

July 25, 2013

Ms. Charlene Fitch, P.E. Solid Waste Management Program P.O. Box 176 Jefferson City, Missouri 65102-0176

Subject: Bridgeton Landfill (County Permit #418, and MoDNR Permit #0118912)

Leachate Tank and Transport Disposal/Leachate Management

CEC Project 130-484

Dear Ms. Fitch:

The Bridgeton Landfill is continuing with their improvements to the leachate management system for the landfill in this phase of the project which is presented herein. Below please find the narrative description of this project along with attached associated drawings, specifications, and diagrams.

#### 1.0 Introduction

The current leachate collection and management system at the Bridgeton Landfill consists of a 96,000 gallon tank and a recently constructed 316,000 gallon tank.

The next phase of the project will continue the improvements to this leachate collection and management system by providing additional permanent storage capacity. Four new tanks are being proposed in the central part of the landfill near the new 316,000 gallon tank to facilitate the current and future needs of the landfill. Consideration was given to site traffic circulation, efficiency and the future build-out of the area. An exhibit (Figure #1) has been included that outlines the planned build-out of the site including a future leachate pre-treatment plant building, plans for which will be provided in the near future.

#### 2.0 Proposed Design

The proposed location of the new tanks has the following advantages:

As with the 316,000 gallon tank, the new tanks are surrounded by the Bridgeton Landfill on the east and the Westlake Landfill on the south, west, and north which limits the visibility from the public right-of-way,

#### Civil & Environmental Consultants, Inc.

St. Louis

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- There is efficient and safe traffic flow for tanker trucks for continued loadout disposal, and
- Addresses future considerations for the needs of the treatment plant.

This phase consists of the construction of four 1,000,000 gallon tanks for leachate storage and treatment. These tanks will be placed on a concrete foundation within a secondary containment area to be constructed of concrete to protect the surrounding areas from potential leaks or spills. The concrete pad constructed next to the 316,000 gallon tank will continue to serve as a load-out area for the alternate disposal options. This pad is sloped to a sump to contain potential spills. Piping will be installed to connect these tanks with the existing system.

The four new tanks will allow Bridgeton Landfill to reduce and eventually eliminate the need for the temporary tanks currently being used on site. The leachate will be stored and treated in these new tanks. In the long term, these tanks will be utilized in the treatment process in the proposed pre-treatment plant shown in Figure 1.

Included in this package are the following documents and drawings:

- Interim Leachate Plan (Attachment A)
  - This plan is an addendum to the Interim Leachate Plan submitted by Feezor in the previous phase. It provides updates and changes to incorporate the new tanks. Attachments have been updated as needed.
- CEC Plan Set (Attachment B)
  - These plans depict the site conditions, containment areas, tanks, etc. The items in bold shall be built for the interim condition. The items that have been screened back have been designed for the future treatment plant. Plans for the treatment plant phase will be provided at a later date as noted previously.
- Cady Aquastore CST Tanks (Attachment C)
  - These documents provide calculations and drawings for the (4) 1 million gallon storage tanks.
- Electrical Schematic (Attachment D)
  - This drawing provides the electrical service layout for the tank systems.

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#### 3.0 Closing

The above project narrative and attached figures, plans, and documents were prepared at the request and on behalf of Bridgeton Landfill, LLC. If there are any questions please do not hesitate to contact us.

Sincerely,

CIVIL & ENVIRONMENTAL CONSULTANTS, INC.

Kevin T. Kamp, P.E.

Missouri PE#2006019670

Senior Project Manager

Randal F. Bodnar, P.E

Arizona PE#48595

Vice President

Attachments: Figure #1

Overall Future Site Build-out

Attachment A

Revised Interim Leachate Management Plan

Attachment B

CEC Plan Set

Attachment C

Cady Aquastore/CST Tank Drawings and Calculations

Attachment D

Electrical Plan

cc:

Mr. Brian Power - Bridgeton Landfill

Ms. Laura Yates – St. Louis County Department of Health

Ms. Jessica Merrigan – Lathrop & Gage



	FIGURE	



#### Civil & Environmental Consultants, Inc.

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DRAWN BY:	CAC	CHECKED BY:	DRAFT	APPROVED BY:	DRAFT	FIGURE NO.:
DATE:	JULY 2013	DWG SCALE:	1"=70'	PROJECT NO:	130-484	

BRIDGETON, MISSOURI

**FUTURE SITE BUILD-OUT** 



# ATTACHMENT A REVISED INTERIM LEACHATE MANAGEMENT PLAN



# REVISED INTERIM LEACHATE MANAGEMENT PLAN BRIDGETON LANDFILL BRIDGETON, ST. LOUIS COUNTY, MISSOURI

#### **Prepared For:**

Bridgeton Landfill LLC 13570 St. Charles Rock Road Bridgeton, Missouri 63044

**July 2013** 

**Prepared By:** 

Feezor Engineering, Inc. 406 East Walnut Chatham, Illinois 62629

# Revised Interim Leachate Management Plan

## Bridgeton Landfill, LLC

Bridgeton Landfill is currently generating up to 240,000 gallons of liquids per day (leachate and landfill gas condensate). Hereinafter, the term leachate is used to describe the comingled mixture of landfill leachate and gas condensate. Chemical composition of the produced liquid typically includes a BOD concentration of approximately 20,000 mg/L (PPM) and 1,000-1,500  $\mu$ g/L (PPB) total benzene. Due to previous BOD loadings to its system, the Metropolitan St. Louis Sewer District (MSD) initially suspended disposal of the liquids from the site via a direct discharge sewer connection. The MSD suspension resulted in the need for the Bridgeton Landfill to establish alternative disposal methods, under the auspices of an emergency Interim Leachate Management Plan. The narratives and attachments contained herein describe operations for the Interim Leachate Management Plan.

Currently, the leachate is being treated to reduce the total benzene by aeration methods. The Interim Leachate Management system was illustrated via flow charts submitted to the Missouri Department of Natural Resources (MDNR) in a previous submittal. There are a number of challenges with the processing system. Timing available storage, processing times, analytical requirements and testing, and coordinating multiple transportation outlets and disposal sites provide a complicated system that must be managed diligently.

The new 316,000 gallon tank helped to provide additional aeration capacity to the system. Bridgeton Landfill is currently designing and permitting a pre-treatment facility which will be tributary to the MSD Missouri River Wastewater Treatment Plant. This new pre-treatment plan will consist of 4 -1 million gallon capacity tanks which will serve in the treatment process. However, before this plant is operational, 2 of the 1 million gallon tanks will be used for additional storage and aeration.

Bridgeton Landfill has developed and implemented a short-term program to prepare, transport, and dispose of liquids at one or more off-site facilities. The Revised Interim Leachate Management necessitates liquids handling, which includes:

- 1) Leachate Collection leachate collection from the landfill,
- 2) Storage current storage of unprocessed or post-processed leachate,
- 3) <u>Processing</u> treatment processes currently being used (or under development) to improve the chemical quality of the liquids,

- 4) <u>Loading and Manifesting</u> logistical planning for transporting the processed leachate to the appropriate disposal facilities, and
- 5) <u>Two 1 Million Gallon Tanks Interim Use</u> modification to storage and processing when the new tanks become operational.

The Revised Interim Leachate Management Plan amends the original May 2013 Interim Management Plan. The Appendices A-H have not changed from the original document, and therefore, these appendices are not resubmitted. The Revised Interim Leachate Management Plan has 2 new figures. Figure 1 depicts the new Process Flow Schematic, which Figure 2 shows the million gallon tanks, and how they will be used in the Interim Leachate Management System.

#### 1 LEACHATE COLLECTION

Leachate is pumped from vertical extraction wells, while landfill gas condensate and interceptor trench liquids are pumped from collection sumps into a series of fusion-welded High Density Polyethylene (HDPE) pipes. At the current time this report is authored, the following pumps contribute to the leachate flow at the Bridgeton Landfill:

- 4 Leachate Collection Sump (LCS) pumps,
- 12 Reinforced Concrete Pipe (RCP) pumps,
- 13 Gas Interceptor Well (GIW) pumps,
- 20 Header CT Pumps
- 8 Frac Tank Phase Separator pumps,
- 41 Leachate Collection Sump pumps (Horizontal HZ, Lateral Sump LS, and various trench sumps),
- 25 Perimeter Sump Pumps, and
- 19 Vertical Gas Well pumps.

Leachate and condensate is pumped from the sanitary landfill permitted under 118912 (no leachate is pumped from the OU-1 Area). Pumping rates vary, but the combined flow has been measured as high as 240,000 gallons per day. The overall layout of the Interim Leachate Management System is depicted on a drawing in **Appendix A**.

Historically, the Interim Management System consisted of a series of tanks (portable and fixed) which are hydraulically connected by a series of pipes (rigid and flexible) to provide for Storage, Processing, and Loading to disposal facilities. For the purposes of this plan, liquid storage units are referred to as "tanks" or "frac tanks."

The Bridgeton Landfill is altering the interim management system by removing these frac tanks once they are empty and cleaned, and increasing the permanent tank storage. This revised interim leachate management plan explains the transition from the temporary frac tanks to the permanent tank system.

For purposes of any RCRA compliance, the units actually meet the definition of "containers" under 40 CFR 262 and 265 and are considered containers for the purposes of compliance with Missouri and federal hazardous waste management regulation.

#### 2 STORAGE

The leachate is conveyed by piping to a series of "frac tanks." The pipe is typically PE 3408 HDPE with a Dimension Ratio (DR) of 17. While the diameters vary throughout the system, most pipe within the interim leachate management area is 4-inch (outer diameter). HDPE pipe specifications are included in **Appendix B**.

"Frac tank" is a generic term for mobile steel storage tanks used to hold liquids. Typically used for fracking wells in the oil and gas industry, a frac tank may also be used to store any liquids like run-off water, diesel fuel, glycol, oils, waste products, etc. They are usually 21,000 gallon single-wall steel tanks. These tanks have a single rear axle to be moved with a winch truck or tractor when empty.

Frac tanks were historically an integral part of the Bridgeton Landfill's liquids storage plan in the Phase 1 interim leachate management process. Historically, two hundred and thirty-six frac tanks were utilized at the Bridgeton Landfill. The frac tanks within this system have been provided by three separate vendors to the site, namely:

- Rain for Rent
- Adler Tank Rentals
- BakerCorp

Rain for Rent has supplied the site with the majority of the frac tanks for the liquids storage and processing system. Rain for Rent has two models of frac tanks with slight variations that provide approximately 21,000 gallons of storage per tank. Adler Tank Rentals has one primary configuration with slight variations that provides approximately 21,875 gallons of storage per tank. BakerCorp also has one primary configuration with slight variations that provides approximately 21,357 gallons of liquid storage.

Tanks from all vendors have very common features. They have an attached axle for jobsite mobility and a safety staircase for worker safety. All of the tanks have steel construction. They are also all designed so that liquid can be conveyed into the tanks from the top through liquid conveyance piping. Liquid is then removed from the tanks through conveyance piping that is plumbed to the bottom of the tanks. See **Appendix C** for Frac Tank Specifications.

The frac tank assembly within the interim leachate management area grew over time due to the necessity of emergency storage. Initially, condensate-only was stored in a series of frac tanks, hydraulically connected by "daisy chained" flexible 4-inch hoses. For operational reasons, these areas were provided a naming convention. This narrative describes the various storage facilities, as shown in **Appendix D**. The layout is shown on the **Appendix A** – "Interim Leachate Management Plan" in **Appendix A** illustrates the location of the named storage areas, and the Phase 2 Leachate Management System depicts the current status of the Interim Leachate Management System.

After the tanks are emptied in the aeration tanks and hauled to the proper disposal facilities, the frac tanks are cleaned, tested, and returned to the vendors. It is envisioned that the new 1 million gallon tank will be used for storage, and when they are constructed, tested, and operational.

For purposes of this plan, the term "hazardous" does not mean that the material is a RCRA Hazardous Waste. Samples of liquid that have been filtered and prepared using the procedures specified in 40 CFR 261.24 (Toxicity Characteristic Leaching Procedure (TCLP), test Method 1311 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846) have thus far not shown any of the material to be a hazardous waste. For this plan, "hazardous" indicates that the material contains a level of total benzene that the receiving facility has defined as "hazardous." These definitions are based on a total analysis of benzene, not TCLP analysis. This practice is common in the industry because it is more convenient and conservative than relying on TCLP analysis.

For example, most receiving facilities consider any liquid that is less than 300 ug/L total benzene to be non-hazardous. For some facilities, the threshold is 400 ug/L total benzene and others 500 ug/L total benzene. Any liquid that tests above these limits or that has not been tested is considered designated "hazardous" for tracking and handling purposes at the site. Furthermore, liquid that is defined as "hazardous" is shipped under Uniform Hazardous Waste Manifest along with Land Disposal Restriction documentation as a precaution.

Please note that the Interim Leachate Management System changes on a frequent basis. Therefore, portions of this discussion of tank configuration may be quickly outdated.

The newest permanent tank is the 316,000 gallon Auquestore tank with concrete dual containment. This 316,000 gallon Aboveground Storage Tank (AST) was constructed in early 2013. It is anticipated that this leachate tank will receive all of the landfill leachate and landfill gas condensate being generated by the Bridgeton Landfill. However, prior to the 316,000 gallon AST being connected directly to the final landfill system, it will be connected to the Interim Leachate Management System during the transition period between the Interim Leachate Management System and the Final Leachate Management System. This section describes the connections and operations for the 316,000 gallon AST.

The smaller AST is the 97,000 gallon above ground storage tank that is currently being used as a holding vessel to discharge treated leachate to the Metropolitan St. Louis Sewer District (MSD). The leachate is metered from this tank and discharges to the MSD pump station that eventually flows to the Missouri River Wastewater Treatment Plant.

The other tanks on site are temporary frac tanks. There are 29 frac tanks which are hydraulically connected to provide approximately 580,000 gallons of hazardous storage. This material is being processed by aeration, and sent to disposal facilities once the total benzene is deemed acceptable, as explained further in Section 3.

The "Buffer Tank Farm" currently consists of 24 frac tanks which are hydraulically connected using HDPE piping in a parallel network. The concept of the Buffer Tank Farm is to provide

a reservoir to receive comingled leachate and condensate from the landfill and to discharge (pump) to the process tanks. The Buffer Tank Farm provides approximately 504,000 gallons of storage.

Tank Battery 1, Tank Battery 2, Tank Battery 3, Tank Battery 4, Sparge 1, Sparge 2, Tank Battery 7 and Tank Battery 8 all consists of 4 frac tanks (32 frac tanks total) and are used in the aeration process described in the next section. These tank batteries are also hydraulically connected to provide load out to the approved disposal facilities. Tanks in the Sparges / Tank Batteries together provide approximately 670,000 gallons of storage.

Therefore the current available storage for leachate and condensate within the system provides 1,754,000 gallons of portable storage and 97,000 gallons of processed leachate within the existing smaller AST, and 316,000 gallons within the new AST.

#### 3 Processing

As described in the Storage section, several of the frac tanks have been retrofitted with aeration piping to allow the collected liquids to be aerated ("sparged") during the filling process. A Sparge system consists of four frac tanks with a 1"-diameter perforated pipe within the Sparge battery connected to two large air compressors (375 cubic feet per minute single axle, oil injected, rotary screw portable compressors). Air is sparged into the system at a pressure of 18 pounds per square inch during the aeration process. The aeration process occurs once the lower pipe is filled or is covered during the filling process and continues for a minimum of 5 hours after filing is complete (current convention).

Initially, the setup of the Interim Leachate Management system had two Sparge Batteries (Sparge 1 and Sparge 2) with four Tank Batteries (Tank Battery 1, Tank Battery 2, Tank Battery 3, and Tank Battery 4). However, over time, the facility required additional processing capacity. Therefore Tank Batteries 1 through 4 were all retrofitted with aeration systems (in essence becoming Sparge Batteries). However, the naming conventions of the converted tank batteries remained unaltered to avoid any confusion among field personnel. In addition, 2 addition Tank Batteries were added as sparges, Tank Battery 7 and Tank Battery 8, and these were dedicated to process the stored material down to benzene less than 300 ppb to be sent to the Heritage Covanta Incincerator (See Section 4).

During the aeration and filling process, the head space in the aeration frac tanks is under a vacuum which is then conveyed through an activated carbon system before ultimately venting. The vacuum is maintained by a 50 horsepower, 460 Volt, 3 Phase Centrifugal Blower (13,000 cubic feet per minute). The carbon unit is a SES Model VP-8208 20,000 lb. capacity Vapor Phase Carbon Filtration Vessel provided by Shrader Environmental Services, Inc. of Ithaca, Michigan.

After the aeration process has occurred a minimum of 5 hours, a sampling technician collects a sample and submits it for volatile organic analysis using EPA Method 8260. A mobile laboratory is used to provide the analysis (currently New Age Laboratories, Inc.).

The new 316,000 gallon AST is designed with an aeration unit. Currently, the aeration unit is a MTS Jet Mix System consisting of a Sultzer pump to recirculate the leachate and 2 Kaeser 433 CFM blowers attached to the aeration piping. The head space will be under a slight vacuum (1,000 cfm blower) and the air will be treated using a Pure Air Model PBS-605 activated carbon unit.

During the Interim Management period, the 316K AST is being used as a Sparge Battery. The 316K AST is loaded over a period of 4-5 hours, then aerated while loading and for a period of time following the filling process. The aeration time following filling is based upon the effectiveness of the aeration while loading. Then a sampling technician will collect a sample and submit it for volatile organic analysis using EPA Method 8260.

Current protocol dictates that the sample is acceptable for general "non-hazardous" disposal facilities if it is less than 300 parts per billion total benzene, with the exception of the Metropolitan St. Louis Sewer District (which requires 140 parts per billion total benzene)

and an Advanced Waste disposal site (Rockford IPC requires a 14 parts per billion total benzene). The testing phase will lasts a period of three hours.

This then allows 12 hours to accommodate the loading of the 316,000 gallon AST into tanker trucks. It is expected that 8 trucks can be loaded every hour, which allows the tank to be unloaded in a period of 8 hours. Then the process of reloading from the Buffer Tank Farm (or in the future the million gallon tank) will occur once again for the next cycle.

All the temporary equipment used in processing for the Interim Leachate Management System is included in **Appendix E**.

#### 4 LOADING AND MANIFESTING

#### 4.1 DISPOSAL FACILITIES

Once the leachate, condensate, or comingled leachate and condensate has been tested and approved for disposal, it is trucked to nonhazardous disposal facilities. Stored condensate that was not tested for total benzene is trucked to hazardous waste disposal facilities.

#### 4.1.1 Hazardous Waste Disposal Facilities

#### 4.1.1.1 Clean Harbors

At the current time no hazardous waste disposal sites are being used. Historically, leachate with total benzene concentrations over 500 ppb were delivered to four of their facilities, namely:

Clean Harbors Canada Inc. 4090 Telfer Road RR #1 Corunna, ON NON 1G0

Clean Harbors Deer Park, LLC 2027 Independence Parkway South La Porte, TX 77571

Clean Harbors Env. Services Inc. 2247 South Highway 71 Kimball, NE 69145

Clean Harbors of Baltimore, Inc. 1910 Russell Street Baltimore, MD 21230

Clean Harbors only requires material be delivered using Hazardous Waste manifesting protocols.

#### 4.1.2 Non – Hazardous Waste Disposal Facilities

The non-hazardous disposal options are currently being provided by Advanced Waste Services, Heritage Environmental, and Metropolitan St. Louis Sewer District. The American Bottoms Regional Wastewater Treatment Facility (Sauget, Illinois) has temporarily suspended accepting leachate from the facility.

#### 4.1.2.1 Advanced Waste Services

Advanced Waste Services currently receives over half of the non-hazardous materials. They have a series of facilities which includes:

Advanced Waste Services of IA 640 63<sup>rd</sup> Avenue Cedar Rapids, IA 52404

Advanced Waste Services of IL Interstate Pollution Control 4430 Boeing Drive Rockford, IL 61109

Advanced Waste Services of IN 5625 Old Porter Road Portage, IN 46368

Advanced Waste Services of PA 101 River Park Drive New Castle, PA 16101

Advanced Waste Services, Inc. 3801L West McKinley Avenue Milwaukee, WI 53214

Crystal Springs Treatment 10542 Donges Court Milwaukee, WI 53224

Kankakee Metro Wastewater Utility 1600 West Brookmont Blvd. Kankakee, IL 60901

Liquid Environmental Solutions 12123 South Stony Island Avenue Chicago, IL 60633

Advanced Waste Services has several limitations depending on the facility. Advanced Waste Services of IL (Rockford) can only take 5-10 trucks per day and the total benzene must be below 14 ppb (non-detectable), if the zinc level is over 4.6 ppm. If the zinc is below 4.6 ppm, they can take up to 20 trucks per day. Crystal Springs Treatment can receive 5 trucks per day if the total benzene is less than 400 ppb. Advanced Waste Services, Inc. (Milwaukee) can receive 5 trucks per day if the total benzene is less than 400 ppb. Advanced Waste Services of IA can take 3 trucks per day, but they are limited by 400 ppb total benzene and have ammonia limits that make the 3 truck limit a maximum. Liquid Environmental Solutions can have higher zinc levels, but iron and FOG (fats oils and grease) limits the amount of material that can be disposed at this facility.

#### 4.1.2.2 Heritage Environmental

Heritage Environmental has two facilities, both incinerators. They are:

Covanta Energy – Indianapolis 2320 S Harding St Indianapolis, IN 46221 Covanta WBH, LLC 2122 S Yukon Ave Tulsa, OK 74107-2701

Since both of these facilities are incinerators, they require no special considerations other than accepting nonhazardous materials (total benzene <500 ppb).

#### 4.1.2.3 Metropolitan St. Louis Sewer District (MSD)

The Metropolitan St. Louis Sewer District (MSD) approved the Bridgeton Landfill to dispose of 145,000 gallons of comingled leachate and condensate under an April 24, 2014 emergency and conditional approval (See **Appendix F**). This approval allows leachate to be disposed at two of their facilities, namely:

MSD Bissel Point Wastewater Treatment Plant 10 East Grand Avenue St. Louis, MO 63147

MSD Missouri River Wastewater Treatment Plant 3455 Creve Coeur Mill Road Maryland Heights, MO 63043

This emergency order (and subsequent volume increases) allows for 125,000 gallons per day to be disposed at the MSD Bissel Point Wastewater Treatment Plant and 20,000 gallons per day to be directly discharged to the sewer at the MSD Missouri River Wastewater Treatment Plant. The Missouri River plant also has a maximum flow limitation of 1,500 gallons per hour.

At the time of this report, 20,000 gallons per day are pumped to the Missouri River treatment plant using a metering system from a 97,000 gallon above-ground storage tank, as described below. The other 125,000 gallons are loaded out of the tank batteries and sent to Bissell Point via tanker trucks.

The MSD processing occurs in the following fashion. Once the MSD sparge battery is filled) and after it is properly aerated, a confirmation benzene sample is taken. Once the total benzene sample has been deemed acceptable (140 parts per billion total benzene or less), the liquid in the battery is prepared for disposal. An additional confirmation sample is taken for each batch, consisting of the MSD analytical list (see the April 24, 2013 letter). Approximately 25,000 gallons of the batch are conveyed to the leachate tank, and the other 125,000 gallons is loaded into tanker trucks and sent to Bissell Point. The 20,000 gallons sent each day to Missouri River is metered out with a sophisticated monitoring system, which has a flow actuated gravity valve that discharges at a rate of approximately 830 gallons per hour into the wet well. Electronic controls help monitor this discharge to insure the two Missouri River criteria (maximum of 20,000 gallons per 24 hours and maximum of 1,500 gallons per hour) are met.

MSD also requires weekly and analytical reports be submitted per the April 24, 2013 letter.

#### 4.2 Manifesting Procedures

For the processed leachate that is trucked from the Interim Leachate Management System, all loads are sent with a manifest. Hazardous loads also include a Land Disposal Restriction form. The manifest documents the generator of the waste, a generator identification number, the type and amount of waste, the date the delivery was sent from the facility, and the address of the disposal facility. Before the manifest leaves the facility, the generator's representative signs the manifest, as does a representative of the transportation company. A copy is kept on site. Once the transportation company delivers the load to the disposal company, the disposal facility signs to accept the waste and keeps a copy of the manifest.

The data for the Interim Leachate Management System are abundant. Daily decisions are made based upon this data. Therefore order and organization are imperative, and to achieve this, data throughout the process are collected and stored in a database. This includes the following information:

- Date,
- Volume processed that day,
- Number of batches,
- Start time / stop time of batch processing,
- Battery receiving the processed batch,
- Start time / stop time of batch transfer,
- Analytical testing results of batch,
- Company transferring the batch,
- Disposal facility to receive each load, and
- Manifests for the batch.

A facility manager coordinates and schedules liquid transportation efforts to deliver the wastewater to the disposal facilities. This includes, but is not limited to, coordinating the following:

- Communicating with the hauling companies' coordinators each day to schedule the following day's number of loads and designated disposal facilities,
- Completing, and signing on behalf of Bridgeton Landfill, LLC, all manifests related to hauling liquids to offsite disposal facilities,

- Reviewing the manifests prepared for each hazardous load prior to shipment off site, and
- Preparing and coordinating laboratory testing efforts for the following day.

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#### 5 MILLION GALLON TANK INTERIM USE

Bridgeton Landfill is currently designing and permitting a pre-treatment facility which will be tributary to the MSD Missouri River Wastewater Treatment Plant. This new pre-treatment plan will consist of 4 -1 million gallon capacity tanks which will serve in the treatment process. However, before this plant is operational, 2 of the 1 million gallon tanks will be used for additional storage and aeration.

#### 5.1 Hydraulic Connections to the Million Gallon AST From the Landfill

The Million Gallon Above Ground Storage Tank (AST) will replace the temporary buffer tank farm. The landfill leachate and condensate will flow directly into the Million Gallon AST by 8 inch HDPE SDR-11 pipe, connected to the tank. Two 8 inch pipes will be connected to the bottom of the Million gallon tank, which will be connected to two temporary pumps, each capable of delivering 1,200 gallons per hour at 30 feet of hydraulic head. It is expected that these pumps will normally operate at 650 gallons per hour (combined for a total of 1,300 gallons per hour) to load the 316,000 AST from the Million Gallon AST in a period of 4 hours. If one of the pumps becomes inoperable and requires replacement, the single pump could be increased to load the 316,000 gallon AST in 5 hours. All HDPE Piping will be dual walled piping. Existing single walled pipe already installed will be unaltered in this interim period.

#### 5.2 Hydraulic Connections to the 97K AST from the 316K AST

The 316,000 gallon AST is currently designed with a pump (Summit 6" ANSI Pump) to a dual loadout station. Another pump (Summit 6" ANSI Pump) will be installed to convey processed leachate to the 97,000 gallon AST which is currently being used as a discharge point to the MSD Missouri River Wastewater Treatment Plant. New dual contained HDPE piping will be installed between the tanks.

This interim process as described in this section is depicted graphically in **Appendix G** on a schematic entitled "Interim Leachate Management Process Flow Diagram." The modifications to the 316K gallon tank and how the piping will connect to the 97K tank and the Buffer Tank Farm are depicted by a drawing provided by Weaver Boos, Inc. in **Appendix H**.

# Appendices (Previously Submitted)

Appendix A - Interim Leachate Management System Plan View Drawing

Appendix B – HDPE Pipe and Appurtenances Information

Appendix C – Frac Tank Information (Vendor Information)

Appendix D – Interim Management Plan Tank Inventory

Appendix E – Interim Leachate Management Plan Processing Equipment

Appendix F – The Metropolitan St. Louis Sewer District (MSD) - April 24, 2013 Emergency and Conditional Approval Letter

Appendix G – Interim Leachate Management Process Flow Diagram

Appendix H – New 1 Million Gallon Tank Layout with the Interim Leachate Management System

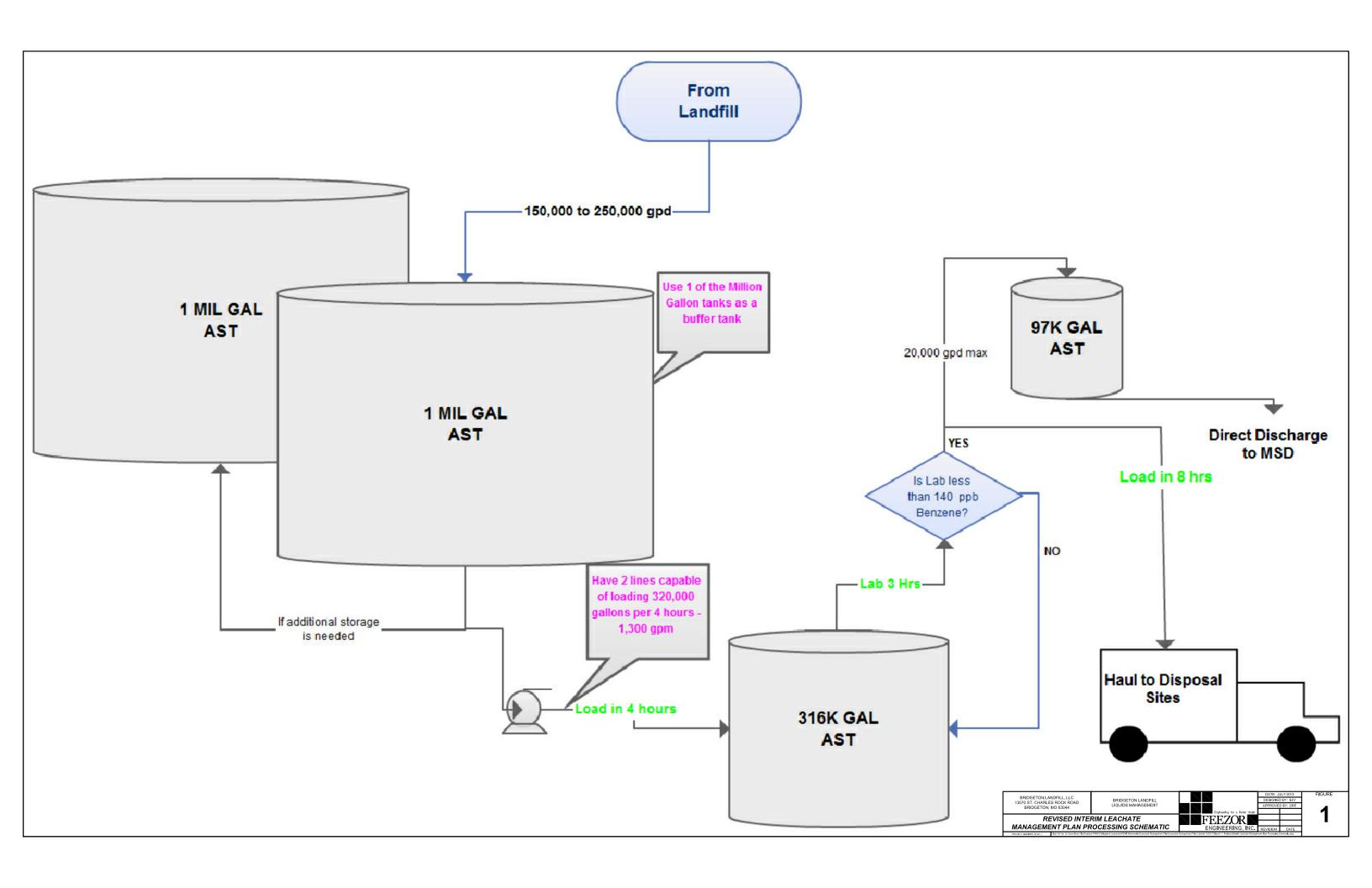
## **Figures**

Figure 1 – Revised Interim Leachate Management Plan Processing Schematic

Figure 2 – Revised Interim Leachate Management Plan Tank Layout

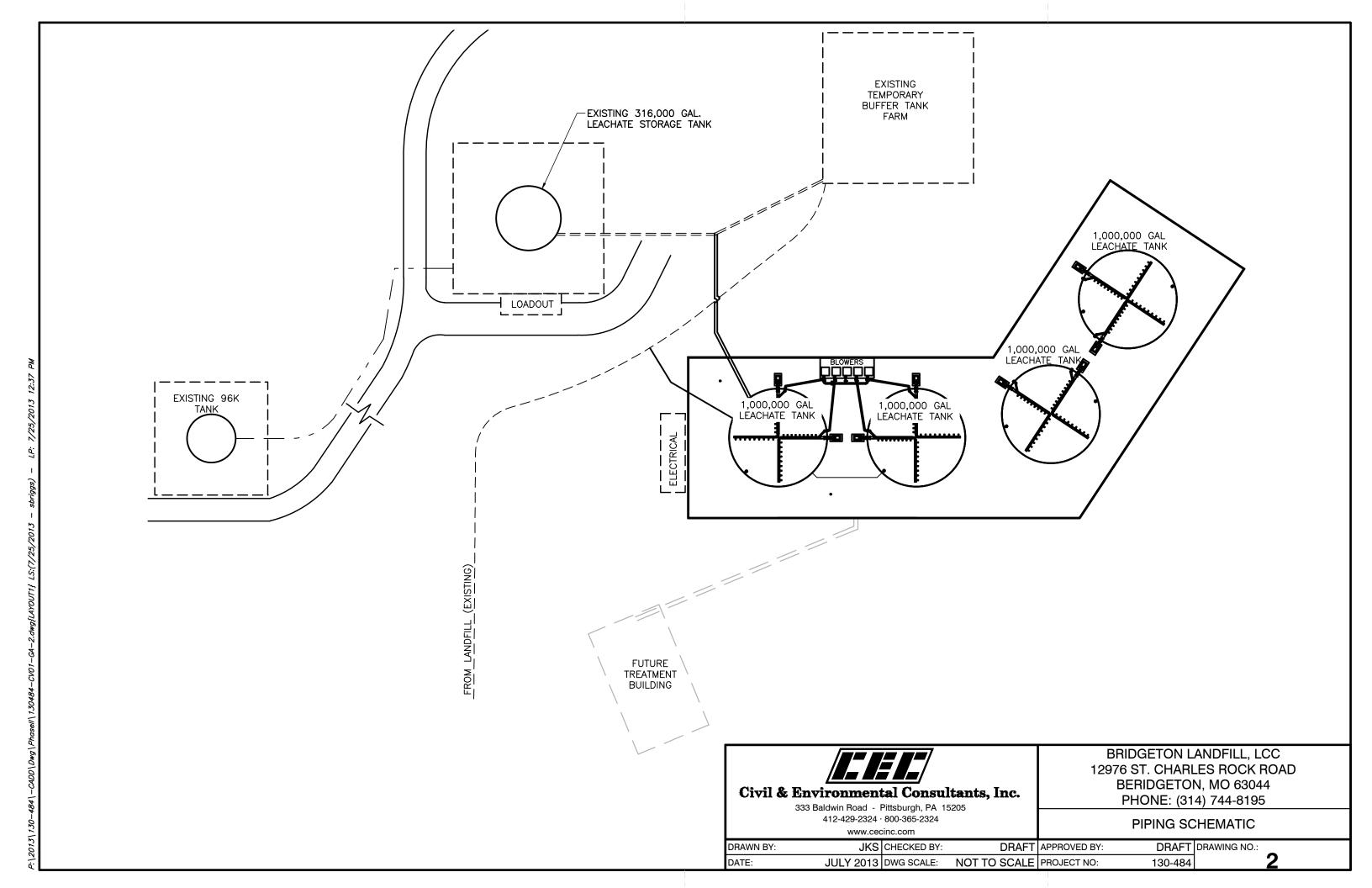
## Figure 1

Revised Interim Leachate Management Plan Processing Schematic



## Figure 2

Revised Interim Leachate Management Plan Tank Layout



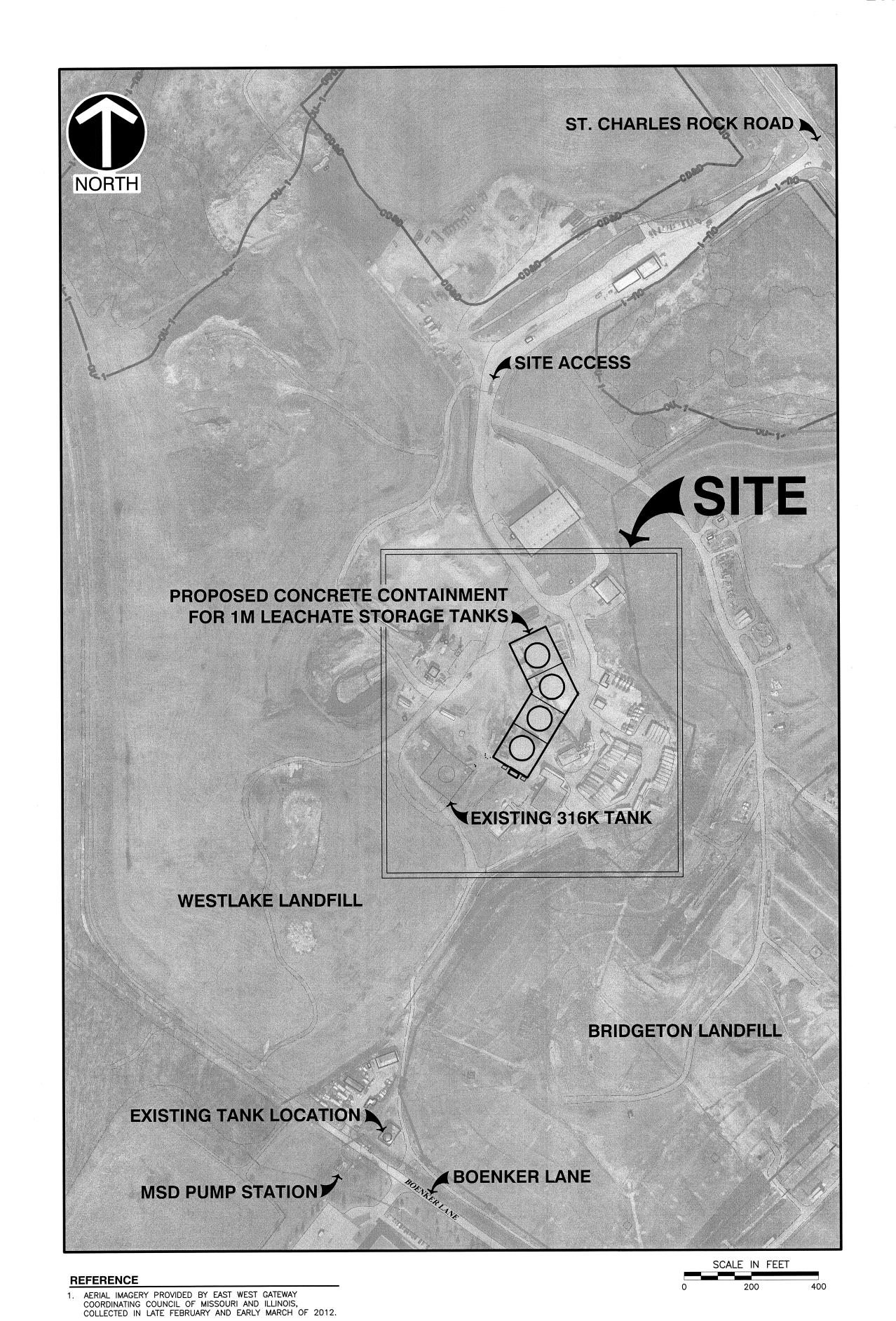


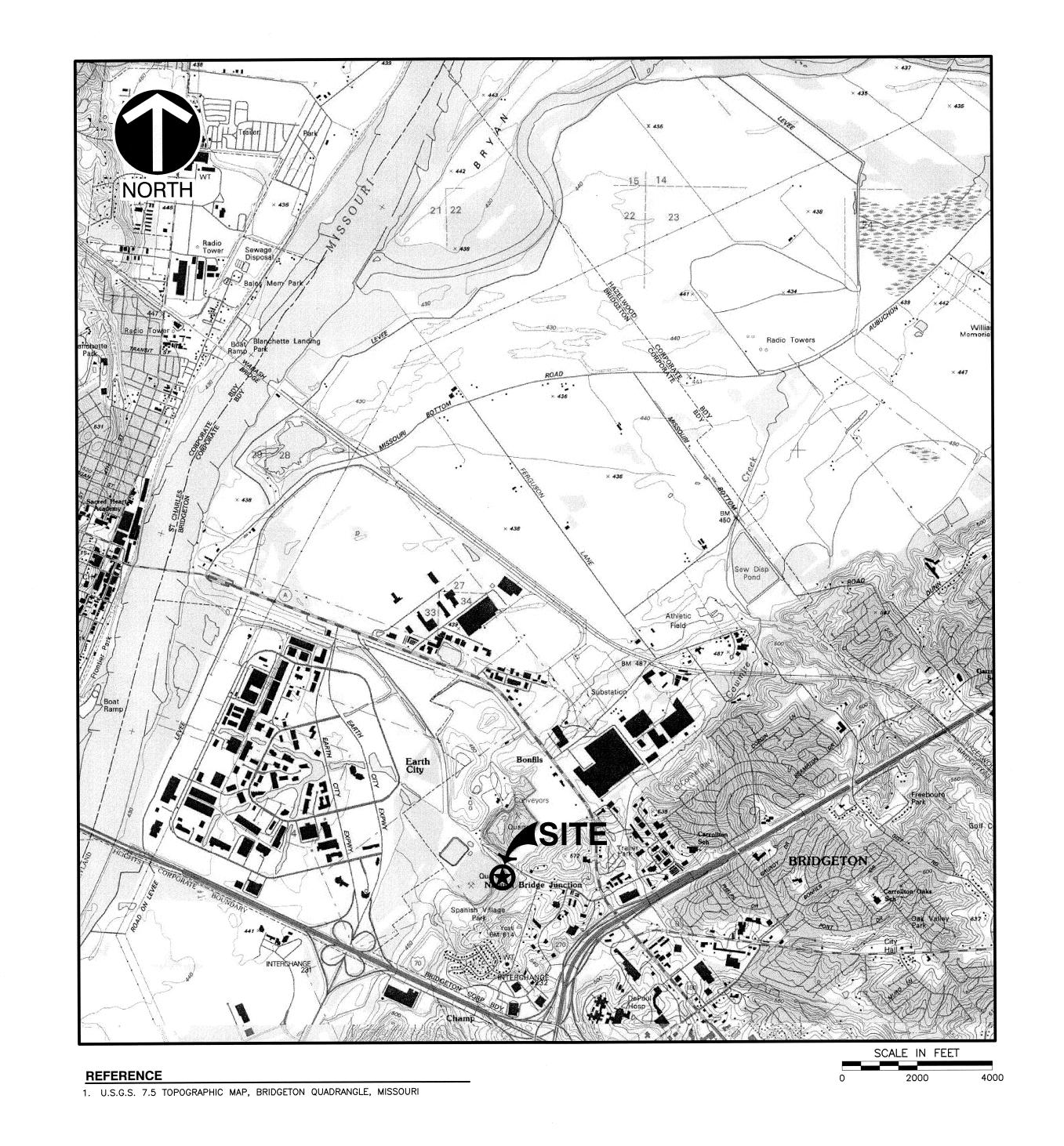
#### ATTACHMENT B

**CEC PLAN SET** 

# (4) 1M TANK AREA CONSTRUCTION PLANS FOR BRIDGETON LANDFILL

BRIDGETON, MISSOURI



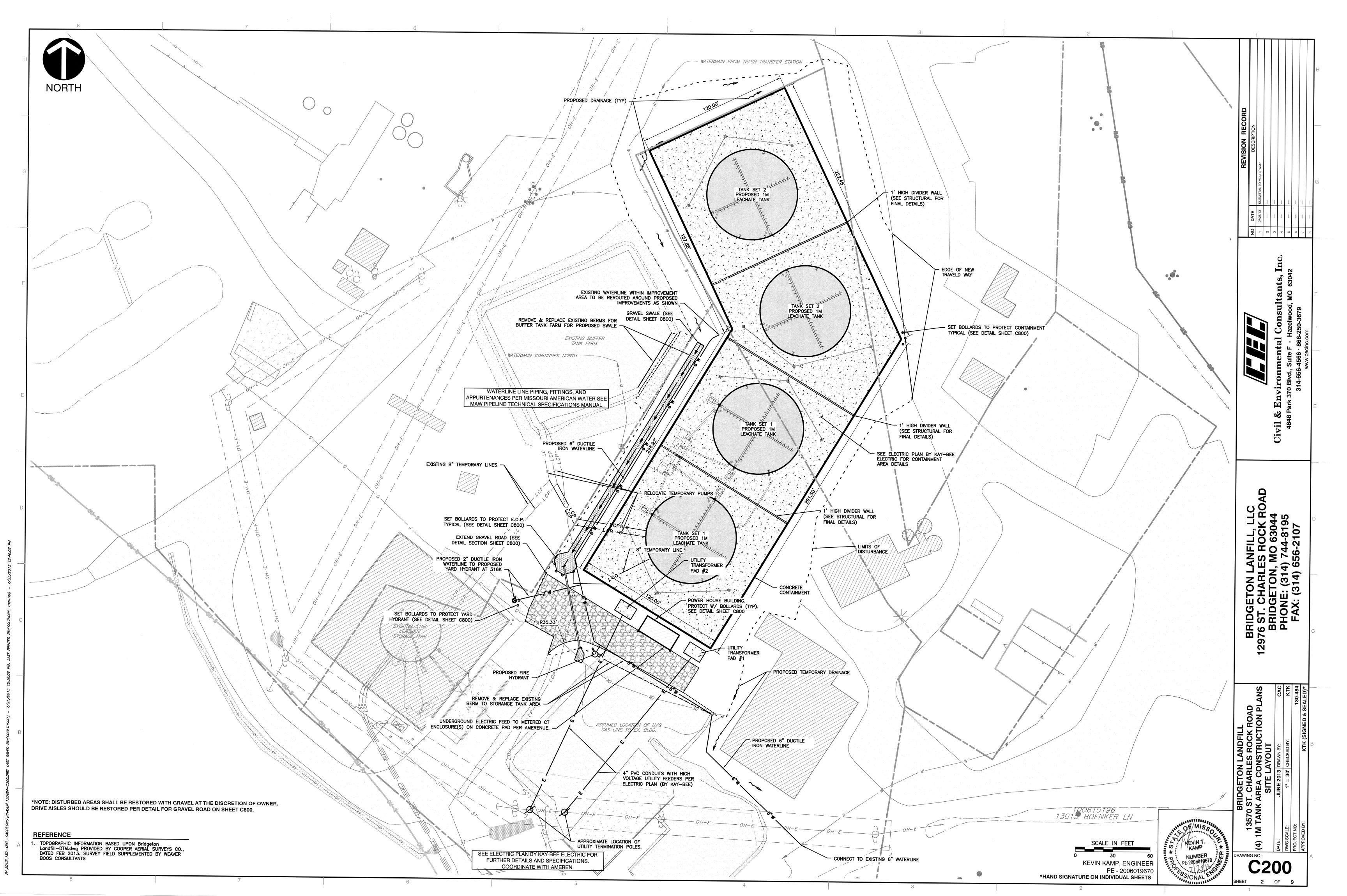


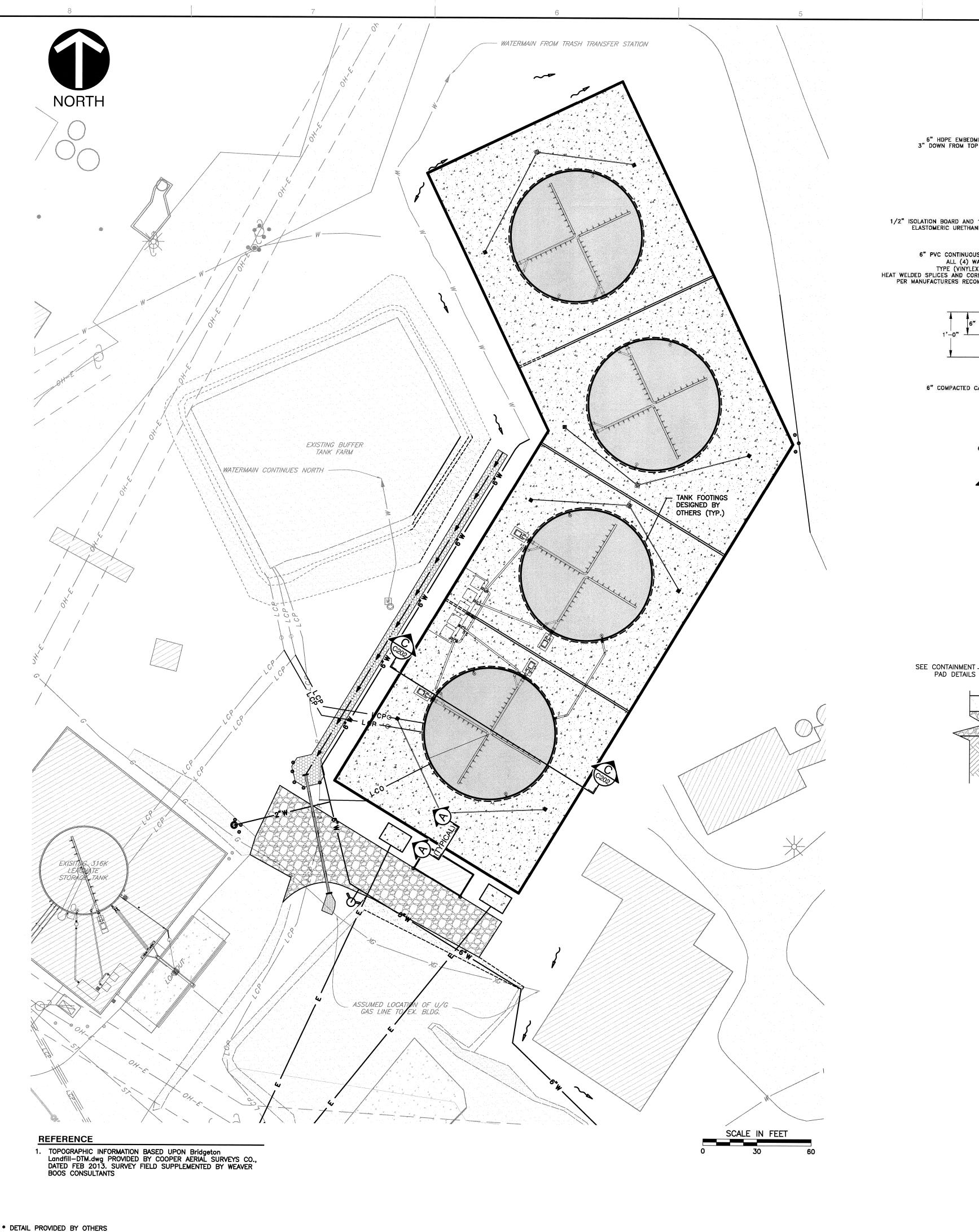
LIST OF DRAWINGS						
NUMBER DESCRIPTION TI						
1	COVER SHEET	C000				
2	SITE LAYOUT	C200				
3	PRELIMINARY EQUIPMENT PLAN	C201				
4	ELEVATION	C202				
5	GRADING PLAN	C300				
6	CONSTRUCTION DETAILS	C800				
7	PIPING PLAN & DETAILS	EN-7				
8	PIPING SECTIONS & DETAILS	EN-8				
9	PIPING DETAILS	EN-9				

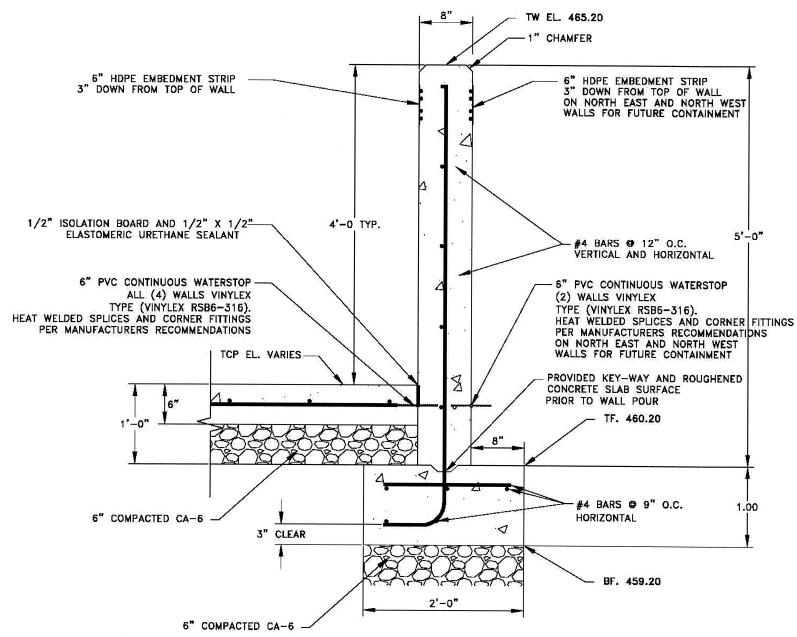
GINEER 6019670 SHEETS

DESTOR ST. CHARLES COVER COVER

KEVIN KAMP, ENGINEER PE - 2006019670 \*HAND SIGNATURE ON INDIVIDUAL SHEETS







CONTAINMENT WALL SECTION DETAIL\* NOT TO SCALE

\_\_\_\_ 1/8" X 2" MAX SAW CUT STOP REINFORCING 6" PVC BASE SEAL WATERSTOP TYPE (VINYLEX BS6-18 OR EQUAL). HEAT WELD SPLICES AND CORNER #4 BARS @ 18" O.C. BOTH WAYS ----FITTINGS PER MANUFACTURERS RECOMMENDATIONS - 6" COMPACTED CA-6

TYPICAL SLAB CONTROL JOINT DETAIL\*

NOT TO SCALE

\_\_ 1/2" CHAMFER (TYP.) CONCRETE WALL — SEE CONTAINMENT PAD DETAILS SEE CONTAINMENT \_ PAD DETAILS #4 AT 5'-0" CENTERS MIN 12 - PREPARED SUBGRADE (1) #5 TOP & BOTTOM CONTINUOUS — STOP REINFORCEMENT AT JOINTS

> 1' TANK DIVIDER WALL NOT TO SCALE

PROVIDE #4x16"LG 12" O.C. — DRILL ONE END AND GREASE 6" COMPACTED CA-6 -

— 6" PVC BASE SEAL WATERSTOP TYPE (VINYLEX BS6-18 OR EQUAL). HEAT WELD SPLICES AND CORNER FITTINGS PER MANUFACTURERS RECOMMENDATIONS

TYPICAL SLAB CONSTRUCTION JOINT DETAIL\* NOT TO SCALE

BRIDGETON LANFILL, LLC 976 ST. CHARLES ROCK ROA BRIDGETON, MO 63044 PHONE: (314) 744-8195 FAX: (314) 656-2107 29

**δ** - α ε 4 ε ο Γ

BRIDGETON LANDFILL

13570 ST. CHARLES ROCK ROAD

4) 1M TANK AREA CONSTRUCTION PLANS

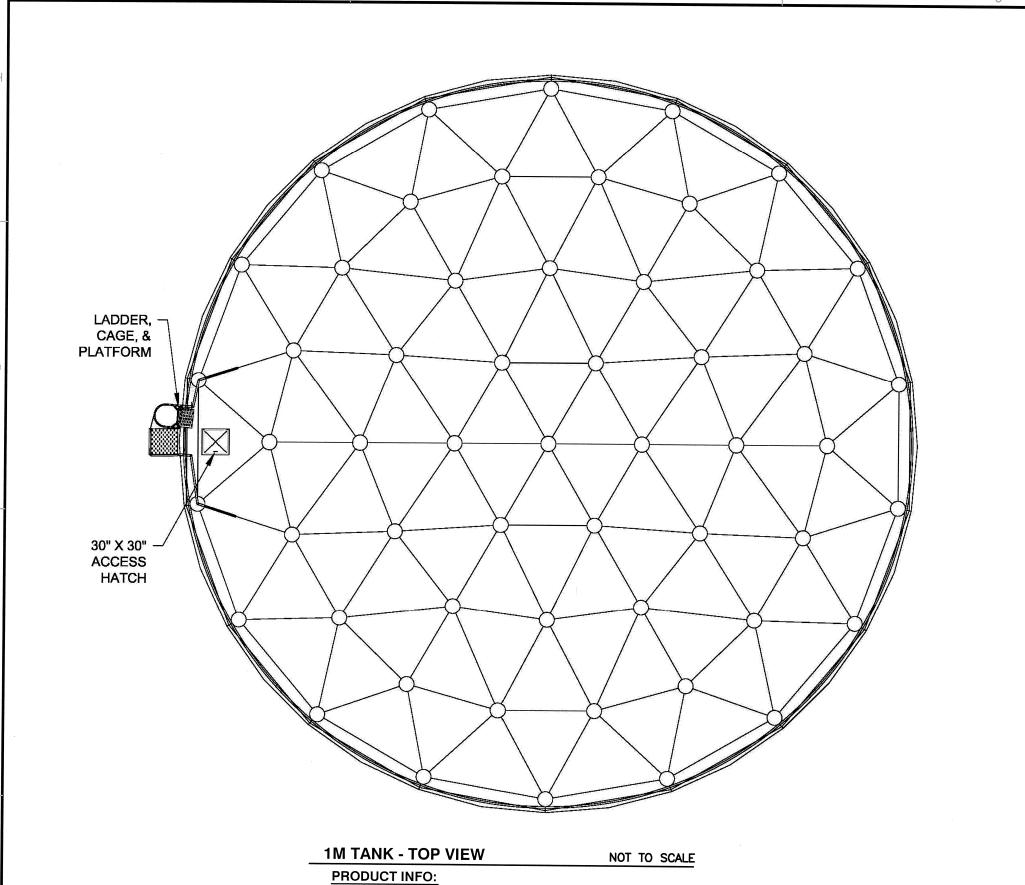
EQUIPMENT PLAN

NTE: JUNE 2013 DRAWN BY: CAC

NG SCALE: (AS NOTED) CHECKED BY: KTK

**(4)** NUMBER RAWING NO.: PE-2006019670

KEVIN KAMP, ENGINEER PE - 2006019670 \*HAND SIGNATURE ON INDIVIDUAL SHEETS



73' PRESSURE DOME

www.cadyaquastore.com

daveh@cadyaquastore.com

CADY AQUASTORE INC.

DAVE HEMAUER

C-2114-121

PRODUCT NAME-

MANUFACTURER-

CONTACT NAME-

DRAWING NAME-

WEB PAGE-

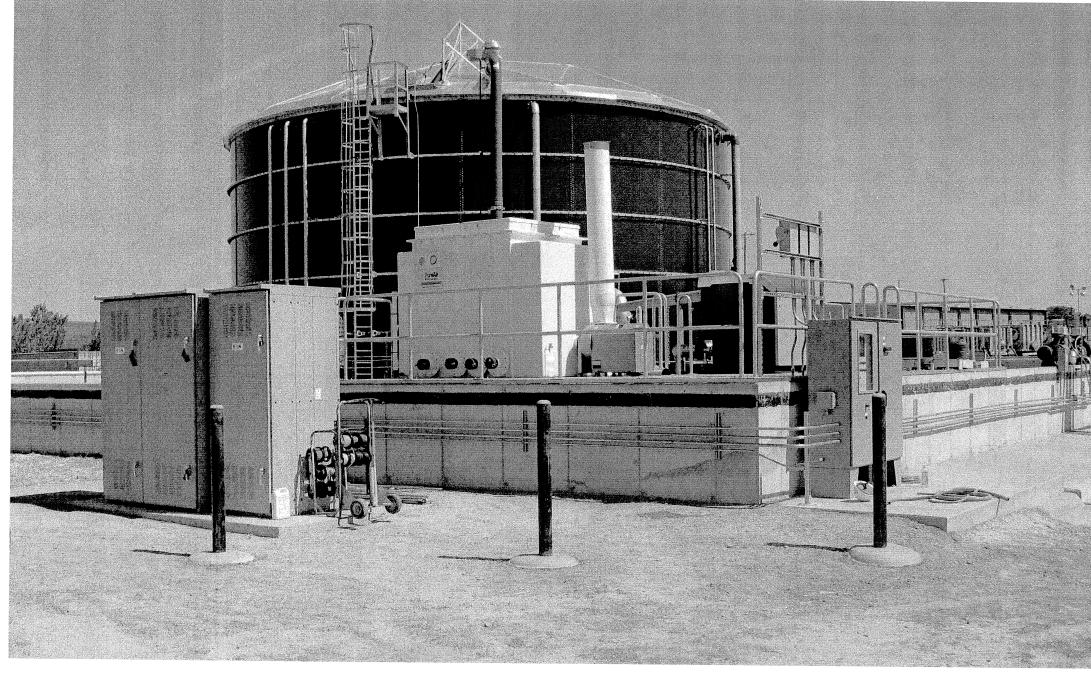
CST COVERS ALUMINUM
DOME ROOF LADDER KIT — 72'- 8 13/16" 22169 mm NOM. DIA. — TOP OF ROOF \_\_TOP OF 9'- 6 1/ 2" -TOP OF 2908 mm REF. WIND STIFFENERS-SEE TANK SCHEMATIC DOCUMENT -013 FOR TYPE AND LOCATION(S) 33'- 8 1/ 4" 10268 mm NOM. -SHELL SHEET (26) PER RING BOTTOM OF SAFETY — CAGE TO FLOOR 7'-10" 2388 mm NOM. FLOOR LEVEL GRADE LEVEL -ACCESS DOOR & SHEET ANCHOR CHAIR & BOLT -NOMINAL OPENING 24" (610 mm) DIAMETER (1) REQUIRED

**1M TANK - ELEVATION VIEW** 

CST STORAGE 345 HARVESTOR DRIVE DEKALB, IL 60115-9607 815-756-1551

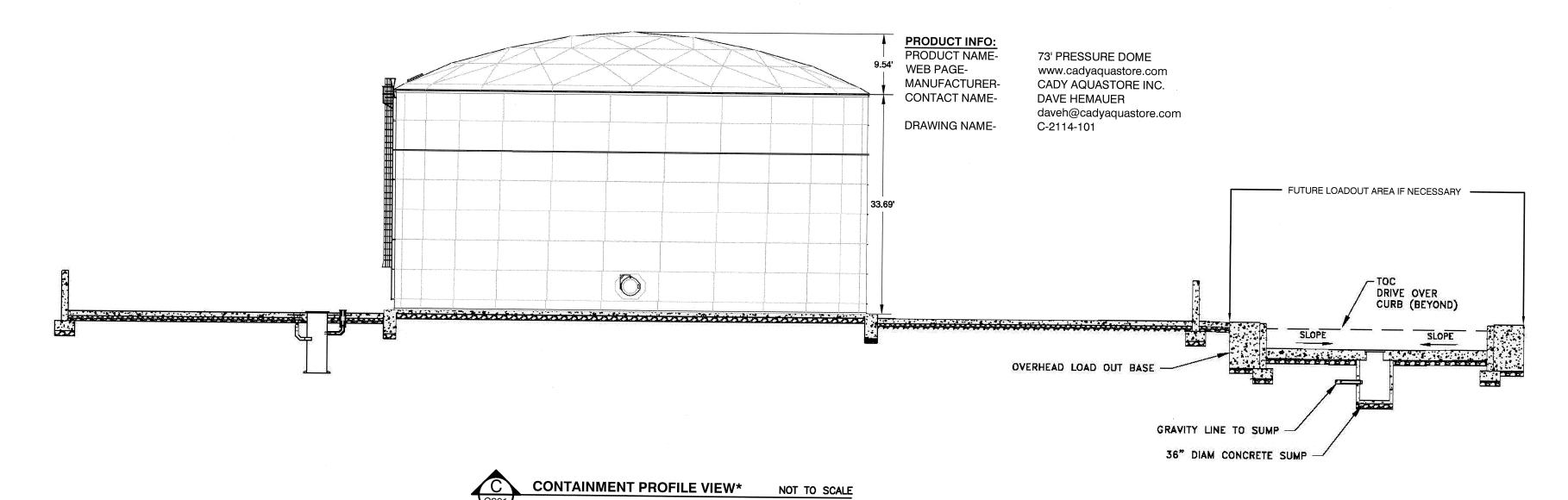
NOT TO SCALE

DRAWING NAME- 8131932/8139639-001



TYPICAL TANK CONFIGURATION

NOT TO SCALE



NUMBER . PE-2006019670 .

En

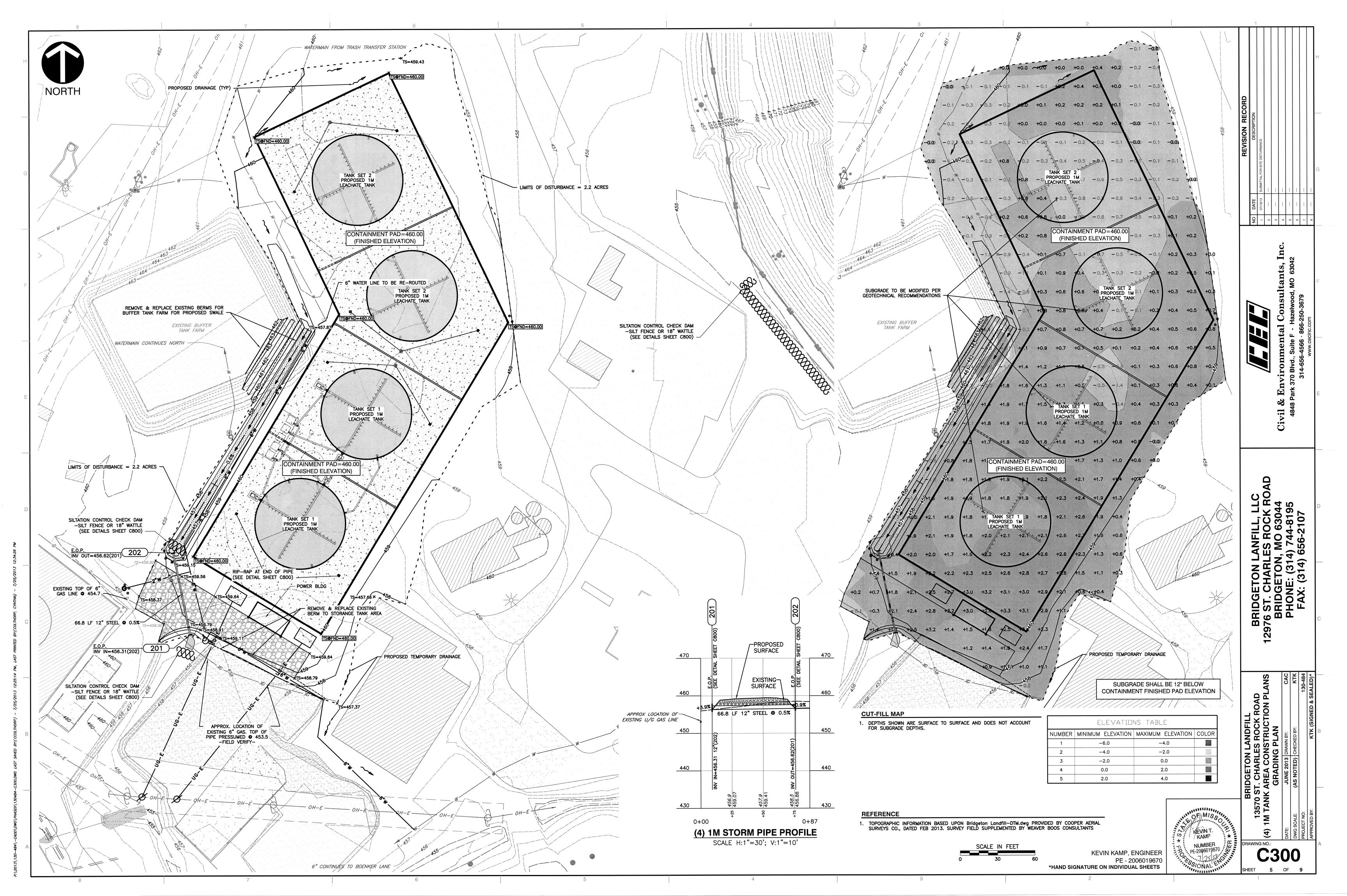
% ≅ ₽ ₩

BRIDGETON LANFILL, LLC 12976 ST. CHARLES ROCK ROA BRIDGETON, MO 63044 PHONE: (314) 744-8195 FAX: (314) 656-2107

PE - 2006019670 \*HAND SIGNATURE ON INDIVIDUAL SHEETS

\* PROFILE VIEW DETAIL PROVIDED BY OTHERS

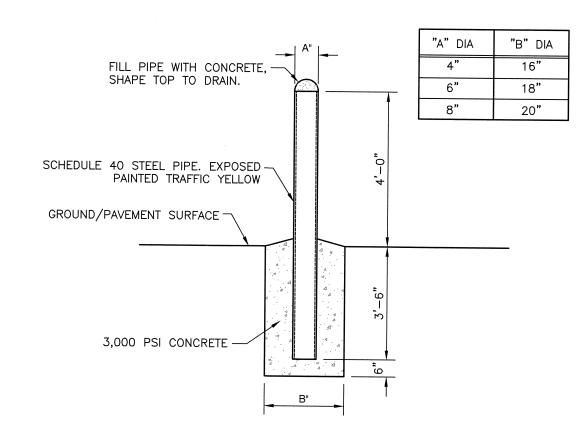
KEVIN KAMP, ENGINEER



#### CONSTRUCTION SPECIFICATIONS

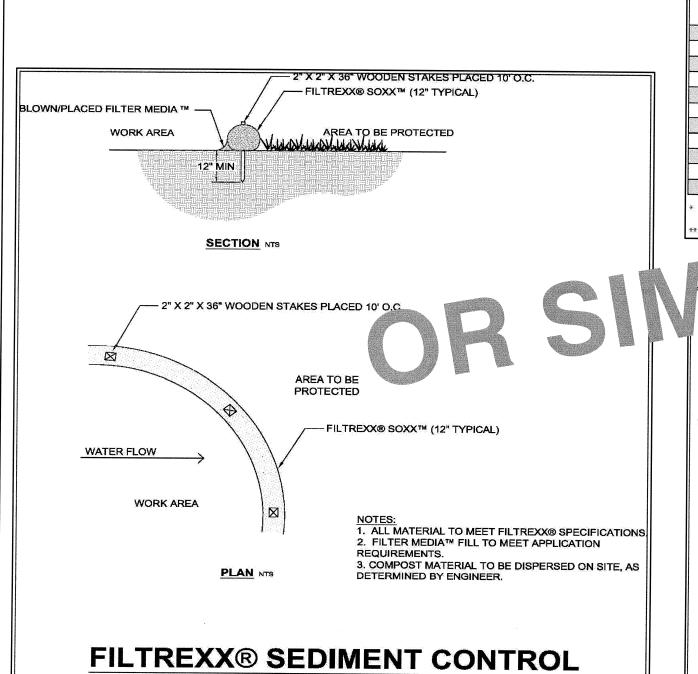
- 1. WIRE FENCING SHALL BE FASTENED SECURELY TO THE FENCE POSTS WITH WIRE TIES OR STAPLES.
- 2. FILTER CLOTH SHALL BE FASTENED SECURELY TO THE WIRE FENCING IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATION.
- 3. FILTER BARRIERS SHALL BE INSPECTED IMMEDIATELY AFTER EACH RAINFALL AND AT LEAST DAILY DURING PROLONGED RAINFALL. ANY REQUIRED REPAIRS SHALL BE MADE IMMEDIATELY.
- 4. SHOULD THE FABRIC DECOMPOSE OR BECOME INEFFECTIVE PRIOR TO THE END OF THE EXPECTED USABLE LIFE AND THE BARRIER STILL BE NECESSARY, THE FABRIC SHALL BE REPLACED PROMPTLY.
- 5. SEDIMENT DEPOSITS SHOULD BE REMOVED AFTER EACH STORM EVENT. THEY MUST BE REMOVED WHEN DEPOSITS REACH APPROXIMATELY
- 6. ANY SEDIMENT DEPOSITS REMAINING IN PLACE AFTER THE SILT FENCE OR FILTER BARRIER IS NO LONGER REQUIRED SHALL BE DRESSED TO CONFORM WITH THE EXISTING GRADE, PREPARED AND SEEDED.

#### SILT FENCE N.T.S.



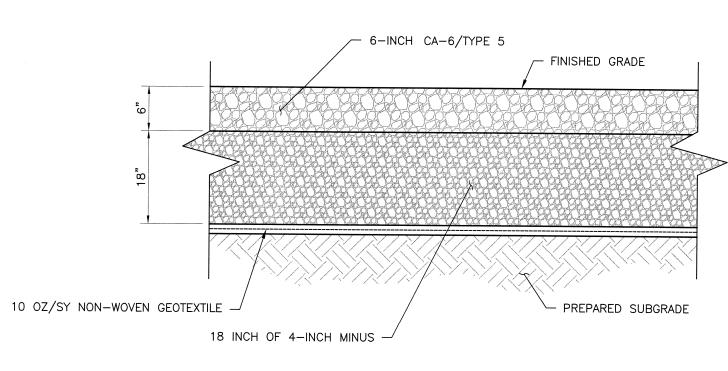
PIPE BOLLARD NOT TO SCALE

# **WATTLE BAGS**



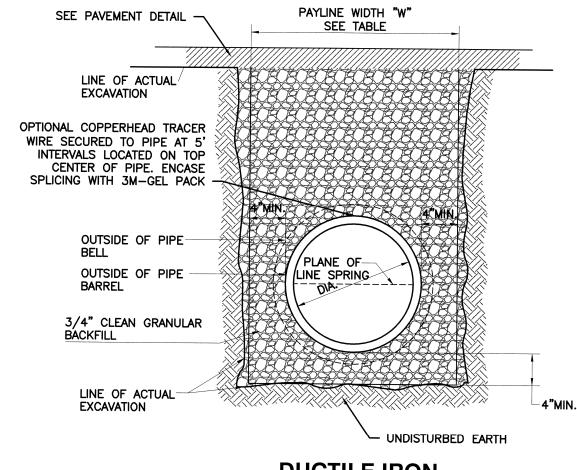
	(160 mm)***	(240 mm) ****	(360 mm) ***	19 in (480 mm) ***	20 in (650 mm) ****
2 (or less)	600 (180)	750 (225)	1000 (300)	1300 (400)	1650 (500)
5	400 (120)	500 (150)	550 (165)	650 (200)	750 (225)
10	200 (60)	250 (75)	300 (90)	400 (120)	500 (150)
15	140 (40)	170 (50)	200 (60)	325 (100)	450 (140)
20	100 (30)	125 (38)	140 (42)	260 (80)	400 (120)
25	80 (24)	100 (30)	110 (33)	200 (60)	275 (85)
30	60 (18)	75 (23)	90 (27)	130 (40)	200 (60)
35	60 (18)	75 (23)	80 (24)	115 (35)	150 (45)
40	60 (18)	75 (23)	80 (24)	100 (30)	125 (38)
45	40 (12)	50 (15)	60 (18)	80 (24)	100 (30)
50	40 (12)	50 (15)	55 (17)	65 (20)	75 (23)
			EXCESS OFF TO	SOCK MATERIAL TO BE STAKE AT BOTH ENDS	DRAWN IN AND TIED
SIZED	ILTREXX® CHECK DAM P TO SUIT CONDITIONS 8" TO 18" TYPICAL N STAKES PLACED 5' O.C.	2. CHECK DAN LESS. 3. SEDIMENT S ACCUMULATED 4. CHECK DAM	AL TO MEET FILTREXX I SHOULD BE USED IN SHOULD BE REMOVED O HEIGHT HAS REACHE CAN BE DIRECT SEED	© SPECIFICATIONS. AREAS THAT DRAIN 10 AC FROM BEHIND CHECK DO FROM BEHIND CHECK DO THE HEIGHT OF THI ED AT THE TIME OF INST A FILTREXX CERTIFIED	AM ONCE THE E CHECK DAM, ALLATION
	FIL	TREXX®	CHECK	DAM	

12 in (300 mm) 18 in (450 mm)
Sediment control Sediment control



1. REFER TO GEOTECHNICAL REPORT FOR FURTHER SPECIFICATIONS AND/OR RECOMMENDATIONS.

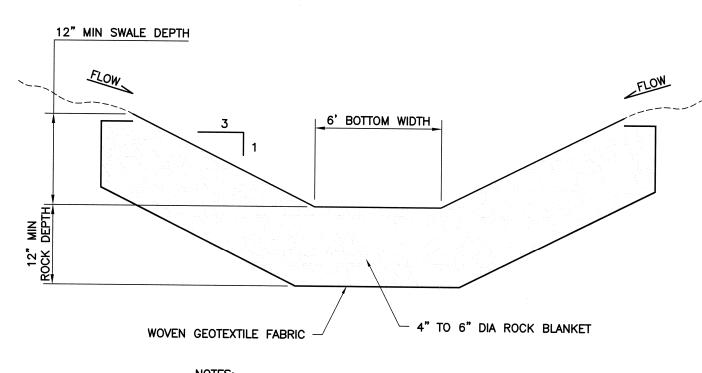
# GRAVEL ROAD (TYP) NOT TO SCALE



**DUCTILE IRON AND STEEL** PIPE BEDDING

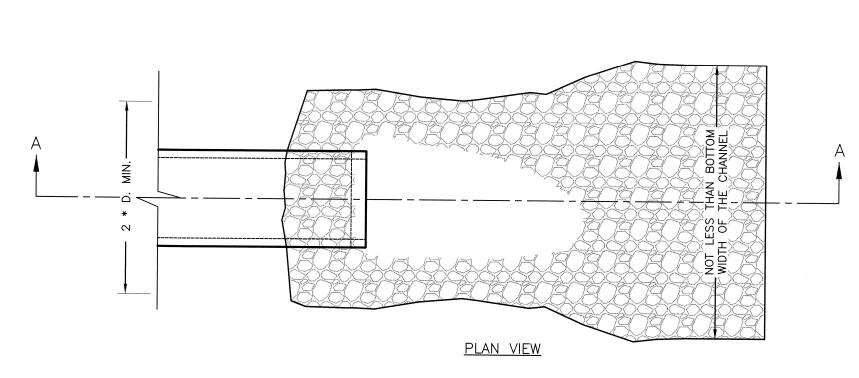
ROUND PIPE			HORIZONTAL ELLIPTICAL PIPE				
Inside Diameter	"W" Payline Width of	"W" Payline Width of	Pay-volumes cu.ft. per ft.	Diameter	"W" Payline	"W" Payline	Pay-volumes cu.ft. per ft.
of Pipe (Inches)	Trench (Inches)	Trench (Feet)	Concrete Encasement	of Pipe (Inches)	Width of Trench (Inches)	Width of Trench (Feet)	Concrete Encasement
4	28	2.33	3.20				
6	28	2.33	3.46				
8	28	2.33	3.70				
10	28	2.33	3.86				
12	28	2.33	3.98				
15	32	2.67	4.89				
18	35	2.92	5.63	14 X 23	41	3.42	5.94
21	39	3.25	6.61				
24	42	3.50	7.39	19 X 30	49	4.08	7.68
27	45	3.75	8.18	22 X 34	53	4.42	8.61
30	49	4.08	9.30	24 X 38	58	4.83	9.70
33	53	4.42	10.53	27 X 42	62	5.17	10.71
36	56	4.67	11.43	29 X 45	66	5.50	11.72
39	DISC	ONTIN	UED	32 X 49	71	5.92	13.14
42	63	5.25	13.38	34 X 53	75	6.25	14.05
48	70	5.83	15.67	38 X 60	83	6.92	16.18
54	77	6.42	18.15	43 X 68	92	7.67	18.81
60	84	7.00	20.73	48 X 76	101	8.42	21.59
66	91	7.58	23.45	53 X 83	109	9.08	24.35
72	98	8.17	26.37	58 X 91	118	9.83	27.45
78	105	8.75	29.39	63 X 98	126	10.50	30.50
84	112	9.33	32.57	68 X 106	135	11.25	33.91
90	119	9.92	35.90	72 X 113	143	11.92	36.99
96	126	10.50	39.37	77 X 121	152	12.67	40.69
102	133	11.08	42.99	82 X 128	160	13.33	44.45
108	140	11.67	46.75	87 X 136	168	14.00	47.79
114	147	12.25	50.66	92 X 143	176	14.67	51.70
120	154	12.83	54.72	97 X 151	185	15.42	56.01
126	161	13.42	58.92				
132	168	14.00	63.27	106 X 166	202	16.83	64.48
144	182	15.17	72.40	116 X 180	218	18.17	73.59

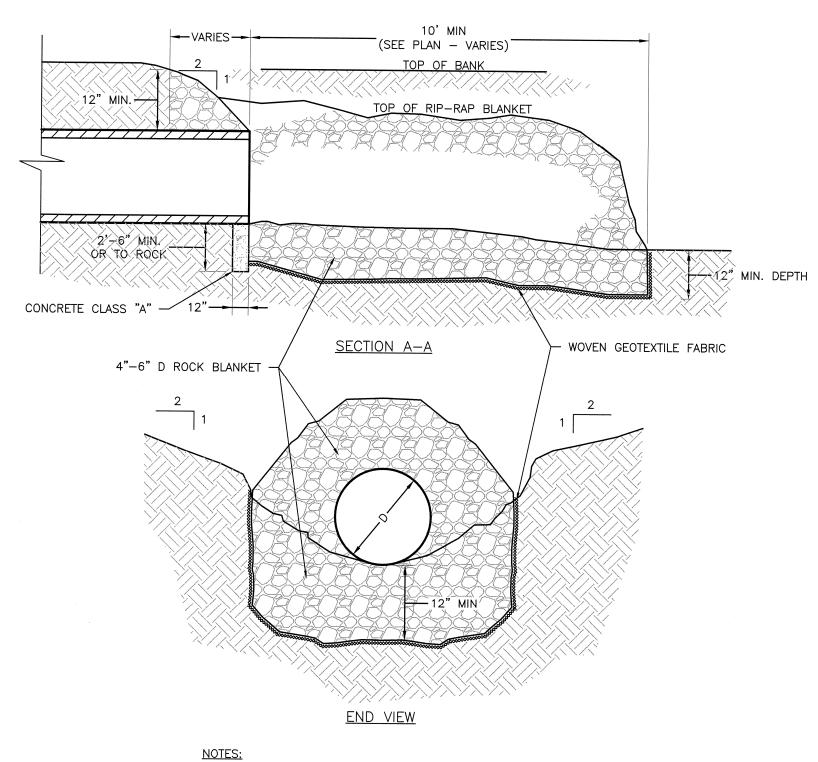
**PAYLINE WIDTHS-TRENCH PAY QUANTITIES** 



NOTES: MINIMUM GRADE IN SWALE TO BE 0.50% TO PROPOSED STORM OUTLET PIPE.

**GRAVEL SWALE** NOT TO SCALE





2. GRADE OF ROCK BLANKET TO BE ADJUSTED ACCORDINGLY, TO BE USED AT INTAKE AND DISCHARGE END OF PIPE.

1. "D" = DIAMETER

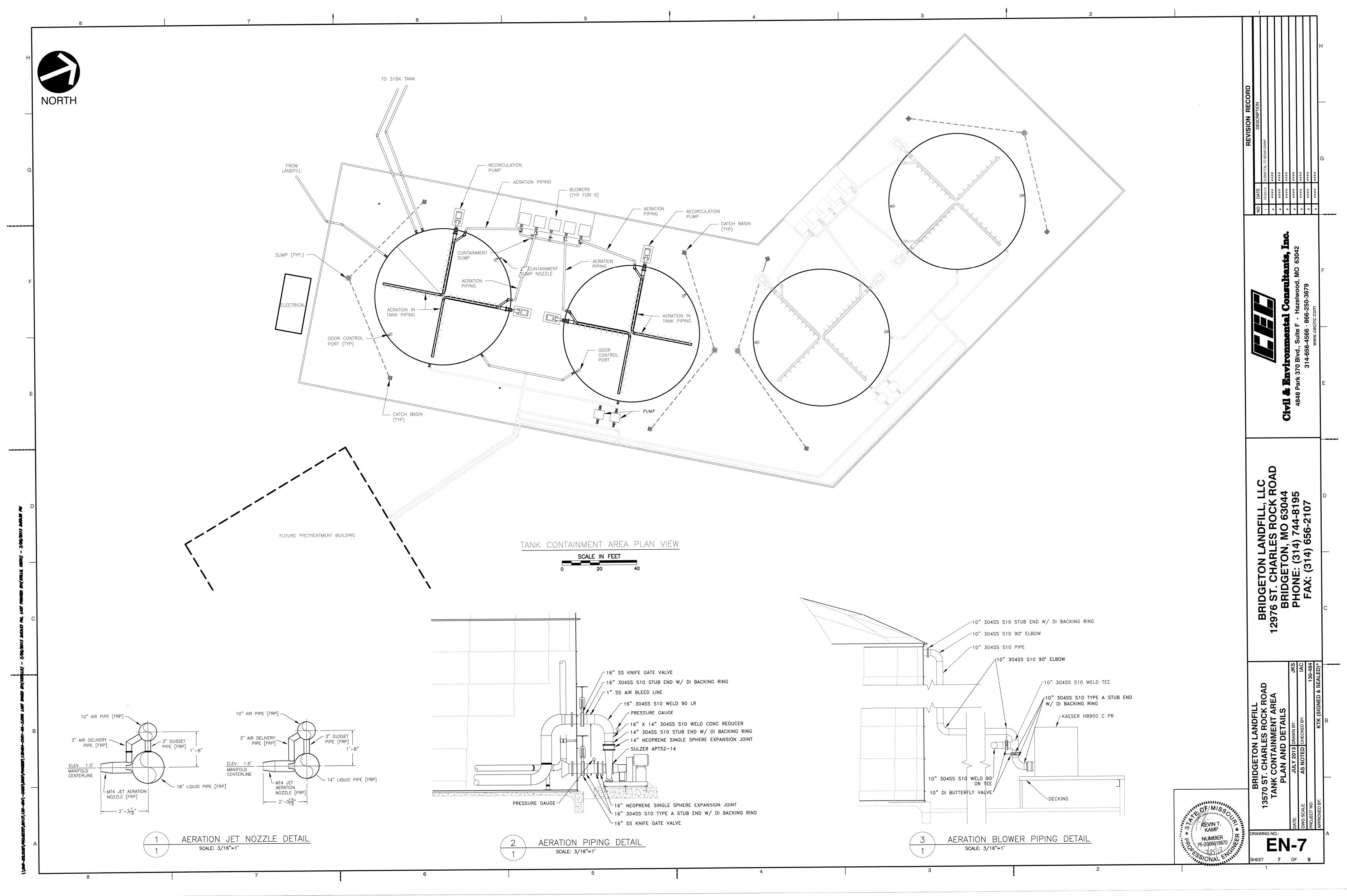
RIP-RAP AT PIPE END NOT TO SCALE

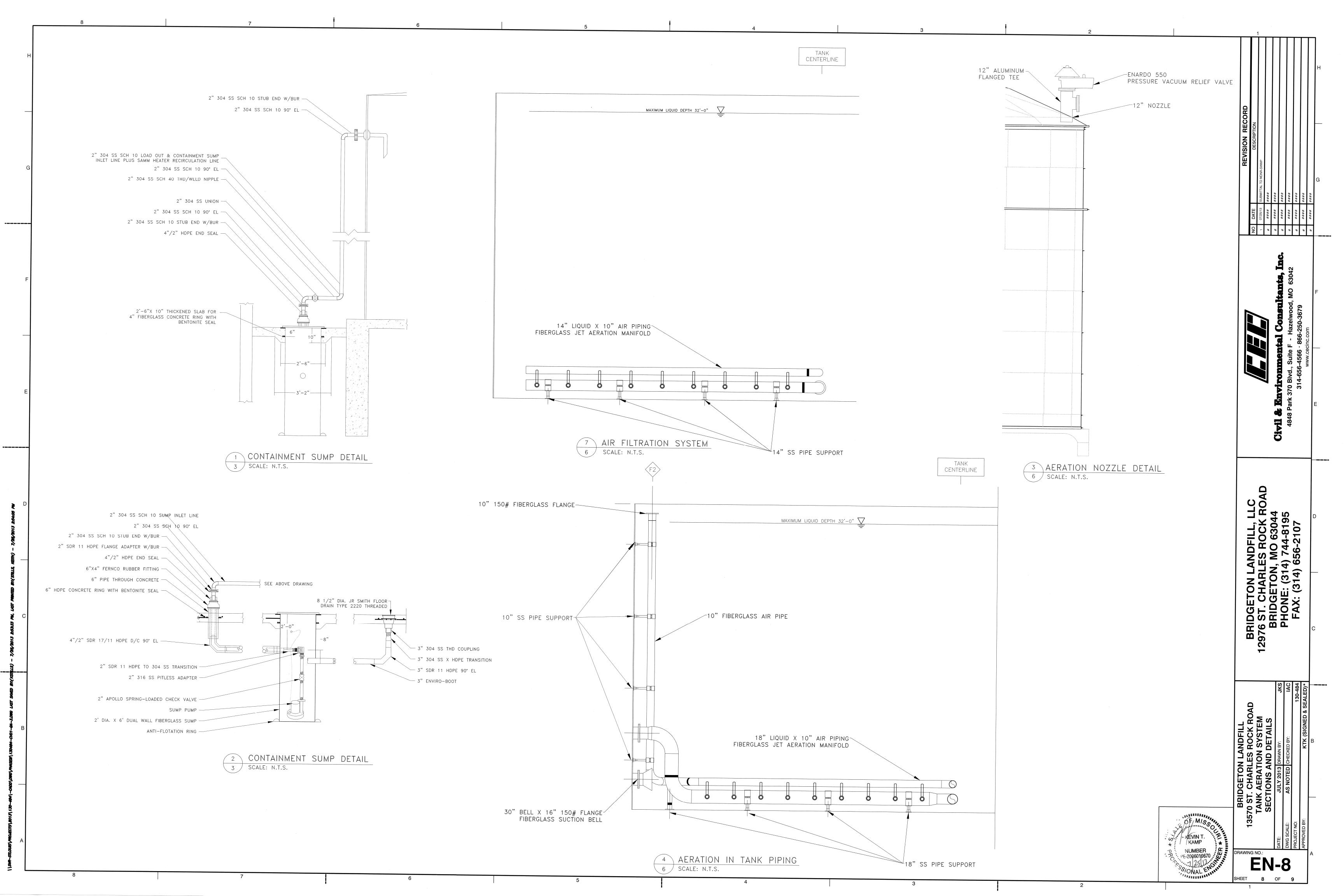
> NUMBER PE-2006019670 KEVIN KAMP, ENGINEER PE - 2006019670 \*HAND SIGNATURE ON INDIVIDUAL SHEETS

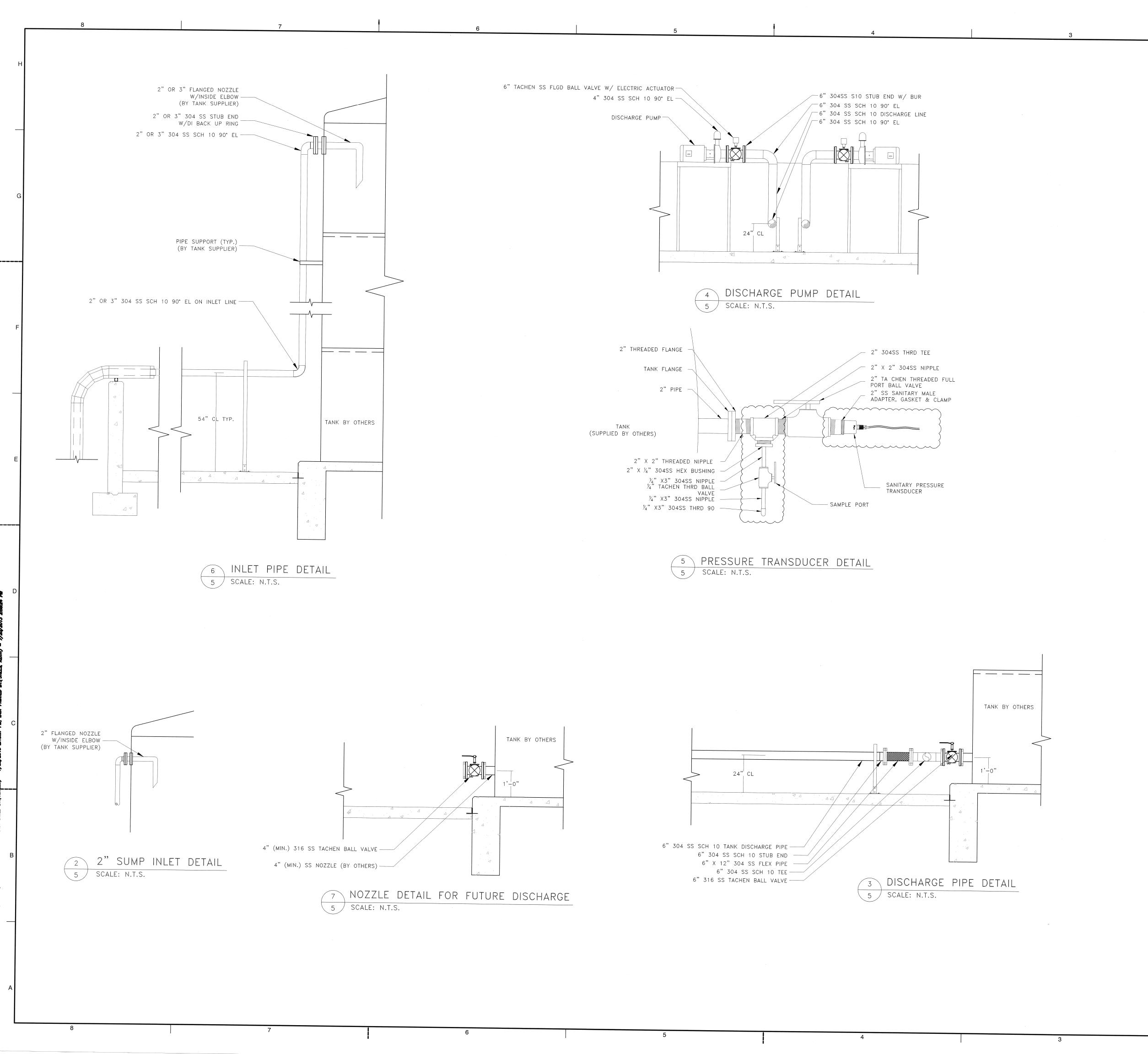
DRAWING NO.:

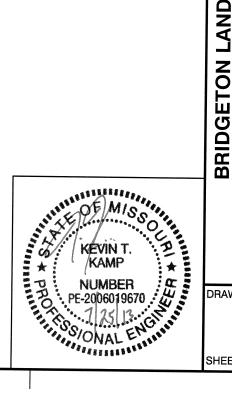
BRIDGETON I 976 ST. CHARL BRIDGETON PHONE: (31 FAX: (314)

129









DRAWING NO.:

DATE:

DA



ATTACHMENT C	
CADY AQUASTORE/CST TANK DRAWINGS AND CALCULATIONS	





ISO9001 CERTIFIED

Project Name: Bridgeton Landfill II

Project Location: Bridgeton, Missouri

Dealer: Cady Aquastore

920G Prairie Drive

Sycamore, Illinois, 60178

Phone: (815) 899-5678 Fax: (815) 899-5681

Project Number: 8131932/8139639

Submittal Release.No.:

Aquastore Glass Fused to Steel Bolted Storage Tank

73' diameter (nom.) x 34' high (nom.) Model 7334

Steel Floor Foundation

Shell interior coating:

Vitrium fused glass with Edgecoat process

Shell exterior coating:

Fused glass

Shell Exterior Color:

Cobalt Blue

**Roof Exterior Color:** 

N/A

Date: May 22, 2013

EQuote # 8131932 rev. 1 Construction Method: Jack



This document consists of 25 pages.

Submitted by:	Date: 5/29/2013	Date:	Expires:
	THOTE OF MISSO		
	JOHN J. SWEENEY		
	SWEENEY E		
	E-26360		
Date:	OPESSION REAL PROPERTY OF THE		
	O'mining.		

### **Tank Project Drawing Index**

Document Number Document Title

8131932/8139639-001 Tank Drawing

8131932/8139639-010 Tank Calculations & Design Formulas

8131932/8139639-011 Tank General Notes

8131932/8139639-012 Tank Fastener Schedule

8131932/8139639-013 Tank Schematic

8131932/8139639-014 Tank Parts List

### **Foundation Project Index**

8131932/8139639-002 SF Foundation Drawing

8131932/8139639-003 Anchor Bolt Placement

8131932/8139639-020 Foundation Calculations

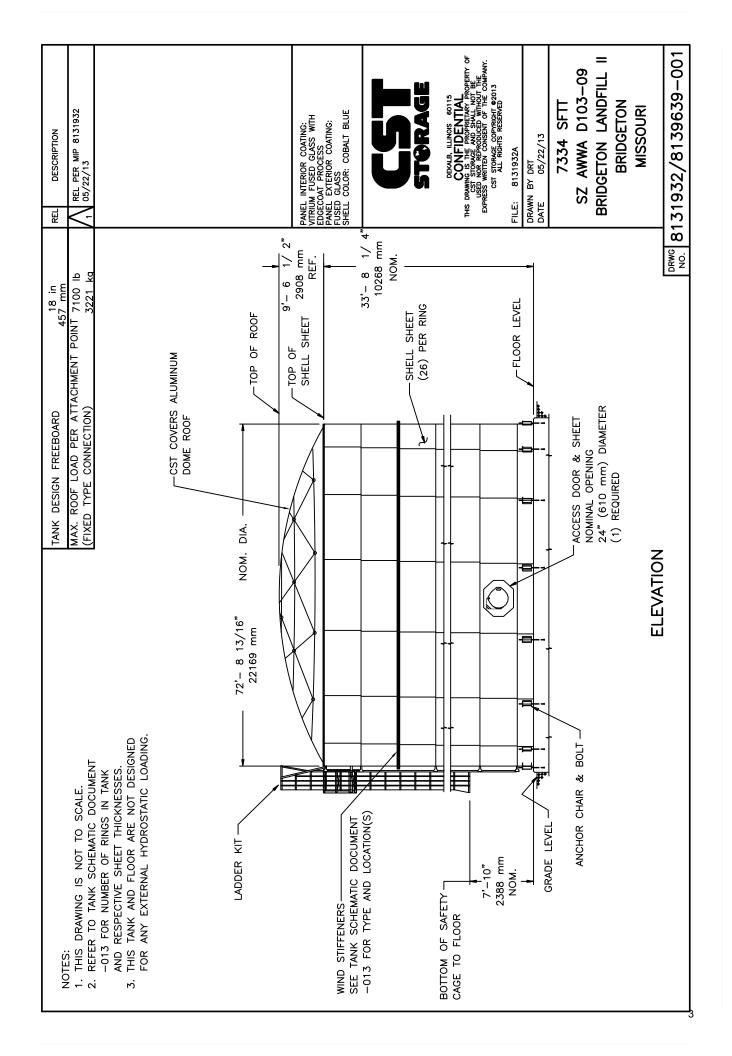
8131932/8139639-021 Foundation General Notes

8131932/8139639-022 Foundation Materials Schedule

8131932/8139639-023 Foundation Parts List

8131932/8139639-024 Foundation Fastener Schedule

8131932/8139639-025 Manufacturers Warranty



DOCUMENT NUMBER: 8131932/8139639-010 TITLE: TANK CALCULATIONS PAGE: 1

REL.: 1

**DATE: May 22, 2013** 

BY: TM

### SUMMARY OF TANK DESIGN INPUT DATA

STRUCTURE MODEL 73 34

FOUNDATION TYPE Steel Floor

SPECIFIC GRAVITY 1.000

H/V PRESSURE RATIO 1.000

FREEBOARD 18.000 in 457.200 mm

ROOF TYPE CST Covers Aluminum Dome

**ROOF WEIGHT** 10.740 kg/m2 2.200 psf SC ROOF HEIGHT 0.000 in 0.000 mm DC ROOF PROJ AREA 479.600 sq ft 44.556 sq m DC ROOF CENTROID 46.100 in 1170.940 mm TOTAL ROOF HEIGHT 114.504 in 2908.402 mm **ROOF SNOW LOAD** 25.000 psf 1.198 kPa

WIND DESIGN ASCE 7-05\*(10.00 psf)\*

EXPOSURE FACTOR B
IMPORTANCE FACTOR 1.000

WIND SPEED 100.000 mph 45.000 m/s

WIND STIFFENER ANALYSIS

SEISMIC DESIGN

AWWA D103-09/IBC 2006
Ss

0.495

 SS
 0.493

 S1
 0.151

 TL
 12.0

 SEISMIC IMPORTANCE FACTOR
 1.000

 SDs
 0.330

 SD1
 0.101

 SITE CLASS
 B

FLAT BOTTOM GROUND SUPPORTED ANCHORED

TANK.

DESIGN BASE SHEAR V =0.039 W ANALYSIS PROCEDURE AWWA D103-09

ALLOWABLES USED AISC

FLOOR O.D 72.875 ft 22212.300 mm

### **SUMMARY OF INTERNALLY ASSIGNED PARAMETERS**

**BOLT DIAMETER** 0.500 in 12.700 mm HOLE DIAMETER 0.562 in 14.288 mm TOP COURSE EDGE DIST 1.000 in 25.400 mm STEEL FLOOR IN ENDN 0.094 in 2.388 mm DIST T/FTG TO B/FLR 0.000 in 0.000 mm TOTAL FNDN THICKNESS 0.094 in 2.388 mm SHEET DENSITY 590.000 pcf 9451 kg/m3 STEEL ELASTIC MODULUS 30000000 psi 206843 MPa STEEL FLOOR DENSITY 590 pcf 9451 kg/m3 **NET SHEET WIDTH** 105.462 in 2679.000 mm NET STANDARD SHEET HT. 54.990 in 1397.000 mm STARTER PANEL HEIGHT 18.308 in 465.000 mm INVENTORY USED wssf(1311)



73 34 AQUASTORE STRUCTURE DESIGN SUMMARY (26 FULL LENGTH SHEETS PER RING/COURSE)

COURSE NUMBER	THICK In.	THICK mm	GEOM CODE		MAT CODE	LIMITING FACTOR(S)	
1	0.132	3.4	1201		2		
2	0.132	3.4	1201		2		
3	0.132	3.4	1201		2		
4	0.164	4.2	1201		2	[15]	
5	0.197	5.0	1201		2	[15]	
6	0.228	5.8	1301		2	[15]	
7	0.262	6.7	1301		2	[15]	
FND	0.322	8.2	6321		2	[15]	
WIND STIFFENERS	S REQUIRED:						
STIFFENER AT BOTT				=	2.718cu in		5.5 short Web Truss
ANCHORS REQUIRED	D:			(1)0.75in. ANCHO PER SHEET.	DRS REQUIRED		
STRUCTURE DIAMET	ER			=	72.73 ft		22169.36 mm
HEIGHT OF STRUCTU	JRE TO EAVE			=	33.69 ft		10267.65 mm
SLOSHING WAVE HE	IGHT			=	0.84 ft	255.80 mm	
MINIMUM FREEBOAR	D			=	0.00 ft	0.00 mm	
VOLUME OF STRUCT	URE TO EAVE			=	139966 cu ft		3963 m3
VOLUME OF CONTEN				=	133733 cu ft		3787 m3
VOLUME OF CONTEN	-			=	1000396 gal		3786910 L
VOLUME OF STEEL F	LOOR FND.			=	33 cu ft		1 m3
WEIGHT OF EMPTY O	YLINDER ABOVE F	LOOR		=	69718 lb		31624 kg
WEIGHT OF ROOF				=	9141 lb		4146 kg
SNOW (LIVE) LOAD				=	103874 lb		47116 kg
WEIGHT OF CONTEN	TS			=	8344968 lb		3785211 kg
STEEL FLOOR WEIGH	НT			=	19277 lb	19277 lb	
TOTAL WEIGHT ON F	OOTING			=	8546978 lb		3876841 kg
WIND SHEAR AT TOP	OF FOOTING			=	29298 lb		130322 N
WIND MOMENT AT TO	OP OF FOOTING			=	592901 ft-lb		804 kN-m
SEISMIC SHEAR AT T	OP OF FOOTING			=	332941 lb		1480997 N
SEISMIC MOMENT AT	TOP OF FOOTING			=	4126827 ft-lb		5596 kN-m



### TITLE: TANK CALCULATIONS

### **HOOP STRESS ANALYSIS**

### ---- STRESS-PSI ----

Course Number	Depth (ft)	Press (PSI)	Net Tensile	Allowable Tensile	Hole Bearing	Allowable Bearing	Bolt Shear	Allowable Shear
1	3.2	1.4	6179	28721	9593	67500	3224	30000
2	7.7	3.4	15123	28721	23478	67500	7892	30000
3	12.3	5.3	24066	28721	37363	67500	12559	30000
4	16.9	7.3	26569	28721	41248	67500	17226	30000
5	21.5	9.3	28111	28721	43643	67500	21894	30000
6	26.1	11.3	26511	28191	38369	67500	22277	30000
7	30.7	13.3	27125	28191	39257	67500	26191	30000
FND	32.2	13.9	23169	28191	33531	67500	27495	37500

### **AXIAL STRESS ANALYSIS**

### ---- STRESS-PSI ----

Course Number	Axial Compressive	Allowable Compressive	Hole Bearing	Allowable Bearing	Bolt Shear	Allowable Shear
1	331	599	3325	67500	1118	30000
2	350	599	3513	67500	1181	30000
3	369	599	3702	67500	1244	30000
4	315	742	3168	67500	1323	30000
5	281	889	2826	67500	1418	30000
6	262	1027	2630	67500	1527	30000
7	247	1177	2478	67500	1653	30000
FND	207	1439	1039	67500	852	37500



### TITLE: TANK CALCULATIONS

### **WIND STRESS ANALYSIS**

### ---- STRESS-PSI ----

Course Number	Axial Comp	Wind Bending	Total Comp	Allowable Comp	Hole Bearing	Allowable Bearing	Bolt Shear	Allowable Shear
1	44	7	51	798	517	90000	174	40000
2	63	14	77	798	774	90000	260	40000
3	82	23	105	798	1055	90000	355	40000
4	84	28	113	990	1131	90000	472	40000
5	89	33	122	1186	1223	90000	613	40000
6	96	38	133	1369	1339	90000	777	40000
7	102	42	144	1569	1447	90000	966	40000
FND	89	37	126	1919	634	90000	520	50000

### **SEISMIC STRESS ANALYSIS**

### ---- STRESS-PSI ----

Course Number	Axial Comp	Seismic Bending	Total Comp	Allowable Comp	Hole Bearing	Allowable Bearing	Bolt Shear	Allowable Shear
1	44	51	95	798	957	90000	322	40000
2	63	100	163	798	1635	90000	550	40000
3	82	173	255	798	2561	90000	861	40000
4	84	223	307	990	3087	90000	1289	40000
5	89	276	365	1186	3662	90000	1837	40000
6	96	334	430	1369	4315	90000	2506	40000
7	102	390	492	1569	4943	90000	3298	40000
FND	89	348	437	1919	2196	90000	1801	50000



### **SEISMIC STRESS ANALYSIS CONTINUED**

---- STRESS-PSI ----

Course Number	Hydro-Dynamic Hoop	Total Hoop	Allowable Tensile
1	631	6810	38295
2	1397	16520	38295
3	2052	26118	38295
4	2092	28661	38295
5	2039	30150	38295
6	1960	28471	37588
7	1830	28955	37588
FND	1515	24684	37588



### TANK DESIGN SPECIFICATIONS

This tank is designed in accordance with **ANSI/AISC 360-05**,
Specification for Structural Steel Buildings - Allowable Stress Design.
See page 1 of Document 8131932/8139639-010 for Summary of Tank Design Input Data.

### **COATINGS SPECIFICATIONS**

Coatings used on components of this tank are in compliance with the appropriate sections of AWWA Standard D103.

### STRUCTURE BOLT SPECIFICATIONS

Structure bolts are carbon steel, zinc mechanically deposited per the latest revision of ASTM B695, class 50,type 1; with 1/2"-13 UNC-2A thread, and conform to AWWA D103,Section 2.2.1 as noted below.

A. 1 inch long and 1-1/4 inch long bolts conform to the mechanical properties of SAEJ429, Grade 5

- equivalent to the mechanical properties of ASTM A325.
- B. 1-1/2 inch long and longer bolts conform to the mechanical properties of SAEJ429, Grade 8
- equivalent to the mechanical properties of ASTM A490.

Unless noted, all tank structure connections are bearing type connections, snug-tight condition, per ANSI/AISC 360-05. Tank manufacturer does not require special inspection per IBC, Section 1704.

### APPURTENANCE AND PIPING ORIENTATION

Orientation of all appurtenances and piping connections shall be established in the field.

### THROUGH-THE-SHEET PENETRATIONS

All openings through the tank side wall greater than 4 inches (102mm) in diameter shall be reinforced in accordance with AWWA D103, Section 3.11. All openings through sheets having less than 24 inches (610 mm) between horizontal bolt lines, or having less than 24 inches (610 mm) of available sheet space from the floor surface up to the first horizontal bolt line shall not exceed a diameter of 4 inches (102 mm). These openings of 4 inches (102 mm) and less shall be reinforced in accordance with AWWA D103, Section 3.11.

### LADDER SPECIFICATIONS

The ladder system is manufactured in compliance with AWWA Standard D103 Section 5.4 and meets minimum OSHA requirements. In addition, the tank ladder side rails are fabricated from 6061-T6 aluminum while the ladder rungs are fabricated from 6061-T4 aluminum.

### LANDFILL LEACHATE WASTE WATER

The coatings and sealants of this tank have been specified based upon the provided leachate analysis and any additional information provided regarding the proposed contents of the tank. CST Storage considers the tank coatings and sealants to be compatible with the proposed contents with the following limitations: the contents shall have a pH within the range of 4 and 11, at ambient temperature, a total concentration of fats, oils and greases not to exceed 10,000 ppm and a total volatiles concentration not to exceed 500 parts per million (ppm). Volatiles may include, but are not limited to, benzene, acetone, xylene, methylene chloride, and similar organic compounds. If the contents exceed the values noted above, the tank coatings and/or sealants may become compromised and the warranty voided.



### **CATHODIC PROTECTION SPECIFICATIONS**

This tank is equipped with a cathodic protection system conforming to NACE SP0196-2011. This system is designed to protect the items described below.

Entire submerged portion of tank sidewall and floor area including appurtenances supplied by the tank manufacturer. Submerged uncoated metal objects not supplied by the tank manufacturer totaling: 0 sq. ft. Submerged coated metal objects not supplied by the tank manufacturer totaling: 0 sq. ft.

This system is suitable for use in liquid having a resistivity of 1000 - 1100 ohm-centimeters.

Field verification of liquid resistivity is required after the tank is placed into service.

The performance of the cathodic protection system may be adversely affected if the system is operated outside the resistivity range above.

The presence of submerged uncoated metallic items, for which cathodic protection has not been provided by the tank supplier, may also adversely affect the performance of the cathodic protection system.

Electrical isolation and/or the determination of the cathodic protection requirements for such submerged items shall be the responsibility of the owner or the owner's designated agent.

Tank warranty issues may also be affected.

For further information, refer to the instructions provided with the cathodic protection system.



### Structure bolt quantities at (H)orizontal and (V)ertical seams

			Thru the sh	neet fasten	ers				Truss Faster	ners	
BOLT LENGTHS:	1" 25.40	1 1/4" 31.75	1 1/2" 38.10	1 3/4" 44.45	2" 50.80	2 1/4" 57.15	2 1/2" 63.50	1 1/4" 31.75 C.S.	2 1/4" 57.17 C.S.	3" 76.20 C.S.	3 1/2" 88.90 C.S.
SEAM Wide H 1	0	385	83	312	0	0	0	0	0	0	0
SEAM V 1	1274	0	0	0	0	0	0	0	0	0	0
SEAM Wide H 2	516	56	0	0	0	0	0	0	0	0	0
SEAM V 2	1326	0	0	0	0	0	0	0	0	0	0
SEAM Wide H 3	338	52	182	0	0	0	0	0	182	0	0
SEAM V 3	1326	0	0	0	0	0	0	0	0	0	0
SEAM Wide H 4	0	572	0	0	0	0	0	0	0	0	0
SEAM V 4	0	1326	0	0	0	0	0	0	0	0	0
SEAM Wide H 5	0	518	54	0	0	0	0	0	0	0	0
SEAM V 5	0	1326	0	0	0	0	0	0	0	0	0
SEAM Wide H 6	0	518	54	0	0	0	0	0	0	0	0
SEAM V 6	0	1534	0	0	0	0	0	0	0	0	0
SEAM Wide H 7	0	518	54	0	0	0	0	0	0	0	0
SEAM V 7	0	1534	0	0	0	0	0	0	0	0	0
SEAM Fnd. H 8	0	0	1038	54	0	0	0	0	0	0	0
ACCESS DOOR	0	0	0	30	0	0	0	0	0	0	0
REINF. PLT.	0	0	90	0	0	0	0	0	0	0	0
Total:	4780	8339	1555	396	0	0	0	0	182	0	0



Note: All brackets located at top of specified ring.

Ring are identified from top of tank to foundation

Ring #	Sheet Thick.	Bracket Type	Bracket Quantity	Vertical Bolt Line	Shell Sheet Part No.
Use tapered spacer a	t top horizontal seam				
RING # : 1	0.132" (3.4mm)	BRKT	4	2V	260690-1200
RING # : 2	0.132" (3.4mm)	BRKT	4	2V	256050-1200
( TYPE 5.5 short \	Web Truss #257553)				
RING # : 3	0.132" (3.4mm)	NONE	0	2V	256050-1200
RING # : 4	0.164" (4.2mm)	BRKT	4	2V	256050-0500
RING # : 5	0.197" (5.0mm)	BRKT	2	2V	256050-1300
RING # : 6	0.228" (5.8mm)	BRKT	2	3V	261016-1400
RING # : 7	0.262" (6.7mm)	BRKT	2	3V	261016-1000
Use 26 tapered insert	(s) at this horizontal seam				
FND. :	0.322" (8.2mm)	BRKT	2	3V	See fnd. parts list



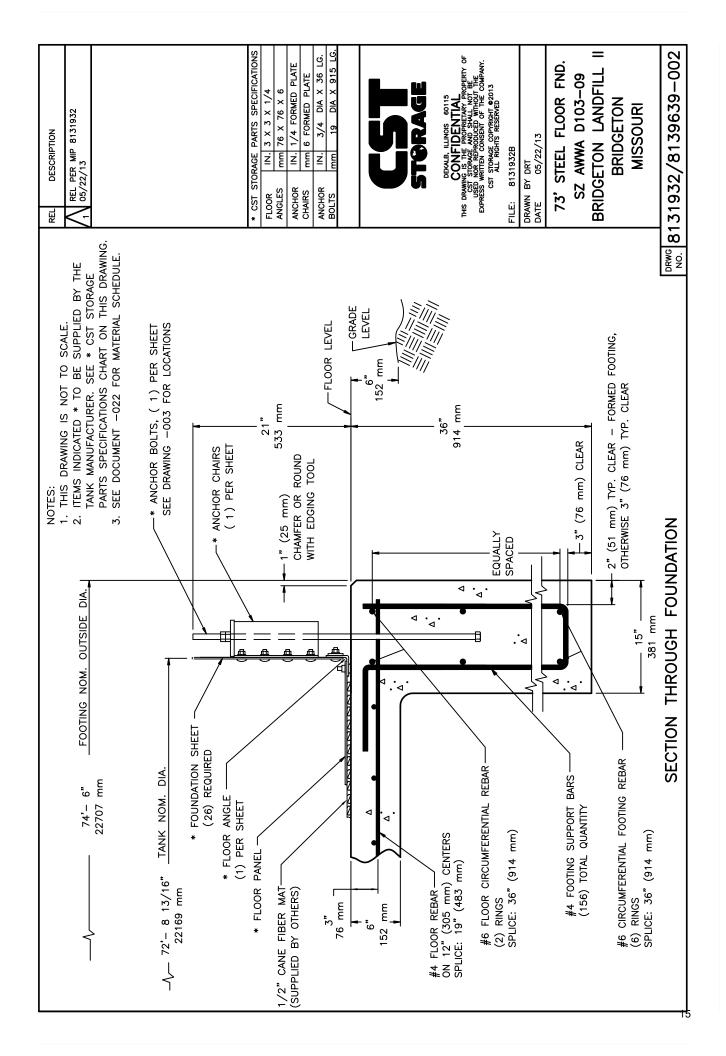
DOCUMENT	NUMBER: 8131932/81	39639-014	REL:1	TITLE: TANK PARTS LIST
Item	Quantity	Part No.		Description
<u>-</u>	1	8131932-001		TANK ASSEMBLY
1	1	8131932-002		FOUNDATION ASSEMBLY
2				
3				
4				
5				
6				
7				
8				
9				
10				
11	1	264391-000		MANWAY PLATFORM ASSEMBLY
12				
13 14	960	25000 000		SULICONE SEALANT (DLACK)
15	900	258960-000		SILICONE SEALANT (BLACK)
16	1	264082-000		SHORT LADDER ASSEMBLY
17	1	258446-000		LADDER W/CAGE, W/PLATFORM
18		200440 000		ENDER WORKE, WILLIAM
19				
20				
21	1	277650-000		GASKET, 24"
22	2	266214-1300		REINFORCING PLATE, .197"
23				
24				
25				
26				
27	26	261256-073		STIFFENER ANGLE
28	26	260577-004		SPLICE ANGLE
29	26	084373-000		TAPERED SPACER
30	26	084374-000		TAPERED INSERT
31				
32	182	257553-000		WEB TRUSS, 5.5", SHORT
33				
34				
35				
36 37				
38				
39				
40				
41				
42				
43				
44	4780	262000-001		STRUCTURE BOLT, 1"
45	8339	262000-002		STRUCTURE BOLT, 1 1/4"
46	1555	262000-003		STRUCTURE BOLT, 1 1/2"
47	396	262000-004		STRUCTURE BOLT, 1 3/4"
48				
49				
50				
51				
52	182	262415-002		HHCS 1/2 X 2 1/4" SPCL. FNSH.
53				
54				WAQUED 0250:::
55	364	261974-000		WASHER, SPECIAL
56	15252	252275-000		WASHER, 1/2"
57	15070	262416-001		HEX. NUT, 1/2" HDZ
58	182	263525-001		HEX. NUT, 1/2" MDZ

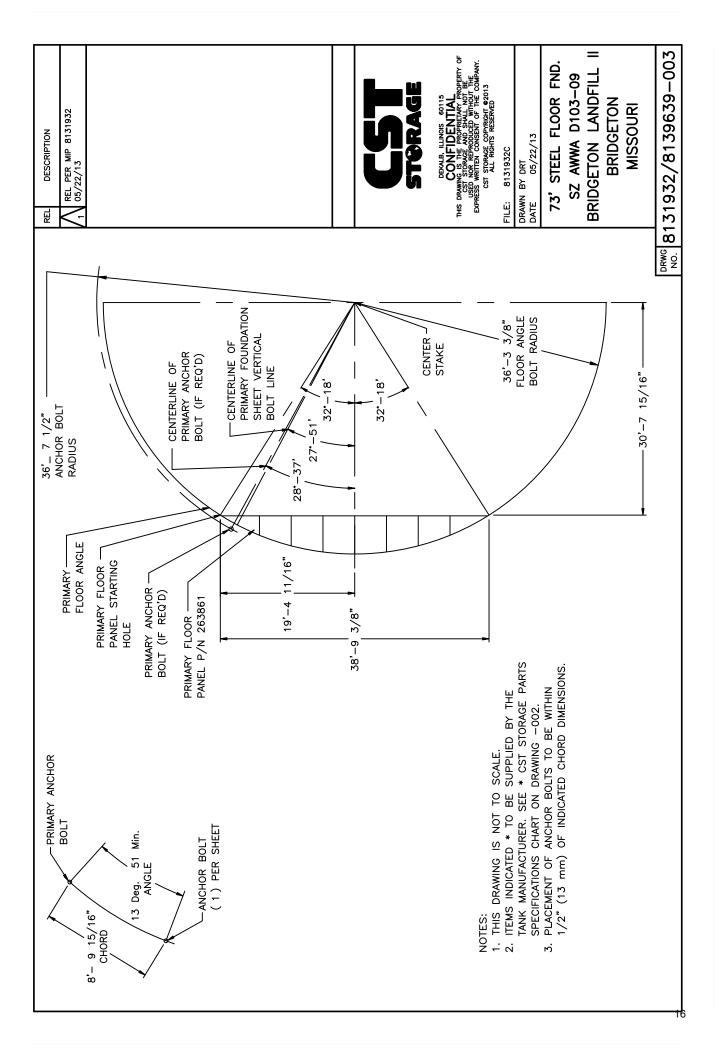


PAGE: 1

DOCUMENT	NUMBER: 8131932/813	39639-014	REL:1	TITLE: TANK PARTS LIST	PAGE: 2
Item	Quantity	Part No.		Description	
59	_	004040 000		DUIGO DAD	
60	7	264913-000		BUSS BAR	
61	1	276534-000		AQUASTORE CP LIT. PACK	
62					
63	3	266680-300		CATHODIC PROT. SYSTEM - ZINC	
64					
65	3	255495-000		INSTRUCTION DECAL	
66	3	262778-000		DANGER DECAL	
67					
68	1	266182-000		NAMEPLATE	
69	1	271220-000		OPERATORS MANUAL	
70	3	262166-000		IMPORTANT DECAL	
71	3	260581-000		TANK MOD. WARNING DECAL	
72					
73	10	268364-000		LADDER BRACKET ASSY. (LONG)	
74					
75					
76					
77					
78					
79					
80					
81	1	266216-1012		24" ROUND ACCESS DOOR SHEET	
82	26	260690-1200		TOP RING SHEET	
83	1	280516-076		24" ACCESS DOOR, NORMAL DUTY, ST	ANDARD (GALV)
84					
85					
86					
87					
88					
89	52	256050-1200		SHELL SHEET 0.132" HSLA	
90	26	256050-0500		SHELL SHEET 0.164" HSLA	
91	26	256050-1300		SHELL SHEET 0.197" HSLA	
92	26	261016-1400		SHELL SHEET 0.228" HSLA	
93	25	261016-1000		SHELL SHEET 0.262" HSLA	
94					
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97					
98					
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117					







TANK DESIGNATION: INPUT:	8131932/8139639 Rel 1	Engineer:	TSM	5/22/2013
Tank Diameter (ft):	72.73	Design per:		ACI 318-05
Contents Height (ft):	32.19	Tank Type:		Anchored
Slab Thickness (in):	6			
Slab O.D. (ft):	74.50			
Foundation Depth (in):	6			
Footer Depth (in):	30			
Footer Width (in):	15	Self or Center Supported Roof	:	Self
Allowable soil pressure (psf)	2,500	Specific Gravity of Contents:		1.00
Wind Shear (lbs):	29298	Subgrade Modulus - ks (pci):		69
Wind Moment (ft-lb):	592,901	Coeff. Active pressure - K <sub>a</sub> :		0.3
Seismic Shear (lbs):	332941	Concrete strength - f'c	(psi):	6,000
Seismic Moment (ft-lb):	4,126,827	Yield strength of steel - f <sub>y</sub>	(ksi):	60
Sloshing Wave Height (ft):	0.84			
Weight of Tank (lbs):	69,718			
Weight of Roof (lbs):	9,141			
Snow Load (psf):	25			



TANK DESIGNATION: RESULTS:	8131932/8139	9639 Rel 1		Engineer: TSM	5/22/2013
Soil Pressure:					
dead plus live load:	2204 psf	<=	2500 psf	(Allowable)	
dead plus live plus wind load:	2241 psf	<=	3333 psf	(4/3 * Allowable)	
dead plus live plus seismic load:	2419 psf	<=	3333 psf	(4/3 * Allowable)	
dead minus wind load:	216 psf		No Uplift		
dead plus live minus seismic load:	1854 psf		No Uplift		
Shear stress at inside of footer =	84 psi	<=	116 psi	Shear Strength	
F.S .Overturning - Seismic w/ 45° line:	4.39	>=	1	Required	
F.S. Overturning - Seismic (AWWA):	2.77	>=	1	Required	
F.S. Overturning - Wind:	30.43	>=	1.5	Required	
A <sub>s</sub> - foundation (both ways)					
layer at mid-height:	0.14	sq.in./ft	[#4@12	2" o.c.]	
A <sub>s</sub> - curb area:	0.72	sq.in.	[2 - # 6]		
A <sub>s</sub> - footer bottom layer:	0.72	sq.in.	[2 - # 6]		
A <sub>s</sub> - hoop steel:	1.71	sq.in.	[4 - # 6]		
$A_s$ - vertical tie bars (2 legs):	0.27	sq.in./ft	[#4@17	7.5" o.c.]	



PAGE: 1

Minimum guidelines and specifications are given below. The owner or the owner's designated agent may amend or modify these guidelines and specifications, but in no case shall the requirements be less than those given below

### **FOUNDATION DESIGN**

See Tank Foundation Design Input Data Sheet for foundation design data.

### **SITEWORK**

- 1. Clear the site of all vegetation, organic materials, rubbish, debris, and other foreign or objectionable materials above the ground surface. Remove all stumps, large roots, buried logs, and other objectionable materials below the ground surface.
- 2. Soil beneath the entire tank shall have a minimum bearing capacity of 2500 PSF (119701 Pa) and shall be suitable in all respects to properly support the tank as determined by a qualified professional retained by the owner or the owner's designated agent.
- 3. Compact the subsoil to site specifications.
- 4. Orientation of connecting piping shall be established in the field.
- 5. Place all underground piping. Backfill and compact to site specifications. Inlet/outlet piping may penetrate ring walls provided the hole size is less than or equal to one half the wall height; all details of reinforcement cushioning needs, thrust blocks, and encasement shall be provided by others. Otherwise, all piping must pass beneath the footing unless the footing/foundation system has been designed and fully detailed by others to accommodate both a pipe passing through it and the proper transfer of tank loads to the supporting soil.
- 6. If conditions exist which require footing and/or floor design details differing from those shown on the drawings herein, such new design and details shall be provided by the owner or the owner's designated agent. CST Storage can not show details on its drawings other than those derived as a result of the design efforts of its own Engineering Department.



### **CONCRETE WORK**

Concrete work shall conform to the requirements of ACI 301-05, published by the American Concrete Institute, Farmington Hills, Michigan, except as modified by the supplemental requirements noted below.

- 1. Concrete shall attain an ultimate 28 day compressive strength of 6000 PSI (41369 KPa).
- 2. Reinforcing bars shall conform to ASTM A615, grade 60. Welding of bars is not permitted. Field bending of partially embedded reinforcing bars shall conform to Section 3.3.2.8.
- Cement shall conform to ASTM C150, Type I or Type II with air entraining admixture per ASTM C260 added at the mixer to achieve 4-6% by volume of entrained air at the point of concrete placement.
- 4. Maximum aggregate size shall be 1 1/2" (38 mm). Fine and coarse aggregate shall conform to ASTM C33, and the restrictions on reactive materials specified in ASTM C33, paragraphs 7.3 and 11.2, shall apply.
- 5. Ready mixed concrete shall conform to ASTM C94, Option A. The supplier shall be responsible for determining the proportions used in the concrete mix.
- 6. Earth cuts may be used as formwork for footings only, provided the footing depth does not exceed 48" (1219 mm).
- 7. Finished surfaces
  - A. Rough form finish is acceptable for vertical surfaces.
  - B. Floated finish is required for the floor surface.
- 8. The following sections of ACI 301-05 do not apply:
  - 6 Architectural Concrete
  - 7 Lightweight Concrete
  - 8 Mass Concrete
  - 9 Prestressed Concrete
  - 10 Shrinkage-compensating Concrete



These materials are to be furnished by the builder. Quantities are estimated.

### **CONCRETE AND GRAVEL REQUIREMENTS:**

CONCRETE IN FLOOR:-							
Per 6" depth (152 mm)	80.7 cu. yds	61.7 m3					
CONCRETE IN FOOTING:-							
Per 1" depth (25.4 mm)	0.9 cu. yds	0.7 m3					



DOCUMENT N	NUMBER: 8131932/813	9639-023	REL:1	TITLE: FND. PARTS LIST
Item	Quantity	Part No.		Description
-	1	8131932-002		S.F. FOUNDATION ASSY.
1	26	261713-1600		0.322" FND. SHT. HSLA
2	1	263847K0100		73.0 FT. DIA. FLOOR ASSEMBLY
3				
4				
5				
6				
7				
8	52	261067-001		TAPERED SPACER
9				
10	26	265621-006		ANCHOR BOLT ASSY., 3/4"
11	26	261424-000		ANCHOR BOLT CHAIR
12				
13	26	261725-006		WASHER, PLATE, 3/4"
14				
15				
16				
17				
18	400	258960-000		SILICONE SEALANT
19	2	261287-000		SEALER PRIMER
20				
21				
22				
23				
24				
25				
26				
27				
28				
29 30				
30 31				
32				
33				
34				
35				
36				
37	849	262000-002		STRUCTURE BOLT 1 1/4"
38	598	262000-003		STRUCTURE BOLT 1 1/2"
39	156	262000-004		STRUCTURE BOLT 1 3/4"
40				
41	1603	262416-001		HEX NUT, 1/2" HDZ
42	1618	252275-000		WASHER, 1/2"
43				•
44				
4.5				



PAGE: 1

DOCUMENT NUMBER: 8131932/8139639-024 REL:1 TITLE: FND. FASTENER SCHEDULE PAGE: 1

BOLT LENGTHS:	1" 25.40	1 1/4" 31.75	1 1/2" 38.10	1 3/4" 44.45	2" 50.80	ANCHOR RODS
ANCH. CHAIR	0	0	104	104	0	
VERTICAL	0	0	338	0	0	
HORIZONTAL	0	849	156	52	0	



### MANUFACTURER'S LIMITED WARRANTY

# Five-Year Warranty

CST Storage warrants that an Aquastore® brand liquid storage tank will be free from defects in workmanship and materials, under normal and proper use, maintenance and operation, during the period expiring on the earlier of (i) five years after liquid is first introduced into the tank or (ii) 62 months after shipment from the factory, if the tank is purchased with an Aquastore brand cathodic protection system.

## **Limitations and Conditions**

The CST Storage Limited Warranty is subject to the following limitations and conditions:

a. The CST Storage Limited Warranty shall remain in effect only as long as the tank is used for the storage of municipal potable water or municipal sewage waster water. The CST Storage Limited Warranties shall become void and terminate should the tank be used for storage of any other liquid.



b. The CST Storage Limited Warranty does not cover damage caused by shipping, handling or tank erection, or damage caused by operating or maintenance activities. CST Storage makes no warranty about and shall not be responsible for any defects in erection or installation of a tank.  c. The CST Storage Limited Warranty shall become void and terminate if any alterations are made to the tank without the prior written approval of CST Storage.

d. The CST Storage Limited Warranty shall become void and terminate if the tank is not used, operated and maintained in accordance with the requirements stated in the CST Storage Operating Manual(s) supplied with the tank, or if the tank is damaged or subject to any abuse, misuse or vandalism.

## Limitation of Remedies

In the event of any failure of any Aquastore brand liquid storage tank to perform as warranted in the Limited Warranty, the sole and eachusive obligation of CST Storage shall be, at its sole option, either to repair the tank or repair or replace (FOB factory) any part of the lank which is defective.

IN NO EVENT SHALL CST STORAGE BE LIABLE (WHETHER FOR BREACH OF WARRANTY OR CONTRACT, FOR STRICT LIABILITY OR NEGLIGENCE, OR OTHERWISE) FOR ANY SPECIAL, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, DAMAGES FOR LOSS OF PROFITS, OR FOR THE CONDITION OR QUALITY OF LIQUID STORED IN THE TANK, OR FOR ANY INABILITY OF OWNER TO PROVIDE PRODUCT OR SERVICE TO ANY CUSTOMER OF OWNER.

Any action against CST Storage for breach of warranty or contract, or for strict liability, negligence or otherwise relating to a tank, must be commenced within one year after such cause of action accrues.

a claim has been made, CST Storage shall have the right to perform on-site inspections of the tank. If CST Storage chooses to do repair work (which, for purposes of this paragraph, shall include others, and under nonunion conditions Any repairs made to a tank before repairing or replacing defective parts) on the tank, CST Storage shall be granted permission to perform such work with its own service personnel or personnel of CST Storage is notified of a claim Preparation for inspection or repair of a tank (such as removing the contents and shall be the sole responsibility and expense of Owner. Preparation of shall be at the Owner's expense. obstructive equipment in the tank) unless CST Storage otherwise agrees. Any Warranty claim shall be made to CST Storage in writing. **PESTORE**®

Disclaimers

the Owner.

the tank for use after repair shall be the sole responsibility and expense of EXCEPT FOR THE LIMITED WARRANTY SET FORTH ABOVE, THERE ARE NO UNDERSTANDINGS, AGREEMENTS, REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, RESPECTING THE AQUASTORE BRAND LIQUID STORAGE EXPRESSLY DISCLAIMS THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

The CST Storage Authorized Dealers are independent contractors and are not agents or employees of CST Storage. No statement by any CST Storage Authorized Dealer or any CST Storage employee shall constitute an understanding, agreement, representation or warranty by CST Storage. CST Storage makes no warranty with respect to goods manufactured by others, even if sold by a CST Storage Authorized Dealer.

This Limited Warranty and related limitations and disclaimers cannot be modified or amended by a CST Storage Authorized Dealer, and can be modified or amended only by written document signed by an authorized CST Storage employee.

Aquastore is the registered trademark of CST Storage © Copyright 2011 CST Storage Printed in U.S.A. CST P/N 267233-000 Rel. 3 ECN 11005

ST®RAGE

345 Harvestore Drive DeKalb, Illinois 60115-9607 U.S.A. 815-756-1551 Phone, 815-756-7821 Fax



May 24, 2013

RE: Aquastore® tank – (1) 73x34 SFTT MIP # 8131932 & 8139639 Manufacturer's Extended Warranty Bridgeton Landfill II – Bridgeton, MO

To Whom It May Concern:

The above referenced tank with Aquastore brand Cathodic protection system, has been approved to receive a (5) five year warranty and that warranty shall be as stated on the enclosed Manufacturer's Limited Warranty (P/N 267233-000 Rel. 3 ECN 11005) with the exception of paragraph <u>"a"</u> in **Limitations and Conditions**. That paragraph is to be stated as follows:

"CST Storage Limited Warranty shall remain in effect only as long as the tank is used for the storage of municipal potable water, municipal sewage wastewater or municipal landfill leachate. CST Storage Limited Warranties shall become void and terminate should the tank be used for storage of any other liquid."

<u>Note:</u> Liquid product stored to maintain a pH range of <u>4</u> minimum and <u>11</u> maximum. CST-Storage suggests that bimonthly liquid samples be taken to insure pH range is maintained.

Please accept this letter and associated Manufacturer's Limited Warranty attached as your official extended warranty. A copy of this letter and warranty will be held in the project file, located in our DeKalb, IL facility.

Should you need additional information, please call.

Sincerely,

Chris Forbes

Manager of Inside Sales

CST-Storage

p.c.: Cust. Service, & Engr. MIP File



















# STRUCTURAL ANALYSIS AND DESIGN SUMMARY CST COVERS ALUMINUM DOME FOR (1) 73' (72.73') DIAMETER AQUASTORE TANK BRIDGETON, MO (CST COVERS JOB No. 213174)

### FOR APPROVAL

JUN 5 2013

ENGR MAA CHCKD GKO DATE JUNE 05, 2013

PAGES 1 THROUGH 37





JOB NO.: <u>213174</u>

### **NOTATION**

f	=	Maximum member stress.
F	=	Member allowable stress.
F-X, $F-Y$ , $F-Z$	=	Reaction forces acting in the indicated
		direction, in the global or local coordinate
		system.
C-s	=	Roof slope factor.
P-s	=	Sloped roof snow load.
P-f	=	Flat roof snow load.
K-z	=	Velocity pressure exposure coefficient.
Q-z	=	Velocity pressure.
G-h	=	Gust response factor.
Y-BAR	=	Distance from the bottom flange to the neutral
		axis
Rv	=	Maximum vertical (downward) reaction at the shoe.
Rd	=	Maximum lateral reaction at the shoe.
Rl	=	Maximum vertical (upward) reaction at the shoe.

JOB NO.: 213174

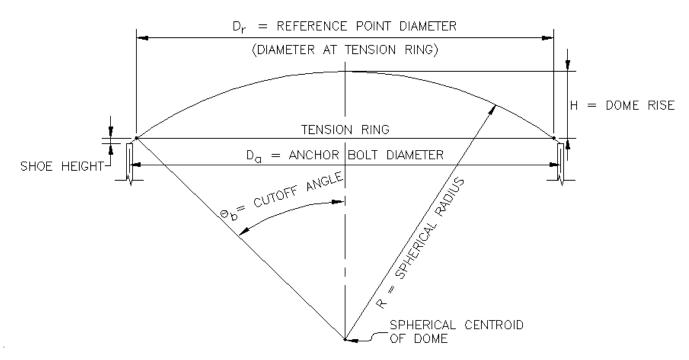
### **ANALYSIS PROCEDURE**

This structure was analyzed on CST Covers' proprietary dome analysis program using the stiffness method of analysis. The dome struts are modeled using three dimensional beam elements which consider torsion, bending about two axes, axial and shear deformation. Panel loads are transformed into triangular beam loads equal to the load times one third the adjacent panel area normal to the load. These beam loads are then transformed into components parallel and perpendicular to the plane of the beam web. Member dead load is applied as a uniform beam load along the length of the member using the strut area times the density of the specified material times a factor which accounts for the batten. Panel dead load is treated as another panel load. In addition to the beam loads, loads may be applied to the nodes if required. The program will handle multiple load combinations with each combination composed of multiple load types.

The maximum member stresses have been calculated from individual member equilibrium equations using the member end forces obtained from the stiffness analysis procedure and the applied beam loads. is divided into 20 Each beam increments and forces corresponding stress are calculated for each increment. Member allowable stresses are also calculated at each increment and compared to the computed stresses. Allowable stresses computed in accordance with the formulas specified by "Specifications for Aluminum Structures - Allowable Stress Design" (Sixth Edition, October 1994) as published by the Aluminum Association, Inc., Washington, D.C..

All the dome frame struts, tension ring and gussets are aluminum alloy 6061-T6 unless otherwise noted. All fasteners are either aluminum or stainless steel as specified.

JOB NO.: 213174



### **DESIGN PARAMETER**

REF. POINT DIAMETER	:	71.70	feet	(D <sub>r</sub> )
ANCHOR BOLT DIAMETER	:	73.11	feet	(D <sub>a</sub> )
DOME RISE	:	8.60	feet	(H)
CUTOFF ANGLE	:	26.99	degrees	$(\theta_{b})$
SPHERICAL RADIUS			feét	(R)
NUMBER OF DOME SHOES	•	18		

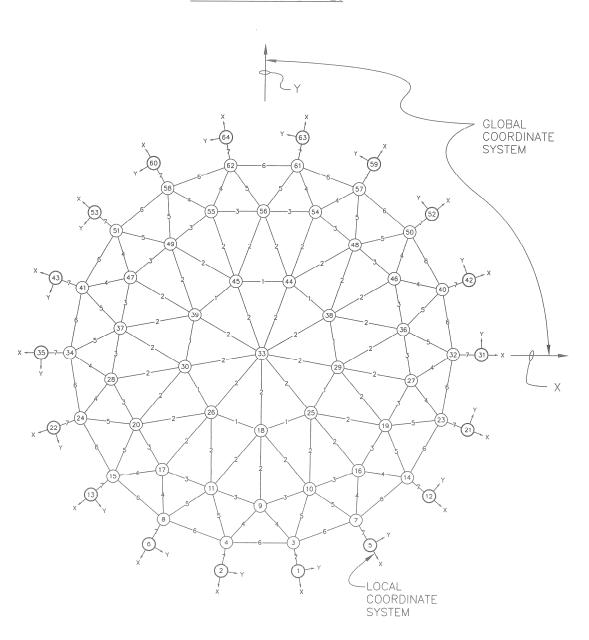
### **DESIGN LOADS**

DESIGN CODE	:	AWWA D103-	-09 &	ASCE7-05
DEAD LOAD	:	2.422	PSF	
SNOW LOAD	:	25.0	PSF	
WIND VELOCITY	:	100.0	MPH	
INTERNAL PRESSURE	:	2.0"	WC	
VACUUM	:	2.0"	WC	

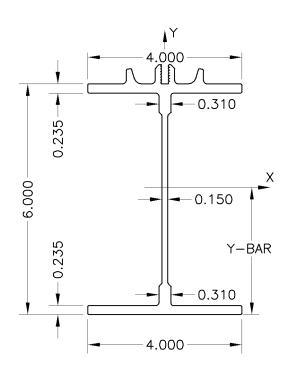
In addition to the applied loads listed above, seismic effects have also been considered in the structural analysis. The degree to which seismic effects have an impact upon a structure's design depends most significantly on the structure's density. Due to the low mass to volume ratio of the aluminum dome, seismic effects do not control the dome design, nor the base shear reactions. Rather, applied wind loading on the large surface area on the dome results in the largest horizontal shear reactions. Therefore, wind load cases are presented in these Design Calculations. Other applied load cases and load combinations have been considered in the design; however, only the controlling load combinations are included in the following Design Calculations.

JOB NO.: <u>213174</u>

### GEOMETRY: 18-9N-120



JOB NO.: 213174



### EXTRUSION SECTION PROPERTIES

E-636 : DOME STRUT #1 through #3 PERIM DIAG #4
PERIM DIAG #5 SHOE STRUT #7

### 1. GEOMETRIC PROPERTIES

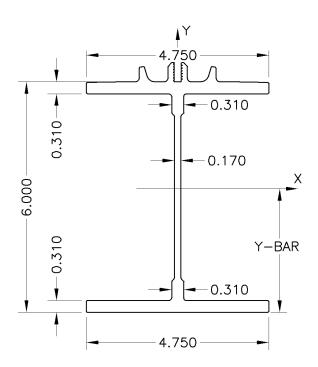
CROSS SECTIONAL AREA =  $3.193 \text{ in}^2$ Y-BAR = 3.308 inDEPTH = 6.000 in

TOP FLANGE DIMENSIONS = 0.235 X 4.000 (in) BOT FLANGE DIMENSIONS = 0.235 X 4.000 (in) WEB DIMENSIONS = 5.530 X 0.150 (in)

### 2. ELASTIC PROPERTIES

TORSIONAL MOMENT OF INERTIA =  $0.041 \text{ in}^4$ Y AXIS MOMENT OF INERTIA =  $2.637 \text{ in}^4$ X AXIS MOMENT OF INERTIA =  $21.686 \text{ in}^4$ 

JOB NO.: 213174



### EXTRUSION SECTION PROPERTIES

E-607 : TENS STRUT #6

### 1. GEOMETRIC PROPERTIES

 $4.307 in^2$ CROSS SECTIONAL AREA Y-BAR 3.219 in DEPTH 6.000 in TOP FLANGE DIMENSIONS =  $0.310 \times 4.750$  (in)  $0.310 \times 4.750 \text{ (in)}$ BOT FLANGE DIMENSIONS =

5.380 X 0.170 (in) WEB DIMENSIONS

### 2. ELASTIC PROPERTIES

 $0.103 in^4$ TORSIONAL MOMENT OF INERTIA =  $5.610 \text{ in}^4$ Y AXIS MOMENT OF INERTIA 29.789 in<sup>4</sup> X AXIS MOMENT OF INERTIA

JOB NO.: 213174

### **FASTENER INFORMATION**

		NOMINAL	BODY	TENSION	SHEAR
	FASTENER TYPE	SIZE	DIAMETER	(kips)	(kips)
STANDARD	300 series CW stainless steel				
	(100 ksi minimum F <sub>tu</sub> )	3/8 - 16	0.375	3.31	2.83
BOLTS	(Ft = 42.7  ksi)	1/2 - 13	0.50	6.06	5.03
	(Fv = 25.6  ksi)	5/8 - 11	0.625	9.65	7.85
AND	(85 ksi minimum F <sub>tu</sub> )	3/4 - 10	0.75	12.12	9.63
	(Ft = 36.3  ksi)	7/8 - 9	0.875	16.77	13.11
NUTS	(Fv = 21.8  ksi)	1 - 8	1.000	22.00	17.12
	305 stainless steel	3/8	0.382	3.00	4.00
	(C6LBHS-U12/3LC-F12)				
LOCK	316 stainless steel	3/8	0.382	2.10	3.00
	(C6LB316-U12/3LC-F12)				
BOLTS	7075-T73 aluminum	3/8	0.382	1.80	2.00
	(C6LB-E12/3LC-F12)				
	DRIVE RIVETS				
	Aluminum body - 5056	3/8	0.370	0.60	1.00
SPECIAL	Pin - 2117				
FASTENER	MAGNA-TITE				
	Aluminum body - 5056	3/16	0.199	0.45	0.63
	Pin - 2024				
		$DIA \times L$	EMBEDMENT	PULL OUT	SHEAR
	300 series stainless steel	$1/4 \times 2.25$	1.5	0.47	0.47
WEDGE	Note:	$3/8 \times 3.75$	3	1.33	0.92
	Allowable loads assume no	$1/2 \times 5.5$	4	2.04	1.67
ANCHORS	reductions required due to	5/8 × 8.5	6	3.22	2.69
	edge distance or anchor	$3/4 \times 10$	8	4.92	3.97
	Spacing	1 × 12	9	7.55	7.42

### **NOTES:**

- 1. Shear strengths are based on the threads outside of the shear plane
- 2. Lockbolt values are based on the manufacturers guaranteed minimum values.
- 3. Wedge anchors are based on the manufacturers test data for 3000 psi concrete.
- 4. Safety factors are:
  - = 2.34 for bolt tension
  - = 2.34 for bolt shear
  - = 4.00 for wedge anchor pullout
  - = 4.00 for wedge anchor shear

JOB NO.: 213174

BASIC LOAD CASE NO. 1

DEAD LOAD

Υ Χ DIRECTION DIRECTION DIRECTION -1.240 -0.730 FRACTION OF GRAVITY 0.000 0.000 PANEL DEAD LOAD 0.000 0.000 (psf) FULL DOME LIVE LOAD 0.000 0.000 0.000 (psf)  $0.000 \, (psf)$ HALF DOME LIVE LOAD 0.000 0.000 GROUND SNOW LOAD - TOTAL DOME 0.000 (psf)GROUND SNOW LOAD - DRIFT 0.000 (psf)WIND LOAD - DYNAMIC PRESSURE =  $0.000 \, (psf)$ INTERNAL PRESSURE LOAD = 0.000 (psf) TEMPERATURE CHANGE - TOP FLANGE 0.000 (Deg. F.) TEMPERATURE CHANGE - BTM FLANGE 0.000 (Deg. F.)

ALLOWABLE STRESS FACTOR 1.000

JOB NO.: 213174

BASIC LOAD CASE NO. 2

DEAD + 25 PSF SNOW PER AWWA D103-09

Υ Χ DIRECTION DIRECTION DIRECTION -1.240 -0.730 FRACTION OF GRAVITY 0.000 0.000 PANEL DEAD LOAD 0.000 0.000 (psf) 0.000 (psf) FULL DOME LIVE LOAD 0.000 0.000 HALF DOME LIVE LOAD 0.000 0.000 0.000 (psf) GROUND SNOW LOAD - TOTAL DOME 25.000 (psf) GROUND SNOW LOAD - DRIFT 0.000 (psf)WIND LOAD - DYNAMIC PRESSURE =  $0.000 \, (psf)$ -10.404 (psf) 0.000 (Deg. F.) INTERNAL PRESSURE LOAD = TEMPERATURE CHANGE - TOP FLANGE TEMPERATURE CHANGE - BTM FLANGE 0.000 (Deg. F.) =

ALLOWABLE STRESS FACTOR 1.000

(AWWA D103-09 SNOW LOAD)

**JOB NO**.: 213174

BASIC LOAD CASE NO. DEAD + 25 PSF SNOW

GROUND LOAD PER ASCE7-05

	X	Y	Z		
	DIRECTION	DIRECTION	DIRECTIO	N	
FRACTION OF GRAVITY	0.000	0.000	-1.240		
PANEL DEAD LOAD	0.000	0.000	-0.730	(psf)	
FULL DOME LIVE LOAD	0.000	0.000	0.000	(psf)	
HALF DOME LIVE LOAD	0.000	0.000	0.000	(psf)	
GROUND SNOW LOAD - TOTAL DOME		=	25.000	(psf)	
GROUND SNOW LOAD - DRIFT		=	0.000	(psf)	
WIND LOAD - DYNAMIC PRESSURE		=	0.000	(psf)	
INTERNAL PRESSURE LOAD		=	-10.404	(psf)	
TEMPERATURE CHANGE - TOP FLANGE		=	0.000	(Deg.	F.)
TEMPERATURE CHANGE - BTM FLANGE		=	0.000	(Deg.	F.)

ALLOWABLE STRESS FACTOR 1.000

SNOW LOAD FACTORS: (ASCE7-05) IMPORTANCE FACTOR: 1.100
EXPOSURE FACTOR: 1.000
THERMAL FACTOR: 1.200

THERMAL FACTOR: 1.000
P-f : 23.100 (psf)
Ps @ 15.0 degrees: 23.100 (psf)
Cs\_15.0: 1.000
Ps @ eave : 18.064 (psf) Cs\_eave: 0.782
(COLD ROOF, NON-OBSTRUCTED SLIPPERY SURFACE)

JOB NO.: 213174

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BASIC LOAD CASE NO.
DEAD + 25 PSF SNOW DRIFT
GROUND LOAD PER ASCE7-05
```

	X	Y	Z	
	DIRECTION	DIRECTION	DIRECTIO	N
FRACTION OF GRAVITY	0.000	0.000	-1.240	
PANEL DEAD LOAD	0.000	0.000	-0.730	(psf)
FULL DOME LIVE LOAD	0.000	0.000	0.000	(psf)
HALF DOME LIVE LOAD	0.000	0.000	0.000	(psf)
GROUND SNOW LOAD - TOTAL DOME		=	0.000	(psf)
GROUND SNOW LOAD - DRIFT CENTERS	ED @ 90.0	DEG =	25.000	(psf)
WIND LOAD - DYNAMIC PRESSURE		=	0.000	(psf)
INTERNAL PRESSURE LOAD		=	-10.404	(psf)
TEMPERATURE CHANGE - TOP FLANGE		=	0.000	(Deg. F.)
TEMPERATURE CHANGE - BTM FLANGE		=	0.000	(Deg. F.)

ALLOWABLE STRESS FACTOR 1.000

DRIFT LOAD FACTORS: (ASCE7-05) IMPORTANCE FACTOR: 1.100 1.000 EXPOSURE FACTOR: THERMAL FACTOR: 1.200 23.100 (psf) P-f

Ps @ 0.0 degrees: 11.550 (psf) Cs\_0.0: 1.000
Ps @ eave : 33.600 (psf) Cs\_eave: 0.782
MAX. DRIFT LOAD: 33.600 psf at 26.99T degrees
(COLD ROOF, NON-OBSTRUCTED SLIPPERY SURFACE)

JOB NO.: 213174

BASIC LOAD CASE NO. 5

DEAD + 16.045 PSF WIND PRESSURE

PER AWWA D103-09

Y DIRECTION DIRECTION DIRECTION -1.240 -0.730 FRACTION OF GRAVITY 0.000 0.000 PANEL DEAD LOAD 0.000 0.000 (psf) 0.000 0.000 (psf) FULL DOME LIVE LOAD 0.000 -16.045  $0.000 \, (psf)$ HALF DOME LIVE LOAD @ 90.0 DEG 0.000 GROUND SNOW LOAD - TOTAL DOME  $0.000 \, (psf)$ GROUND SNOW LOAD - DRIFT 0.000 (psf) WIND LOAD - DYNAMIC PRESSURE 0.000 (psf) = 10.404 (psf) 0.000 (Deg. F.) 0.000 (Deg. F.) INTERNAL PRESSURE LOAD = TEMPERATURE CHANGE - TOP FLANGE TEMPERATURE CHANGE - BTM FLANGE =

ALLOWABLE STRESS FACTOR 1.000

**JOB NO.**: 213174

```
BASIC LOAD CASE NO.
DEAD + WIND VELOCITY
 100 MPH PER ASCE 7-05, CASE A
                                                                                                                                           Y
                                                                                                          Χ
                                                                                              DIRECTION DIRECTION DIRECTION
                                                                                                0.000 0.000 -1.240

0.000 0.000 -0.730 (psf)

0.000 0.000 0.000 (psf)

0.000 0.000 0.000 (psf)

= 0.000 (psf)
 FRACTION OF GRAVITY
 PANEL DEAD LOAD
FULL DOME LIVE LOAD
HALF DOME LIVE LOAD
GROUND SNOW LOAD - TOTAL DOME

GROUND SNOW LOAD - DRIFT

WIND LOAD - DYNAMIC PRESSURE FROM 270.0 DEG

INTERNAL PRESSURE LOAD

TEMPERATURE CHANGE - TOP FLANGE

TEMPERATURE CHANGE - BTM FLANGE

0.000 (Deg. F.)
GROUND SNOW LOAD - TOTAL DOME
GROUND SNOW LOAD - DRIFT
TEMPERATURE CHANGE - TOP FLANGE
TEMPERATURE CHANGE - BTM FLANGE
ALLOWABLE STRESS FACTOR 1.000
         WIND LOAD FACTORS: (ASCE7-05, CASE A)
          (INPUT)
                     VELOCITY : 100.000 (mph)

IMPORTANCE FACTOR : 1.150

EXPOSURE CATEGORY C

CURB HEIGHT : 34.000 (feet)

TANK HEIGHT : 34.000 (feet)

TOPOGRAPHIC FACTOR Kzt : 1.000

DIRECTIONALITY FACTOR Kd : 0.950
                                                                                                                       : 100.000 (mph)
                     VELOCITY
                 DIRECTIONALITY FACTOR Kd : U.930

LCULATED)

DOME RISE-TO-SPAN RATIO : 0.120

APEX ROOF HEIGHT : 42.604 (feet)

TANK HEIGHT / DIAMETER RATIO : 0.474

POWER LAW CONSTANT ALPHA : 9.500

GRADIENT HEIGHT Z-g : 900.000 (feet)

K-z : 1.058

Q-z : 29.577 (psf)

GUST RESPONSE FACTOR G-h : 0.850 (Maximum)

GUST RESPONSE FACTOR G-h : 0.870 (Eq. 6-2)

TURBULENCE INTENSITY I-z : 0.209 (Eq. 6-3)

BACKGROUND RESPONSE Q : 0.892 (Eq. 6-4)

BUILDING LENGTH B : 71.700 (feet)

LENGTH SCALE OF TURBULENCE L-z : 475.103 (feet) (INTEGRAL LENGTH SCALE FACTOR 1 : 500.000 (feet)

INTEGRAL LENGTH SCALE FACTOR 1 : 500.000 (feet)

INTEGRAL LENGTH SCALE POWER EXP.: 1/5.0

EQUIVALENT STRUCTURE HT. Z bar : 25.562 (feet)

MINIMUM HEIGHT Z min : 15.000 (feet)

CONSTANT A (Figure 6-7) : -1.24179

CONSTANT B (Figure 6-7) : -0.82982

CONSTANT C (Figure 6-7) : -0.47420

THETA-25 : 11.139 Degrees
           (CALCULATED)
                                                                                                                                                                                  (Eq. 6-5)
```

**JOB NO.**: 213174

```
BASIC LOAD CASE NO.
DEAD + WIND VELOCITY
 100 MPH PER ASCE 7-05, CASE B
                                                                                                                                                    Y
                                                                                                                 Χ
                                                                                                       DIRECTION DIRECTION DIRECTION
                                                                                                       0.000 0.000 -1.240

0.000 0.000 -0.730 (psf)

0.000 0.000 0.000 (psf)

0.000 0.000 0.000 (psf)

= 0.000 (psf)
 FRACTION OF GRAVITY
 PANEL DEAD LOAD
FULL DOME LIVE LOAD
HALF DOME LIVE LOAD
GROUND SNOW LOAD - TOTAL DOME

GROUND SNOW LOAD - DRIFT

WIND LOAD - DYNAMIC PRESSURE FROM 270.0 DEG

INTERNAL PRESSURE LOAD

TEMPERATURE CHANGE - TOP FLANGE

TEMPERATURE CHANGE - BTM FLANGE

0.000 (Deg. F.)
ALLOWABLE STRESS FACTOR 1.000
          WIND LOAD FACTORS: (ASCE7-05, CASE B)
           (INPUT)
                      VELOCITY : 100.000 (mph)

IMPORTANCE FACTOR : 1.150

EXPOSURE CATEGORY C

CURB HEIGHT : 34.000 (feet)

TANK HEIGHT : 34.000 (feet)

TOPOGRAPHIC FACTOR Kzt : 1.000

DIRECTIONALITY FACTOR Kd : 0.950
                                                                                                                               : 100.000 (mph)
                       VELOCITY
                   DIRECTIONALITY FACTOR Kd : U.930

LCULATED)

DOME RISE-TO-SPAN RATIO : 0.120

APEX ROOF HEIGHT : 42.604 (feet)

TANK HEIGHT / DIAMETER RATIO : 0.474

POWER LAW CONSTANT ALPHA : 9.500

GRADIENT HEIGHT Z-g : 900.000 (feet)

K-z : 1.058

Q-z : 29.577 (psf)

GUST RESPONSE FACTOR G-h : 0.850 (Maximum)

GUST RESPONSE FACTOR G-h : 0.870 (Eq. 6-2)

TURBULENCE INTENSITY I-z : 0.209 (Eq. 6-3)

BACKGROUND RESPONSE Q : 0.892 (Eq. 6-4)

BUILDING LENGTH B : 71.700 (feet)

LENGTH SCALE OF TURBULENCE L-z : 475.103 (feet) (INTEGRAL LENGTH SCALE FACTOR 1 : 500.000 (feet)

INTEGRAL LENGTH SCALE FACTOR 1 : 500.000 (feet)

INTEGRAL LENGTH SCALE POWER EXP.: 1/5.0

EQUIVALENT STRUCTURE HT. Z bar : 25.562 (feet)

MINIMUM HEIGHT Z min : 15.000 (feet)

CONSTANT A (Figure 6-7) : -1.24179

CONSTANT B (Figure 6-7) : -0.82982

CONSTANT C (Figure 6-7) : -0.47420

THETA-25 : 11.139 Degrees
           (CALCULATED)
                                                                                                                                                                                             (Eq. 6-5)
```

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 1 DEAD LOAD

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	0.0	0.6 0.6	x-max x-min
0.0	0.0	0.6 0.6	y-max y-min
0.0	0.0	0.6 0.6	z-max z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0.0	0.0	10.2

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 2 DEAD + 25 PSF SNOW PER AWWA D103-09

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	0.0	8.3 8.3	x-max x-min
0.0	0.0	8.3 8.3	y-max y-min
0.0	0.0	8.3 8.3	z-max z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0 0	0.0	1.50.0
0.0	0.0	150.2

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 3 DEAD + 25 PSF SNOW GROUND LOAD PER ASCE7-05

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	0.0	7.5 7.5	x-max x-min
0.0	0.0	7.5 7.5	y-max y-min
0.0	0.0	7.5 7.5	z-max z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0.0	0.0	135.9

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 4
DEAD + 25 PSF SNOW DRIFT
GROUND LOAD PER ASCE7-05

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	-0.1 -0.1	3.2 7.2	x-max x-min
0.0	0.5 -0.5	6.0 6.0	y-max y-min
0.0	0.1 -0.1	7.2 3.2	z-max z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0.0	0.0	83.6

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 5 DEAD + 16.045 PSF WIND PRESSURE PER AWWA D103-09

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	-0.1	-1.7	x-max
	0.1	-1.6	x-min
0.0	0.7	-1.8	y-max
	-0.7	-1.8	y-min
0.0	-0.1	-1.6	z-max
	-0.7	-1.8	z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0.0	6.4	-31.0

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 6 DEAD + WIND VELOCITY 100 MPH PER ASCE 7-05, CASE A

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	-0.1	-7.6	x-max
	0.1	-5.2	x-min
0.0	0.8	-6.4	y-max
	-0.8	-6.4	y-min
0.0	0.1	-5.2	z-max
	-0.1	-7.6	z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0.0	6.1	<b>-</b> 115.3

JOB NO.: 213174

# REACTION SUMMARY

BASIC LOAD CASE No 7 DEAD + WIND VELOCITY 100 MPH PER ASCE 7-05, CASE B

# MAXIMUM AND MINIMUM REACTIONS:

RADIAL (kips)	TANGENTIAL (kips)	VERTICAL (kips)	DIRECTION
0.0	-0.1	-7.8	x-max
	0.1	-5.3	x-min
0.0	0.9	-6.6	y-max
	-0.9	-6.6	y-min
0.0	-0.1	-5.3	z-max
	-0.1	-7.8	z-min

GLOBAL-X	GLOBAL-Y	GLOBAL-Z
(kips)	(kips)	(kips)
0.0	6.7	-118.5

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 1

DEAD LOAD

	ING MEMBER	STRESSES	S(ksi)			in-kips)	
EXTRUSION	TYPE	AXIAL					COMBINED
				MENT	(-) MOI		STRESS
l			COMP	TENS	COMP	TENS	RATIO
E-636	(Struts			3)			
	FORCE	1.58	2.13			-0.41	0.05
	STRSS			-0.26		-0.06	
	ALLOW			19.49			
	f/F	0.03	0.02	0.01	0.00	0.00	
E-636	(Struts						
	FORCE			0.11			0.04
	STRSS			-0.01			
	ALLOW	14.51				19.49	
	f/F	0.02	0.00	0.00	0.02	0.03	
T 626		F . 1	,	F.\			
E-636	(Struts				2 06	2 06	0 0 4
	FORCE			0.66			0.04
				-0.08			
	ALLOW			19.49			
	f/F	0.02	0.00	0.00	0.02	0.03	
E-607	   (Struts	6 thro	auah	6)			
E-007	(Struts   FORCE			0.00	-2.26	-2.26	0.06
	FORCE   STRSS	-0.71			0.21		0.00
	ALLOW	19.49				19.49	
	ALLOW   f/F	0.04	0.00	0.00	0.01	0.01	
		0.04	0.00	0.00	0.01	0.01	
E-636	ı   (Struts	7 thro	ouah	7)			
2 000	FORCE	0.35		0.00	-3.73	-3.73	0.03
	STRSS				0.46		o. o o
	ALLOW	17.41	0.00	0.00	21.21	19.49	
	f/F	0.01	0.00	0.00	0.02	0.03	

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 2 DEAD + 25 PSF SNOW PER AWWA D103-09

	ING MEMBEF		S(ksi)			in-kips)	
EXTRUSION	TYPE	AXIAL	<u> </u>	BENDING			COMBINED
			(+) MC		(-) MC		STRESS
			COMP	TENS	COMP	TENS	RATIO
T 606		1 . 1	,	2.			
E-636	(Struts	1 thr	ougn	3)	0 74	0 74	0 77
	FORCE			37.34			0.77
		7.92		-4.64 19.49			
	ALLOW	0.49	21.04			19.49	
	f/F	0.49	0.27	0.24	0.06	0.08	
E-636	(Struts	4 thr	onah	4)			
п 000	FORCE	14.90	2.97	2.97	-52.88	-52.88	0.65
	•	4.67			6.56		0.00
	ALLOW			19.49			
	f/F					0.41	
	-/-	0.02	0.02	0.02	0.01	0.11	
E-636	(Struts	5 thr	ough	5)			
	FORCE	15.18	11.54	11.54	-59.16	-59.16	0.75
	STRSS	4.75	1.76	-1.43	7.34	-9.02	
	ALLOW			19.49	21.21	19.49	
	f/F	0.35	0.08	0.07	0.35	0.46	
	1						
E-607	(Struts						
		-49.80		0.00		-31.91	0.87
	STRSS	-11.56	0.00		2.98		
	•			0.00	21.21		
	f/F	0.59	0.00	0.00	0.14	0.18	
E-636	   (Struts	7 +hr	ough	7)			
1 000	FORCE	5.25		0.00	-55.24	-55.24	0.45
	STRSS	1.64				-8.43	0.40
	ALLOW		0.00		21.21	19.49	
	f/F	0.09	0.00		0.32	0.43	
	I T/ L	0.09	0.00	0.00	0.52	0.43	

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 3
DEAD + 25 PSF SNOW
GROUND LOAD PER ASCE7-05

-	ING MEMBER		S(ksi)			in-kips)	COMBINED
EXTRUSION	TYPE	AXIAL	l	BENDING			
	l			MENT	(-) MO		STRESS
l			COMP	TENS	COMP	TENS	RATIO
E-636	(Struts	1 thro		3)			
	FORCE	23.86	35.16		-9.81		0.72
	STRSS	7.47				-1.50	
	ALLOW	16.18					
	f/F	0.46	0.25	0.22	0.06	0.08	
E-636	(Struts		ough	4)			
	FORCE	13.46					0.58
	STRSS			-0.44			
	ALLOW	14.51	21.04				
	f/F	0.29	0.03	0.02	0.27	0.37	
E-636	(Struts			5)			
	FORCE	13.96	11.40	11.40			0.66
	STRSS			-1.42		-7.97	
	ALLOW	13.71	21.04				
	f/F	0.32	0.08	0.07	0.31	0.41	
			_				
E-607		6 thro					
		-45.75		0.00		-28.34	0.80
	•	-10.62			2.65		
		19.49	0.00	0.00			
	f/F	0.55	0.00	0.00	0.12	0.16	
П (2)		7 +1	1-	7.			
E-636	(Struts				40 07	40 07	0 20
	FORCE	4.75		0.00			0.39
	STRSS	1.49		0.00	6.20	-7.62	
	ALLOW	17.41	0.00	0.00	21.21	19.49	
	f/F	0.09	0.00	0.00	0.29	0.39	

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 4
DEAD + 25 PSF SNOW DRIFT
GROUND LOAD PER ASCE7-05

EXTRUSION	TYPE	AXIAL	1	BEND		in-kips)	COMBINED
EXTRUSION	TYPE	AXIAL	( ) 100			NATION	
				MENT	(-) MO		STRESS
	<u> </u>		COMP	TENS	COMP	TENS	RATIO
п ()(	 	1 +b		21			
E-636	(Struts		ougn	31.64	-9.71	-9.71	0.76
	FORCE	8.31					0.70
	SIRSS   ALLOW			-3.93 19.49			
	YPTOM	0.51					
	f/F	0.51	0.23	0.20	0.06	0.08	
E-636	   (Struts	1 +hr	ough	4)			
E-020	(Struts   FORCE				_50 43	-50.43	0.71
		5.53					0.71
	ALLOW			19.49			
		0.38			0.30		
	<u> </u>	0.30	0.04	0.03	0.30	0.39	
E-636	   (Struts	5 thr	ouah	5)			
_ 000	FORCE			15.39	-46.98	-46.98	0.77
		5.77					<b>5.</b>
	ALLOW			19.49			
		0.42			0.27		
	-/-	0.12	0.11	0.10	0.27	0.57	
E-607	   (Struts	6 thr	ouah	6)			
	FORCE				-32.50	-32.50	0.76
		-9.21					
	ALLOW	19.49				19.49	
	•	0.47	0.00		0.14		
	-/-	0.1	0.00	0.00	0.11	0.10	
E-636	   (Struts	7 thr	ough	7)			
	FORCE	4.42	0.00	0.00	-46.53	-46.53	0.43
	STRSS	1.39		0.00			
	ALLOW	17.41			21.21		
	f/F	0.08	0.00		0.27	0.36	

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 5

DEAD + 16.045 PSF WIND PRESSURE

PER AWWA D103-09

	ING MEMBER		S(ksi)			in-kips)	
EXTRUSION	TYPE	AXIAL		BEND:			COMBINED
			(+) MC		(-) MOI		STRESS
			COMP	TENS	COMP	TENS	RATIO
E-636	(Struts	1 thr		3)			
	FORCE	-0.59		0.66	-3.59	-3.59	0.04
	STRSS	-0.18		-0.08	0.45	-0.55	
	ALLOW	19.49		19.49	21.21	19.49	
	f/F	0.01	0.00	0.00	0.02	0.03	
E-636	   (Struts	4 thr	ough	4)			
П 000	FORCE	-0.71			0.00	0.00	0.06
	STRSS	-0.22		-0.92	0.00	0.00	0.00
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F		0.05	0.05	0.00	0.00	
	±/±	0.01	0.00	0.05	0.00	0.00	
E-636	(Struts	5 thr	ough	5)			
	FORCE	-1.13	7.33	7.33	0.00	0.00	0.07
	STRSS	-0.35	1.12	-0.91	0.00	0.00	
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F	0.02	0.05	0.05	0.00	0.00	
D 607		C +1	1-	<i>C</i> )			
E-607	(Struts			6) 3.68	0 00	0 00	0.27
	FORCE	10.94			0.00	0.00	0.27
	STRSS	2.54		-0.34	0.00	0.00	
	ALLOW	15.19	21.21	19.49	0.00	0.00	
	f/F	0.17	0.02	0.02	0.00	0.00	
E-636	(Struts	7 thr		7)			
	FORCE	-1.14	11.95	11.95	0.00	0.00	0.26
	STRSS	-0.36	1.82	-1.48	0.00	0.00	
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F	0.02	0.09	0.08	0.00	0.00	

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 6
DEAD + WIND VELOCITY
100 MPH PER ASCE 7-05, CASE A

	ING MEMBER		S(ksi)			in-kips)	
EXTRUSION	TYPE	AXIAL	l	BEND			COMBINED
			(+) MC	MENT	(-) MO	MENT	STRESS
l			COMP	TENS	COMP	TENS	RATIO
E-636	   (Struts	1 thro	ough	3)			
	FORCE	-10.59		0.07	-10.24	-10.24	0.25
	STRSS			-0.01		-1.56	
	ALLOW	19.49	21.04			19.49	
	f/F	0.17		0.00	0.06	0.08	
E-636	(Struts	4 thro	ough	4)			
	FORCE	-6.35	33.12	33.12	0.00	0.00	0.32
	STRSS			-4.11	0.00	0.00	
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F	0.10	0.24	0.21	0.00	0.00	
E-636	(Struts						
	FORCE			33.74		0.00	0.33
	STRSS			-4.19		0.00	
	ALLOW	19.49	21.04			0.00	
	f/F	0.11	0.24	0.21	0.00	0.00	
			_	<b>.</b>			
E-607	(Struts		ough		0 00	0 00	0 0 5
	FORCE			20.05			0.95
	STRSS			-1.87		0.00	
	ALLOW	15.19			0.00	0.00	
	f/F	0.66	0.10	0.10	0.00	0.00	
E-636	   (Struts	7 thro	ouah	7)			
1 000	FORCE	-4.38		46.11	0.00	0.00	0.53
	STRSS	-1.37		-5.72	0.00	0.00	0.00
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F		0.33	0.29	0.00	0.00	
	1 1/1	0.07	0.55	0.23	0.00	0.00	

JOB NO.: 213174

# STRESS SUMMARY

BASIC LOAD CASE No: 7
DEAD + WIND VELOCITY
100 MPH PER ASCE 7-05, CASE B

	ING MEMBER	STRESSE	S(ksi)			in-kips)	
EXTRUSION	TYPE   AXIAL   BENDING					COMBINED	
	l		(+) MC	MENT	(-) MO		STRESS
			COMP	TENS	COMP	TENS	RATIO
E-636	(Struts	1 thro	ough	3)			
		-11.63		0.38	-11.02		0.28
	STRSS	-3.64		-0.05	1.37		
	ALLOW	19.49	21.04				
	f/F	0.19	0.00	0.00	0.06	0.09	
E-636	(Struts	4 thro		4)			
	FORCE	-6.75	34.84		0.00	0.00	0.33
	STRSS	-2.11	5.32	-4.33	0.00	0.00	
	ALLOW	19.49	21.04		0.00	0.00	
	f/F	0.11	0.25	0.22	0.00	0.00	
			_				
E-636	(Struts	_5_thr		5)			
	FORCE	-7.70	35.42	35.42	0.00	0.00	0.35
	STRSS	-2.41		-4.40	0.00	0.00	
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F	0.12	0.26	0.23	0.00	0.00	
			_	<b>.</b> .			
E-607	(Struts		ough	6)			
	FORCE	44.76		20.66	0.00		0.99
	STRSS	10.39		-1.93	0.00	0.00	
	ALLOW	15.19	21.21	19.49	0.00	0.00	
	f/F	0.68	0.11	0.10	0.00	0.00	
П (2)	(0+	7 +1	1-	7.			
E-636	(Struts	7 thro		7)	0 00	0 00	0 50
	FORCE	-4.58	48.11	48.11	0.00	0.00	0.56
	STRSS		7.34	-5.97	0.00	0.00	
	ALLOW	19.49	21.04	19.49	0.00	0.00	
	f/F	0.07	0.35	0.31	0.00	0.00	

JOB NO.: <u>213174</u>

# CONSOLIDATED STRESS SUMMARY

	ING MEMBER		ES(ksi)			in-kips)	
EXTRUSION	TYPE	AXIAL   BENDING			COMBINED		
			$(+)$ M(	OMENT	(-) MO	MENT	STRESS
l			COMP	TENS	COMP	TENS	RATIO
E-636	(Struts		rough	3)			
	FORCE	25.29		37.34	-9.74	-9.74	0.77
	STRSS		5.70	-4.64	1.21	-1.49	
	ALLOW	16.18	21.04	19.49	21.21	19.49	
	f/F	0.49	0.27	0.24	0.06	0.08	
F 626		4	,	4.)			
E-636	(Struts	4 thr	rough	4)	FO 43	FO 42	0 71
	FORCE   STRSS		5.47		-50.43 6.26	-50.43 -7.69	0.71
	STRSS   ALLOW	14.51	21.04			-7.69 19.49	
	ALLOW   f/F		0.04	0.03	0.30	0.39	
		0.30	0.04	0.03	0.30	0.39	
E-636	   (Struts	5 thr	rough	5)			
2 000	FORCE	18.42			-46.98	-46.98	0.77
	STRSS	5.77	2.35	-1.91	5.83	-7.17	
	ALLOW		21.04	19.49	21.21	19.49	
	f/F	0.42	0.11	0.10	0.27	0.37	
E-607	(Struts		rough				
	FORCE	44.76			0.00	0.00	0.99
	STRSS		2.23		0.00	0.00	
	ALLOW	15.19	21.21	19.49	0.00	0.00	
	f/F	0.68	0.11	0.10	0.00	0.00	
T 606		7	,	7.			
E-636	(Struts	7 thr		7)	0 00	0 00	0.56
	FORCE	-4.58		48.11	0.00	0.00	0.56
	STRSS	-1.43		-5.97 19.49	0.00	0.00	
	ALLOW	19.49	0.35		0.00	0.00	
	f/F	0.07	0.35	0.31	0.00	0.00	

**JOB NO.:** 213174

# CONNECTION FORCE SUMMARY

BASIC LOAD CASE No. 1 DEAD LOAD

MAXIMUM	CONNECTION FORCE			(in-	k)
EXTRUSION	TYPE	TOP		BOT	-
		FLANC	GE	FLAI	NGE
I		COMP	TENS	COMP	TENS
E-636	(Struts 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 1.35 0.30 0.70	3) 0.85 2.87 -0.01	1.58 2.13 1.06	  
E-636	(Struts 4   AXIAL FORCE   END MOMENT   CNCTN FORCE	through	4)		
E-636	(Struts 5   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 0.98 -3.63 1.14	5)   	0.95 0.66 0.54	0.98 -3.63 -0.16
E-607	(Struts 6   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	6) -3.14 -0.19 -1.65	  	-3.14 -0.19 -1.49
E-636	(Struts 7   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 0.35 -3.73 0.82	7)  	 	0.35 -3.73 -0.46

**JOB NO.:** 213174

# CONNECTION FORCE SUMMARY

BASIC LOAD CASE No. 2 DEAD + 25 PSF SNOW PER AWWA D103-09

MAXIMUM	CONNECTION FORCE		AND MOME		
EXTRUSION	TYPE	TOP		l BOT	TOM
	1	FLANC		FLA	NGE
l		COMP	TENS	COMP	TENS
E-636	(Struts 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	20.27 5.67	13.24 48.89	37.34	
E-636	(Struts 4   AXIAL FORCE   END MOMENT   CNCTN FORCE	14.90 -45 97		14.65 2.97 7.07	14.90 -45.97 -0.97
E-636	(Struts 5     AXIAL FORCE     END MOMENT     CNCTN FORCE	through 15.18 -51.77 17.00	5)	14.88 11.54 8.60	15.18 -51.77 -1.82
E-607	(Struts 6   AXIAL FORCE   END MOMENT   CNCTN FORCE	through  	6) -51.12 -9.18 -25.90	  	-51.12 -9.18 -25.22
E-636	(Struts 7   AXIAL FORCE   END MOMENT   CNCTN FORCE	5 25		  	5.25 -55.24 -6.85

**JOB NO.:** 213174

# CONNECTION FORCE SUMMARY

BASIC LOAD CASE No. 3 DEAD + 25 PSF SNOW GROUND LOAD PER ASCE7-05

MAXIMUM	CONNECTION FORC			NTS (in-	k)
EXTRUSION	TYPE	TOP		BOT	TOM
		FLANC	ΞE	FLA	NGE
		COMP	TENS	COMP	TENS
E-636		+ b 2011 or b	21		
F-020	(Struts 1   AXIAL FORCE	10 02	12 71	23 86	
	END MOMENT				
	CNCTN FORCE				
	CNCIN FORCE	9.14	-0.70	10.57	
E-636	(Struts 4	through	4)		
	AXIAL FORCE   END MOMENT   CNCTN FORCE	13.46		13.26	13.46
	END MOMENT	-41.32		3.53	-41.32
	CNCTN FORCE	14.31		6.54	-0.85
E-636	(Struts 5	through	5)		
	AXIAL FORCE	13.96		13.72	13.96
	END MOMENT	-46.69		11.40	-46.69
	AXIAL FORCE END MOMENT CNCTN FORCE	15.48		8.06	-1.52
E-607	(Struts 6	through	6)		
	AXIAL FORCE		-46.84		-46.84 -8.58
	END MOMENT		-8.58		-8.58
	AXIAL FORCE END MOMENT CNCTN FORCE		-23.70		-23.14
E-636	(Struts 7				
	AXIAL FORCE				4.75
	END MOMENT	-49.97			-49.97
	CNCTN FORCE	10.95			-6.20

JOB NO.: 213174

# CONNECTION FORCE SUMMARY

BASIC LOAD CASE No. 4 DEAD + 25 PSF SNOW DRIFT GROUND LOAD PER ASCE7-05

MAXIMUM	CONNECTION FORCE		AND MOME	NTS (in-	k)
EXTRUSION	TYPE	TOP		BOT	TOM
		FLANC	ΞE	FLA	NGE
	1	COMP	TENS	COMP	TENS
E-636	(Struts 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	26.82 7.91	-0.19 10.94	31.64	
E-636	(Struts 4 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 17.67 -38.93 16.23	4)  	17.36 5.47 8.70	3.68 -41.31 -5.23
E-636	(Struts 5 1 AXIAL FORCE   END MOMENT   CNCTN FORCE	through 18.42 -32.65 15.60	5)   	18.09 15.39 10.68	1.87 -32.16 -4.52
E-607	(Struts 6 1 AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	6) -40.87 -6.40 -20.86	  	-40.87 -6.43 -20.02
E-636	(Struts 7   AXIAL FORCE   END MOMENT   CNCTN FORCE	4 55		  	4.55 -47.92 -5.94

**JOB NO.:** 213174

# CONNECTION FORCE SUMMARY

BASIC LOAD CASE No. 5
DEAD + 16.045 PSF WIND PRESSURE
PER AWWA D103-09

MAXIMUM	CONNECTION FORCE		AND MOMEN		
EXTRUSION	TYPE	TOP		BOTT	OM
			GE	FLANGE	
1	1	COMP	TENS	COMP	TENS
E-636	(Struts 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	0.29	-0.42 2.89	0.30 2.46 0.54	-0.58 -3.59 -0.86
E-636	(Struts 4   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	4) -0.83 7.26 -1.67	0.07 7.75 1.32	  
E-636	(Struts 5   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	5) -1.13 7.33 -1.84	-0.38 7.96 1.16	-0.99 2.30 -0.06
E-607	(Struts 6   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 11.25 2.32 5.65	6)   	11.31 3.60 5.84	  
E-636	(Struts 7   AXIAL FORCE   END MOMENT   CNCTN FORCE		-1.14 11.95	-1.14 11.95 1.48	  

JOB NO.: 213174

# CONNECTION FORCE SUMMARY

BASIC LOAD CASE No. 6 DEAD + WIND VELOCITY 100 MPH PER ASCE 7-05, CASE A

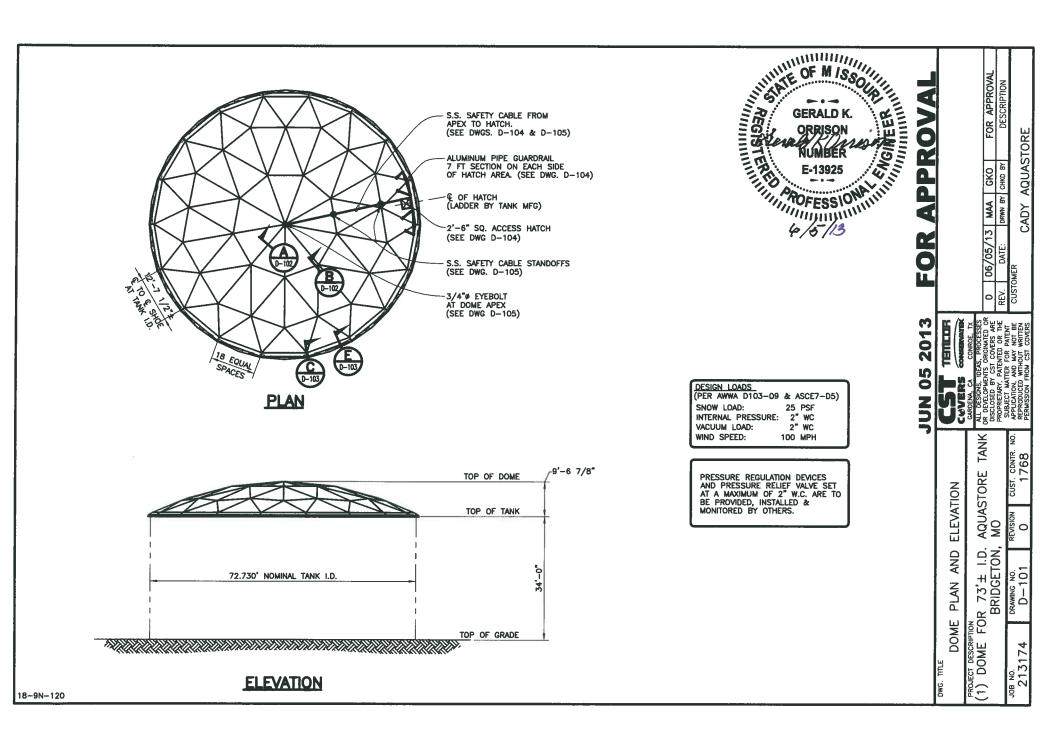
MAXIMUM	CONNECTION FORCE	ES (kips)	AND MOME		
EXTRUSION	TYPE	TOP		BOT	TOM
		FLANC	GΕ	FLA	-
<u> </u>		COMP	TENS	COMP	TENS
E-636	(Struts 1 december 1	-2.30 -23.07	-9.52 0.74	7.65	-10.24
E-636	(Struts 4   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	4) -6.32 32.73 -8.94	-1.00 33.67 5.16	-7.24 5.92 -2.26
E-636	(Struts 5 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	5) -7.00 30.93 -9.02	-1.00 32.20 4.92	-7.03 2.95 -2.66
E-607	(Struts 6 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 43.62 7.33 22.18	6)  	43.09 10.24 21.68	  
E-636	(Struts 7 1   AXIAL FORCE   END MOMENT   CNCTN FORCE		-4.79	-4.79 50.34 6.24	  

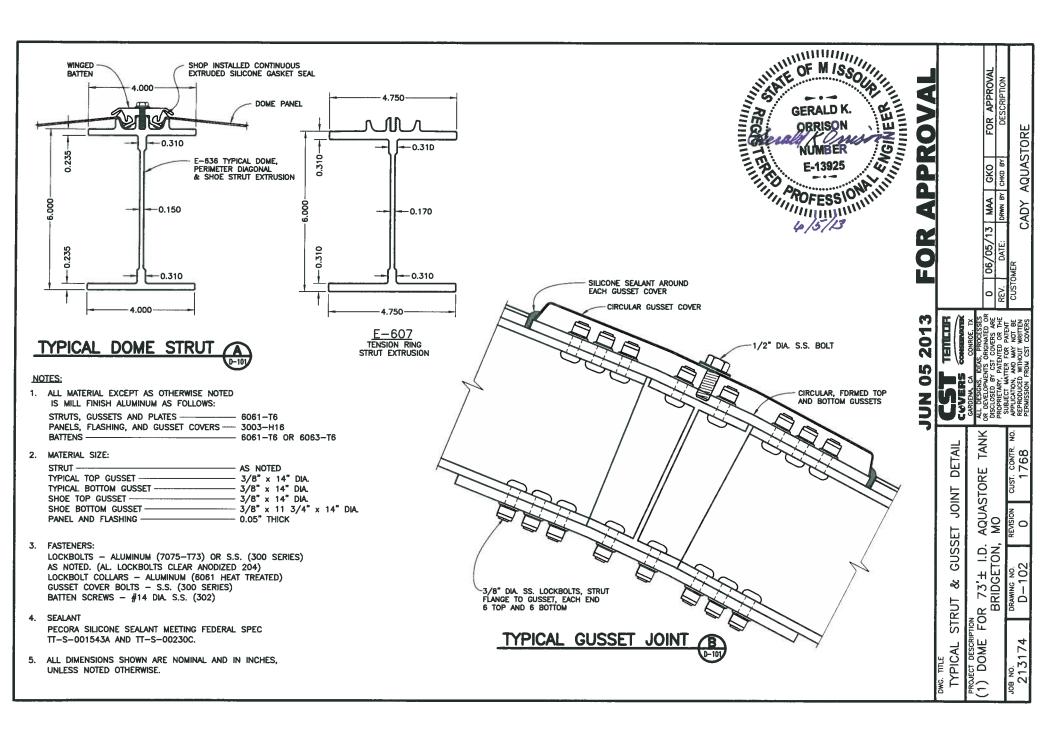
**JOB NO.:** 213174

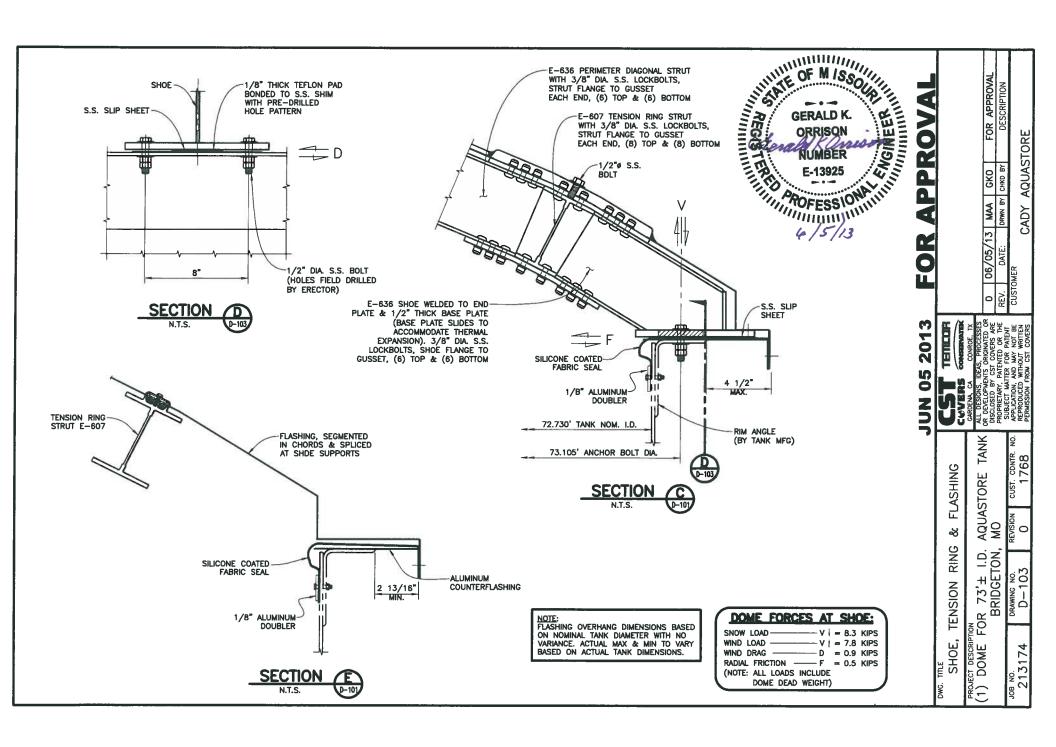
# CONNECTION FORCE SUMMARY

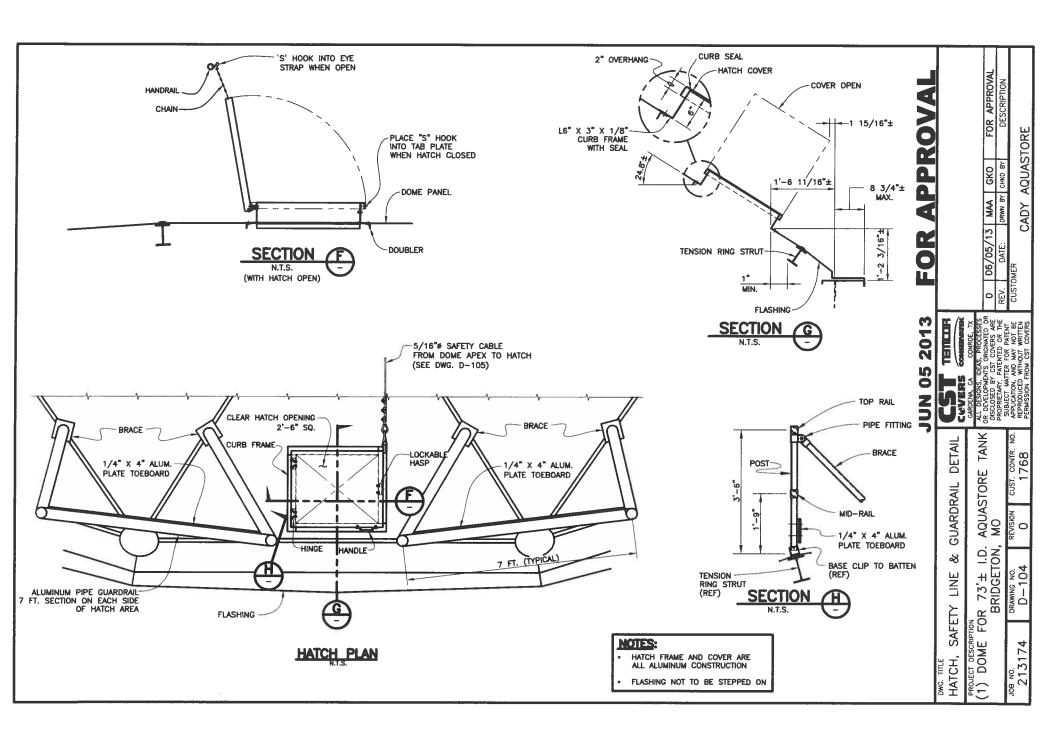
BASIC LOAD CASE No. 7 DEAD + WIND VELOCITY 100 MPH PER ASCE 7-05, CASE B

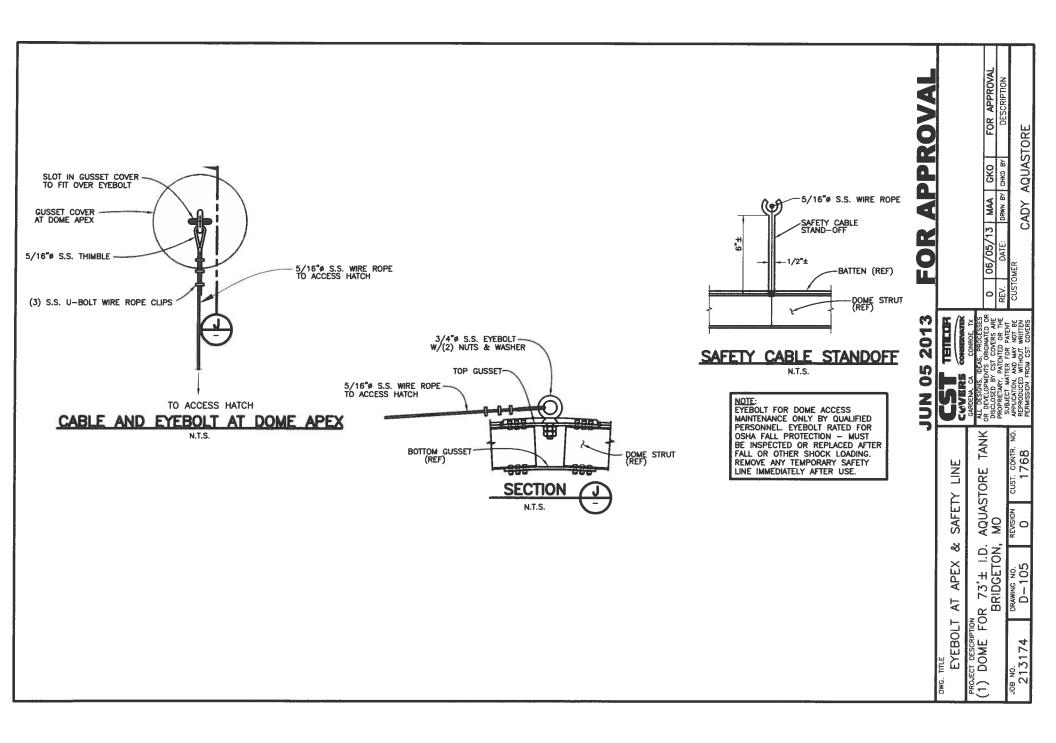
	CONNECTION FORCE		AND MOME	NTS (in-	k)
EXTRUSION	TYPE	TOP		l BOT	TOM
		FLANC		FLA	-
l		COMP	TENS	COMP	TENS
E-636	(Struts 1   AXIAL FORCE   END MOMENT   CNCTN FORCE	-2.10 -23.81	-10.17 0.84	7.44	-11.02
E-636	(Struts 4   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	4) -6.73 34.43 -9.45	-0.62 35.50 5.64	-8.00 5.75 -2.63
E-636	(Struts 5   AXIAL FORCE   END MOMENT   CNCTN FORCE	through   	5) -7.67 32.06 -9.57	-0.64 33.49 5.29	-7.70 2.64 -3.01
E-607	(Struts 6   AXIAL FORCE   END MOMENT   CNCTN FORCE	through 45.26 7.65 23.01	6)  	44.76 10.71 22.53	  
E-636	(Struts 7   AXIAL FORCE   END MOMENT   CNCTN FORCE		_1 01	-4.94 51.93 6.44	  













# ATTACHMENT D

**ELECTRICAL PLAN** 

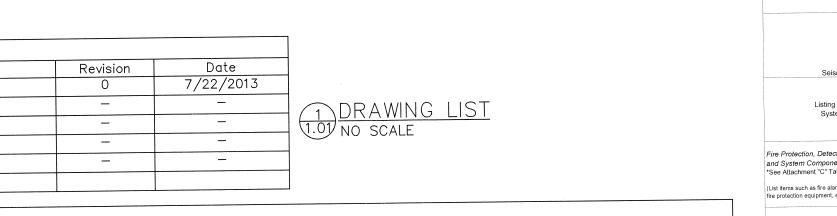
DATE: 07/22/13

SCALE: NONE

FILE NAME:

REVISIONS: 07/22/13 PERMIT

E-1.01

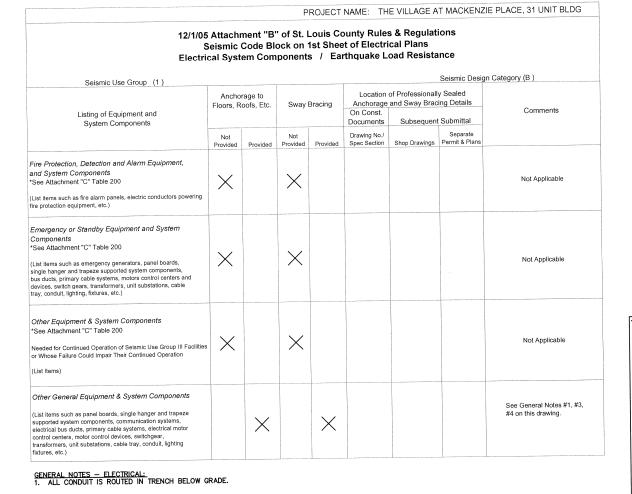


	ELECTRIC	AL SYMBOLS	
LIGHTING FIXTURES	DEVICES	SYSTEMS	POWER DISTRIBUTION
B TYPE DESIGNATION SWITCH REFERENCE CIRCUIT NUMBER  EXIT LIGHT WITH DIRECTIONAL ARROW(S) DARKENED AREA INDICATES NUMBER AND ORIENTATION OF FACES INDICATES WALL MOUNTED (TYPICAL)  O SURFACE FIXTURE  RECESSED FIXTURE RECESSED NIGHT LIGHT FIXTURE INL WALL MOUNTED FIXTURE STRIP FIXTURE TRACK LIGHTING (TRIANGLES INDICATE THE NUMBER OF LIGHTS)  EMERGENCY LIGHT FIXTURE SINGLE HEAD POLE FIXTURE DOUBLE HEAD POLE FIXTURE  O SINGLE HEAD POLE FIXTURE  O BOLLARD  O BOLLARD  C SPOT LIGHT  C COMBO EXIT/EMERGENCY FIXTURE  C COMBO EXIT/EMERGENCY FIXTURE	RECEPTACLE SINGLE DUPLEX RECEPTACLE SPLIT WIRED DUPLEX RECEPTACLE DOUBLE DUPLEX RECEPTACLE RECEPTACLE GROUND FAULT PROTECTED RECEPTACLE ISOLATED GROUND RECEPTACLE WEATHER PROOF TELE—POWER POLE FLOOR BOX SMITCH SINGLE POLE SMITCH LABEL IF APPLICABLE SWITCH LABEL IF APPLICABLE SWITCH J— WAY SWITCH LABEL IF APPLICABLE DIMMER SWITCH KEY OPERATED SWITCH PUSHBUTTON SWITCH JUNCTION BOX	SYSTEM CONTROL CABINET (TOP OF CAB © 6'-0")  FIRE ALARM PULL STATION  FIRE ALARM HEAT DETECTOR  FIRE ALARM SMOKE DETECTOR  DUCT SMOKE DETECTOR  FIRE ALARM HORN  FIRE ALARM AUDIBLE/VISUAL DEVICE  FIRE ALARM STROBE  FOUR SPRINKLER FLOW SWITCH  SPRINKLER TAMPER SWITCH  FF FIREMAN'S PHONE JACK  MAGNETIC DOOR HOLDER  COMPUTER OUTLET  MICROPHONE JACK  SPEAKER  TELEVISION OUTLET  TELEPHONE OUTLET WITH (1) PHONE CABLE  VOICE/DATA OUTLET WITH (1) PHONE CABLE  VOICE/DATA OUTLET WITH (1) PHONE CABLE  SEMERGENCY STATION  INTERCOM OUTLET  CAMERA	FLUSH MOUNTED PANEL (TOP OF PNL @ 6'-0")  SURFACE MOUNTED PANEL (TOP OF PNL @ 6'-0")  TRANSFORMER  GENERATOR  MOTOR AND EQUIPMENT  MOTOR CONNECTION (NO. REFERS TO M&E SCH) EQUIPMENT CONNECTION (NO. REFERS TO M&E SCH) DISCONNECT SWITCH MOTOR STARTER COMBINATION STARTER/DISCONNECT SWITCH MOTOR STARTER SWITCH THERMOSTAT EXHAUST FAN

Electrical Drawing List

E-1.01 COVER SHEET, SYMBOLS, ONE LINE DIAGRAM

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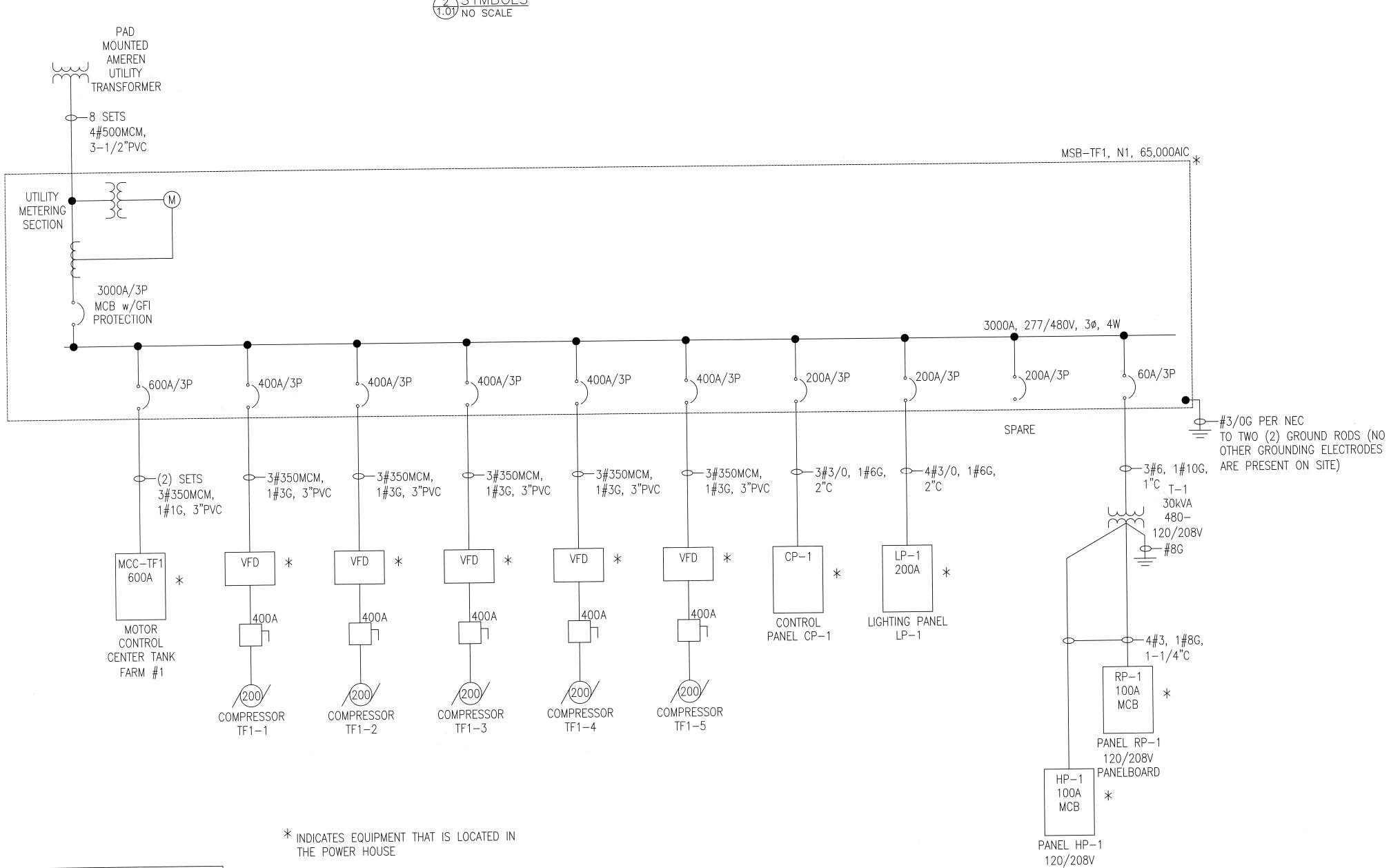
3. ELECTRICAL INSTALLATION SHALL FOLLOW THE 2008 EDITION OF THE

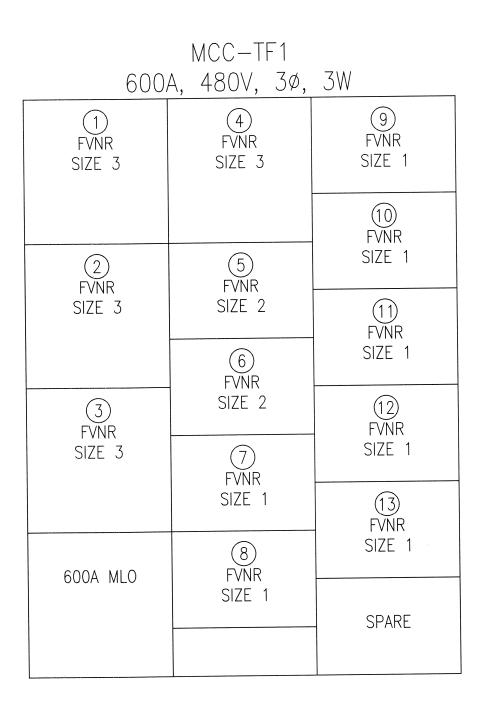
MOUNT SWITCHBOARDS, PANELBOARDS, AND DRY TYPE TRANSFORMERS TO STRUCTURE PER MANUFACTURER'S INSTRUCTIONS.

PANELBOARD

w/ 100A CONTACTOR

SEISMIC CODE BLOCK
1.01 NO SCALE





DETAIL NOTES:
1. INSTALL ONE (1) ANCHOR AT EACH

HEX HEAD NUT -1" FLAT WASHER

1" DROP-IN ANCHOR

METALLICS #DIA12

OF FOUR (4) CORNERS OF THE SWITCHBOARD AND TRANSFORMERS.

Δ 4 .

Δ . 🗸 Δ

	MCC-TF1						
POSITION	ITEM	HP	FEEDER				
1	PUMP TF1-1	50	3#4, 1#1G, 1-1/4"C				
2	PUMP TF1-2	50	3#4, 1#1G, 1-1/4"C				
3	PUMP TF1-3	50	3#4, 1#1G, 1-1/4"C				
4	PUMP TF1-4	50	3#4, 1#1G, 1-1/4"C				
5	ANSI PUMP TF1-1	25	3#8, 1#10G, 1"C				
6	ANSI PUMP TF1-2	25	3#8, 1#10G, 1"C				
7	SUMP PUMP TF1-1	3	3#10, 1#10G, 1"C				
8	SUMP PUMP TF1-2	3	3#10, 1#10G, 1"C				
9	COMP FAN TF1-1	1	3#10, 1#10G, **				
10	COMP FAN TF1-2	1	3#10, 1#10G, **				
11	COMP FAN TF1-3	1	3#10, 1#10G, **				
12	COMP FAN TF1-4	1	3#10, 1#10G, **				
13	COMP FAN TF1-5	1	3#10, 1#10G, **				

\*\*COMBINE THESE FIVE LOADS IN ONE (1) 1-1/4°C

5 MCC-TF1 ARRANGEMENT 1.01 NO SCALE



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ONE LINE DIAGRAM
NO SCALE



DRAWN BY: CHECKED BY:

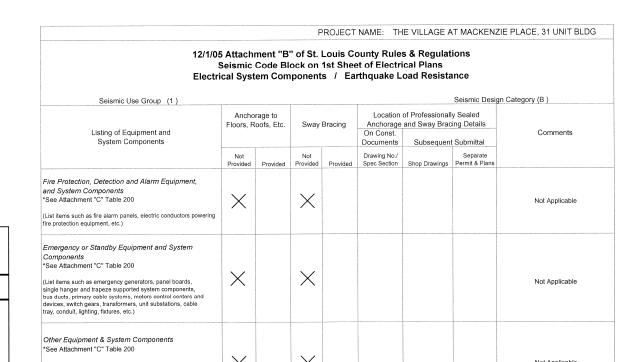
07/22/13

SCALE: NONE

FILE NAME:

REVISIONS: 07/22/13 PERMIT

E-1.02



OF FOUR (4) CORNERS OF THE SWITCHBOARD AND TRANSFORMERS. HEX HEAD NUT 1" FLAT WASHER DROP-IN ANCHOR Not Applicable METALLICS #DIA12 4 0 . Other General Equipment & System Components Δ 🗸 Δ

DETAIL NOTES:

. INSTALL ONE (1) ANCHOR AT EACH

FVNR

SIZE 3

FVNR

SIZE 3

3 FVNR

SIZE 3

600A MLO

GENERAL NOTES — ELECTRICAL:

1. ALL CONDUIT IS ROUTED IN TRENCH BELOW GRADE.

TREATMENT

PLANT

(List Items)

3. ELECTRICAL INSTALLATION SHALL FOLLOW THE 2008 EDITION OF THE

SEISMIC CODE BLOCK 1.02 NO SCALE

**ELECTRICAL SYMBOLS DEVICES** SYSTEMS LIGHTING FIXTURES **POWER DISTRIBUTION** SYSTEM CONTROL CABINET (TOP OF CAB @ 6'-0") RECEPTACLE SINGLE B ─ TYPE DESIGNATION FLUSH MOUNTED PANEL (TOP OF PNL @ 6'-0") 2a SWITCH REFERENCE CIRCUIT NUMBER F FIRE ALARM PULL STATION DUPLEX RECEPTACLE  $\ominus$ SURFACE MOUNTED PANEL (TOP OF PNL @ 6'-0") (H) FIRE ALARM HEAT DETECTOR  $\bigcirc$ SPLIT WIRED DUPLEX RECEPTACLE EXIT LIGHT WITH DIRECTIONAL ARROW(S)
DARKENED AREA INDICATES NUMBER AND
ORIENTATION OF FACES T TRANSFORMER S FIRE ALARM SMOKE DETECTOR DOUBLE DUPLEX RECEPTACLE \_\_\_DUCT SMOKE DETECTOR GENERATOR INDICATES WALL MOUNTED (TYPICAL) RECEPTACLE GROUND FAULT PROTECTED FIRE ALARM HORN SURFACE FIXTURE

1X4

2X4

RECESSED FIXTURE RECEPTACLE ISOLATED GROUND FIRE ALARM AUDIBLE/VISUAL DEVICE MOTOR AND EQUIPMENT ₩P RECEPTACLE WEATHER PROOF € FIRE ALARM STROBE RECESSED NIGHT LIGHT FIXTURE MOTOR CONNECTION (NO. REFERS TO M&E SCH) TELE—POWER POLE F SPRINKLER FLOW SWITCH EQUIPMENT CONNECTION (NO. REFERS TO M&E SCH) T SPRINKLER TAMPER SWITCH FLOOR BOX PENDANT MOUNTED FIXTURE DISCONNECT SWITCH ← FIREMAN'S PHONE JACK WALL MOUNTED FIXTURE SWITCH SINGLE POLE b — SWITCH LABEL IF APPLICABLE ⊢——→STRIP FIXTURE DH MAGNETIC DOOR HOLDER ☐ COMBINATION STARTER/DISCONNECT SWITCH \$2b SWITCH TWO POLE b - SWITCH LABEL IF APPLICABLE VVVVTRACK LIGHTING (TRIANGLES INDICATE THE NUMBER OF LIGHTS) \$M MOTOR STARTER SWITCH → CLOCK \$35 SWITCH 3-WAY
5 - SWITCH LABEL IF APPLICABLE 吕 EMERGENCY LIGHT FIXTURE THERMOSTAT C COMPUTER OUTLET \$45 SWITCH 4-WAY
5 SWITCH LABEL IF APPLICABLE M MICROPHONE JACK O EXHAUST FAN SINGLE HEAD POLE FIXTURE S SPEAKER DOUBLE HEAD POLE FIXTURE® 180° D DIMMER SWITCH TELEVISION OUTLET WALLPACK KEY OPERATED SWITCH TELEPHONE OUTLET WITH (1) PHONE CABLE CEILING FAN PILOT LIGHT SWITCH ■ DATA OUTLET WITH (1) DATA CABLE PUSHBUTTON SWITCH VOICE/DATA OUTLET WITH (1)
PHONE CABLE AND (1) DATA CABLE BOLLARD JUNCTION BOX SPOT LIGHT S EMERGENCY STATION (I) INTERCOM OUTLET COMBO EXIT/EMERGENCY FIXTURE C CAMERA

Revision

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7/22/2013

DRAWING LIST 1.02 NO SCALE

Electrical Drawing List

Title

E-1.02 COVER SHEET, SYMBOLS, ONE LINE DIAGRAM

MOUNTED **AMEREN** 

UTILITY

4#500MCM,

3-1/2"PVC

3000A/3P

MCB w/GFI

PROTECTION

600A/3P

 $\phi$ —(2) SETS

600A

MOTOR

CONTROL

CENTER TANK

FARM #2

3#350MCM

1#1G, 3"PVC

VFD

**COMPRESSOR** 

TF2-1

d—8 SETS

METERING SECTION

'TRANSFORMER

MSB-TF2, N1, 65,000AIC

3000A, 277/480V, 3ø, 4W 800A/3P SPACE 800A/3P \100A/3P √400A/3P 400A/3P <200A/3P 400A/3P 400A/3P 400A/3P < w/600A</pre> ONLY TRIP →-#3/0G PER NEC SPARE SPARE TO TWO (2) GROUND RODS (NO OTHER GROUNDING ELECTRODES ARE PRESENT ON SITE) 4-3#350MCM, → 3#350МСМ, Ф−3#350MCM, → 3#350МСМ, Ф─(2) SETS  $\phi$  3#350MCM, 1#3G, 3"PVC 1#3G, 3"PVC 1#3G, 3"PVC 1#3G, 3"PVC 1#3G, 3"PVC 4#350MCM, 1#1/0G, 3-1/2"PVC AND (1) 3-1/2" SPARE

VFD

COMPRESSOR

TF2-5

	MCC-TF2							
POSITION	ITEM	HP	FEEDER					
1	PUMP TF2-1	50	3#4, 1#1G, 1-1/4°C					
2	PUMP TF2-2	50	3#4, 1#1G, 1-1/4"C					
3	PUMP TF2-3	50	3#4, 1#1G, 1-1/4"C					
4	PUMP TF2-4	50	3#4, 1#1G, 1-1/4°C					
5	ANSI PUMP TF2-1	25	3#8, 1#10G, 1"C					
6	ANSI PUMP TF2-2	25	3#8, 1#10G, 1"C					
7	SUMP PUMP TF2-1	3	3#10, 1#10G, 1"C					
8	SUMP PUMP TF2-2	3	3#10, 1#10G, 1"C					
9	COMP FAN TF2-1	1	3#10, 1#10G, **					
10	COMP FAN TF2-2	1	3#10, 1#10G, **					
11	COMP FAN TF2-3	1	3#10, 1#10G, **					

MCC-TF2

600A, 480V, 3ø, 3W

FVNR

SIZE 3

FVNR

SIZE 2

6 FVNR

SIZE 2

FVNR

SIZE 1

FVNR

SIZE 1

COMP FAN TF2-4

COMP FAN TF2-5

FVNR

SIZE 1

FVNR

FVNR

12) FVNR

SIZE 1

13) FVNR

SIZE 1

SPARE

SIZE 1

SIZE 1

\*\*combine these five loads in one (1) 1-1/4°C

3#10, 1#10G, \*\*

3#10, 1#10G, \*\*

MCC-TF2 ARRANGEMENT 1.02 NO SCALE

\* INDICATES EQUIPMENT THAT IS LOCATED IN THE POWER HOUSE

VFD

COMPRESSOR

TF2-2

VFD

COMPRESSOR

TF2-3

VFD

COMPRESSOR

TF2-4

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ONE LINE DIAGRAM NO SCALE