
B. Bromide (24959-67-9)	X		1.6		1.15				4		mg/L
C. Chloride (16887-00-6)	X		112		100.2				4		mg/L
D. Chlorine, Total Residual	X		2.1		0.7				4		mg/L
E. Color	X		20.0		16.25				4		units
F. Conductivity	X		1530		1435				4		umhos/cm
F. Cyanide, Amenable to Chlorination		X	ND		ND				4		mg/L

1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUE		C. LONG TERM AVERAGE VALUE		D. NO. OF ANALYSES	A. CONCENTRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 1 – Conventional and Non-Conventional Pollutants (Continued)											
G. <i>E. coli</i>	X		>24196		22800				2	MPN/100	
H. Fluoride (16984-48-8)	X		6.7		2.53				4	mg/L	
I. Nitrate plus Nitrate <i>(as N)</i>	X		0.32		0.21				4	mg/L	
J. Kjeldahl, Total <i>(as N)</i>	X		73.0		68.18				4	mg/L	
K. Nitrogen, Total Organic <i>(as N)</i>	X		73.0		68.18				4	mg/L	
L. Oil and Grease	X		6.8		5.68				4	mg/L	
M. Phenols, Total	X		0.052		0.051				4	mg/L	
N. Phosphorus <i>(as P)</i> , Total (7723-14-0)	X		3.1		2.35				4	mg/L	
O. Sulfate <i>(as SO<sup>4</sup>)</i> (14808-79-8)		X	<1.0		<1.0				4	mg/L	
P. Sulfide <i>(as S)</i>	X		0.19		0.15				4	mg/L	
Q. Sulfite <i>(as SO<sup>3</sup>)</i> (14265-45-3)		X	2.0		<2.0				4	mg/L	
R. Surfactants		X	<4.0 Calc		<2.5 Calc				4	mg/L	
S. Trihalomethanes, Total		X	<1.0 Calc		<1.0 Calc				4	ug/L	
Subpart 2 – Metals											
1M. Aluminum, Total Recoverable (7429-90-5)	X		279		218				4	ug/L	
2M. Antimony, Total Recoverable (7440-36-9)		X	<15.0		<15.0				4	ug/L	
3M. Arsenic, Total Recoverable (7440-38-2)		X	<10.0		<10.0				4	ug/L	
4M. Barium, Total Recoverable (7440-39-3)	X		132		125.5				4	ug/L	
5M. Beryllium, Total Recoverable (7440-41-7)		X	<1.0		<1.0				4	ug/L	
6M. Boron, Total Recoverable (7440-42-8)	X		102		100.5				4	ug/L	
7M. Cadmium, Total Recoverable (7440-43-9)		X	<5.0		<5.0				4	ug/L	
8M. Chromium III Total Recoverable (16065-83-1)		X	ND		ND				4		
9M. Chromium VI, Dissolved (18540-29-9)		X	<0.020		<0.0125				4	mg/L	
10M. Cobalt, Total Recoverable (7440-48-4)	X		9.6		8.78				4	ug/L	

1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUE		C. LONG TERM AVERAGE VALUE		D. NO. OF ANALYSES	A. CONCEN- TRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 2 – Metals (Continued)											
11M. Copper, Total Recoverable (7440-50-8)	X		91.1		72.23				4	ug/L	
12M. Iron, Total Recoverable (7439-89-6)	X		2860		2675				4	ug/L	
13M. Lead, Total Recoverable (7439-92-1)		X	<10.0		<10.0				4	ug/L	
14M. Magnesium, Total Recoverable (7439-95-4)	X		11100		10700				4	ug/L	
15M. Manganese, Total Recoverable (7439-96-5)	X		430		387.75				4	ug/L	
16M. Mercury, Total Recoverable (7439-97-6)		X	<0.20		<0.20				4	ug/L	
17M. Methylmercury (22967926)	X		0.041		0.041				1	NG/l	
18M. Molybdenum, Total Recoverable (7439-98-7)	X		22.3		17.85				4	ug/L	
19M. Nickel, Total Recoverable (7440-02-0)		X	<5.0		<5.0				4	ug/L	
20M. Selenium, Total Recoverable (7782-49-2)		X	<15.0		<15.0				4	ug/L	
21M. Silver, Total Recoverable (7440-22-4)		X	<7.0		<7.0				4	ug/L	
22M. Thallium, Total Recoverable (7440-28-0)		X	<20.0		<20.0				4	ug/L	
23M. Tin, Total Recoverable (7440-31-5)		X	<50.0		<50.0				4	ug/L	
24M. Titanium, Total Recoverable (7440-32-6)		X	<10.0		<10.0				4	ug/L	
25M. Zinc, Total Recoverable (7440-66-6)		X	<50.0		<50.0				4	ug/L	
Subpart 3 – Radioactivity											
1R. Alpha Total	X		-3.62+/-2.66						1	pCi/L	
2R. Beta Total	X		5.95+/-3.60						1	pCi/L	
3R. Radium Total	X		-0.111+/-0.577						1	pCi/L	
4R. Radium 226 plus 228 Total	X		-0.111+/-0.577						1	pCi/L	

**SEE INSTRUCTIONS; PLEASE PRINT OR TYPE.**

You may report some or all of this information on separate sheet (*use similar format*) instead of completing these pages.

**FORM C TABLE 1 FOR 3.0 - ITEMS A AND B**

EFFLUENT (AND INTAKE) CHARACTERISTICS	THIS OUTFALL IS: Stormwater (from secondary containment)	OUTFALL NO. #012
---------------------------------------	--	------------------

**3.0 PART A – You must provide the results of at least one analysis for every pollutant in Part A. Complete one table for each outfall or proposed outfall. See instructions.**

1. POLLUTANT	2. VALUES							3. UNITS ( <i>specify if blank</i> )	
	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUES		C. LONG TERM AVERAGE VALUES		D. NO. OF ANALYSES	A. CONCEN-TRATION	B. MASS
	(1) CONCENTRATION	(2) MASS	(1) CONCENTRATION	(2) MASS	(1) CONCENTRATION	(2) MASS			
A. Biochemical Oxygen Demand, 5-day (BOD <sub>5</sub> )	114						1		
B. Chemical Oxygen Demand (COD)	695						1	mg/L	
C. Total Organic Carbon (TOC)	10.6						1	mg/L	
D. Total Suspended Solids (TSS)	<5.0						1	mg/L	
E. Ammonia as N	<0.10						1	mg/L	
F. Flow	VALUE 0.0004 calculated		VALUE		VALUE			MILLIONS OF GALLONS PER DAY (MGD)	
G. Temperature ( <i>winter</i> )	VALUE		VALUE		VALUE			°F	
H. Temperature ( <i>summer</i> )	VALUE		VALUE		VALUE			°F	
I. pH	MINIMUM 7.4		MAXIMUM		AVERAGE			STANDARD UNITS (SU)	

**3.0 PART B – Mark “X” in column 2A for each pollutant you know or have reason to believe is present. Mark “X” in column 2B for each pollutant you believe to be absent. If you mark Column 2A for any pollutant, you must provide the results for at least one analysis for the pollutant. Complete one table for each outfall (intake). Provide results for additional parameters not listed here in Part 3.0 C.**

1. POLLUTANT AND CAS NUMBER ( <i>if available</i> )	2. MARK “X”		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUES		C. LONG TERM AVERAGE VALUES		D. NO. OF ANALYSES	A. CONCEN-TRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			

**Subpart 1 – Conventional and Non-Conventional Pollutants**

A. Alkalinity (CaCO <sub>3</sub> )	X		MINIMUM 93.7		MINIMUM		MINIMUM		1	mg/L	
B. Bromide (24959-67-9)		X	<1.0						1	mg/L	
C. Chloride (16887-00-6)		X	<1.0						1	mg/L	
D. Chlorine, Total Residual	X		0.051						1	mg/L	
E. Color	X		10						1		
F. Conductivity	X		200						1	umhos/cm	
F. Cyanide, Amenable to Chlorination	X		0.0078						1	mg/L	



1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUE		C. LONG TERM AVERAGE VALUE		D. NO. OF ANALYSES	A. CONCEN- TRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 1 – Conventional and Non-Conventional Pollutants (Continued)											
G. <i>E. coli</i>	X		8164						1		
H. Fluoride (16984-48-8)	X		7.7						1	mg/L	
I. Nitrate plus Nitrate (as N)		X	<0.10						1	mg/L	
J. Kjeldahl, Total (as N)	X		0.76						1	mg/L	
K. Nitrogen, Total Organic (as N)	X		0.76						1	mg/L	
L. Oil and Grease		X	<5.2						1	mg/L	
M. Phenols, Total		X	<0.050						1	mg/L	
N. Phosphorus (as P), Total (7723-14-0)		X	<0.10						1	mg/L	
O. Sulfate (as SO <sup>4</sup> ) (14808-79-8)	X		2.1						1	mg/L	
P. Sulfide (as S)		X	<0.050						1	mg/L	
Q. Sulfite (as SO <sup>3</sup> ) (14265-45-3)		X	<2.0						1	mg/L	
R. Surfactants											
S. Trihalomethanes, Total		X	<1.0						1		
Subpart 2 – Metals											
1M. Aluminum, Total Recoverable (7429-90-5)		X	<75.0						1	ug/L	
2M. Antimony, Total Recoverable (7440-36-9)		X	<15.0						1	ug/L	
3M. Arsenic, Total Recoverable (7440-38-2)		X	<10.0						1	ug/L	
4M. Barium, Total Recoverable (7440-39-3)	X		24.7						1	ug/L	
5M. Beryllium, Total Recoverable (7440-41-7)	X		1.1						1	ug/L	
6M. Boron, Total Recoverable (7440-42-8)		X	<100						1	ug/L	
7M. Cadmium, Total Recoverable (7440-43-9)		X	<5.0						1	ug/L	
8M. Chromium III Total Recoverable (16065-83-1)		X	ND						1		
9M. Chromium VI, Dissolved (18540-29-9)		X	<5.0						1	ug/L	
10M. Cobalt, Total Recoverable (7440-48-4)		X	<5.0						1	ug/L	

1. POLLUTANT AND CAS NUMBER <i>(if available)</i>	2. MARK "X"		3. VALUES							4. UNITS	
	A. BELIEVED PRESENT	B. BELIEVED ABSENT	A. MAXIMUM DAILY VALUE		B. MAXIMUM 30 DAY VALUE		C. LONG TERM AVERAGE VALUE		D. NO. OF ANALYSES	A. CONCEN- TRATION	B. MASS
			CONCENTRATION	MASS	CONCENTRATION	MASS	CONCENTRATION	MASS			
Subpart 2 – Metals (Continued)											
11M. Copper, Total Recoverable (7440-50-8)	X		14.3						1	ug/L	
12M. Iron, Total Recoverable (7439-89-6)	X		770						1	ug/L	
13M. Lead, Total Recoverable (7439-92-1)		X	<10.0						1	ug/L	
14M. Magnesium, Total Recoverable (7439-95-4)	X		1820						1	ug/L	
15M. Manganese, Total Recoverable (7439-96-5)	X		70.7						1	ug/L	
16M. Mercury, Total Recoverable (7439-97-6)		X	<0.20						1	ug/L	
17M. Methylmercury (22967926)	X		0.060						1	ng/L	
18M. Molybdenum, Total Recoverable (7439-98-7)		X	<20.0						1	ug/L	
19M. Nickel, Total Recoverable (7440-02-0)		X	<5.0						1	ug/L	
20M. Selenium, Total Recoverable (7782-49-2)		X	<15.0						1	ug/L	
21M. Silver, Total Recoverable (7440-22-4)		X	<7.0						1	ug/L	
22M. Thallium, Total Recoverable (7440-28-0)		X	<20.0						1	ug/L	
23M. Tin, Total Recoverable (7440-31-5)		X	<50.0						1	ug/L	
24M. Titanium, Total Recoverable (7440-32-6)		X	<10.0						1	ug/L	
25M. Zinc, Total Recoverable (7440-66-6)	X		171						1	ug/L	
Subpart 3 – Radioactivity											
1R. Alpha Total	X		0.704+/-1.34						1	pCi/L	
2R. Beta Total	X		1.67+/-1.28						1	pCi/L	
3R. Radium Total	X		0.242+/-0.169						1	pCi/L	
4R. Radium 226 plus 228 Total	X		0.242+/-0.169						1	pCi/L	

# Attachments

RECEIVED

DEC 21 2021

Water Protection Program

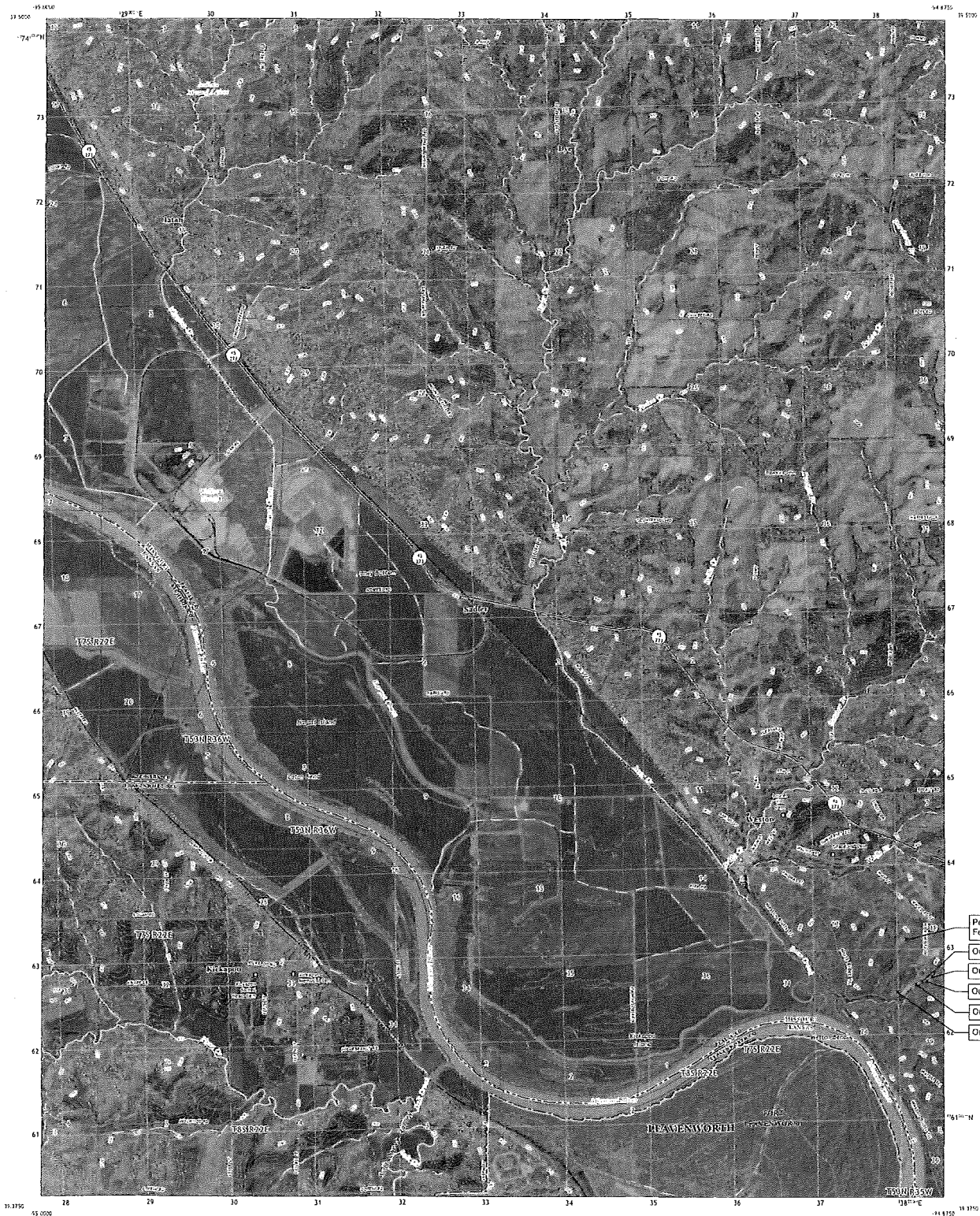
# Attachment A - Form I - Section 3.2



U.S. DEPARTMENT OF THE INTERIOR  
U.S. GEOLOGICAL SURVEY

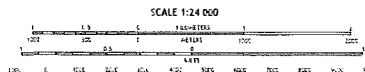
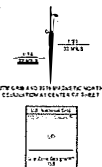


WESTON QUADRANGLE  
MISSOURI - KANSAS  
7.5-MINUTE SERIES



Produced by the United States Geological Survey

This map was prepared by the United States Geological Survey, Department of the Interior, as part of the National Topographic Inventory. It is a reproduction of a map published by the United States Geological Survey, Department of the Interior, in 1982. The map is a reproduction of a map published by the United States Geological Survey, Department of the Interior, in 1982. The map is a reproduction of a map published by the United States Geological Survey, Department of the Interior, in 1982.



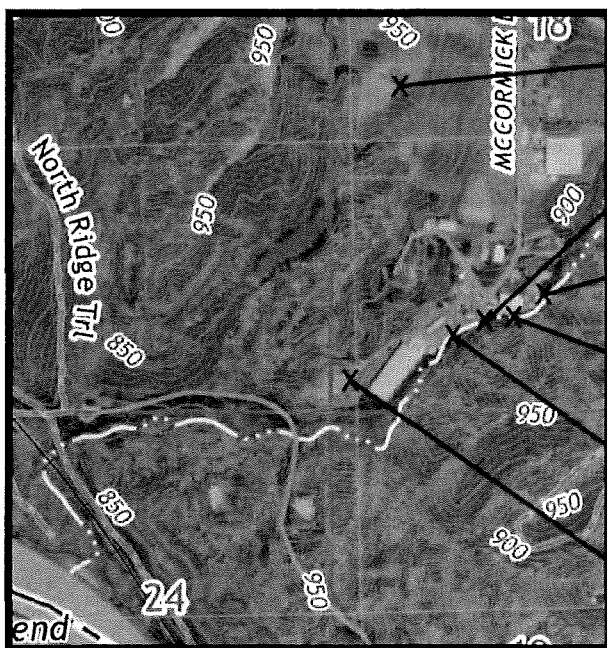
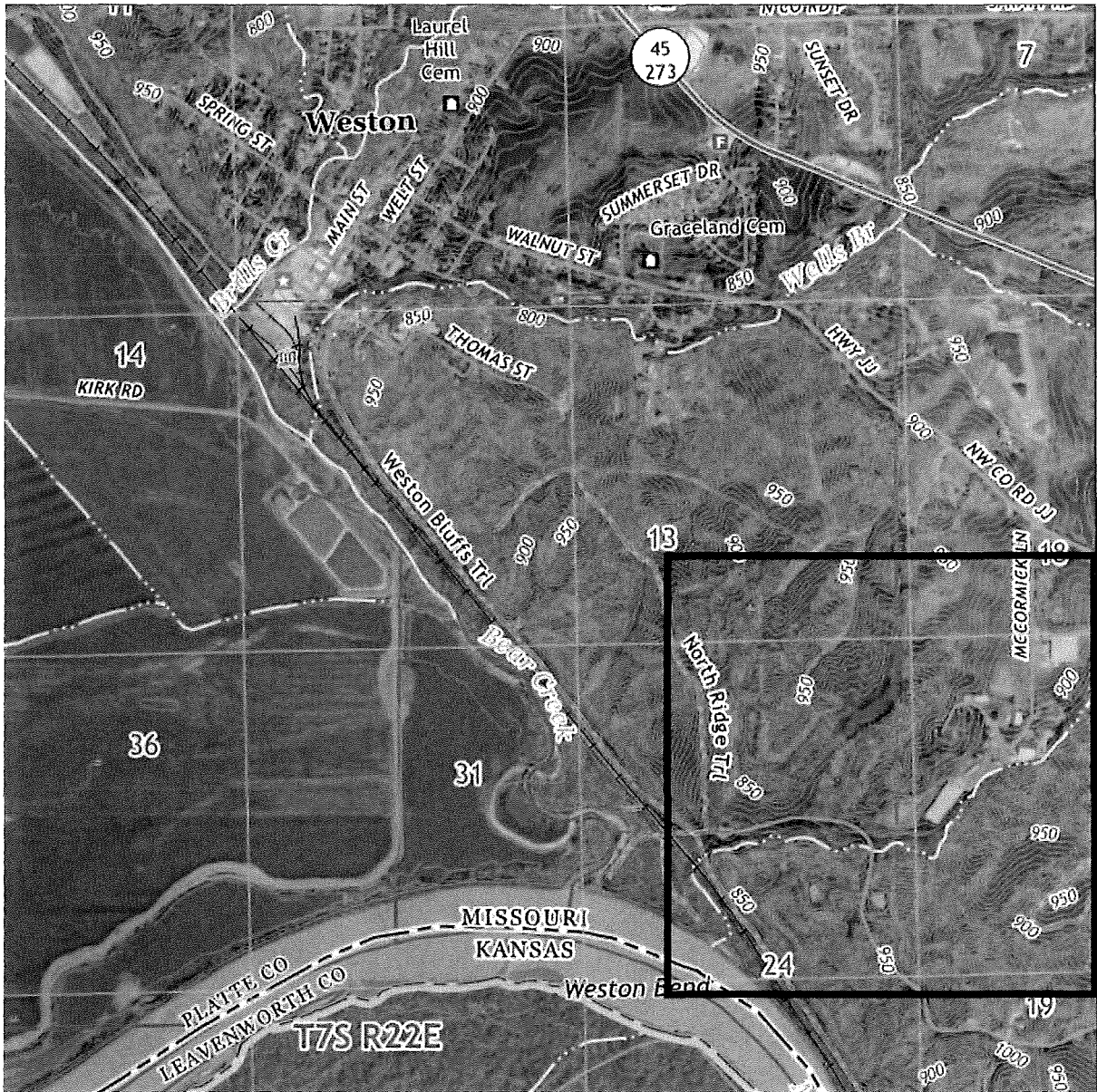
ROAD CLASSIFICATION

Interstate	State Route
County Road	Local Road
Unimproved Road	Other Road

1	2	3
4	5	6
7	8	9

WESTON, MO, KS  
2011





Permitted Feature #013

63

Outfall #002

Outfall #012

Outfall #009

Outfall #003

62

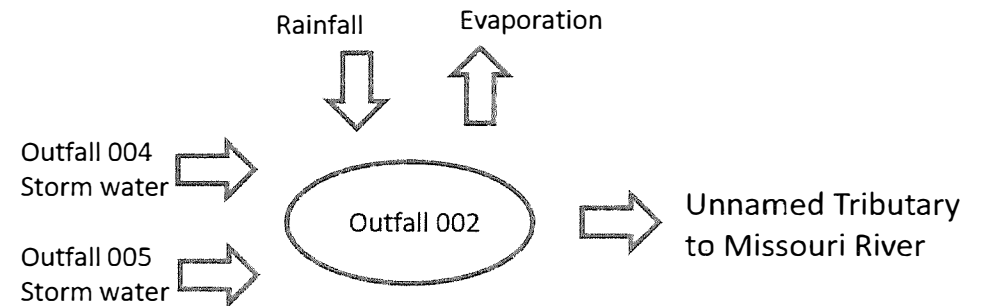
Outfall #010

## Attachment B - Form A - Section 8.1

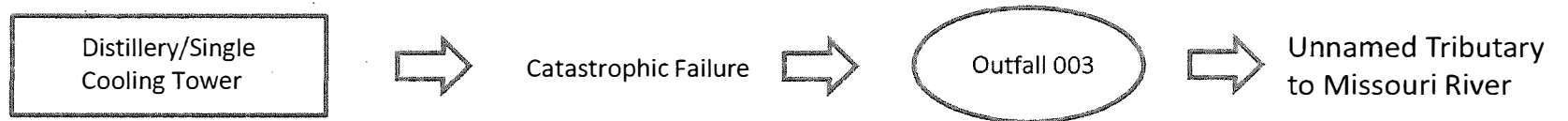
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				UTM Coordinates Easting (X):	338284.6	Northing (Y):	4362611.4
Outfall	003	SW 1/4	SW 1/4	Sec 18	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	338197.81	Northing (Y):	4362570.29
Outfall	004	SW 1/4	SW 1/4	Sec 18	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	338260.7	Northing (Y):	4362602.9
Outfall	005	SW 1/4	SW 1/4	Sec 18	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	338236.8	Northing (Y):	4362603.4
Outfall	009	SW 1/4	SW 1/4	Sec 18	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	338342.391	Northing (Y):	4362616.7
Outfall	010	SE 1/4	SE 1/4	Sec 13	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	337990.2	Northing (Y):	4362482.1
Outfall	012	SW 1/4	SW 1/4	Sec 18	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	338391.5	Northing (Y):	4362674.3
Outfall	013	SW 1/4	SW 1/4	Sec 18	T 53N	R 35W	Platte County
				UTM Coordinates Easting (X):	338163	Northing (Y):	4363083

## Attachment C - Form C - Section 2.1

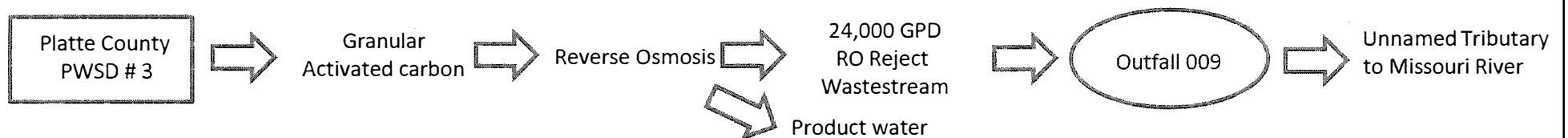
### Outfall 002 Storm water runoff



### Outfall 003 Cooling water

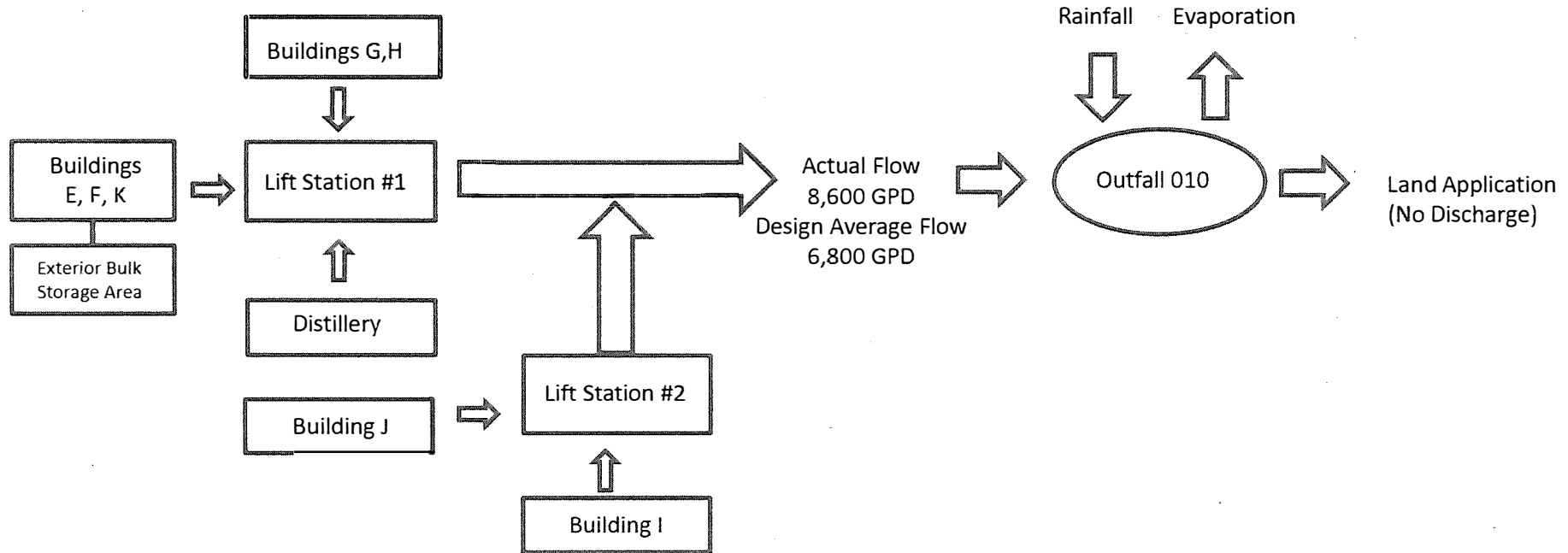


### Outfall 009

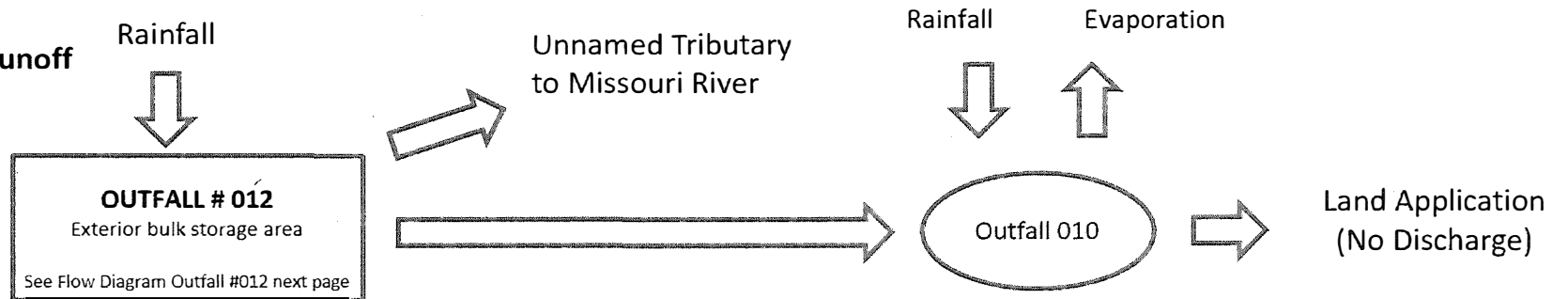




### Outfall 010



### Outfall 012 Storm water runoff



## Attachment D - Form C: Item 4.0

### **Storm Water Pollution Prevention Plan**

**For:**

McCormick Distillery  
1 McCormick Ln  
Weston, MO 64098

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## **FACILITY INFORMATION**

Name of Facility: McCormick Distilling Co., Inc.

Street: One McCormick Lane

City: Weston,

State: MO ZIP Code: 64098

County: Platte

Permit Number: MO-1009789

Legal Description

SW<sup>1</sup>/<sub>4</sub>, SW<sup>1</sup>/<sub>4</sub>, Sec.18, T53N, R35W, Platte County

Contact Information:

Ryan Courtney 816.390.6098

Mark Kocour 913.370.5337

Peggy Grabau 816.830.4096

Estimated area of industrial activity at site exposed to storm water: 0.13 (acres)

### **Discharge Information**

Storm water from the secondary containment of storage tanks containing high proof alcohol.

SIC Code(s): 2085

## **STORM WATER POLLUTION PREVENTION TEAM**

Processing Supervisor	Sample & water distribution monitor
QC Laboratory Manager	Sample Handler
Project Manager	Site Inspector
Maintenance	Site Inspector
Quality Control Manager	Program Manager
Compliance Manager	Report Author

8/17/2017

## **POTENTIAL POLLUTANTS**

Alcohol

Dirt

Leaves

Rust

Mold

## **BEST MANAGEMENT PRACTICES**

Permittee shall adhere to the following minimum Best Management Practices (BMPs):

1. Prevent the spillage or loss of fluids, oil, grease, fuel, etc. from vehicle maintenance, equipment cleaning, or warehouse activities and thereby prevent the contamination of storm water from these substances.
2. Provide collection facilities and arrange for proper disposal of waste products including but not limited to petroleum waste products, and solvents.
3. Store all paint, solvents, petroleum products and petroleum waste products (except fuels), and storage containers (such as drums, cans, or cartons) so that these materials are not exposed to storm water or provide other prescribed BMPs such as plastic lids and/or portable spill pans to prevent the commingling of storm water with container contents. Commingled water may not be discharged under this permit. Provide spill prevention control, and/or management sufficient to prevent any spills of these pollutants from entering waters of the state. Any containment system used to implement this requirement shall be constructed of materials compatible with the substances contained and shall also prevent the contamination of groundwater.
4. Provide good housekeeping practices on the site to keep trash from entry into waters of the state.
5. Provide sediment and erosion control sufficient to prevent or control sediment loss off of the property. This could include the use of straw bales, silt fences, or sediment basins, if needed, to comply with effluent limits or benchmarks.
6. Ensure that adequate provisions are provided to prevent surface water intrusion into the storage basin, to divert storm water runoff around the storage basin, and to protect embankments from erosion.

## CONTROL MEASURES

### 1. Secondary Concrete Containment Wall

The perimeter of the tank farm is enclosed with a 31 inches concrete wall.

### 2. Discharge Reservoir

The discharge reservoir is a pit that the storm water flows through prior to discharge. A sample is pulled and analyzed to determine if the storm water will be sent to the unnamed tributary to the Missouri river or directed to outfall #010.

## SCHEDULE MONITORING

An inspection will be conducted weekly starting July 2017.

As part of McCormick Distilling best management practices, every month a sample will be taken from the discharge reservoir and sent out to be tested for pH, Oil and Grease, Chemical Oxygen Demand, and Total Suspended Solids.

In compliance with NPDES Permit # MO-109789 a sample will be pulled quarterly from outfall #012, the discharge reservoir and sent out to be tested for pH, Oil and grease, Chemical Oxygen Demand and Total Suspended Solids. The pollutant benchmarks as established in the NPDES Permit are presented below.

OUTFALL #012 Stormwater Only		TABLE A-5 FINAL EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS			
The permittee is authorized to discharge from outfall(s) with serial number(s) as specified in the application for this permit. The final limitations shall become effective on <u>July 1, 2017</u> and remain in effect until expiration of the permit. Such discharges shall be controlled, limited and monitored by the permittee as specified below:					
EFFLUENT PARAMETERS	UNITS	FINAL LIMITATIONS	BENCH- MARKS	MONITORING REQUIREMENTS	
		DAILY MAXIMUM		MEASUREMENT FREQUENCY	SAMPLE TYPE
PHYSICAL					
Flow	MGD	*	-	once/quarter ◊	24 hr. estimate
Precipitation	inches	*	-	once/quarter ◊	measured
CONVENTIONAL					
Chemical Oxygen Demand	mg/L	**	120	once/quarter ◊	grab ∞
Oil & Grease	mg/L	**	10	once/quarter ◊	grab ∞
pH †	SU	**	6.5 to 9.0	once/quarter ◊	grab ∞
Total Suspended Solids	mg/L	**	100	once/quarter ◊	grab ∞
MONITORING REPORTS SHALL BE SUBMITTED <u>QUARTERLY</u> . THE FIRST REPORT IS DUE <u>OCTOBER 28, 2017</u> . THERE SHALL BE NO DISCHARGE OF FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.					

\* Monitoring requirement only.

\*\* Monitoring Requirement with associated benchmark. (See Permit# MO-1009789 Special Conditions #10 through #13.)

## PROCEDURES

### At the discharge reservoir:

1. Record the daily amount of rain fall. The inspection report must include precipitation information for the entire period since the last inspection.
2. Check pH by applying pH reader directly to the water in the reservoir.
3. Check turbidity using a sample of reservoir discharge water.
4. Perform a visual check of the water, looking for contaminants.
5. Check odor of water.
6. Write the results of the checks on the form.
7. If it is the first rainfall for the month, collect a sample using the storm water kit located in the lab and return sample(s) to the lab.
8. If all benchmarks are met, send water to the stream, if not send to outfall #010
9. Record where the water is sent on the form.
10. Record the total flow in MGD of water.
11. Sign, date and record time on the form.

### In the lab:

Quarterly sampling of outfall #012 is required NPDES Permit # MO-109789. Collect sample monthly from manager of water distribution.

1. Send out for analysis.
2. Record data on return in form.
3. Sign, date and record time on form.

### Inspections:

An inspection will take place on a weekly basis.

1. Examine the Tank Farm for cleanliness.
2. Examine the discharge reservoir for cleanliness.
3. Examine the end of the water pipe to the stream.
4. Examine lab records and "at the discharge reservoir" records to confirm the information for the samples are the same.
5. Record whether or not each facility passed or failed inspection on the form, include observations and evaluations of BMP effectiveness.
6. Sign, date and record time on the form.

## PROCEDURES

Benchmark Exceedance Procedure (per NPDES Permit # MO-109789 Special Condition 12):

1. An inspection is held the day a sample exceeds a benchmark concentration.
2. SWPPP team meets to discuss a corrective action within three (3) days of the exceedance. At the time of the meeting, this SWPPP and BMPs herein must be reviewed to determine what improvements or additional controls may be needed to reduce pollutant in stormwater discharge(s).
3. A corrective action is started with five (5) days of the meeting.
4. Once corrective action is in place, a sample must be tested in duplicate, if the sample passes it may be sent to the stream, if it fails the SWPPP team must meet again.
5. Information about corrective action is sent to report manager.
6. Record failure and corrective action in the Benchmark Failure Log and Corrective Action Report (see Appendix A-4). The CAR must be filed with SWPPP manual and available to the MDNR upon request.

If the corrective actions taken are not sufficient and subsequent exceedances of a benchmark occur, the MDNR must be contacted. Failure to take corrective action to address benchmark exceedances and failure to make measureable progress towards achieving benchmarks is a **permit violation**.

Inspection Failure Procedure (per NPDES Permit # MO-109789 Special Condition 11[b]):

1. Inspector reports deficiencies to SWPPP team.
2. Inspector reports a corrective action to SWPPP team within three (3) days.
3. Corrective action is started within four (4) days of inspectors report for corrective action. Deficiencies must be corrected within seven (7) days.
4. Inspection is held the day the corrective action is finished.
5. If it passes the water can be sent to the stream, if it fails the SWPPP team must meet to determine a different corrective action.
6. Actions taken to correct deficiencies and photographs are sent to report manager and included in the inspection report. The inspection report must be filed with SWPPP manual and maintained for a period of five (5) years. Inspection reports must be available to the MDNR upon request.
7. Record failure and corrective action in the Failure Log.



## **TRAINING**

The SWPPP program is monitored by the Quality Control Department with manpower supplied by the maintenance department. The quality control department monitors and collects samples for analysis.

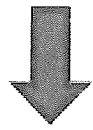
Samples collected are properly packaged and sent to certified lab for analysis. The data received from the certified lab is electronically submitted to the MNDR on a quarterly and annual basis.

## **APPENDIX A**

1. Flow Diagram Outfall #012
2. Rain Event Inspection Checklist
3. Monthly Lab Analysis – BMP
4. Benchmark Failure Log and Correction Action Report
5. Site Inspection Form Outfall #012
6. Site Map

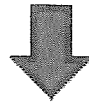
# FLOW DIAGRAM OUTFALL # 012

## STORMWATER RUNOFF



Rainfall

Exterior Bulk Spirit Tank Farm – Secondary Containment  
Potential Pollutants: Alcohol, Dirt, Leaves, Rust, Mold  
Inspect weekly & record findings  
*Maintenance Department*



### Discharge Reservoir

*Processing Department*

*After each rainfall, pull a sample from the reservoir and record the following:*

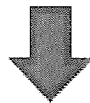
Rainfall in inches

pH

Turbidity

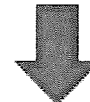
Visual assessment

Odor assessment



If all benchmarks are met, discharge  
to unnamed tributary to  
Missouri river.

*Maintenance/Processing Department*



If benchmarks are NOT met, discharge  
to Outfall #010 lagoon.

*Maintenance/Processing Department*

NOTES: A Sample shall be pulled once/quarter and submitted for the following analysis:

Chemical Oxygen Demand

Oil & Grease

pH

Total Suspended Solids

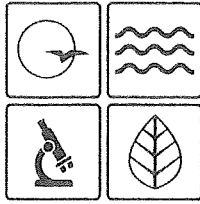
*Per BMP a monthly sample will be pulled to monitor benchmarks.  
The Quality Control Department will submit samples for testing.*

# Attachment E – Form A: Item 9.E

Part 70

Permit to Operate

Operating Permit Number: OP2021-029



Missouri Department of dnr.mo.gov

# NATURAL RESOURCES

Michael L. Parson, Governor

Dru Buntin, Director

October 5, 2021

Tyler French  
Vice President of Operations  
McCormick Distilling Co., Inc.  
One McCormick Lane  
Weston, MO 64098

Re: McCormick Distilling Co., Inc. Installation Number: 165-0002  
Permit Number: OP2021-029; Project Number: 2021-03-012

Dear Tyler French:

Attached with this letter is your Part 70 operating permit. Please review this document carefully. Operation of your installation in accordance with the rules and regulations cited in this document is necessary for continued compliance. It is very important that you read and understand the requirements contained in your permit.

This permit may include requirements with which you may not be familiar. If you would like the department to meet with you to discuss how to understand and satisfy the requirements contained in this permit, an appointment referred to as a Compliance Assistance Visit (CAV) can be set up with you. To request a CAV, please contact your local regional office or fill out an online request. The regional office contact information can be found at: <https://dnr.mo.gov/about-us/division-environmental-quality/regional-office>. The online CAV request can be found at: <https://dnr.mo.gov/compliance-assistance-enforcement/request-visit>.

You may appeal this permit to the Administrative Hearing Commission (AHC), P.O. Box 1557, Jefferson City, MO 65102, as provided in RSMo 643.078.16 and 621.250.3. If you choose to appeal, you must file a petition with the AHC within thirty days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed. If it is sent by any method other than registered mail or certified mail, it will be deemed filed on the date it is received by the AHC.

If you have any questions or need additional information regarding this permit, please contact the Air Pollution Control Program at (573) 751-4817, or you may write to the Department of Natural Resources, Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102.

Sincerely,

AIR POLLUTION CONTROL PROGRAM

Kendall B. Hale  
Permits Section Chief

KH:wjc

Attachment:

c: PAMS File: 2021-03-012





## PART 70

# PERMIT TO OPERATE

Under the authority of RSMo 643 and the Federal Clean Air Act the applicant is authorized to operate the air contaminant source(s) described below, in accordance with the laws, rules, and conditions set forth herein.

**Operating Permit Number:** OP2021-029  
**Expiration Date:** October 5, 2026  
**Installation ID:** 165-0002  
**Project Number:** 2021-03-012

**Owner/Operator Name and Address**

McCormick Distilling Co., Inc.  
One McCormick Lane  
Weston, MO 64098  
Platte County

**Installation Description:**

McCormick Distilling Co. is a spirits distillation, storage and bottling facility. The facility currently operates a grain fermentation and distillation process and distills only whisky on site, though many other distilled spirits are bottled at the facility. These distilled spirits are transported to the facility via tanker truck and loaded into bulk exterior storage tanks which are emptied into bottling tanks for bottling. Spirits distilled on site are aged in barrels typically between two and ten years although some for much longer. This facility is a Title V major source for VOC emissions and has taken a voluntary 201.0 tpy VOC emissions limit to be a synthetic minor source for prevention of significant deterioration (PSD) purposes.

October 5, 2021

Effective Date

Director or Designee  
Department of Natural Resources

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## I. Installation Equipment Listing

### EMISSION UNITS WITH LIMITATIONS

The following list provides a description of the equipment at this installation that emits air pollutants and that are identified as having unit-specific emission limitations.

Emission Unit	Emission Unit Description
EP-01	Grain Handling and Unloading
EP-04	Natural Gas Boiler (5.02 MMBtu/hr)
EP-08	Haul Roads:  Receiving Goods/Raw Materials at Warehouse "I" (0.6 miles) Receiving Tankers at Bottling House "D" (0.5 miles) Raw Materials from Warehouse "I" to Bottling House "D" (0.2 miles) finished Goods from Bottling House "D" to Warehouse "K" (0.3 miles) Finished Goods from Warehouse "K" (0.3 miles) Receiving Grain at Warehouse "I" (0.6 miles) Supersacs from Warehouse "I" to Still House (0.1 miles) Pallets from Warehouse "I" to Still House (0.1 miles)
EP-09	24 kW Propane Emergency Generator

### EMISSION UNITS WITHOUT SPECIFIC LIMITATIONS

The following list provides a description of the equipment that does not have unit specific limitations at the time of permit issuance.

Emission Unit	Emission Unit Description
EP-02	Grain Fermentation (three 5000 gallon fermenters)
EP-03	Distillation (Includes beer well, main distillation column, pot still, pre-barreling holding tank emissions, spent grain)
EP-05	Barrel Aging (Maximum 21,805 total barrels)
EP-06	Bottling
	Diesel Fuel Storage Tank - 500 gallons capacity
EP-07	Bottling Tanks (358,666 gallons total; Storage Tanks: 513,976 gallons total; and Regauge Tanks: 3,200 gallons total)

## II. Plant Wide Emission Limitations

The installation shall comply with each of the following emission limitations. Consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued. The plant wide conditions apply to all emission units at this installation. All emission units are listed in Section I under Emission Units with Limitations and Emission Units without Specific Limitations.

### PERMIT CONDITION PW001

10 CSR 10-6.060 Construction Permits Required  
Construction Permit 112017-003B, Issued March 2, 2021

#### **Emissions Limitations:**

The permittee shall emit less than 201.0 tons of VOCs in any consecutive 12-month period from the entire installation. All emission points that have potential to emit at time of permit issuance are listed below: [Special Condition 2.A.]

- a) Grain Fermentation (EP-02)
- b) Distillation (EP-03)
- c) Natural Gas Boiler (EP-04)
- d) Barrel Aging (EP-05)
- e) Bottling (EP-06)
- f) Bottling Storage and Regauge Tanks (EP-07)

#### **Monitoring/Recordkeeping:**

- 1) The permittee shall develop and use forms to demonstrate compliance with the VOC emission limit using Air Pollution Control Program approved emission factors provided below. The forms shall contain at a minimum the following information: [Special Condition 2.B.]
  - a) Installation name;
  - b) Installation ID;
  - c) Permit number;
  - d) Current month;
  - e) Current 12-month date range;
  - f) Monthly throughput for each emission unit with the potential to emit VOC;
  - g) Monthly VOC emissions for each emission unit;
  - h) 12-month rolling total VOC emissions from all emission units, and the sum of all VOC emissions from startup, shutdown and malfunction as well as excess emissions reported to the Air Pollution control Program's Compliance/Enforcement Section in accordance with the requirements of 10 CSR 10-6.050 Startup, Shutdown and Malfunction Conditions.
  - i) Indication of compliance with the VOC emission limit.

Table 1: VOC Emission Factors

Emission Point Number	Emission Point Description	VOC Emission Factor
EP-02	Grain Fermentation (three 5,000 gallon fermenters totaling 15,000 gallons)	14.263 lb/1,000 bushels
EP-03	Distillation	0.174 tons/month <sup>a</sup>



EP-04	Natural Gas Boiler (5.02 MMBtu/hr)	5.5 lb/MMscf, $5.39 \times 10^{-3}$ lb/MMBtu
EP-05	Barrel Aging (21,805 total barrels)	0.575 lb/barrel stored/month
EP-06	Bottling	0.00548 lb/proof gallon
EP-07	Spirits Storage Tanks (Storage tanks, bottling tanks, and Regauge tanks)	1.543 tons/month <sup>a</sup>

<sup>a</sup>This value represents the PTE for VOCs, and thus a throughput is not required for this emission point

- 2) The permittee shall maintain all records required by this permit for not less than five years and shall make them available immediately to any Missouri Department of Natural Resources' personnel upon request. These records shall include SDS for all materials used. [Special Condition 3.A.]

**Reporting:**

- 1) The permittee shall report to the Air Pollution Control Program's Compliance/Enforcement Section, by mail at P.O. Box 176, Jefferson City, MO 65102 and by e-mail at [AirComplianceReporting@dnr.mo.gov](mailto:AirComplianceReporting@dnr.mo.gov), no later than 10 days after the end of the month during which any record shows an exceedance of the emission limitation. [Special Condition 3.B.]
- 2) The permittee shall report any deviations from the requirements of this permit condition in the semi-annual monitoring report and annual compliance certification required by Section V of this permit.

### III. Emission Unit Specific Emission Limitations

The installation shall comply with each of the following emission limitations. Consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued.

<b>PERMIT CONDITION 001</b>	
10 CSR 10-6.220 Restriction of Emission of Visible Air Contaminants <sup>1</sup>	
<b>Emission Unit</b>	<b>Description</b>
EP-01	Grain Handling and Unloading; MHDR = 2.0 tons/hr
EP-04	Natural Gas Boiler; 5.02 MMBtu/hr; Constructed 2020
EP-08	Haul Roads

**Emission Limitation:**

- 1) The permittee shall not cause or permit to be discharged into the atmosphere from these emission units any visible emissions with an opacity greater than 20 percent for any continuous six-minute period. [10 CSR 10-6.220(3)(A)1]
- 2) Exception: The permittee may discharge into the atmosphere from any emission unit visible emissions with an opacity up to 60 percent for one continuous six-minute period in any 60 minutes. [10 CSR 10-6.220(3)(A)2]
- 3) Failure to demonstrate compliance with 10 CSR 10-6.220(3)(A) solely because of the presences of uncombined water shall not be a violation. [10 CSR 10-6.220(3)(B)]

**Monitoring/Recordkeeping/Reporting:**

No monitoring/Recordkeeping/Reporting required. See Statement of Basis.

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<sup>1</sup> This permit condition reflects the requirements of 10 CSR 10-6.220 as contained in Missouri's State Implementation Plan (SIP). The version of this regulation that appears in Missouri's Code of State Regulations (CSR) contains different requirements. When the SIP is updated to reflect the CSR requirements, this permit condition no longer applies to EP-04 and EP-08. A permit modification is not necessary to remove this condition.

<b>PERMIT CONDITION 002</b>	
10 CSR 10-6.070 New Source Performance Standards 40 CFR Part 60 Subpart JJJJ Standards of Performance for Spark Ignition Stationary Internal Combustion Engines	
<b>Emission Unit</b>	<b>Description</b>
EP-09	24 KW Emergency Generator: Propane fueled; Generac Guardian Series; Constructed 2020

**Emission Limitations:**

- 1) The permittee shall comply with the emission standards in §60.4231(c):
  - a) The permittee must purchase, operate and maintain the emergency stationary SI ICE to the Phase I emission standards in 40 CFR 1054, appendix I, applicable to class II engines, and other requirements for new nonroad SI engines in 40 CFR part 1054: [§60.4231(c)]
    - i. Hydrocarbons + oxides of nitrogen (HC + NOx): 13.4 g/kw-hr; [§Table 3 to Appendix I]
    - ii. Carbon monoxide (CO): 519 g/kw-hr. [Table 3 to Appendix I]

**Operational Limitations:**

- 1) The permittee must install a non-resettable hour meter on the emergency engines. [§60.4237(c)]
- 2) In order for the engines to be considered emergency stationary ICE, any operation other than emergency operation, maintenance and testing, emergency demand response and operation in non-emergency situations for 50 hours per year, as described in §60.4243(d)(1)-(3). If the engine is not operated according to the requirements in §60.4243(d)(1)-(3) the engine will not be considered an emergency engine and must meet all requirements for non-emergency engines. [§60.4243(d)]
  - a) There is no time limit on the use of emergency stationary ICE in emergency situations. [§60.4243(d)(1)]
  - b) The permittee may operate the emergency stationary ICE for any combination of the purposes specified in §60.4243(d)(2)(i) for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraph (d)(3) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (d)(2). [§60.4243(d)(2)]
    - i. Emergency stationary ICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The permittee may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the permittee maintains records indicating that federal, state, or local standards require maintenance and testing of emergency ICE beyond 100 hours per calendar year. [§60.4243(d)(2)(i)]
  - c) Emergency stationary ICE may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing and emergency demand response provided in §60.4243(d)(2). Except as provided in §60.4243(d)(3)(i), the 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity. [§60.4243(d)(3)]

**Recordkeeping/Reporting Requirements:**

- 1) The permittee must keep records of the following:

- a) Notifications submitted to comply with Subpart JJJJ and all documentation supporting any notification. [§60.4245(a)(1)]
  - b) Maintenance conducted on the engines. [§60.4254(a)(2)]
  - c) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards. [§60.4245(a)(3)]
  - d) Hours of operation of each engine that is recorded through the non-resettable hour meter. [§60.4245(b)]
- 2) The permittee shall maintain on site all records for not less than five years and shall make them available immediately to any Missouri Department of Natural Resources' personnel upon request.
  - 3) The permittee shall report any deviations from the requirements of this permit condition in the semi-annual monitoring report and annual compliance certification required by Section V of this permit.

<b>PERMIT CONDITION 003</b> 10 CSR 10-6.261 Control of Sulfur Compounds <sup>2</sup>	
<b>Emission Unit</b>	<b>Description</b>
EP-04	Natural Gas Boiler; 5.02 MMBtu/hr; Constructed 2017
EP-09	24 KW Emergency Generator; Propane fueled; Generac Guardian Series; Constructed 2020

**Operational Limitation:**

The permittee shall combust natural gas that meets the definition of 40 CFR 72.2 in EP-04 and liquefied petroleum gas as defined by American Society for Testing and Materials (ASTM) International in EP-09. No other fuels shall be combusted in these units. [6.261(1)(A)]

**Monitoring/Recordkeeping:**

- 1) The permittee shall determine compliance using fuel delivery records. [6.261(3)(E)3.]
- 2) The permittee must maintain a record of fuel deliveries. [6.261(4)(A)3.]
- 3) The permittee must maintain the fuel supplier information to certify all fuel deliveries. Bills of lading and/or other fuel deliver documentation containing the following information for all fuel purchases or deliveries are deemed acceptable to comply with the requirements of this rule: [6.261(4)(C)]
  - a) The name, address, and contact information of the fuel supplier; [6.261(4)(C)(1)]
  - b) The type of fuel; [6.261(4)(C)(2)]
- 4) The permittee shall maintain all records required by this permit for not less than five years and shall make them available immediately to any Missouri Department of Natural Resources' personnel upon request.

**Reporting:**

The permittee shall report any deviations/exceedances of this permit condition in the semi-annual monitoring report and annual compliance certification required by section V of this permit.

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<sup>2</sup> This permit condition contains the applicable requirements from 10 CSR 10-6.261 as reflected in Missouri's Code of State Regulations (CSR). This permit condition is a state requirement until this regulation is incorporated into the SIP. Once the SIP is updated, this permit condition will be both a state and federal requirement. A permit modification is not required for this change.

## IV. Core Permit Requirements

The installation shall comply with each of the following regulations or codes. Consult the appropriate sections in the Code of Federal Regulations (CFR), the Code of State Regulations (CSR), and local ordinances for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued. The following are only excerpts from the regulation or code, and are provided for summary purposes only.

### 10 CSR 10-6.045 Open Burning Requirements

- 1) General Provisions. The open burning of tires, petroleum-based products, asbestos containing materials, and trade waste is prohibited, except as allowed below. Nothing in this rule may be construed as to allow open burning which causes or constitutes a public health hazard, nuisance, a hazard to vehicular or air traffic, nor which violates any other rule or statute.
- 2) Certain types of materials may be open burned provided an open burning permit is obtained from the director. The permit will specify the conditions and provisions of all open burning. The permit may be revoked if the owner or operator fails to comply with the conditions or any provisions of the permit.

### 10 CSR 10-6.050 Start-up, Shutdown and Malfunction Conditions

- 1) In the event of a malfunction, which results in excess emissions that exceed one hour, the permittee shall submit to the director within two business days, in writing, the following information:
  - a) Name and location of installation;
  - b) Name and telephone number of person responsible for the installation;
  - c) Name of the person who first discovered the malfunction and precise time and date that the malfunction was discovered.
  - d) Identity of the equipment causing the excess emissions;
  - e) Time and duration of the period of excess emissions;
  - f) Cause of the excess emissions;
  - g) Air pollutants involved;
  - h) Estimate of the magnitude of the excess emissions expressed in the units of the applicable requirement and the operating data and calculations used in estimating the magnitude;
  - i) Measures taken to mitigate the extent and duration of the excess emissions; and
  - j) Measures taken to remedy the situation that caused the excess emissions and the measures taken or planned to prevent the recurrence of these situations.
- 2) The permittee shall submit the paragraph 1 information to the director in writing at least ten days prior to any maintenance, start-up or shutdown activity which is expected to cause an excessive release of emissions that exceed one hour. If notice of the event cannot be given ten days prior to the planned occurrence, notice shall be given as soon as practicable prior to the activity.
- 3) Upon receipt of a notice of excess emissions issued by an agency holding a certificate of authority under section 643.140, RSMo, the permittee may provide information showing that the excess emissions were the consequence of a malfunction, start-up or shutdown. The information, at a minimum, should be the paragraph 1 list and shall be submitted not later than 15 days after receipt of the notice of excess emissions. Based upon information submitted by the permittee or any other pertinent information available, the director or the commission shall make a determination whether the excess emissions constitute a malfunction, start-up or shutdown and whether the nature, extent and duration of the excess emissions warrant enforcement action under section 643.080 or 643.151, RSMo.

- 4) Nothing in this rule shall be construed to limit the authority of the director or commission to take appropriate action, under sections 643.080, 643.090 and 643.151, RSMo to enforce the provisions of the Air Conservation Law and the corresponding rule.
- 5) Compliance with this rule does not automatically absolve the permittee of liability for the excess emissions reported.

#### **10 CSR 10-6.060 Construction Permits Required**

The permittee shall not commence construction, modification, or major modification of any installation subject to this rule, begin operation after that construction, modification, or major modification, or begin operation of any installation which has been shut down longer than five years without first obtaining a permit from the permitting authority.

#### **10 CSR 10-6.065 Operating Permits**

The permittee shall file a complete application for renewal of this operating permit at least six months before the date of permit expiration. In no event shall this time be greater than eighteen months. The permittee shall retain the most current operating permit issued to this installation on-site. The permittee shall make such permit available within a reasonable period of time to any Missouri Department of Natural Resources personnel upon request.

#### **10 CSR 10-6.110 Reporting of Emission Data, Emission Fees and Process Information**

- 1) The permittee shall submit a Full Emissions Report either electronically via MoEIS, which requires Form 1.0 signed by an authorized company representative, or on Emission Inventory Questionnaire (EIQ) paper forms on the frequency specified in this rule and in accordance with the requirements outlined in this rule. Alternate methods of reporting the emissions, such as spreadsheet file, can be submitted for approval by the director.
- 2) Public Availability of Emission Data and Process Information. Any information obtained pursuant to the rule(s) of the Missouri Air Conservation Commission that would not be entitled to confidential treatment under 10 CSR 10-6.210 shall be made available to any member of the public upon request.
- 3) The permittee shall pay an annual emission fee per ton of regulated air pollutant emitted according to the schedule in the rule. This fee is an emission fee assessed under authority of RSMo. 643.079.

#### **10 CSR 10-6.130 Controlling Emissions During Episodes of High Air Pollution Potential**

This rule specifies the conditions that establish an air pollution alert (yellow/orange/red/purple), or emergency (maroon) and the associated procedures and emission reduction objectives for dealing with each. The permittee shall submit an appropriate emergency plan if required by the Director.

#### **10 CSR 10-6.150 Circumvention**

The permittee shall not cause or permit the installation or use of any device or any other means which, without resulting in reduction in the total amount of air contaminant emitted, conceals or dilutes an emission or air contaminant which violates a rule of the Missouri Air Conservation Commission.

#### **10 CSR 10-6.165 Restriction of Emission of Odors**

**This is a State Only permit requirement.**

No person may cause, permit or allow the emission of odorous matter in concentrations and frequencies or for durations that odor can be perceived when one volume of odorous air is diluted with seven volumes of odor-free air for two separate trials not less than 15 minutes apart within the period of one hour. This odor evaluation shall be taken at a location outside of the installation's property boundary.

## **10 CSR 10-6.170**

### **Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin**

#### **Emission Limitation:**

- 1) The permittee shall not cause or allow to occur any handling, transporting or storing of any material; construction, repair, cleaning or demolition of a building or its appurtenances; construction or use of a road, driveway or open area; or operation of a commercial or industrial installation without applying reasonable measures as may be required to prevent, or in a manner which allows or may allow, fugitive particulate matter emissions to go beyond the premises of origin in quantities that the particulate matter may be found on surfaces beyond the property line of origin. The nature or origin of the particulate matter shall be determined to a reasonable degree of certainty by a technique proven to be accurate and approved by the director.
- 2) The permittee shall not cause nor allow to occur any fugitive particulate matter emissions to remain visible in the ambient air beyond the property line of origin.
- 3) Should it be determined that noncompliance has occurred, the director may require reasonable control measures as may be necessary. These measures may include, but are not limited to, the following:
  - a) Revision of procedures involving construction, repair, cleaning and demolition of buildings and their appurtenances that produce particulate matter emissions;
  - b) Paving or frequent cleaning of roads, driveways and parking lots;
  - c) Application of dust-free surfaces;
  - d) Application of water; and
  - e) Planting and maintenance of vegetative ground cover.

## **10 CSR 10-6.180 Measurement of Emissions of Air Contaminants**

- 1) The director may require any person or owner/operator of a source responsible for the emission of air contaminants to conduct tests to determine the quantity or nature, or both, of their air contaminant emissions. The director may specify test methods to be used and observe testing as it is performed. All tests must be performed by qualified personnel. The director shall be provided a copy of the test results in writing and signed by the person responsible for the tests.
- 2) The director may conduct tests of emissions of air contaminants from any source. Upon the director's request, the person responsible for the source to be tested shall provide necessary ports in stacks or ducts and other safe and proper sampling and testing facilities, exclusive of instruments and sensing devices as may be necessary for proper determination of the emission of air contaminants.

## **10 CSR 10-6.280 Compliance Monitoring Usage**

- 1) The permittee is not prohibited from using the following in addition to any specified compliance methods for the purpose of submission of compliance certificates:
  - a) Monitoring methods outlined in 40 CFR Part 64;
  - b) Monitoring method(s) approved for the permittee pursuant to 10 CSR 10-6.065, "Operating Permits", and incorporated into an operating permit; and
  - c) Any other monitoring methods approved by the director.
- 2) Any credible evidence may be used for the purpose of establishing whether a permittee has violated or is in violation of any such plan or other applicable requirement. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred at an installation:
  - a) Monitoring methods outlined in 40 CFR Part 64;
  - b) A monitoring method approved for the permittee pursuant to 10 CSR 10-6.065, "Operating Permits", and incorporated into an operating permit; and
  - c) Compliance test methods specified in the rule cited as the authority for the emission limitations.



- 3) The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
  - a) Applicable monitoring or testing methods, cited in:
    - i) 10 CSR 10-6.030, "Sampling Methods for Air Pollution Sources";
    - ii) 10 CSR 10-6.040, "Reference Methods";
    - iii) 10 CSR 10-6.070, "New Source Performance Standards";
    - iv) 10 CSR 10-6.080, "Emission Standards for Hazardous Air Pollutants"; or
  - b) Other testing, monitoring, or information gathering methods, if approved by the director, that produce information comparable to that produced by any method listed above.

#### **40 CFR Part 82 Protection of Stratospheric Ozone (Title VI)**

- 1) The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:
  - a) All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to 40 CFR §82.106.
  - b) The placement of the required warning statement must comply with the requirements of 40 CFR §82.108.
  - c) The form of the label bearing the required warning statement must comply with the requirements of 40 CFR §82.110.
  - d) No person may modify, remove, or interfere with the required warning statement except as described in 40 CFR §82.112.
- 2) The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners (MVACs) in Subpart B of 40 CFR Part 82:
  - a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices described in 40 CFR §82.156.
  - b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment described in 40 CFR §82.158.
  - c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR §82.161.
  - d) Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with the record keeping requirements of 40 CFR §82.166. ("MVAC-like" appliance as defined at 40 CFR §82.152).
  - e) Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR §82.156.
  - f) Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR §82.166.
- 3) If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.
- 4) If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements contained in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B

does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant.

- 5) The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. *Federal Only - 40 CFR Part 82.*

## V. General Permit Requirements

The installation shall comply with each of the following requirements. Consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued,

### Permit Duration

#### 10 CSR 10-6.065(5)(C)1.B, 10 CSR 10-6.065(5)(E)3.C

This permit is issued for a term of five years, commencing on the date of issuance. This permit will expire at the end of this period unless renewed. If a timely and complete application for a permit renewal is submitted, but the Air Pollution Control Program fails to take final action to issue or deny the renewal permit before the end of the term of this permit, this permit shall not expire until the renewal permit is issued or denied.

### General Record Keeping and Reporting Requirements

#### 10 CSR 10-6.065(5)(C)1.C

##### 1) Record Keeping

- a) All required monitoring data and support information shall be retained for a period of at least five years from the date of the monitoring sample, measurement, report or application.
- b) Copies of all current operating and construction permits issued to this installation shall be kept on-site for as long as the permits are in effect. Copies of these permits shall be made available within a reasonable period of time to any Missouri Department of Natural Resources' personnel upon request.

##### 2) Reporting

- a) All reports shall be submitted to the Air Pollution Control Program, Compliance and Enforcement Section, P. O. Box 176, Jefferson City, MO 65102 and AirComplianceReporting@dnr.mo.gov.
- b) The permittee shall submit a report of all required monitoring by:
  - i) October 1st for monitoring which covers the January through June time period, and
  - ii) April 1st for monitoring which covers the July through December time period.
- c) Each report shall identify any deviations from emission limitations, monitoring, record keeping, reporting, or any other requirements of the permit, this includes deviations or Part 64 exceedances.
- d) Submit supplemental reports as required or as needed. All reports of deviations shall identify the cause or probable cause of the deviations and any corrective actions or preventative measures taken.
  - i) Notice of any deviation resulting from an emergency (or upset) condition as defined in paragraph (5)(C)7.A of 10 CSR 10-6.065 (Emergency Provisions) shall be submitted to the permitting authority either verbally or in writing within two working days after the date on which the emission limitation is exceeded due to the emergency, if the permittee wishes to assert an affirmative defense. The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that indicate an emergency occurred and the permittee can identify the cause(s) of the emergency. The permitted installation must show that it was operated properly at the time and that during the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or requirements in the permit. The notice must contain a description of the emergency, the steps taken to mitigate emissions, and the corrective actions taken.
  - ii) Any deviation that poses an imminent and substantial danger to public health, safety or the environment shall be reported as soon as practicable.
  - iii) Any other deviations identified in the permit as requiring more frequent reporting than the permittee's semiannual report shall be reported on the schedule specified in this permit.

- e) Every report submitted shall be certified by the responsible official, except that, if a report of a deviation must be submitted within ten days after the deviation, the report may be submitted without a certification if the report is resubmitted with an appropriate certification within ten days after that, together with any corrected or supplemental information required concerning the deviation.
- f) The permittee may request confidential treatment of information submitted in any report of deviation.

### **Risk Management Plan Under Section 112(r)**

#### **10 CSR 10-6.065(5)(C)1.D**

If the installation is required to develop and register a risk management plan pursuant to Section 112(R) of the Act, the permittee will verify that it has complied with the requirement to register the plan.

### **Severability Clause**

#### **10 CSR 10-6.065(5)(C)1.F**

In the event of a successful challenge to any part of this permit, all uncontested permit conditions shall continue to be in force. All terms and conditions of this permit remain in effect pending any administrative or judicial challenge to any portion of the permit. If any provision of this permit is invalidated, the permittee shall comply with all other provisions of the permit.

### **General Requirements**

#### **10 CSR 10-6.065(5)(C)1.G**

- 1) The permittee must comply with all of the terms and conditions of this permit. Any noncompliance with a permit condition constitutes a violation and is grounds for enforcement action, permit termination, permit revocation and re-issuance, permit modification or denial of a permit renewal application.
- 2) The permittee may not use as a defense in an enforcement action that it would have been necessary for the permittee to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit
- 3) The permit may be modified, revoked, reopened, reissued or terminated for cause. Except as provided for minor permit modifications, the filing of an application or request for a permit modification, revocation and reissuance, or termination, or the filing of a notification of planned changes or anticipated noncompliance, does not stay any permit condition.
- 4) This permit does not convey any property rights of any sort, nor grant any exclusive privilege.
- 5) The permittee shall furnish to the Air Pollution Control Program, upon receipt of a written request and within a reasonable time, any information that the Air Pollution Control Program reasonably may require to determine whether cause exists for modifying, reopening, reissuing or revoking the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the Air Pollution Control Program copies of records required to be kept by the permittee. The permittee may make a claim of confidentiality for any information or records submitted pursuant to 10 CSR 10-6.065(5)(C)1.

### **Incentive Programs Not Requiring Permit Revisions**

#### **10 CSR 10-6.065(5)(C)1.H**

No permit revision will be required for any installation changes made under any approved economic incentive, marketable permit, emissions trading, or other similar programs or processes provided for in this permit.

### **Reasonably Anticipated Operating Scenarios**

#### **10 CSR 10-6.065(5)(C)1.I**

There are no reasonably anticipated operating scenarios.

## **Compliance Requirements**

### **10 CSR 10-6.065(5)(C)3**

- 1) Any document (including reports) required to be submitted under this permit shall contain a certification signed by the responsible official.
- 2) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow authorized officials of the Missouri Department of Natural Resources, or their authorized agents, to perform the following (subject to the installation's right to seek confidential treatment of information submitted to, or obtained by, the Air Pollution Control Program):
  - a) Enter upon the premises where a permitted installation is located or an emissions-related activity is conducted, or where records must be kept under the conditions of this permit;
  - b) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
  - c) Inspect, at reasonable times and using reasonable safety practices, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
  - d) As authorized by the Missouri Air Conservation Law, Chapter 643, RSMo or the Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the terms of this permit, and all applicable requirements as outlined in this permit.
- 3) All progress reports required under an applicable schedule of compliance shall be submitted semiannually (or more frequently if specified in the applicable requirement). These progress reports shall contain the following:
  - a) Dates for achieving the activities, milestones or compliance required in the schedule of compliance, and dates when these activities, milestones or compliance were achieved, and
  - b) An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventative or corrective measures adopted.
- 4) The permittee shall submit an annual certification that it is in compliance with all of the federally enforceable terms and conditions contained in this permit, including emissions limitations, standards, or work practices. These certifications shall be submitted annually by April 1st, unless the applicable requirement specifies more frequent submission. These certifications shall be submitted to the Missouri Compliance Coordinator, Air Branch, Enforcement and Compliance Assurance Division, EPA Region 7, 11201 Renner Blvd., Lenexa, KS 66219, as well as the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102 and [AirComplianceReporting@dnr.mo.gov](mailto:AirComplianceReporting@dnr.mo.gov). All deviations and Part 64 exceedances and excursions must be included in the compliance certifications. The compliance certification shall include the following:
  - a) The identification of each term or condition of the permit that is the basis of the certification;
  - b) The current compliance status, as shown by monitoring data and other information reasonably available to the installation;
  - c) Whether compliance was continuous or intermittent;
  - d) The method(s) used for determining the compliance status of the installation, both currently and over the reporting period; and
  - e) Such other facts as the Air Pollution Control Program will require in order to determine the compliance status of this installation.

## **Permit Shield**

### **10 CSR 10-6.065(5)(C)6**

- 1) Compliance with the conditions of this permit shall be deemed compliance with all applicable requirements as of the date that this permit is issued, provided that:

- a) The applicable requirements are included and specifically identified in this permit, or
  - b) The permitting authority, in acting on the permit revision or permit application, determines in writing that other requirements, as specifically identified in the permit, are not applicable to the installation, and this permit expressly includes that determination or a concise summary of it.
- 2) Be aware that there are exceptions to this permit protection. The permit shield does not affect the following:
- a) The provisions of section 303 of the Act or section 643.090, RSMo concerning emergency orders,
  - b) Liability for any violation of an applicable requirement which occurred prior to, or was existing at, the time of permit issuance,
  - c) The applicable requirements of the acid rain program,
  - d) The authority of the Environmental Protection Agency and the Air Pollution Control Program of the Missouri Department of Natural Resources to obtain information, or
  - e) Any other permit or extra-permit provisions, terms or conditions expressly excluded from the permit shield provisions.

### **Emergency Provisions**

#### **10 CSR 10-6.065(5)(C)7**

- 1) An emergency or upset as defined in 10 CSR 10-6.065(5)(C)7.A shall constitute an affirmative defense to an enforcement action brought for noncompliance with technology-based emissions limitations. To establish an emergency- or upset-based defense, the permittee must demonstrate, through properly signed, contemporaneous operating logs or other relevant evidence, the following:
- a) That an emergency or upset occurred and that the permittee can identify the source of the emergency or upset,
  - b) That the installation was being operated properly,
  - c) That the permittee took all reasonable steps to minimize emissions that exceeded technology-based emissions limitations or requirements in this permit, and
  - d) That the permittee submitted notice of the emergency to the Air Pollution Control Program within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.
- 2) Be aware that an emergency or upset shall not include noncompliance caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

### **Operational Flexibility**

#### **10 CSR 10-6.065(5)(C)8**

An installation that has been issued a Part 70 operating permit is not required to apply for or obtain a permit revision in order to make any of the changes to the permitted installation described below if the changes are not Title I modifications, the changes do not cause emissions to exceed emissions allowable under the permit, and the changes do not result in the emission of any air contaminant not previously emitted. The permittee shall notify the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, and [AirComplianceReporting@dnr.mo.gov](mailto:AirComplianceReporting@dnr.mo.gov) as well as to the Missouri Compliance Coordinator, Air Branch, Enforcement and Compliance Assurance Division, EPA Region 7, 11201 Renner Blvd., Lenexa, KS 66219, at least seven days in advance of these changes, except as allowed for emergency or upset conditions. Emissions allowable under the permit means a federally enforceable permit term or condition determined at issuance to be required by an applicable requirement that establishes an emissions limit (including a work practice standard) or a federally enforceable emissions cap that the source has assumed to avoid an applicable requirement to which the source would otherwise be subject.

- 1) Section 502(b)(10) changes. Changes that, under section 502(b)(10) of the Act, contravene an express permit term may be made without a permit revision, except for changes that would violate applicable requirements of the Act or contravene federally enforceable monitoring (including test methods), record keeping, reporting or compliance requirements of the permit.
  - a) Before making a change under this provision, The permittee shall provide advance written notice to the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, and [AirComplianceReporting@dnr.mo.gov](mailto:AirComplianceReporting@dnr.mo.gov) as well as to the Missouri Compliance Coordinator, Air Branch, Enforcement and Compliance Assurance Division, EPA Region 7, 11201 Renner Blvd., Lenexa, KS 66219, describing the changes to be made, the date on which the change will occur, and any changes in emission and any permit terms and conditions that are affected. The permittee shall maintain a copy of the notice with the permit, and the APCP shall place a copy with the permit in the public file. Written notice shall be provided to the EPA and the APCP as above at least seven days before the change is to be made. If less than seven days notice is provided because of a need to respond more quickly to these unanticipated conditions, the permittee shall provide notice to the EPA and the APCP as soon as possible after learning of the need to make the change.
  - b) The permit shield shall not apply to these changes.

#### **Off-Permit Changes**

##### **10 CSR 10-6.065(5)(C)9**

- 1) Except as noted below, the permittee may make any change in its permitted operations, activities or emissions that is not addressed in, constrained by or prohibited by this permit without obtaining a permit revision. Insignificant activities listed in the permit, but not otherwise addressed in or prohibited by this permit, shall not be considered to be constrained by this permit for purposes of the off-permit provisions of this section. Off-permit changes shall be subject to the following requirements and restrictions:
  - a) The change must meet all applicable requirements of the Act and may not violate any existing permit term or condition; the permittee may not change a permitted installation without a permit revision if this change is subject to any requirements under Title IV of the Act or is a Title I modification;
  - b) The permittee must provide contemporaneous written notice of the change to the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, and [AirComplianceReporting@dnr.mo.gov](mailto:AirComplianceReporting@dnr.mo.gov) as well as to the Missouri Compliance Coordinator, Air Branch, Enforcement and Compliance Assurance Division, EPA Region 7, 11201 Renner Blvd., Lenexa, KS 66219. This notice shall not be required for changes that are insignificant activities under 10 CSR 10-6.065(5)(B)3 of this rule. This written notice shall describe each change, including the date, any change in emissions, pollutants emitted and any applicable requirement that would apply as a result of the change.
  - c) The permittee shall keep a record describing all changes made at the installation that result in emissions of a regulated air pollutant subject to an applicable requirement and the emissions resulting from these changes; and
  - d) The permit shield shall not apply to these changes.

#### **Responsible Official**

##### **10 CSR 10-6.020(2)(R)34**

The application utilized in the preparation of this permit was signed by Tyler French, Vice President of Operations. If this person terminates employment, or is reassigned different duties such that a different person becomes the responsible person to represent and bind the installation in environmental permitting affairs, the owner or operator of this air contaminant source shall notify the Director of the Air Pollution Control Program of the change. Said notification shall be in writing and shall be submitted within 30 days of the change. The

notification shall include the name and title of the new person assigned by the source owner or operator to represent and bind the installation in environmental permitting affairs. All representations, agreement to terms and conditions and covenants made by the former responsible person that were used in the establishment of limiting permit conditions on this permit will continue to be binding on the installation until such time that a revision to this permit is obtained that would change said representations, agreements and covenants.

### **Reopening-Permit for Cause**

#### **10 CSR 10-6.065(5)(E)6**

This permit shall be reopened for cause if:

- 1) The Missouri Department of Natural Resources (MoDNR) receives notice from the Environmental Protection Agency (EPA) that a petition for disapproval of a permit pursuant to 40 CFR § 70.8(d) has been granted, provided that the reopening may be stayed pending judicial review of that determination,
- 2) MoDNR or EPA determines that the permit contains a material mistake or that inaccurate statements were made which resulted in establishing the emissions limitation standards or other terms of the permit,
- 3) Additional applicable requirements under the Act become applicable to the installation; however, reopening on this ground is not required if—:
  - a) The permit has a remaining term of less than three years;
  - b) The effective date of the requirement is later than the date on which the permit is due to expire; or
  - c) The additional applicable requirements are implemented in a general permit that is applicable to the installation and the installation receives authorization for coverage under that general permit,
- 4) The installation is an affected source under the acid rain program and additional requirements (including excess emissions requirements), become applicable to that source, provided that, upon approval by EPA, excess emissions offset plans shall be deemed to be incorporated into the permit; or
- 5) MoDNR or EPA determines that the permit must be reopened and revised to assure compliance with applicable requirements.

### **Statement of Basis**

#### **10 CSR 10-6.065(5)(E)1.C**

This permit is accompanied by a statement setting forth the legal and factual basis for the permit conditions (including references to applicable statutory or regulatory provisions). This Statement of Basis, while referenced by the permit, is not an actual part of the permit.



## STATEMENT OF BASIS

### Installation Description

McCormick Distilling Co., Inc. has owned and operated a spirits distillation, storage, and bottling facility in Weston, Missouri since 1993. Prior to 1993, the installation has existed and operated under several different ownerships since 1856. The facility currently operates a grain fermentation and distillation process in order to produce whiskey. McCormick Distilling Co. distills only whiskey on site, though many other distilled spirits are bottled at the facility. An assortment of distilled spirits are transported to the facility via tanker truck and loaded into bulk exterior storage tanks. These tanks are then emptied into bottling tanks for bottling. There are currently 48 bottling tanks, 31 storage tanks, and 2 regauge tanks at the facility, many of differing capacities and locations. Certain spirits are aged in barrels typically between two to ten years; though some may be aged longer. McCormick Distilling Co. initially calculated existing facility potential emissions to be less than de minimis. With the addition of extra fermentation, distillation, and barrel capacity, emissions were reevaluated over 8760 hours and VOC emissions were found to be greater than major levels.

This facility is not on the list of named installations found in 10 CSR 10-6.020(3)(B), table 2.

### Updated Potential to Emit for the Installation and Reported Air Pollutant Emissions, in tons per year

Pollutants	Potential Emissions <sup>1</sup>	Reported Emissions		
		2020	2019	2018
Particulate Matter ≤ Ten Microns (PM <sub>10</sub> )	4.12	0.23	0.22	0.20
Particulate Matter ≤ 2.5 Microns (PM <sub>2.5</sub> )	1.13	0.12	0.11	0.10
Sulfur Oxides (SO <sub>x</sub> )	0.01	---	---	---
Nitrogen Oxides (NO <sub>x</sub> )	2.16	1.17	1.10	1.05
Volatile Organic Compounds (VOC)	201.0	79.14	49.71	38.99
Carbon Monoxide (CO)	1.81	0.99	0.92	0.88
Hazardous Air Pollutants (HAPs)	0.07	0.02	0.02	0.01

<sup>1</sup>The PTE was taken from the most current construction permit: CP112017-003B, which is an amendment to CP112017-003.

### Permit Reference Documents

These documents were relied upon in the preparation of the operating permit. Because they are not incorporated by reference, they are not an official part of the operating permit.

- 1) Part 70 Operating Permit Application, received March 2, 2021;

- 2) 2020 Emissions Inventory Questionnaire, received March 31, 2021; and
- 3) U.S. EPA document AP-42, *Compilation of Air Pollutant Emission Factors*; Volume I, Stationary Point and Area Sources, Fifth Edition; and
- 4) All construction permits listed below.

**Applicable Requirements Included in the Operating Permit but Not in the Application or Previous Operating Permits**

In the operating permit application, the installation indicated they were not subject to the following regulation(s). However, in the review of the application, the agency has determined that the installation is subject to the following regulation(s) for the reasons stated.

None.

**Construction Permit History**

The following construction permits have been issued for this installation:

**Construction Permit 112017-003B**

This amendment is in response to the facilities request to true-up Permit 112017-003A. This permit corrects the following conditions from the previously issued construction permits:

Supersede the 40.0 tpy VOC emissions limit on EP-02 and EP-03;

- Update the emission factor for EP-06 and change it to 0.00548 lb/proof gallon;
- Update the fermentation capacity to 15,000 gallons;
- Increase the barrel storage capacity to 21,805 barrels;
- Grant a 201 tpy plant-wide VOC emissions limit to replace the current 250 tpy plant-wide VOC limit.

**Construction Permit 112017-003A**

This amendment was issued to correct the calculation method used to determine VOC emissions from the bottling line in permit 112017-003. An estimate of 40% alcohol by volume has been found to be more accurate estimate due to testing instead of the previously used 50%. Due to these changes the permittee requested a 40.0 tpy VOC emissions limit. Condition 1 of this permit is superseded by CP112017-003B.

**Construction Permit 112017-003**

This permit was issued to authorize the expansion of distilling and barrel aging operations at the facility. The permit was issued with standard conditions.

**New Source Performance Standards (NSPS) Applicability**

40 CFR Part 60 Subpart JJJJ, *Standards of Performance for Stationary Spark Ignition Internal Combustion Engines* applies to EP-09 Emergency Generator.

40 CFR Part 60 Subpart 60 Subpart Kb, Standards of Performance for Volatile Organic Liquid Storage Vessels does not apply because vessels at this facility are used either to store beverage alcohol or have volume less than 75 cubic meters (Exempt per §60.110b(a) and (b)(7)).

40 CFR Part 60 Subpart Dc, Standards of Performance for Small Industrial-Commercial-Institutional-Steam Generating Units does not apply to the natural gas boiler because it is rated less than 10 MMBtu/hr.

40 CFR part 60 Subpart NNN, Standards of Performance for Volatile Organic Compound Emissions from SOCM Distillation Operations does not apply since the facility produces beverage alcohols (exempt per §60.660(c)(1)).

40 CFR Part 60 Subpart 60 VV, Standards of Performance for Equipment Leaks of VOC in the Synthetic Organic Chemicals Manufacturing Industry does not apply to the distillation process because the facility produces beverage alcohols (exempt per §60.480(d)(4)).

#### **Maximum Achievable Control Technology (MACT) Applicability**

40 CFR Part 63 Subpart ZZZZ, *National Emission Standards for Hazardous Air Pollutants for Stationary Internal Combustion Engines* is applicable to EP-09 Emergency Generator. This unit complies with Subpart ZZZZ by complying with 40 CFR Part 60 Subpart JJJJ, therefore the requirements of Subpart ZZZZ are not included in the operating permit.

40 CFR Part 63 Subpart JJJJJ, *National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources*

This regulation does not apply to EP-04. §63.11195(e) exempts all gas-fired boilers from this regulation.

#### **National Emission Standards for Hazardous Air Pollutants (NESHAP) Applicability**

In the permit application and according to APCP records, there was no indication that any Missouri Air Conservation Law, Asbestos Abatement, 643.225 through 643.250; 10 CSR 10-6.080, Emission Standards for Hazardous Air Pollutants, Subpart M, National Standards for Asbestos; and 10 CSR 10-6.250, Asbestos Abatement Projects - Certification, Accreditation, and Business Exemption Requirements apply to this installation. The installation is subject to these regulations if they undertake any projects that deal with or involve any asbestos containing materials. None of the installation's operating projects underway at the time of this review deal with or involve asbestos containing material. Therefore, the above regulations were not cited in the operating permit. If the installation should undertake any construction or demolition projects in the future that deal with or involve any asbestos containing materials, the installation must follow all of the applicable requirements of the above rules related to that specific project.

#### **Compliance Assurance Monitoring (CAM) Applicability**

40 CFR Part 64, *Compliance Assurance Monitoring (CAM)*

The CAM rule applies to each pollutant specific emission unit that:

- Is subject to an emission limitation or standard, and
- Uses a control device to achieve compliance, and
- Has pre-control emissions that exceed or are equivalent to the major source threshold.

40 CFR Part 64 is not applicable because none of the pollutant-specific emission units uses a control device to achieve compliance with a relevant standard.

### Other Regulatory Determinations

#### 10 CSR 10-6.400 *Restriction of Emission of Particulate Matter from Industrial Processes*

This regulation does not apply to EP-01 grain handling and unloading because these operations are fugitive emission sources.

#### 10 CSR 10-6.220, *Restriction of Emission of Visible Air Contaminants*

There are currently 2 versions of 10 CSR 10-6.220, Restriction of Emission of Visible Air

Contaminants: the Missouri State Implementation Plan (SIP) version and the Code of State Regulations (CSR) version. The differences are due to revisions to the CSR that have not been incorporated into the SIP. The following table indicates the applicability of the CSR and SIP versions to the emission units at this installation that are potential sources of visible emissions:

EP#	Description	SIP version	CSR version	Monitoring required
EP-01	Grain Handling and Unloading	X	Exempt per (1)(O) and (1)(K) Fugitive and emit within a building	None
EP-04	Natural Gas Boiler	X	Exempt per (1)(L) Natural gas combustion	None
	Propane Emergency Generator	Exempt per (1)(A) Internal combustion engines	Exempt per (1)(A) Internal combustion engines	NA
EP-08	Haul Roads	X	Exempt per (1)(K) fugitive	None

#### Notes:

X=the emission unit meets the applicability and does not meet the exemptions, therefore the regulation applies and appears in the operating permit.

CSR exemptions: (1)(A): Internal combustion engines

(1)(H): Units regulated under 10 CSR 10-6.070

(1)(K): Fugitive emissions regulated under 10 CSR 10-6.170.

(1)(L): Any emission unit burning only natural gas, landfill gas, propane, liquefied petroleum gas, digester gas, or refinery gas; and

(1)(O): Emission unit that are contained within and emit only within a building space.

Although fugitive emissions are subject to the SIP version, the operating permit does not require monitoring, recordkeeping, or reporting to demonstrate compliance. According to the 2016 regulatory filing for 6.220, the regulation was never intended to regulate fugitive emissions; these emission units are already regulated by 10 CSR 10-6.170, Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin. In the current CSR version, the fugitive emissions exemption was added to clarify the intent of 6.220 and eliminate the overlap with 6.170. Monitoring of fugitive emissions is regulated by 6.170, which appears in the operating permit.

Similarly, although opacity from the combustion of natural gas is subject to the SIP version, the operating permit does not require monitoring, recordkeeping, or reporting to demonstrate compliance. According to the 2016 regulatory filing for 6.220, natural gas combustion sources are not expected to emit opacity except during SSM events, which are already regulated by 10 CSR 10-6.050, Start-Up, Shutdown, and Malfunction Conditions. In the current CSR version, the natural gas combustion exemption was added to eliminate the overlap with 6.050. SSM emissions are regulated by 6.050, which appears in the operating permit.

In addition, emission units that are contained within and emit only within a building space are subject to the SIP version. According to the 2016 regulatory filing for 6.220, the opacity of emission units that emit indoors can't be quantified by Method 9, as a stack is required. In the current CSR version, the emission units emitting indoors exemption was added because these units do not emit through a stack, and Method 9 observations require a stack. Therefore, opacity monitoring for these emission units is not required as a practical matter.

*10 CSR 10-6.260, Restriction of Emission of Sulfur Compounds*

This regulation applies to any installation that is an emission source of sulfur compounds. This regulation was rescinded from the code of state regulations (CSR). However, this regulation is still contained in Missouri's State Implementation Plan (SIP). The boiler (EP-04) at this facility is fueled by natural gas and the emergency generator (EP-09) is fueled by LPG therefore these units meet the exemption to this rule per 10 CSR 10-6.260(1)(A)2.

*10 CSR 10-6.261, Control of Sulfur Dioxide Emissions*

This regulation applies to all sources that emit sulfur dioxide. EP-04 Natural Gas Boiler combusts natural gas and EP-09 Emergency Generator combusts LPG therefore they meet the exception in 10 CSR 10-6.261(1)(A). The requirements to satisfy the exception are to comply with the recordkeeping requirements in 10 CSR 10-6.262(4) which are included in the operating permit.

**Other Regulations Not Cited in the Operating Permit or the Above Statement of Basis**

Any regulation which is not specifically listed in either the Operating Permit or in the above Statement of Basis does not appear, based on this review, to be an applicable requirement for this installation for one or more of the following reasons:

1. The specific pollutant regulated by that rule is not emitted by the installation;
2. The installation is not in the source category regulated by that rule;
3. The installation is not in the county or specific area that is regulated under the authority of that rule;
4. The installation does not contain the type of emission unit which is regulated by that rule;
5. The rule is only for administrative purposes.

Should a later determination conclude that the installation is subject to one or more of the regulations cited in this Statement of Basis or other regulations which were not cited, the installation shall determine and demonstrate, to the APCP's satisfaction, the installation's compliance with that regulation(s). If the installation is not in compliance with a regulation which was not previously cited, the installation shall submit to the APCP a schedule for achieving compliance for that regulation(s).

A draft of the Part 70 Operating permit renewal for McCormick Distilling Co., Inc. (facility 165-0002) was placed on public notice on the Missouri Department of Natural Resources website on August 13, 2021. No comments were received during the 30-day public notice period.



# MCCORMICK DISTILLING COMPANY

One McCormick Lane, Weston, MO 64098

December 20, 2021

Heather Peters  
Missouri Department of Natural Resources  
1101 Riverside Drive  
PO Box 176  
Jefferson City, MO 65102-0176

**RE: McCormick Distilling Company, Inc.  
Missouri State Operating Permit No. MO-0109789  
Permit Renewal Application**

Dear Ms. Peters,

Attached please find the permit renewal application for Operating Permit No. MO-0109789. The following items provide additional clarification on the permit application.

- **Design Flows:** According to the existing permit, the average design flow (dry weather) for the facility has been 6,800 gallons per day (GPD). However, 2020 flows have averaged 8,600 GPD. We believe that the higher flows were due to a mechanical malfunction which has been resolved. Since correcting this issue, the facility has observed a decrease in daily flow rates. The higher flows experienced in 2020 does not impact the minimum storage days of 105 days required by MDNR 10 CSR 20-8.200 Section (6)(C)1C for Platte County.

To be proactive and not to overload the lagoon, we are taking the following short-term and long-term measures to reduce the load on the existing lagoon:

- As a short-term measure, we are evaluating haulers to haul the waste to a local Wastewater Treatment Plant to preserve lagoon capacity, as needed.
  - Also, it is McCormick's intent to submit a construction permit to expand the existing land application system.
  - As a long-term solution, we are working with HDR Engineering, Inc., to evaluate other feasible treatment alternatives to treat the process wastewater.
- **Form A – Item 5 Operator Certification:** This facility has previously been exempted from requiring a certified operator as this is a private facility and is not owned or

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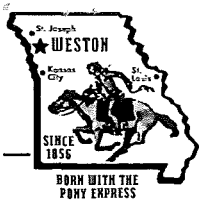
# MCCORMICK DISTILLING COMPANY

One McCormick Lane, Weston, MO 64098

operated by public entity. Therefore, we request this exemption be memorialized in the Fact Sheet of the new operating permit.

- Outfall 002 – Inactive
  - Form C – Item 2.1: The existing permit lists Outfall 002 Stormwater as inactive. Currently, groundwater discharge listed in Outfalls 004 and 005 is routed to this outfall. We request this outfall be added to the permit as an active outfall with monitoring **not** required.
  - Form C – Item 3.0: Outfall 002 is a stormwater outfall that only discharges during rain events. Therefore, we request exemption from sampling for this outfall as required by Form C (MO 780-1514) Section 3.0 A&B Tables.
- Outfall 003 – Closed loop cooling water
  - Form C – Item 3.0: Closed loop cooling water contains about 30% propylene. This outfall would only be used during a catastrophic failure. Therefore, we request exemption from sampling for this outfall as required by Form C (MO 780-1514) Section 3.0 A&B Tables.
- Outfall 004 – Groundwater discharges, not monitored:
  - Form C – Item 2.1: The existing permit lists Outfall 004 as an active outfall. However, groundwater from this location is pumped to Outfall 002. We request this outfall be listed as “inactive.”
  - Form C – Item 3.0: Outfall 004 is a groundwater discharge only that is not exposed to industrial activities and is not monitored. Therefore, we request exemption from sampling for this outfall as required by Form C (MO 780-1514) Section 3.0 A&B Tables.
- Outfall 005 – Groundwater discharges, not monitored:
  - Form C – Item 2.1: The existing permit lists Outfall 005 as an active outfall. However, groundwater from this location is pumped to Outfall 002. We request this outfall be listed as “inactive.”
  - Form C – Item 3.0: Outfall 005 is a groundwater discharge only that is not exposed to industrial activities and is not monitored. Therefore, we request exemption from sampling for this outfall as required by Form C (MO 780-1514) Section 3.0 A&B Tables.





# MCCORMICK

## DISTILLING COMPANY

One McCormick Lane, Weston, MO 64098

- Outfall 012 – Outfall No. 12 Stormwater
  - We would like to continue using Outfall 012 for discharging stormwater from the secondary containment of storage tanks containing high proof spirits provided the effluent limits are met. In circumstances when the effluent limits are not met, we will discharge industrial stormwater to Outfall 010 (lagoon). See attached flow diagram for Outfall 012.

If you have any questions or need additional information, please contact me at 816-640-3045 or Peggy Grabau at 816.640.3023, [pgrabau@mccormickdistilling.com](mailto:pgrabau@mccormickdistilling.com).

Respectfully,

Tyler French  
Vice President of Operations